Automotive 750 V, 800 A Dual Side Cooling Half-Bridge Power Module

VE-Trac™ Dual NVG800A75L4DSB

Product Description

The NVG800A75L4DSB is part of a family of power modules with dual side cooling and compact footprints for Hybrid (HEV) and Electric Vehicle (EV) traction inverter application.

The module consists of two narrow mesa Field Stop (FS4) IGBTs in a half-bridge configuration. The chipset utilizes the new narrow mesa IGBT technology in providing high current density and robust short circuit protection with higher blocking voltage to deliver outstanding performance in EV traction applications.

Features

- Dual-Side Cooling
- Integrated Chip Level Temperature and Current Sensor
- $T_{vi max} = 175$ °C for Continuous Operation
- Ultra-low Stray Inductance
- Low V_{CESAT} and Switching Losses
- Automotive Grade FS4 IGBT & Soft Diode Chip Technologies
- 4.2 kV Isolated DBC Substrate
- This Device is RoHS Compliant

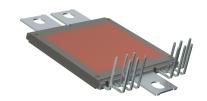
Typical Applications

- Hybrid and Electric Vehicle Traction Inverter
- High Power DC-DC Converter

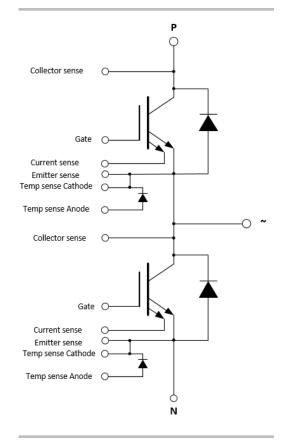


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AHPM15-CEC CASE 100DV



ORDERING INFORMATION

See detailed ordering and shipping information on page 11 of this data sheet.

PIN DESCRIPTION

Pin#	Pin	Pin Function Description	Pin Arrangement
1	N	Low Side Emitter	2
2	Р	High Side Collector	9
3	H/S COLLECTOR SENSE	High Side Collector Sense	3 🔾
4	H/S CURRENT SENSE	High Side Current Sense	
5	H/S EMITTER SENSE	High Side Emitter Sense	6 0
6	H/S GATE	High Side Gate	4 0 1
7	H/S TEMP SENSE (CATHODE)	High Side Temp sense Diode Cathode	7
8	H/S TEMP SENSE (ANODE)	High Side Temp sense Diode Anode	8 0 9
9	~	Phase Output	15 O
10	L/S CURRENT SENSE	Low Side Current Sense	\downarrow
11	L/S EMITTER SENSE	Low Side Emitter Sense	12 0
12	L/S GATE	Low Side Gate	10
13	L/S TEMP SENSE (CATHODE)	Low Side Temp sense Diode Cathode	13
14	L/S TEMP SENSE (ANODE)	Low Side Temp sense Diode Anode	14 0
15	L/S COLLECTOR SENSE	Low Side Collector Sense	ĭ

Materials

DBC Substrate: Al₂O₃ isolated substrate, basic isolation,

and copper on both sides

Lead Frame: Copper with Tin electro-plating

Flammability Information

All materials present in the power module meet UL flammability rating class 94V-0

MODULE CHARACTERISTICS

Symbol	Parameter	Rating	Unit			
T _{vj}	Continuous Operating Junction Temperature Range	-40 to 175	°C			
T _{STG}	Storage Temperature Range	Storage Temperature Range				
V _{ISO}	Isolation Voltage, DC, t = 1 s	Isolation Voltage, DC, t = 1 s				
Creepage	Terminal to Terminal	Terminal to Terminal			mm	
Clearance	Terminal to Terminal				mm	
CTI	Comparative Tracking Index	Comparative Tracking Index				
		Min	Тур	Max		
L _{sCE}	Stray Inductance		8		nΗ	
R _{CC'+EE'}	Module Lead Resistance, Terminals - Chip		0.15		mΩ	
G	Module Weight		75		g	
М	M4 Screws for Module Terminals			2.2	Nm	

ABSOLUTE MAXIMUM RATINGS ($T_{VJ} = 25^{\circ}C$, Unless Otherwise Specified)

Symbol	Parameter	Rating	Unit
GBT			
V _{CES}	Collector to Emitter Voltage	750	V
V_{GES}	Gate to Emitter Voltage	±20	٧
I _{CN}	Implemented Collector Current	800	А
I _{C nom}	Continuous DC Collector Current, Tv _{Jmax} = 175°C, T _F = 65°C, Ref. Heatsink	550 (Note 1)	А
I _{CRM}	Pulsed Collector Current @ V _{GE} = 15 V, t _p = 1 ms	1600	Α
DIODE			
V_{RRM}	Repetitive Peak Reverse Voltage	750	V
I _{FN}	Implemented Forward Current	800	Α
I _F	Continuous Forward Current, Tv _{Jmax} = 175°C, T _F = 65°C, Ref. Heatsink	420 (Note 1)	А
I _{FRM}	Repetitive Peak Forward Current, t _p = 1 ms	1600	А
l ² t value	$V_R = 0 \text{ V}, t_p = 10 \text{ ms}, $ $Tv_J = 150^{\circ}\text{C}$ $T_{VJ} = 175^{\circ}\text{C}$	20000 18000	A ² s

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

THERMAL CHARACTERISTICS (Verified by characterization, not by test.)

Symbol	Parameter	Min	Тур	Max	Unit
IGBT.R _{th,J-C}	Effective Rth, Junction to Case (Note 2)		0.05	0.07	°C/W
IGBT.R _{th,J-F}	Effective Rth, Junction to Fluid, λ_{TIM} = 6 W/m–K, F = 660 N 10 L/min, 65°C, 50/50 EGW, Ref. Heatsink		0.14		°C/W
Diode.R _{th,J-C}	Effective Rth, Junction to Case (Note 2)		0.08	0.10	°C/W
Diode.R _{th,J-F}	Effective Rth, Junction to Fluid, λ_{TIM} = 6 W/m–K, F = 660 N 10 L/min, 65°C, 50/50 EGW, Ref. Heatsink		0.21		°C/W

^{2.} For the measurement point of case temperature (Tc), DBC discoloration, picker circle print is allowed, please refer to the VE-Trac Dual assembly guide for additional details about acceptable DBC surface finish.

^{1.} Verified by characterization, not by test.

CHARACTERISTICS OF IGBT (Tvj = 25°C, Unless Otherwise Specified)

Parameters		Conditions		Min	Тур	Max	Unit
V _{CESAT}	Collector to Emitter Saturation Voltage (Terminal)	•	= 25°C = 150°C = 175°C	- - -	1.30 1.42 1.45	1.55 - -	V
		•	= 25°C = 150°C = 175°C	- - -	1.44 1.64 1.68	-	
I _{CES}	Collector to Emitter Leakage Current	V _{GE} = 0, V _{CE} = 750 V Tv _J		_ _ _	- 8	1 -	mA
I _{GES}	Gate – Emitter Leakage Current	V _{CE} = 0, V _{GE} = ±20 V		_	_	±400	nA
V _{th}	Threshold Voltage	V _{CE=} V _{GE} , I _C = 500 mA		4.6	5.5	6.2	V
Q _G	Total Gate Charge	$V_{GE=}$ -8 to 15 V, V_{CE} = 400 \	/	-	2.2	-	μC
R _{Gint}	Internal Gate Resistance			-	2	_	Ω
C _{ies}	Input Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 1 I	MHz	-	48	_	nF
C _{oes}	Output Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 1 I	MHz	-	1.37	_	nF
C _{res}	Reverse Transfer Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 1 I	MHz	-	0.15	-	nF
T _{d.on}	Turn On Delay, Inductive Load	$I_C = 600 \text{ A}, V_{CE} = 400 \text{ V}$ $V_{GE} = +15/-8 \text{ V}$ $Rg.on = 4.7 \Omega$	$Tv_J = 25^{\circ}C$ $Tv_J = 150^{\circ}C$ $Tv_J = 175^{\circ}C$	- - -	253 282 287	-	ns
T _r	Rise Time, Inductive Load	$I_C = 600 \text{ A}, V_{CE} = 400 \text{ V}$ $V_{GE} = +15/-8 \text{ V}$ $Rg.on = 4.7 \Omega$	$Tv_{J} = 25^{\circ}C$ $Tv_{J} = 150^{\circ}C$ $Tv_{J} = 175^{\circ}C$	- - -	94 112 117	- - -	ns
T _{d.off}	Turn Off Delay, Inductive Load	$I_C = 600 \text{ A}, V_{CE} = 400 \text{ V}$ $V_{GE} = +15/-8 \text{ V}$ $Rg. off = 15 \Omega$	$Tv_J = 25^{\circ}C$ $Tv_J = 150^{\circ}C$ $Tv_J = 175^{\circ}C$	- - -	760 790 800		ns
T _f	Fall Time, Inductive Load	I_{C} = 600 A, V_{CE} = 400 V V_{GE} = +15/-8 V Rg.off = 15 Ω	$Tv_J = 25^{\circ}C$ $Tv_J = 150^{\circ}C$ $Tv_J = 175^{\circ}C$	- - -	95 140 153	- - -	ns
E _{ON}	Turn-On Switching Loss (including diode reverse recovery loss)	I _C = 600 A, V _{CE} = 400 V, V _{GE} Ls = 20 nH, Rg.on = 4,7 Ω di/dt (Tv _J = 25°C) = 5.13 A/ns di/dt (Tv _J = 175°C) = 4.11 A/r	3				mJ
			$Tv_J = 25^{\circ}C$ $Tv_J = 150^{\circ}C$ $Tv_J = 175^{\circ}C$	- - -	21.30 32.55 33.66	1 1	
E _{OFF}	Turn-Off Switching Loss	$ \begin{array}{c} I_{C} = 600 \text{ A, V}_{CE} = 400 \text{ V, V}_{GE} \\ Ls = 20 \text{ nH, Rg.off} = 15 \Omega \\ \text{dv/dt (Tv}_{J} = 25^{\circ}\text{C)} = 2.81 \text{ V/n} \\ \text{dv/dt (Tv}_{J} = 175^{\circ}\text{C)} = 2.11 \text{ V/} \end{array} $	s				mJ
			$Tv_J = 25^{\circ}C$ $Tv_J = 150^{\circ}C$ $Tv_J = 175^{\circ}C$	- - -	22.62 31.77 33.60	- - -	
E _{SC}	Minimum Short Circuit Energy Withstand	V _{GE} = 15 V, V _{CC} = 400 V	Tv _J = 25°C Tv _J = 175°C	5 7.5	-	-	J

CHARACTERISTICS OF INVERSE DIODE ($T_{VJ} = 25$ °C, Unless Otherwise Specified)

	Parameters	Condition	s	Min	Тур	Max	Unit
V _F	Diode Forward Voltage	$V_{GE} = 0 \text{ V}, I_{C} = 600 \text{ A},$	Tv _J = 25°C	-	1.50	1.70	V
	(Terminal)		$Tv_J = 150^{\circ}C$	_	1.46	_	
			$Tv_J = 175^{\circ}C$	_	1.44	-	
		$V_{GE} = 0 \text{ V}, I_{C} = 800 \text{ A},$	$Tv_J = 25^{\circ}C$	_	1.73	-	
			$Tv_J = 150^{\circ}C$	-	1.69	-	
			$Tv_J = 175^{\circ}C$	_	1.68	-	
E _{rr}	Reverse Recovery Energy	I_F = 600 A, V_R = 400 V, V_G Rg.on = 4.7 Ω, -di/dt = 3.1					mJ
			Tv. _I = 25°C	_	3.58	_	
			Tv _J = 150°C	_	11.71	_	
			Tv _J = 175°C	-	12.33	-	
Q _{RR}	Recovered Charge	I_F = 600 A, V_R = 400 V, V_G Rg.on = 4.7 Ω, -di/dt = 3.1					μС
			$Tv_J = 25^{\circ}C$	_	16.36	_	
			Tv _J = 150°C	_	47.65	_	
			$Tv_J = 175^{\circ}C$	-	49.78	_	
Irr	Peak Reverse Recovery Current	I_F = 600 A, V_R = 400 V, V_G Rg.on = 4.7 Ω, -di/dt = 3.1					Α
			$Tv_J = 25^{\circ}C$	_	220	_	
			$Tv_J = 150^{\circ}C$	_	350	_	
			$Tv_J = 175^{\circ}C$	_	360	_	

SENSOR CHARACTERISTICS ($T_{VJ} = 25^{\circ}C$, Unless Otherwise Specified)

	Parameters	Conditions		Min	Тур	Max	Unit
T _{sense}	Temperature Sense	I _F = 1 mA,	Tv _J = −40°C	-	2.96	_	V
			$Tv_J = 25^{\circ}C$	2.46 (Note 3)	2.54	2.60 (Note 3)	
			$Tv_J = 150^{\circ}C$	_	1.76	-	
			$Tv_J = 175^{\circ}C$	-	1.61	-	
I _{sense}	Current Sense	$R_{shunt} = 5 \Omega$	I _C = 1600 A	-	379	-	mV
			$I_C = 800 \text{ A}$	_	200	_	
			I _C = 100 A	-	43.0	-	
		$R_{shunt} = 20 \Omega$	I _C = 1600 A	_	644	-	
			$I_C = 800 A$	_	351	_	
			I _C = 100 A	-	94.0	-	

^{3.} Measured at chip level

IGBT Output Characteristic

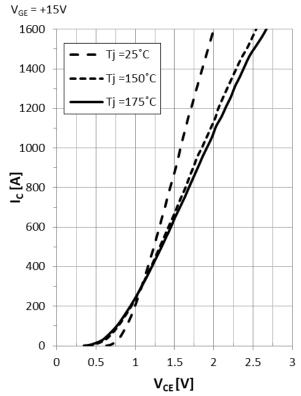


Figure 1. IGBT Output Characteristic

IGBT Output Characteristic

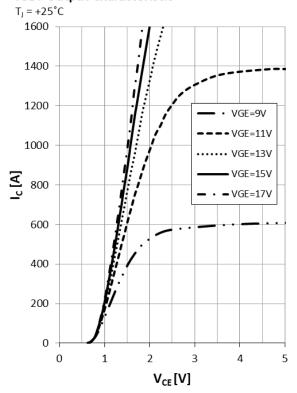


Figure 3. IGBT Output Characteristic

IGBT Transfer Characteristic

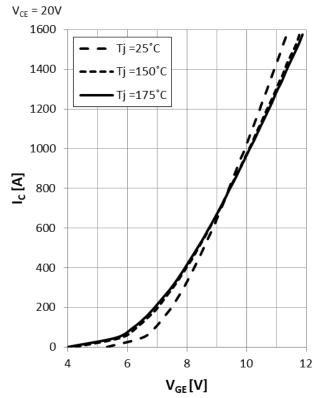


Figure 2. IGBT Transfer Characteristic

IGBT Output Characteristic

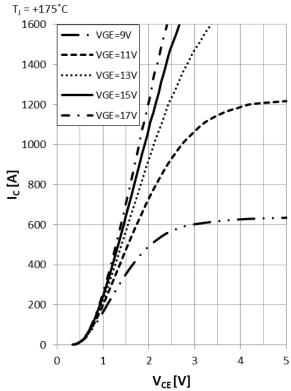


Figure 4. IGBT Output Characteristic

Gate Charge Characteristic

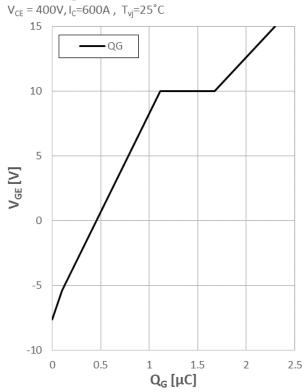


Figure 5. Gate Charge Characteristic

E_{ON} vs Ic V_{GE} =+15/-8V, R_{Gon} = 4.7 Ω , R_{Goff} = 15 Ω , V_{CE} =400V

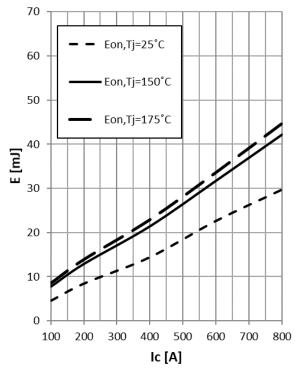


Figure 7. E_{ON} vs. Ic

Capacitance Characteristic

 $V_{GE} = 0V, T_{vi} = 25$ °C, f=1MHz

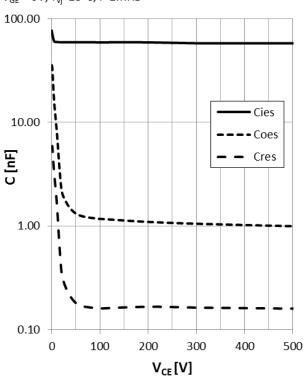


Figure 6. Capacitance Characteristic

E_{ON} vs Rg

 $V_{GE} = +15/-8V$, $I_{C} = 600A$ $V_{CE} = 400V$

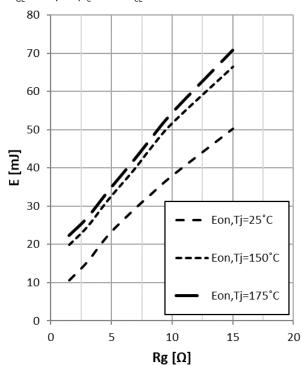


Figure 8. E_{ON} vs. Rg

E_{OFF} vs Ic

 V_{GE} =+15/-8V, R_{Gon} = 4.7 Ω , R_{Goff} = 15 Ω , V_{CE} =400V

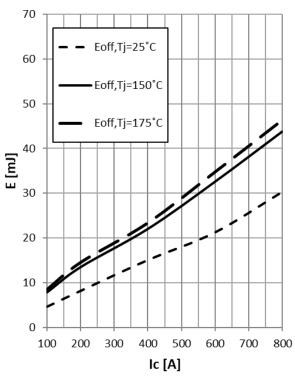


Figure 9. E_{OFF} vs. Ic

IGBT Switching Times vs Ic, T_{vj} = 25°C

 V_{GE} =+15/-8V, R_{Gon} = 4.7 Ω , R_{Goff} = 15 Ω , V_{CE} =400V

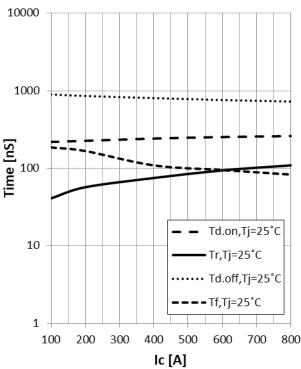


Figure 11. IGBT Switching Times vs Ic, $T_{VJ} = 25^{\circ}C$

E_{OFF} vs Rg

 $V_{GE} = +15/-8V$, $I_C = 600A$ $V_{CE} = 400V$

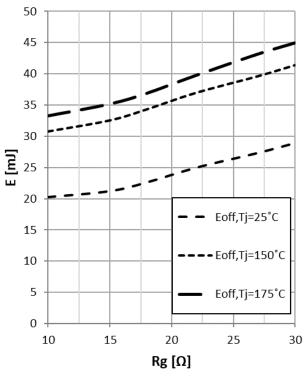


Figure 10. E_{OFF} vs. Rg

IGBT Switching Times vs Ic, T_{vj} = 175°C

 V_{GE} =+15/-8V, R_{Gon} = 4.7 Ω , R_{Goff} = 15 Ω , V_{CE} =400V

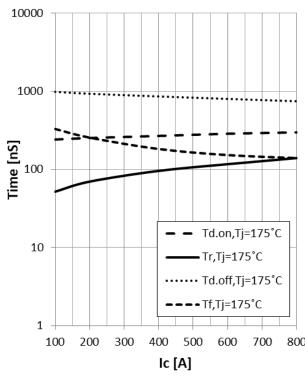


Figure 12. IGBT Switching Times vs Ic, T_{VJ} = 175°C

Reverse Bias Safe Operating Area

 $V_{GE} = +15/-8V$, $R_{Goff} = 15\Omega$, $T_{vi} = 175$ °C

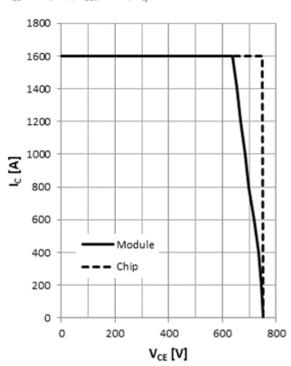


Figure 13. Reverse Bias Safe Operating Area

Diode Forward Characteristic

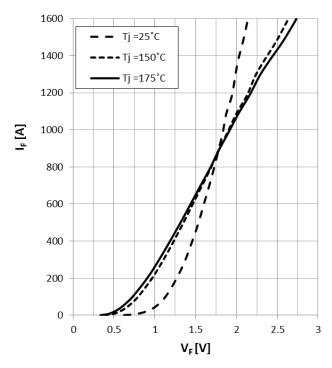


Figure 15. Diode Forward Characteristic

IGBT Transient Thermal Impedance (typ)

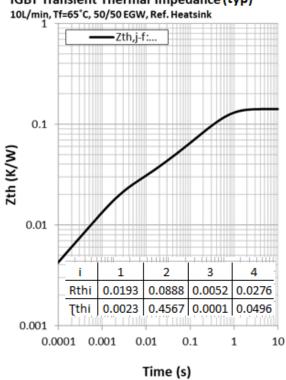


Figure 14. IGBT Transient Thermal Impedance

Diode Switching losses vs IF

 R_{Gon} = 4.7 Ω , V_{CE} =400V

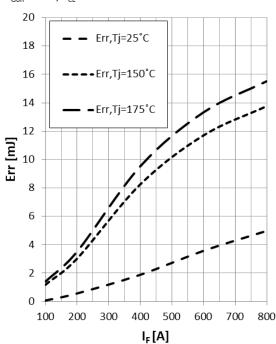


Figure 16. Diode Switching Losses vs. I_F

Diode Switching losses vs Rg

I_F=600A, V_{CE}=400V

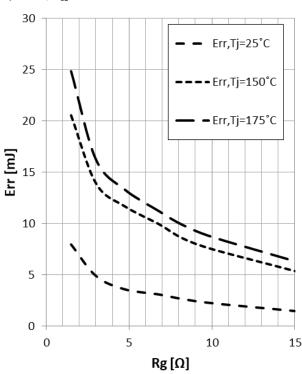


Figure 17. Diode Switching Losses vs. Rg

Temperature Sensor Characteristic

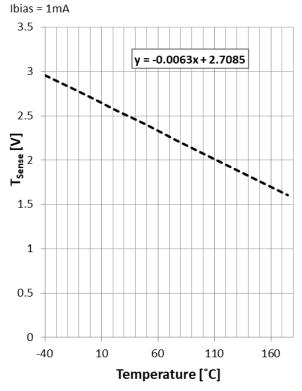


Figure 19. Temperature Sensor Characteristic

Diode Transient Thermal Impedance(typ) 10L/min, Tf=65°C, 50/50 EGW, Ref. Heatsink

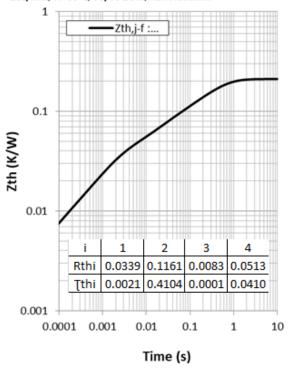


Figure 18. Diode Transient Thermal Impedance

Current Sensor Characteristic

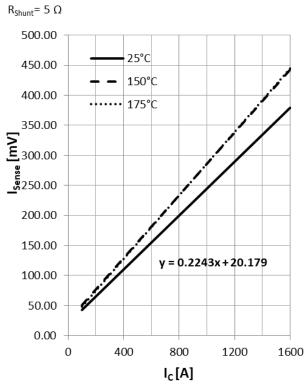


Figure 20. Current Sensor Characteristic

Current Sensor Characteristic

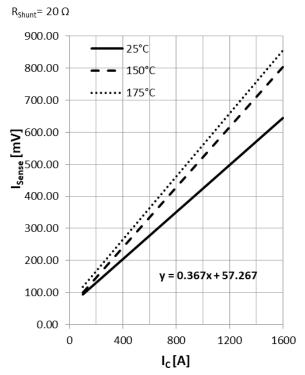


Figure 21. Current Sensor Characteristic

Maximum allowed Vce

 $I_{CES}=1mA, T_{vj} \le 25$ °C; $I_{CES}=30mA, T_{vj} > 25$ °C

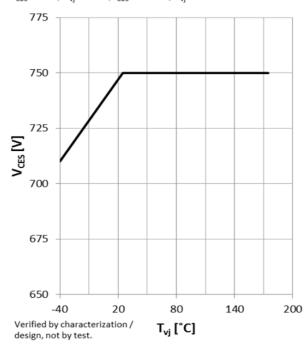
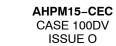


Figure 22. Maximum Allowed V_{CE}

ORDERING INFORMATION

Part Number	Device Marking	Package	Shipping
NVG800A75L4DSB	N875DSB	AHPM15-CEC	6 Units / Tube

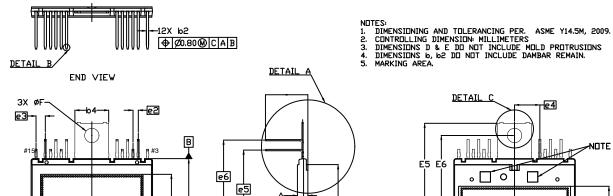
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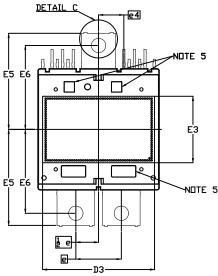


2X E4

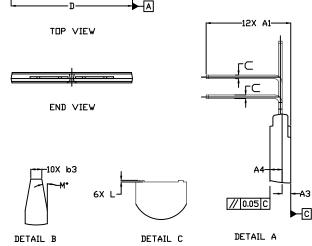
SIDE VIEW

DATE 05 MAY 2020





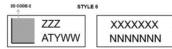
BOTTOM VIEW



		MILLIMETERS			
	DIM	MIN.	NDM.	MAX.	
	Α	4.65	4.70	4.75	
	A1	18.82	19.17	19.52	
	A2	3,20	3.40	3.60	
	A3		1.95 REF	•	
	Α4	2.75 REF			
	ه	16.90	17.00	17.10	
	b2	0.90	1.00	1.10	
	b3		0.50 REF		
	b4	15.20	15.30	15.40	
	U	0.70	0.80	0.90	
	D	54.80	55.00	55.20	
]	D2	46.10	46.40	46.70	
ı	D3	50.40	50.70	51.00	
	E	54.80	55.00	55.20	

	MILLIMETERS				
DIM	MIN.	N□M.	MAX.		
E2	40.50	40.80	41.10		
E3	29.80	30.10	30.40		
E4	49.40	49.60	49.80		
E5	43.35	43.70	44.05		
E6	37.70	38.00	38.30		
е	50'60 B2C				
e2	2.40 BSC				
e3	4.20 BSC				
e4	11.45 BSC				
e5	3	31.40 BS)		
e6	35.90 BSC				
F	6.45 6.50 6.55				
L	0.50 REF				
М		10° REF			

GENERIC MARKING DIAGRAM*



ZZZ = Assembly Lot Code

AT = Assembly & Test Site Code YWW = Year and Work Week Code

XXXXX = Specific Device Code NNNNN = Serial Number *This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot " •", may or may not be present. Some products may not follow the Generic Marking.

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