ON Semiconductor

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Onsemi

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IGBT - Inverter Welding

This Insulated Gate Bipolar Transistor (IGBT) features a robust and cost effective Trench construction, and provides superior performance in demanding switching applications, offering both low on state voltage and minimal switching loss. The IGBT is well suited for welding applications. Incorporated into the device is a soft and fast co–packaged free wheeling diode with a low forward voltage.

Features

- $T_{Jmax} = 175^{\circ}C$
- Soft Fast Reverse Recovery Diode
- Optimized for High Speed Switching
- 5 µs Short–Circuit Capability
- These are Pb–Free Devices

Typical Applications

• Welding

ABSOLUTE MAXIMUM RATINGS

Rating	Symbol	Value	Unit
Collector-emitter voltage	V _{CES}	600	V
Collector current @ Tc = 25°C @ Tc = 100°C	Ι _C	90 45	A
Diode Forward Current @ Tc = 25°C @ Tc = 100°C	I _F	90 45	A
Diode Pulsed Current T_{PULSE} Limited by T_J Max	I _{FM}	180	A
Pulsed collector current, T_{pulse} limited by T_{Jmax}	I _{CM}	180	A
Short–circuit withstand time $V_{GE} = 15 \text{ V}, V_{CE} = 400 \text{ V}, T_J \leq +150^{\circ}\text{C}$	t _{SC}	5	μs
Gate-emitter voltage	V _{GE}	±20	V
Transient gate–emitter voltage (T _{PULSE} = 5 μs, D < 0.10)		± 30	V
Power Dissipation @ Tc = 25°C @ Tc = 100°C	P _D	300 150	W
Operating junction temperature range	TJ	–55 to +175	°C
Storage temperature range	T _{stg}	-55 to +175	°C
Lead temperature for soldering, 1/8" from case for 5 seconds	T _{SLD}	260	°C

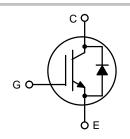
Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

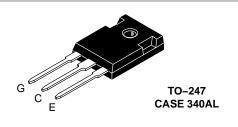


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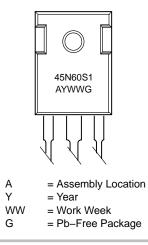
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45 A, 600 V V_{CEsat} = 2.00 V E_{OFF} = 0.53 mJ





MARKING DIAGRAM



ORDERING INFORMATION

Device	Package	Shipping
NGTB45N60S1WG	TO–247 (Pb–Free)	30 Units / Rail

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THERMAL CHARACTERISTICS

Rating	Symbol	Value	Unit
Thermal resistance junction-to-case, for IGBT	$R_{ ext{ heta}JC}$	0.50	°C/W
Thermal resistance junction-to-case, for Diode	$R_{ ext{ heta}JC}$	1.00	°C/W
Thermal resistance junction-to-ambient	$R_{ hetaJA}$	40	°C/W

ELECTRICAL CHARACTERISTICS (T_J = 25°C unless otherwise specified)

Parameter	Test Conditions	Symbol	Min	Тур	Max	Unit
STATIC CHARACTERISTIC	•			•		
Collector–emitter breakdown voltage, gate–emitter short–circuited	V_{GE} = 0 V, I _C = 500 µA	V _{(BR)CES}	600	_	-	V
Collector-emitter saturation voltage	V_{GE} = 15 V, I _C = 45 A V_{GE} = 15 V, I _C = 45 A, T _J = 175°C	V _{CEsat}	1.50 -	2.00 2.60	2.40	V
Gate-emitter threshold voltage	$V_{GE} = V_{CE}, I_C = 350 \mu A$	V _{GE(th)}	4.5	5.5	6.5	V
Collector-emitter cut-off current, gate- emitter short-circuited	$V_{GE} = 0 V, V_{CE} = 600 V$ $V_{GE} = 0 V, V_{CE} = 600 V, T_{J} = 175^{\circ}C$	ICES	-	-	0.5 4.0	mA
Gate leakage current, collector-emitter short-circuited	$V_{GE} = 20 \text{ V}$, $V_{CE} = 0 \text{ V}$	I _{GES}	_	-	200	nA
DYNAMIC CHARACTERISTIC	•					
Input capacitance	V _{CE} = 20 V, V _{GE} = 0 V, f = 1 MHz	C _{ies}	_	3115	-	pF
Output capacitance		C _{oes}	-	149	-	-
Reverse transfer capacitance		Cres	-	88	-	
Gate charge total	V_{CE} = 480 V, I _C = 45 A, V _{GE} = 15 V	Qg	-	125	-	nC
Gate to emitter charge		Q _{ge}	-	32	-	
Gate to collector charge		Q _{gc}	-	65	-	
SWITCHING CHARACTERISTIC, INDUCT						
Turn-on delay time		t _{d(on)}	_	72	-	ns
Rise time		t _r	-	33	-	
Turn-off delay time	$T_J = 25^{\circ}C$	t _{d(off)}	-	132	-	
Fall time	$V_{CC} = 400 \text{ V}, \text{ I}_{C} = 45 \text{ A}$ $R_g = 10 \Omega$	t _f	-	68	-	
Turn-on switching loss	V _{GE} = 0 V/ 15 V	E _{on}	-	1.25	-	mJ
Turn-off switching loss		E _{off}	-	0.53	-	
Total switching loss		E _{ts}	-	1.78	-	
Turn–on delay time		t _{d(on)}	-	70	-	ns
Rise time		tr	-	38	-	
Turn-off delay time	$\begin{array}{c} {{\rm{T}_{J}}} = {150}^{\circ }{\rm{C}} \\ {{\rm{V}_{CC}}} = 400 \; {\rm{V}}, {{\rm{I}_{C}}} = 45 \; {\rm{A}} \\ {{\rm{R}_{g}}} = 10 \; {\rm{\Omega}} \\ {{\rm{V}_{GE}}} = 0 \; {\rm{V}}/\; 15 \; {\rm{V}} \end{array}$	t _{d(off)}	-	135	-	
Fall time		t _f	-	88	-	
Turn-on switching loss		Eon	Ι	1.59	-	mJ
Turn-off switching loss		E _{off}	-	0.88	-	
Total switching loss		E _{ts}	_	2.47	_	
DIODE CHARACTERISTIC						
Forward voltage	V _{GE} = 0 V, I _F = 45 A V _{GE} = 0 V, I _F = 45 A, T _J = 175°C	V _F	1.50 -	2.45 2.62	2.90 -	V
Reverse recovery time		t _{rr}	_	70	_	ns

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

Qrr

I_{rrm}

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nC

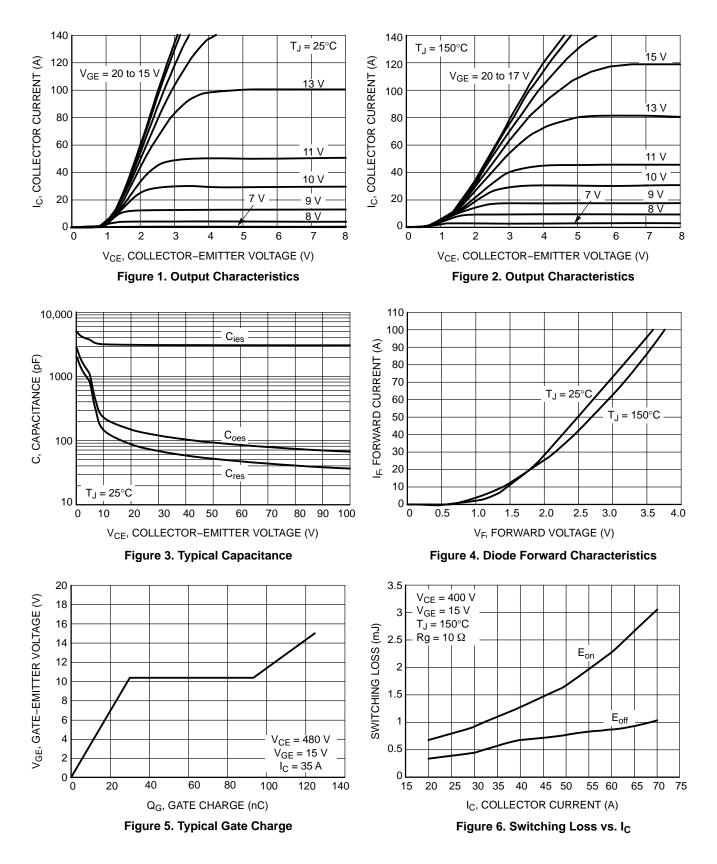
А

 $\begin{array}{c} T_J=25^\circ C\\ I_F=45~A,~V_R=200~V\\ di_F/dt=200~A/\mu s \end{array}$

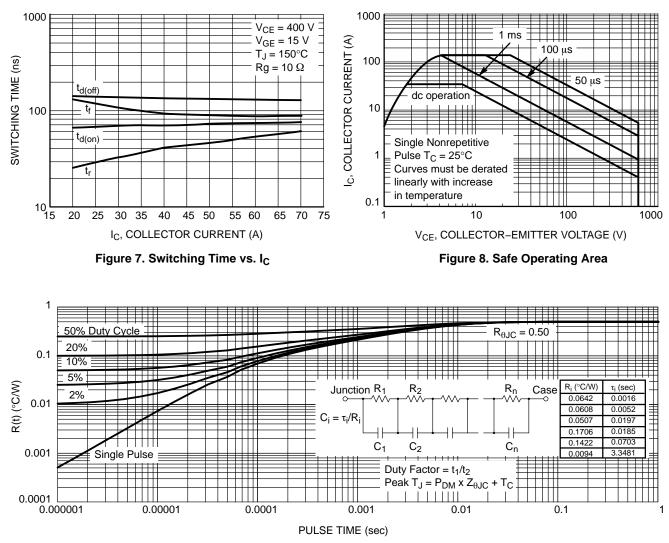
Reverse recovery charge

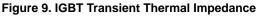
Reverse recovery current

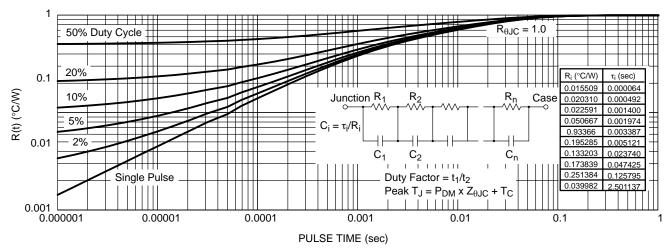
TYPICAL CHARACTERISTICS



TYPICAL CHARACTERISTICS





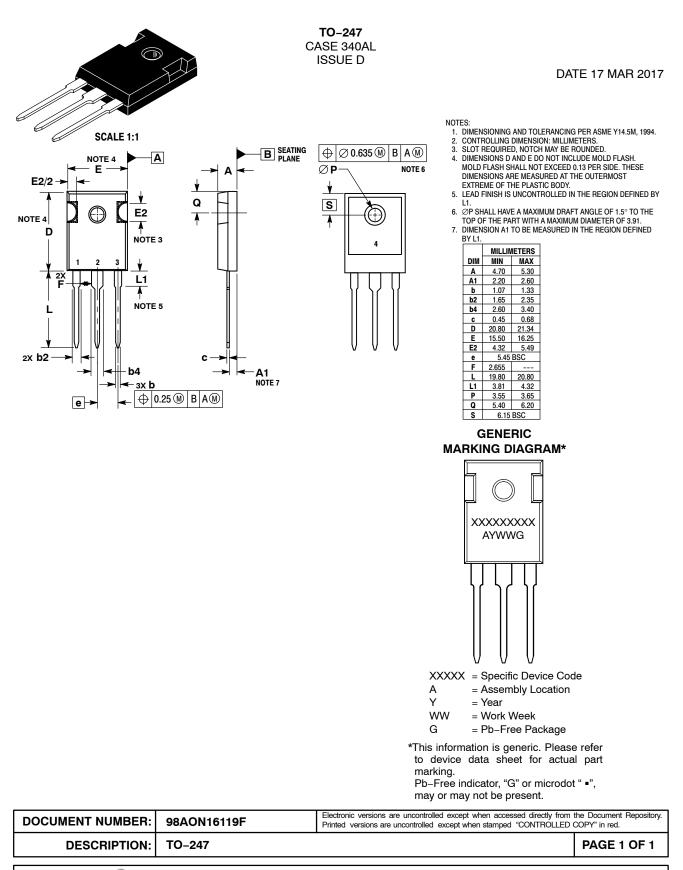




MECHANICAL CASE OUTLINE

PACKAGE DIMENSIONS





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