

Vishay Semiconductors

## Highbright 0603 ChipLED



#### DESCRIPTION

The new ChipLED series have been designed in the smallest SMD package. This innovative ChipLED technology opens the way to

- smaller products of higher performance
- more design in flexibility
- enhanced applications

The 0603 LED is an obvious solution for small-scale, high brightness products that are expected to work reliably in an arduous environment.

#### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD 0603 ChipLED
- Product series: standard
- Angle of half intensity: ± 65°

#### FEATURE

- Super thin ChipLED with exceptional brightness 1.6 mm x 0.8 mm x 0.8 mm (L x W x H)
- High reliability PCB based
- Wavelength (465 to 475) nm (blue), typ. 525 nm (true green), typ. 571 nm (yellow green), (584.5 to 597) nm (yellow), typ. 605 nm (soft orange), typ. 631 nm (super red)



- RoHS COMPLIANT HALOGEN FREE GREEN (5-2008)
- InGaN blue available with protection diode, device type VLMB1310 with HBM 8000 V
- AllnGaP and InGaN technology
- Viewing angle: Extremely wide 130°
- Grouping parameter: Luminous intensity, wavelength, VF
- Available in 8 mm tape on 7" diameter reel
- Compatible to IR reflow soldering
- Preconditioning according to JEDEC<sup>®</sup> level 3
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

#### **APPLICATIONS**

- Backlight keypads
- Navigation systems
- Cellular phone displays
- · Displays for industrial control systems
- Miniaturized color effects
- Traffic displays

PARTS TABLE																				
PART	COLOR		JMINO TENSI (mcd)	ΤY	at I <sub>F</sub> (mA)					otl								VOLTAGE		TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.								
VLMS1300-GS08	Super red	18	54	-	20	-	631	-	20	-	2.0	2.4	20	AllnGaP						
VLMO1300-GS08	Soft orange	45	90	-	20	-	605	-	20	-	2.0	2.4	20	AllnGaP						
VLMY1300-GS08	Yellow	28	-	180	20	584.5	-	597	20	1.8	-	2.4	20	AllnGaP						
VLMY1301-GS08	Yellow	71	-	180	20	584.5	-	597	20	1.8	-	2.4	20	AllnGaP						
VLMG1300-GS08	Yellow green	18	35	-	20	-	571	-	20	-	2.0	2.4	20	AllnGaP						
VLMTG1300-GS08	True green	71	-	450	20	-	525	-	20	2.8	3.2	3.6	20	InGaN						
VLMB1300-GS08	Blue	28	-	180	20	465	-	475	20	2.8	-	3.8	20	InGaN						
VLMB1302-GS08	Blue	45	-	112	20	465	-	475	20	2.8	-	3.8	20	InGaN						
VLMB1310-GS08	Blue	28	-	180	20	465	1	475	20	2.8	-	3.8	20	InGaN						

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ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VLMS1300, VLMO1300, VLMY1300, VLMY1301, VLMG1300 (AlInGaP technology)						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
Reverse voltage (1)		V <sub>R</sub>	5	V		
DC forward current		I <sub>F</sub>	30	mA		
Surge forward current	1/10 duty cycle, 0.1 ms pulse width	I <sub>FSM</sub>	80	mA		
Power dissipation	T <sub>amb</sub> ≤ 25 °C	Pv	75	mW		
Operating temperature range		T <sub>amb</sub>	-35 to +85	°C		
Storage temperature range		T <sub>stg</sub>	-45 to +85	°C		
IRED solder conditions	According Vishay specifications	T <sub>st</sub>	260	°C		

Note

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 $^{(1)}\,$  Driving the LED in reverse direction is suitable for short term application

ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VLMTG1300, VLMB1300, VLMB1302, VLMB1310 (InGaN technology)					
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT	
DC forward current		I <sub>F</sub>	20	mA	
Surge forward current	1/10 duty cycle, 0.1 ms pulse width	I <sub>FSM</sub>	100	mA	
Power dissipation	T <sub>amb</sub> ≤ 25 °C	Pv	76	mW	
ESD thershold, for VLMB1310 with protection only	НВМ	th <sub>ESD HBM</sub>	8000	V	
Operating temperature range		T <sub>amb</sub>	-20 to +80	°C	
Storage temperature range		T <sub>stg</sub>	-30 to +100	°C	
IRED solder conditions	According Vishay specifications	T <sub>st</sub>	260	°C	

# **OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25$ °C, unless otherwise specified) **VLMS1300, SUPER RED**

VENISISUU, SUPER RED						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	I <sub>F</sub> = 20 mA	IV	18	54	-	mcd
Dominant wavelength	I <sub>F</sub> = 20 mA	λ <sub>d</sub>	-	631	-	nm
Peak wavelength	I <sub>F</sub> = 20 mA	λ <sub>p</sub>	-	639	-	nm
Angle of half intensity	I <sub>F</sub> = 20 mA	φ	-	± 65	-	0
Spectral line half width	I <sub>F</sub> = 20 mA	Δλ	-	20	-	nm
Forward voltage	I <sub>F</sub> = 20 mA	V <sub>F</sub>	-	2.0	2.4	V
Junction capacitance	V <sub>R</sub> = 0 V, f = 1 MHz	Cj	-	40	-	pF
Reverse current	V <sub>R</sub> = 5 V	I <sub>R</sub>	-	-	10	μA

# OPTICAL AND ELECTRICAL CHARACTERISTICS (T $_{amb}$ = 25 °C, unless otherwise specified) VLMO1300, SOFT ORANGE

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	I <sub>F</sub> = 20 mA	I <sub>V</sub>	45	90	-	mcd
Dominant wavelength	I <sub>F</sub> = 20 mA	$\lambda_d$	-	605	-	nm
Peak wavelength	I <sub>F</sub> = 20 mA	λρ	-	611	-	nm
Angle of half intensity	I <sub>F</sub> = 20 mA	φ	-	± 65	-	0
Spectral line half width	I <sub>F</sub> = 20 mA	Δλ	-	17	-	nm
Forward voltage	I <sub>F</sub> = 20 mA	VF	-	2.0	2.4	V
Junction capacitance	$V_{R} = 0 V, f = 1 MHz$	Cj	-	40	-	pF
Reverse current	V <sub>R</sub> = 5 V	I <sub>R</sub>	-	-	10	μA

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<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25 \text{ °C}$ , unless otherwise specified) <b>VLMY1300, VLMY1301, YELLOW</b>							
PARAMETER	TEST CONDITION	PART NUMBER	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	I <sub>F</sub> = 20 mA	VLMY1300	Ι <sub>V</sub>	28	-	180	mcd
Luminous intensity	$I_F = 20 \text{ IIIA}$	VLMY1301	Ι <sub>V</sub>	71	-	180	mcd
Dominant wavelength	I <sub>F</sub> = 20 mA		λ <sub>d</sub>	584.5	-	597	nm
Peak wavelength	I <sub>F</sub> = 20 mA		λρ	-	588	-	nm
Angle of half intensity	I <sub>F</sub> = 20 mA		φ	-	± 65	-	0
Spectral line half width	I <sub>F</sub> = 20 mA		Δλ	-	15	-	nm
Forward voltage	I <sub>F</sub> = 20 mA		V <sub>F</sub>	1.8	-	2.4	V
Junction capacitance	V <sub>R</sub> = 0 V, f = 1 MHz		Cj	-	40	-	pF
Reverse current	V <sub>R</sub> = 5 V		I <sub>R</sub>	-	-	10	μA

#### **OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25$ °C, unless otherwise specified) **VLMG1300, YELLOW GREEN**

•						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	I <sub>F</sub> = 20 mA	I <sub>V</sub>	18	35	-	mcd
Dominant wavelength	I <sub>F</sub> = 20 mA	$\lambda_d$	-	571	-	nm
Peak wavelength	I <sub>F</sub> = 20 mA	λρ	-	574	-	nm
Angle of half intensity	I <sub>F</sub> = 20 mA	φ	-	± 65	-	0
Spectral line half width	I <sub>F</sub> = 20 mA	Δλ	-	15	-	nm
Forward voltage	I <sub>F</sub> = 20 mA	V <sub>F</sub>	-	2.0	2.4	V
Junction capacitance	V <sub>R</sub> = 0 V, f = 1 MHz	Cj	-	40	-	pF
Reverse current	V <sub>R</sub> = 5 V	I <sub>R</sub>	-	-	10	μA

# **OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25 \text{ °C}$ , unless otherwise specified) **VLMTG1300, TRUE GREEN**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	I <sub>F</sub> = 20 mA	I <sub>V</sub>	71	-	450	mcd
Dominant wavelength	I <sub>F</sub> = 20 mA	λ <sub>d</sub>	-	525	-	nm
Peak wavelength	I <sub>F</sub> = 20 mA	λρ	-	530	-	nm
Angle of half intensity	I <sub>F</sub> = 20 mA	φ	-	± 65	-	0
Spectral line half width	I <sub>F</sub> = 20 mA	Δλ	-	35	-	nm
Forward voltage	I <sub>F</sub> = 20 mA	V <sub>F</sub>	2.8	3.2	3.6	V
Reverse current	V <sub>R</sub> = 5 V	I <sub>R</sub>	-	-	10	μA

# **OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25$ °C, unless otherwise specified) **VLMB1300, VLMB1302, VLMB1310, BLUE**

PARAMETER	TEST CONDITION	PART NUMBER	SYMBOL	MIN.	TYP.	MAX.	UNIT
		VLMB1300	Iv	28	-	180	mcd
Luminous intensity	I <sub>F</sub> = 20 mA	VLMB1302	Ι <sub>V</sub>	45	-	112	mcd
		VLMB1310	Ι <sub>V</sub>	28	-	180	mcd
Dominant wavelength	I <sub>F</sub> = 20 mA		λ <sub>d</sub>	465	-	475	nm
Peak wavelength	I <sub>F</sub> = 20 mA		λρ	-	468	-	nm
Angle of half intensity	I <sub>F</sub> = 20 mA		φ	-	± 65	-	0
Spectral line half width	I <sub>F</sub> = 20 mA		Δλ	-	25	-	nm
Forward voltage	I <sub>F</sub> = 20 mA		V <sub>F</sub>	2.8	-	3.8	V
Reverse current (except VLMB1310)	V <sub>R</sub> = 5 V		I <sub>R</sub>	-	-	10	μA
Reverse voltage (VLMB1310 only)	I <sub>R</sub> = 10 mA		V <sub>R</sub>	0.6	-	1.2	V

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LUMINOUS INTENSITY CLASSIFICATION					
GROUP	LUMINOUS IN	TENSITY (mcd)			
GNOOP	MIN.	MAX.			
М	18	28			
N	28	45			
Р	45	71			
Q	71	112			
R	112	180			
S	180	280			
Т	280	450			

#### Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 15 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.

In order to ensure availability, single wavelength groups will not be orderable

COLOR CLASSIFICATION

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COLOR CLASSIFICATION							
COLOR	GROUP	-	VAVELENGTH m)				
		MIN.	MAX.				
Yellow	Н	584.5	587.5				
	J	587.5	589.5				
	К	589.5	592				
	L	592	594.5				
	М	594.5	597				
	С	567.5	570.5				
Yellow green	D	570.5	573.5				
	E	573.5	576.5				
	AP	520	525				
True green	AQ	525	530				
	AR	530	535				
Blue	AC	465	470				
Diue	AD	470	475				

Note

 Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm

FORWARD VOLTAGE CLASSIFICATION			
COLOR	GROUP -	FORWARD VOLTAGE (V)	
		MIN.	MAX.
Yellow	F2	1.8	2.1
	F3	2.1	2.4
Yellow green	4	1.9	2
	5	2	2.1
	6	2.1	2.2
	7	2.2	2.3
	8	2.3	2.4
True green	D7	2.8	3
	D8	3	3.2
	D9	3.2	3.4
	D10	3.4	3.6
Blue	D7	2.8	3
	D8	3	3.2
	D9	3.2	3.4
	D10	3.4	3.6
	D11	3.6	3.8

Note

Forward voltage is measured with a tolerance of ± 0.1 V

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#### TYPICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified)

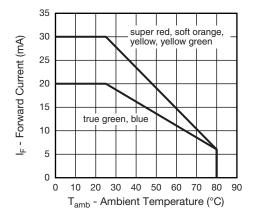


Fig. 1 - Forward Current vs. Ambient Temperature

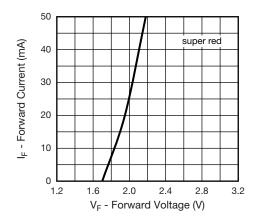


Fig. 2 - Forward Current vs. Forward Voltage (super red)

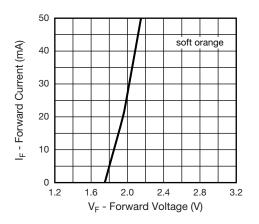


Fig. 3 - Forward Current vs. Forward Voltage (soft orange)

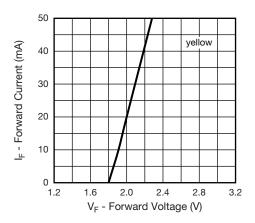


Fig. 4 - Forward Current vs. Forward Voltage (yellow)

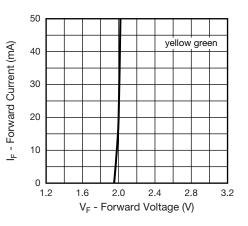


Fig. 5 - Forward Current vs. Forward Voltage (yellow green)

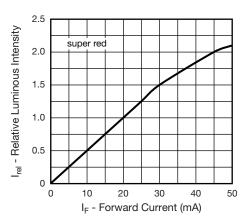


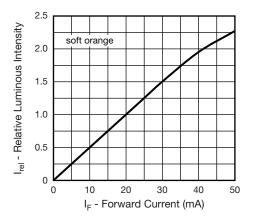
Fig. 6 - Relative Luminous Intensity vs. Forward Current (super red)

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Fig. 7 - Relative Luminous Intensity vs. Forward Current (soft orange)

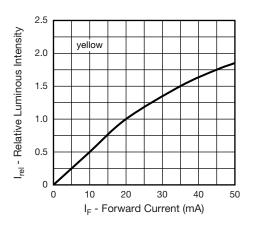


Fig. 8 - Relative Luminous Intensity vs. Forward Current (yellow)

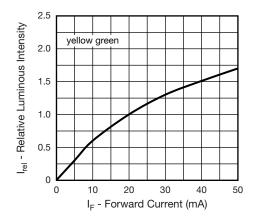


Fig. 9 - Relative Luminous Intensity vs. Forward Current (yellow green)

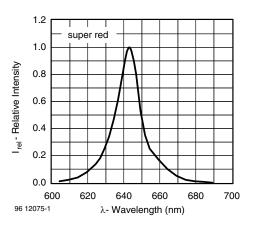


Fig. 10 - Relative Intensity vs. Wavelength (super red)

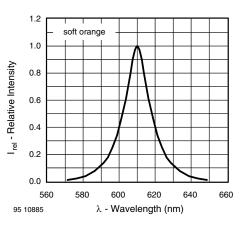


Fig. 11 - Relative Intensity vs. Wavelength (soft orange)

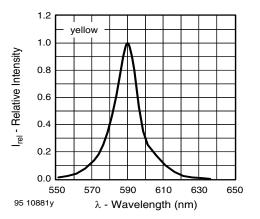


Fig. 12 - Relative Intensity vs. Wavelength (yellow)

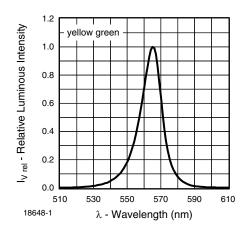
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Fig. 13 - Relative Intensity vs. Wavelength (yellow green)

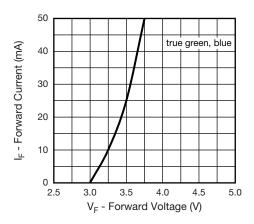


Fig. 14 - Forward Current vs. Forward Voltage (true green, blue)

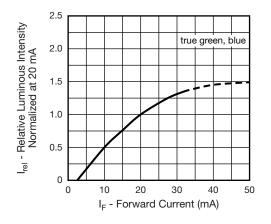


Fig. 15 - Relative Luminous Intensity vs. Forward Current (true green, blue)

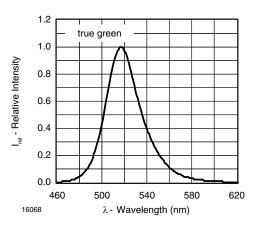


Fig. 16 - Relative Intensity vs. Wavelength (true green)

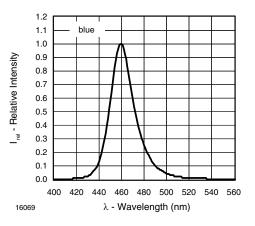


Fig. 17 - Relative Intensity vs. Wavelength (blue)

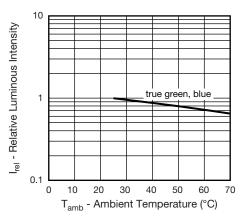


Fig. 18 - Relative Luminous Intensity vs. Ambient Temperature

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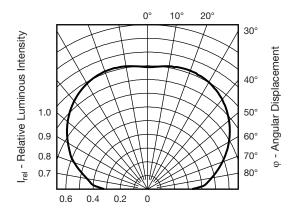
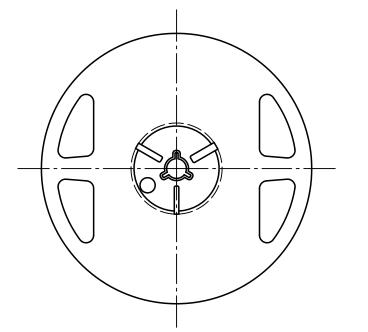
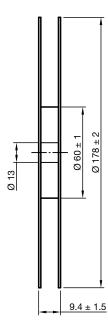
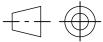


Fig. 19 - Relative Luminous Intensity vs. Angular Displacement

#### **REEL DIMENSIONS** in millimeters









Drawing-No.: 9.800-5122.01-4 Issue: 2; 03.11.11 22611

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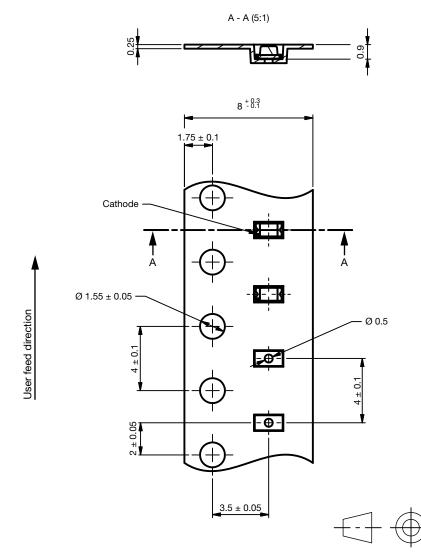
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#### TAPE DIMENSIONS in millimeters

VLMG 13.., VLMY 13.., VLMO 13.., VLMS 13.., VLMB 13.., VLMB131..



technical drawings according to DIN specifications

Drawing-No.: 9.700-5386.01-4 Issue: 1; 17.10.11 22614

Reels come in quantity of 3000 units MOQ: 1 reel (3000 pcs)

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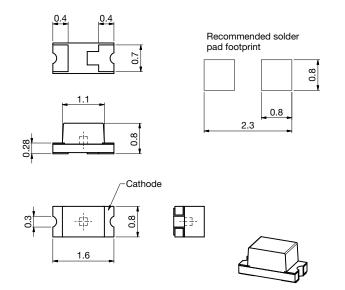


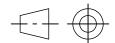
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#### **PACKAGE DIMENSIONS** in millimeters

VLMG 13.., VLMY 13.., VLMO 13.., VLMS 13..



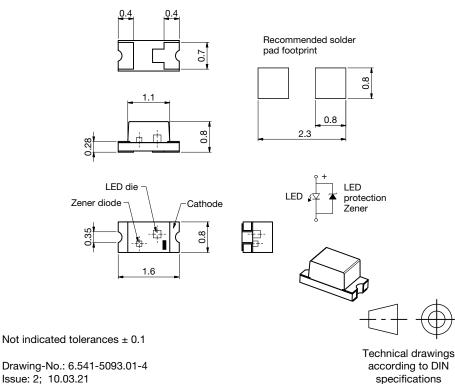


Not indicated tolerances ± 0.1

Drawing-No.: 6.541-5092.01-4 Issue: 2; 10.03.21

Technical drawings according to DIN specifications

VLMB 131..



Issue: 2; 10.03.21

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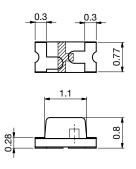
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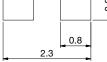


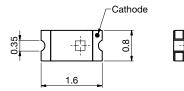
### **Vishay Semiconductors**

VLMB 130., VLMTG 130.









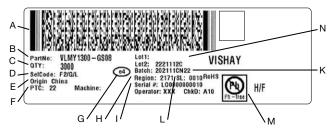
Not indicated tolerances ± 0.1 Drawing-No.: 6.541-5094.01-4

Issue: 2; 10.03.21



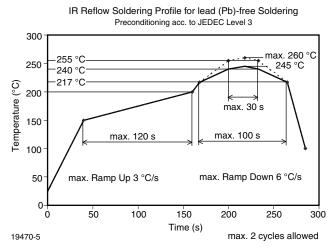
specifications

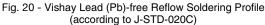
#### BAR CODE PRODUCT LABEL (example only)



- A. 2D barcode
- B. Part No: Vishay part number
- C. QTY: quantity
- D. SelCode = selection bin code
- E. Country of origin
- F. PTC: production plant code
- G. Terminations finishing
- H. Region code
- I. Serial#: serial number
- K. Batch Number: year, week, country code, plant code
- L. SL: storage location
- M. Environmental Symbols: RoHS, lead (Pb)-free, halogen-free
- N. Lot numbers

## SOLDERING PROFILE





Rev. 1.5, 19-Mar-2021

11 For technical questions, contact: <u>LED@vishav.com</u> Document Number: 82437

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data.

ESD PRECAUTION

BAR CODE LABELS

www.vishay.com

### **Vishay Semiconductors**

Proper storage and handling procedures should be followed

to prevent ESD damage to the devices especially when they

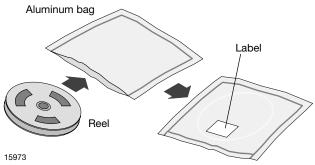
are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific

VISHAY SEMICONDUCTORS STANDARD

#### **DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



#### **FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

#### **RECOMMENDED METHOD OF STORAGE**

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity  $\leq$  60 % RH max.

After more than 168 h under these conditions moisture content will be too high for reflow soldering.

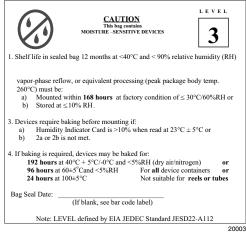
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60  $^\circ\text{C}$  + 5  $^\circ\text{C}$  and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 3 label is included on all dry bags.



Example of JESD22-A112 Level 3 Label

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