

Automotive 750 V, 950 A Single Side Direct Cooling 6-Pack Power Module

VE-Tract™ Direct Module

NVH950S75L4SPB

Product Description

The NVH950S75L4SPB is a power module from the VE-Trac™ Direct family of highly integrated power modules with industry standard footprints for Hybrid (HEV) and Electric Vehicle (EV) traction inverter application.

The module integrates six Field Stop 4 (FS4) 750 V Narrow Mesa IGBTs in a 6-pack configuration, which excels in providing high current density, while offering robust short circuit protection and increased blocking voltage. Additionally, FS4 750 V Narrow Mesa IGBTs show low power losses during lighter loads, which helps to improve overall system efficiency in automotive applications.

For assembly ease and reliability, a new generation of press-fit pins are integrated into the power module signal terminals. In addition, the power module has an optimized pin-fin heatsink in the baseplate.

Features

- Direct Cooling w/ Integrated Pin-fin Heatsink
- Ultra-low Stray Inductance
- T_{vimax} = 175°C Continuous Operation
- Low V_{CESAT} and Switching Losses
- Automotive Grade FS4 750 V Narrow Mesa IGBT
- Fast Recovery Diode Chip Technologies
- 4.2 kV Isolated DBC Substrate
- Easy to Integrate 6-pack Topology
- This Device is Pb-Free and is RoHS Compliant

Typical Applications

- Hybrid and Electric Vehicle Traction Inverter
- High Power Converters

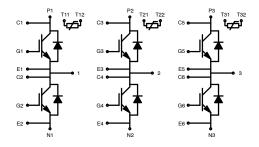


SSDC33, 154.50x92.0 (SPB) CASE 183AB

MARKING DIAGRAM

XXXXX = Specific Device Code
AT = Assembly & Test Site Code

V = Year and Work Week Code



ORDERING INFORMATION

See detailed ordering and shipping information on page 5 of this data sheet.

Pin Description

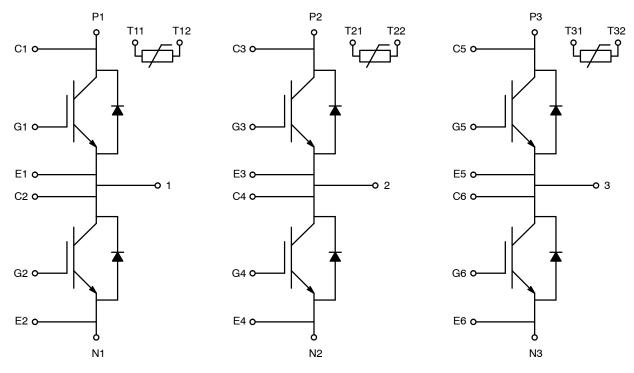


Figure 1. Pin Description

PIN FUNCTION DESCRIPTION

Pin #	Pin Function Description
P1, P2, P3	Positive Power Terminals
N1, N2, N3	Negative Power Terminals
1	Phase 1 Output
2	Phase 2 Output
3	Phase 3 Output
G1-G6	IGBT Gate
E1-E6	IGBT Gate Return
C1-C6	Desat Detect/Collector Sense
T11, T12 Phase 1 Temperature Sensor Output	
T21, T22	Phase 2 Temperature Sensor Output
T31, T32	Phase 3 Temperature Sensor Output

Materials

DBC Substrate: SiN isolated substrate, basic isolation,

and copper on both sides

Terminals: Copper + Tin electro-plating Signal Leads: Copper + Tin plating Pin-fin Base plate: Copper + Ni plating

Flammability Information

The module frame meets UL94V-0 flammability rating.

$\textbf{MODULE CHARACTERISTICS} \ (T_{vj} = 25^{\circ}\text{C}, \ Unless \ Otherwise \ Specified)$

Symbol	Parameter		Rating	Unit
T_{vj}	Operating Junction Temperature		-40 to 175	°C
T _{STG}	Storage Temperature		-40 to 125	°C
V _{ISO}	Isolation Voltage (DC, 0 Hz, 1 s)		4200	٧
L _{sCE}	Stray Inductance		8	nΗ
RCC'+EE'	Module Lead Resistance, Terminals - Chip		0.75	mΩ
G	Module Weight		700	g
CTI	Comparative Tracking Index		>200	-
d _{creep}	1 3	minal to Heatsink rminal to Terminal	9.0 9.0	mm
d _{clear}		minal to Heatsink minal to Terminal	4.5 4.5	mm

Symbol	Parameters	Conditions	Min	Тур	Max	Unit
Δр	Pressure Drop in Cooling Circuit	10 L/min, 65°C, 50/50 EGW	ı	95	ı	mbar
P (Note 1)	Maximum Pressure in Cooling Loop (relative)	T _{Baseplate} < 40°C T _{Baseplate} > 40°C		- 1	2.5 2.0	bar

^{1.} EPDM rubber 50 durometer 'O' ring used.

ABSOLUTE MAXIMUM RATINGS (T_{vj} = 25°C, Unless Otherwise Specified)

Symbol	Parameter	Rating	Unit
IGBT			
V _{CES}	Collector to Emitter Voltage	750	V
V _{GES}	Gate to Emitter Voltage	±20	V
I _{CN}	Implemented Collector Current	950	Α
I _{C nom}	Continuous DC Collector Current, T _{vj} = 175°C, T _F = 65°C, Ref. Heatsink	750 (Note 2)	Α
I _{CRM}	Pulsed Collector Current @ V _{GE} = 15 V, t _p = 1 ms	1900	Α
P _{tot}	Total Power Dissipation T _{vj} = 175°C, T _F = 65°C, Ref. Heatsink	1300	W
Diode			
V_{RRM}	Repetitive Peak Reverse Voltage	750	V
I _{FN}	Implemented Forward Current	950	Α
Ι _F	Continuous Forward Current, T _{vj} = 175°C, T _F = 65°C, Ref. Heatsink	500 (Note 2)	Α
I _{FRM}	Repetitive Peak Forward Current, t _p = 1 ms	1900	Α
I ² t value	Surge Current Capability, t_p = 10 ms, T_{vj} = 150°C T_{vj} = 175°C	19000 16000	A ² s

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

2. Verified by characterization/design, not by test.

$\textbf{CHARACTERISTICS OF IGBT} \ (T_{vj} = 25^{\circ}\text{C, Unless Otherwise Specified})$

Symbol	Parameters	Condition	<u></u>	Min	Тур	Max	Unit
V _{CESAT}	Collector to Emitter Saturation Voltage (Terminal)	V _{GE} = 15 V, I _C = 600 A	T _{vj} = 25°C	-	1.30	1.55	V
	Collector to Emitter Saturation	V _{GE} = 15 V, I _C = 600 A	T _{vj} = 25°C	-	1.25	1.50	
	Voltage (Chip)		T _{vj} = 150°C T _{vi} = 175°C	_ _	1.37 1.40	_	
		V _{GF} = 15 V, I _C = 950 A	T _{vi} = 25°C	_	1.47	_	
		VGE - 13 V, IC - 930 A	T _{vi} = 150°C	_	1.71	_	
			T _{vj} = 175°C	-	1.77	-	
I _{CES}	Collector to Emitter Leakage Current	V _{GE} = 0, V _{CE} = 750 V	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$	- -	_ 2.0	500 -	μA mA
I _{GES}	Gate – Emitter Leakage Current	V _{CE} = 0, V _{GE} = ±20 V		-	-	±300	nA
V _{th}	Threshold Voltage	$V_{CE} = V_{GE}$, $I_C = 90 \text{ mA}$		4.8	5.7	6.6	V
Q_{G}	Total Gate Charge	$V_{GE} = -8 \text{ to } 15 \text{ V}, V_{CE} = 40$	0 V	-	2.3	-	μC
R _{Gint}	Internal Gate Resistance			_	1.7	_	Ω
C _{ies}	Input Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f =	100 kHz	_	60	_	nF
C _{oes}	Output Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f =	100 kHz	_	1.90	_	nF
C _{res}	Reverse Transfer Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 100 kHz		-	0.2	-	nF
T _{d.on}	Turn On Delay, Inductive	I _C = 600 A, V _{CE} = 400 V,	T _{vj} = 25°C	-	315	-	ns
	Load	$V_{GE} = +15/-8 \text{ V},$ $R_{g.on} = 4 \Omega$	T _{vj} = 150°C T _{vj} = 175°C	-	320 322	-	
T _r	Rise Time, Inductive Load	I _C = 600 A, V _{CE} = 400 V,	T _{vj} = 25°C	-	108	-	ns
		$V_{GE} = +15/-8 \text{ V},$ $R_{g.on} = 4 \Omega$	T _{vj} = 150°C T _{vj} = 175°C	_	127 132	-	
T _{d.off}	Turn Off Delay, Inductive	I _C = 600 A, V _{CE} = 400 V,	T _{vj} = 25°C	-	1063	-	ns
	Load	$V_{GE} = +15/-8 \text{ V},$ $R_{g.off} = 12 \Omega$	$T_{vj}^{(j)} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$		1196 1203	_	
T _f	Fall Time, Inductive Load	I _C = 600 A, V _{CE} = 400 V,	T _{vi} = 25°C	_	85	_	ns
• 1	,	$V_{GE} = +15/-8 \text{ V},$	T _{vi} = 150°C	_	144	-	
	T O. O. Introduce	$R_{g.off} = 12 \Omega$	T _{vj} = 175°C	-	151	-	
E _{ON}	Turn On Switching Loss (Including Diode Reverse	$I_C = 600 \text{ A}, V_{CE} = 400 \text{ V},$ $V_{GE} = +15/-8 \text{ V},$	di/dt = 4.5 A/ns, T _{vi} = 25°C	_	26	_	mJ
	Recovery Loss)	$L_s = 22 \text{ nH}, R_{g.on} = 4 \Omega$	di/dt = 3.9 A/ns,	_	36	-	
			$T_{vj} = 150^{\circ}C$ di/dt = 3.6 A/ns,	_	38	_	
			$T_{vj} = 175^{\circ}C$				
E _{OFF}	Turn Off Switching Loss	I _C = 600 A, V _{CE} = 400 V, V _{GE} = +15/-8 V,	dv/dt = 2.7 V/ns, $T_{vj} = 25^{\circ}\text{C}$	-	33	_	mJ
		L_s = 22 nH, $R_{g.off}$ = 12 Ω	dv/dt = 1.9 V/ns,	_	46	-	
			$T_{vj} = 150^{\circ}C$ dv/dt = 1.9 V/ns, $T_{vj} = 175^{\circ}C$	-	50	-	
	Minimum Ohard Otto 11 Fee	\/ 45\\\\ 100\\	T _{vj} = 175°C				
E _{SC}	Minimum Short Circuit Energy Withstand	$V_{GE} = 15 \text{ V}, V_{CC} = 400 \text{ V}$	T _{vj} = 25°C T _{vj} = 175°C	9 4.5	_	_	J

$\textbf{CHARACTERISTICS OF INVERSE DIODE} \ (T_{vj} = 25^{\circ}\text{C}, \text{Unless Otherwise Specified})$

Symbol	Parameters	Condition	s	Min	Тур	Max	Unit
V _F	Diode Forward Voltage (Terminal)	I _F = 600 A	T _{vj} = 25°C	ı	1.70	1.95	V
	Diode Forward Voltage (Chip)	I _F = 600 A	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$		1.60 1.55 1.50	1.85 - -	
		I _F = 950 A	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	1.73 1.75 1.74	- - -	
E _{rr}	Reverse Recovery Energy	$I_F = 600 \text{ A}, V_R = 400 \text{ V}, V_{GE} = -8 \text{ V}, Rg. on = 4 \Omega$	$\begin{aligned} &\text{di/dt} = 4.5 \text{ A/nS}, \\ &\text{T}_{vj} = 25^{\circ}\text{C} \\ &\text{di/dt} = 3.9 \text{ A/nS}, \\ &\text{T}_{vj} = 150^{\circ}\text{C} \\ &\text{di/dt} = 3.6 \text{ A/nS}, \end{aligned}$	-	3 9 11	-	mJ
			T _{vj} = 175°C				
Q _{rr}	Recovered Charge	I_F = 600 A, V_R = 400 V, V_{GE} = -8 V, Rg.on = 4 Ω	$\begin{aligned} &\text{di/dt} = 4.5 \text{ A/nS}, \\ &T_{vj} = 25^{\circ}\text{C} \\ &\text{di/dt} = 3.9 \text{ A/nS}, \\ &T_{vj} = 150^{\circ}\text{C} \\ &\text{di/dt} = 3.6 \text{ A/nS}, \\ &T_{vi} = 175^{\circ}\text{C} \end{aligned}$	-	9 32 39	-	μC
I _{rr}	Peak Reverse Recovery Current	I_F = 600 A, V_R = 400 V, V_{GE} = -8 V, Rg.on = 4 Ω	$\begin{aligned} &\text{di/dt} = 4.5 \text{ A/nS}, \\ &T_{vj} = 25^{\circ}\text{C} \\ &\text{di/dt} = 3.9 \text{ A/nS}, \\ &T_{vj} = 150^{\circ}\text{C} \\ &\text{di/dt} = 3.6 \text{ A/nS}, \\ &T_{vj} = 175^{\circ}\text{C} \end{aligned}$	-	133 246 282	-	A

$\textbf{NTC SENSOR CHARACTERISTICS} \ (T_{vj} = 25^{\circ}C, \ Unless \ Otherwise \ Specified)$

Symbol	Parameters	Conditions	Min	Тур	Max	Unit
R ₂₅ (Note 3)	Rated Resistance	T _C = 25°C	-	5	-	kΩ
ΔR/R	Deviation of R100	$T_C = 100^{\circ}C, R_{100} = 493 \Omega$	5	-	5	%
P ₂₅	Power Dissipation	T _C = 25°C	_	-	20	mW
B _{25/50}	B-Value	$R = R_{25} \exp \left[B_{25/50} \left(1/T - 1/298 \right) \right]$	ı	3375	1	K
B _{25/80}	B-Value	$R = R_{25} \exp \left[B_{25/80} \left(1/T - 1/298 \right) \right]$	ı	3411	1	K
B _{25/100}	B-Value	$R = R_{25} \exp [B_{25/100} (1/T - 1/298)]$	-	3433	-	K

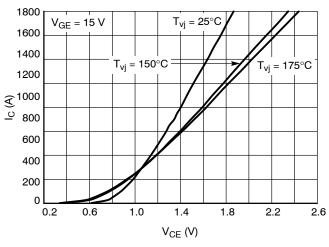
THERMAL CHARACTERISTICS

Symbol	Parameter	Min	Тур	Max	Unit
IGBT.R _{th,J-F}	Rth, Junction to Fluid, 10 L/min, 65°C, 50/50 EGW	-	0.083	0.10	°C/W
Diode.R _{th,J-F}	Rth, Junction to Fluid, 10 L/min, 65°C, 50/50 EGW	-	0.13	0.16	°C/W

ORDERING INFORMATION

Part Number	Package	Shipping
NVH950S75L4SPB	SSDC33, 154.50x92.0 (SPB) (Pb-Free)	4 Units / Tray

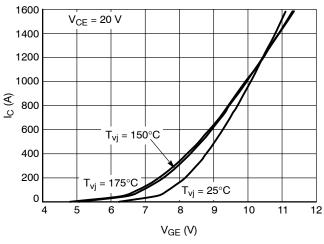
TYPICAL CHARACTERISTICS



1600 $V_{GE} = 17 \text{ V}$ V_{GE} = 13 V 1400 $V_{GE} = 15 V$ V_{GE} = 11 V 1200 1000 800 **V**_{GE} = 9 **V** 600 400 200 T_{vi} = 150°C 2 3 0 V_{CE} (V)

Figure 2. IGBT Output Characteristic

Figure 3. IGBT Output Characteristic



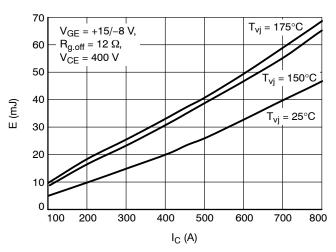
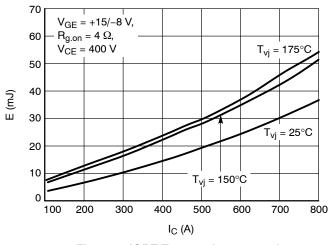


Figure 4. IGBT Transfer Characteristic

Figure 5. IGBT Turn-off Losses vs. I_C



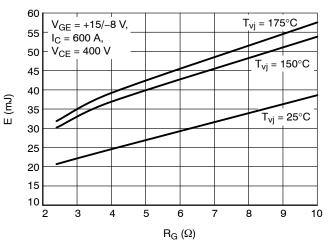


Figure 6. IGBT Turn-on Losses vs. I_C

Figure 7. E_{ON} vs. R_G

TYPICAL CHARACTERISTICS

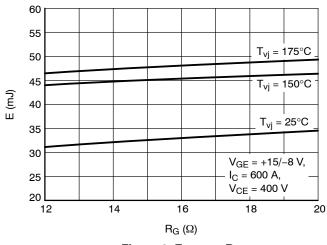
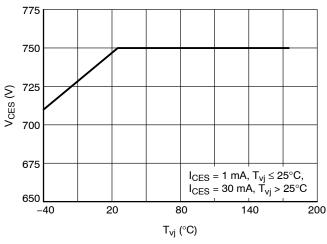


Figure 8. E_{OFF} vs. R_G

Figure 9. Gate Charge Characteristic



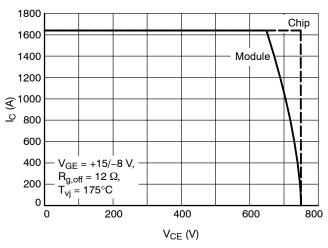
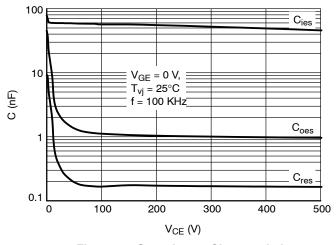


Figure 10. Maximum Allowed V_{CE}

Figure 11. Reverse Bias Safe Operating Area



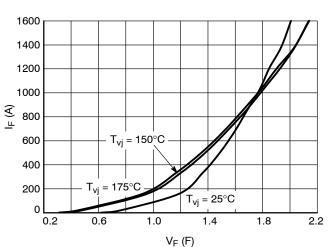


Figure 12. Capacitance Characteristic

Figure 13. Diode Forward Characteristic

TYPICAL CHARACTERISTICS

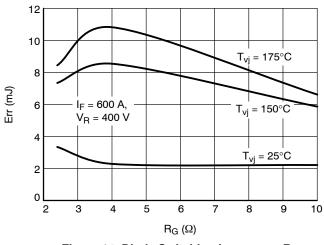


Figure 14. Diode Switching Losses vs. R_G

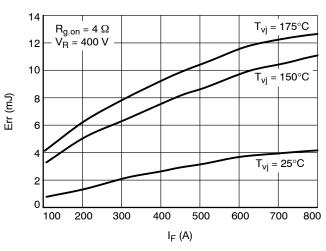


Figure 15. Diode Switching Losses vs. I_F

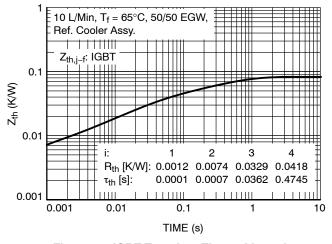


Figure 16. IGBT Transient Thermal Impedance (Typ.)

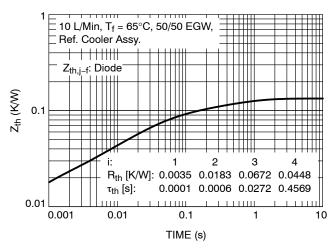


Figure 17. Diode Transient Thermal Impedance (Typ.)

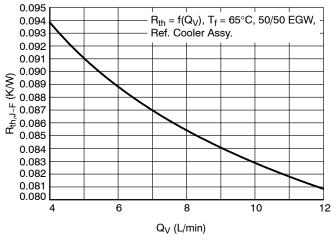


Figure 18. IGBT, Thermal Resistance (Typ.)

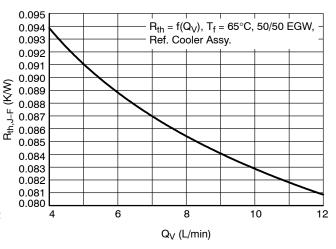
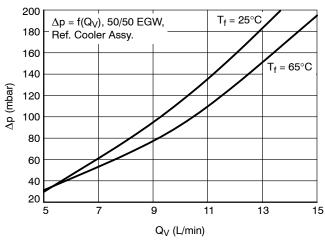


Figure 19. Diode, Thermal Resistance (Typ.)

TYPICAL CHARACTERISTICS

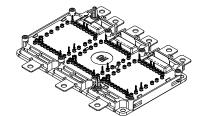


100K 10K 10K 10C 1K 100 0 25 50 75 100 125 T_C (°C)

Figure 20. Pressure Drop in Cooling Circuit

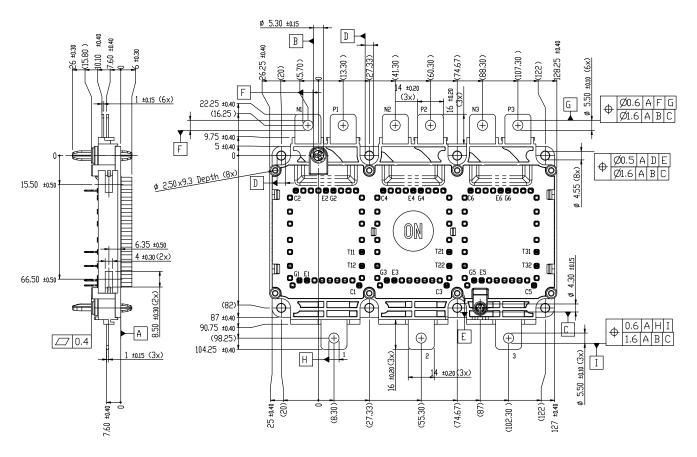
Figure 21. NTC Thermistor – Temperature Characteristic (Typ.)

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DATE 05 DEC 2019



GENERIC MARKING DIAGRAM*

XXXXX = Specific Device Code

G = Pb-Free Package

AT = Assembly & Test Site Code

YYWW= Year and Work Week Code

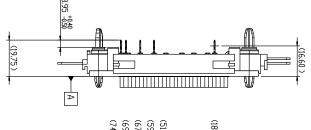
*This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "•", may or may not be present. Some products may not follow the Generic Marking.

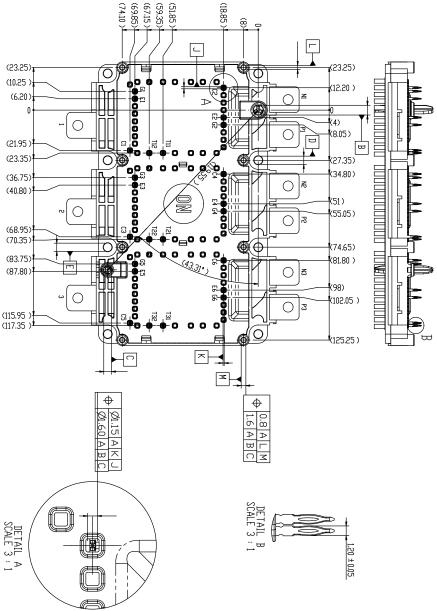
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