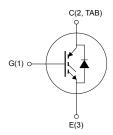


# Trench gate field-stop, 650 V, 20 A, high-speed HB2 series IGBT in a D2PAK package

# TAB 2

D<sup>2</sup>PAK



NG1F3C2T

#### **Features**

- Maximum junction temperature :  $T_J$  = 175 °C
- Low V<sub>CE(sat)</sub> = 1.65 V (typ.) @ I<sub>C</sub> = 20 A
- · Very fast and soft recovery co-packaged diode
- · Minimized tail current
- · Tight parameter distribution
- · Low thermal resistance
- Positive V<sub>CE(sat)</sub> temperature coefficient

#### **Applications**

- Welding
- Power factor correction
- UPS
- Solar inverters
- Chargers

#### **Description**

The newest IGBT 650 V HB2 series represents an evolution of the advanced proprietary trench gate field-stop structure. The performance of the HB2 series is optimized in terms of conduction, thanks to a better  $V_{CE(sat)}$  behavior at low current values, as well as in terms of reduced switching energy. A very fast soft recovery diode is co-packaged in antiparallel with the IGBT. The result is a product specifically designed to maximize efficiency for a wide range of fast applications.



STGB20H65DFB2					
Product summary					
Order code	STGB20H65DFB2				
Marking	G20H65DFB2				
Package	D²PAK				
Packing	Tape and reel				

**Product status link** 



# 1 Electrical ratings

Table 1. Absolute maximum ratings

Symbol	Parameter	Value	Unit
V <sub>CES</sub>	Collector-emitter voltage (V <sub>GE</sub> = 0 V)	650	V
La	Continuous collector current at T <sub>C</sub> = 25 °C	40	А
I <sub>C</sub>	Continuous collector current at T <sub>C</sub> = 100 °C	25	А
I <sub>CP</sub> <sup>(1)(2)</sup>	Pulsed collector current	60	А
V	Gate-emitter voltage	±20	V
$V_{GE}$	Transient gate-emitter voltage (t <sub>p</sub> ≤ 10 µs)	±30	V
l <sub>F</sub>	Continuous forward current at T <sub>C</sub> = 25 °C	40	A
'F	Continuous forward current at T <sub>C</sub> = 100 °C	23	
I <sub>FP</sub> <sup>(1)(2)</sup>	Pulsed forward current	60	А
P <sub>TOT</sub>	Total power dissipation at T <sub>C</sub> = 25 °C	147	W
T <sub>STG</sub>	Storage temperature range	-55 to 150	°C
TJ	Operating junction temperature range	-55 to 175	°C

<sup>1.</sup> Pulse width is limited by maximum junction temperature.

Table 2. Thermal data

Symbol	Parameter	Value	Unit
Pulso	Thermal resistance junction-case IGBT	1.02	
R <sub>thJC</sub>	Thermal resistance junction-case diode	1.47	°C/W
R <sub>thJA</sub>	Thermal resistance junction-ambient	62.5	

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<sup>2.</sup> Defined by design, not subject to production test.



# 2 Electrical characteristics

 $T_C$  = 25 °C unless otherwise specified

**Table 3. Static characteristics** 

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V <sub>(BR)CES</sub>	Collector-emitter breakdown voltage	V <sub>GE</sub> = 0 V, I <sub>C</sub> = 1 mA	650			V
		V <sub>GE</sub> = 15 V, I <sub>C</sub> = 20 A		1.65	2.1	
$V_{\text{CE(sat)}}$	Collector-emitter saturation voltage	V <sub>GE</sub> = 15 V, I <sub>C</sub> = 20 A, T <sub>J</sub> = 125 °C		1.95		V
		V <sub>GE</sub> = 15 V, I <sub>C</sub> = 20 A, T <sub>J</sub> = 175 °C		2.1		
	Forward on-voltage	I <sub>F</sub> = 20 A		1.65	2.55	
$V_{F}$		I <sub>F</sub> = 20 A, T <sub>J</sub> = 125 °C		1.4		V
		I <sub>F</sub> = 20 A, T <sub>J</sub> = 175 °C		1.3		
V <sub>GE(th)</sub>	Gate threshold voltage	V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 1 mA	5	6	7	V
I <sub>CES</sub>	Collector cut-off current	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 650 V			25	μA
I <sub>GES</sub>	Gate-emitter leakage current	V <sub>CE</sub> = 0 V, V <sub>GE</sub> = ±20 V			±250	nA

**Table 4. Dynamic characteristics** 

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
C <sub>ies</sub>	Input capacitance		-	1010	-	
C <sub>oes</sub>	Output capacitance	V <sub>CE</sub> = 25 V, f = 1 MHz, V <sub>GE</sub> = 0 V	-	81	-	pF
C <sub>res</sub>	Reverse transfer capacitance		-	26	-	
Qg	Total gate charge	V <sub>CC</sub> = 520 V, I <sub>C</sub> = 20 A, V <sub>GE</sub> = 0 to 15 V (see Figure 28. Gate charge test circuit)	-	56	-	
Q <sub>ge</sub>	Gate-emitter charge		-	9.4	-	nC
Q <sub>gc</sub>	Gate-collector charge		-	27.8	-	

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Table 5. Switching characteristics (inductive load)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
t <sub>d(on)</sub>	Turn-on delay time	$V_{CC}$ = 400 V, $I_{C}$ = 20 A, $V_{GE}$ = 15 V, $R_{G}$ = 10 $\Omega$ (see Figure 27. Test circuit for inductive load switching)	-	16	-	ns
t <sub>r</sub>	Current rise time		-	8	-	ns
E <sub>on</sub> <sup>(1)</sup>	Turn-on switching energy		-	265	-	μJ
t <sub>d(off)</sub>	Turn-off delay time		-	78.8	-	ns
t <sub>f</sub>	Current fall time		-	35	-	ns
E <sub>off</sub> (2)	Turn-off switching energy		-	214	-	μJ
t <sub>d(on)</sub>	Turn-on delay time		-	17	-	ns
t <sub>r</sub>	Current rise time	V <sub>CC</sub> = 400 V, I <sub>C</sub> = 20 A,	-	9	-	ns
E <sub>on</sub> <sup>(1)</sup>	Turn-on switching energy	$V_{GE} = 15 \text{ V}, R_{G} = 10 \Omega, T_{J} = 175 ^{\circ}\text{C}$	-	556	-	μJ
t <sub>d(off)</sub>	Turn-off delay time	(see Figure 27. Test circuit for inductive load switching)	-	98	-	ns
t <sub>f</sub>	Current fall time		-	80	-	ns
E <sub>off</sub> (2)	Turn-off switching energy		-	378	-	μJ

<sup>1.</sup> Including the reverse recovery of the diode.

Table 6. Diode switching characteristics (inductive load)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
t <sub>rr</sub>	Reverse recovery time		-	215	-	ns
Q <sub>rr</sub>	Reverse recovery charge	$I_F$ = 20 A, $V_R$ = 400 V, $V_{GE}$ = 15 V, di/dt = 1000 A/ $\mu$ s (see Figure 30. Diode reverse recovery waveform)	-	970	-	nC
I <sub>rrm</sub>	Reverse recovery current		-	17	-	Α
dI <sub>rr</sub> /dt	Peak rate of fall of reverse recovery current during t <sub>b</sub>		-	303	-	A/µs
Err	Reverse recovery energy		-	293	-	μJ
t <sub>rr</sub>	Reverse recovery time	$I_F$ = 20 A, $V_R$ = 400 V, $V_{GE}$ = 15 V, di/dt = 1000 A/ $\mu$ s, $T_J$ = 175 °C (see Figure 30. Diode reverse recovery waveform)	-	330	-	ns
Q <sub>rr</sub>	Reverse recovery charge		-	2772	-	nC
I <sub>rrm</sub>	Reverse recovery current		-	30	-	Α
dI <sub>rr</sub> /dt	Peak rate of fall of reverse recovery current during t <sub>b</sub>		-	244	-	A/µs
E <sub>rr</sub>	Reverse recovery energy	,	-	866	-	μJ

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<sup>2.</sup> Including the tail of the collector current.



#### 2.1 Electrical characteristics (curves)

Figure 1. Power dissipation vs case temperature

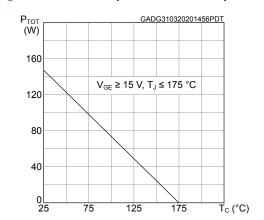


Figure 2. Collector current vs case temperature

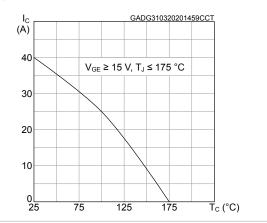


Figure 3. Output characteristics (T<sub>J</sub> = 25 °C)

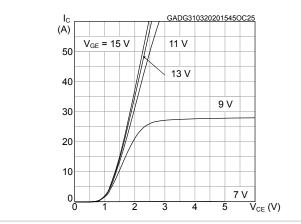


Figure 4. Output characteristics (T<sub>J</sub> = 175 °C)

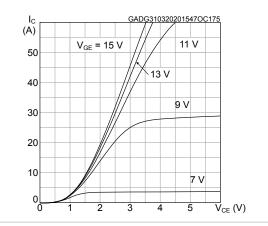


Figure 5. V<sub>CE(sat)</sub> vs junction temperature

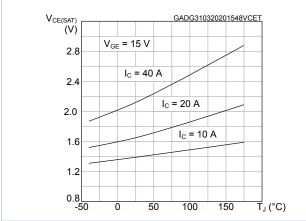
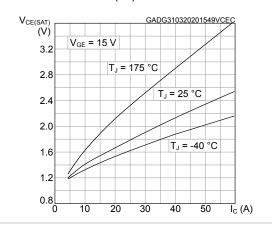


Figure 6. V<sub>CE(sat)</sub> vs collector current



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Figure 7. Forward bias safe operating area

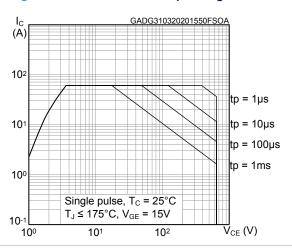


Figure 8. Collector current vs switching frequency

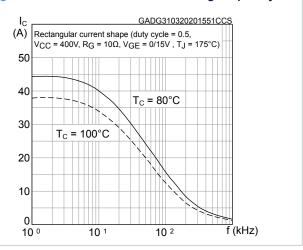


Figure 9. Transfer characteristics

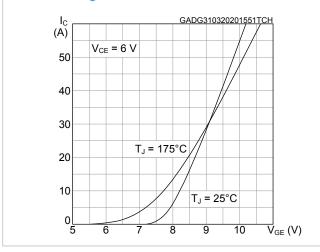


Figure 10. Diode  $V_{\text{F}}$  vs forward current

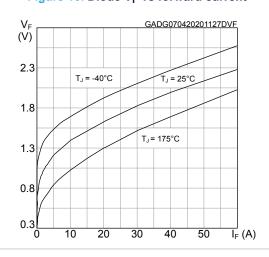


Figure 11. Normalized V<sub>GE(th)</sub> vs junction temperature

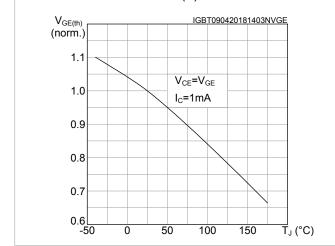
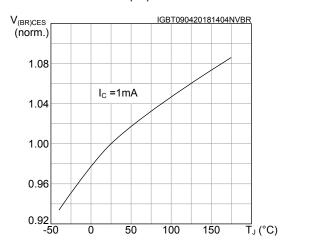
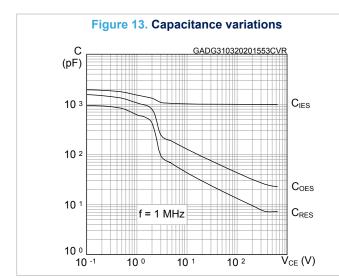


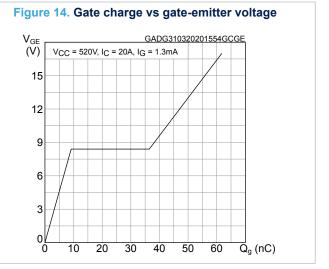
Figure 12. Normalized  $V_{(BR)CES}$  vs junction temperature

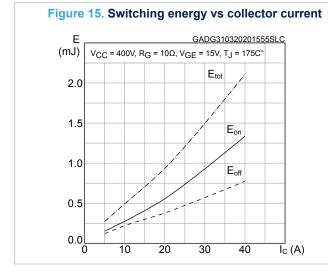


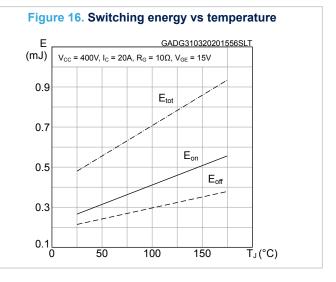
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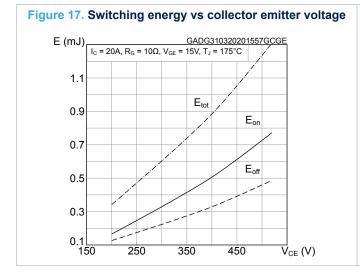


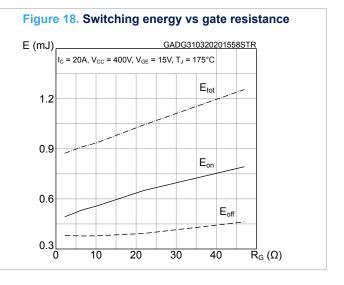












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Figure 19. Switching times vs collector current

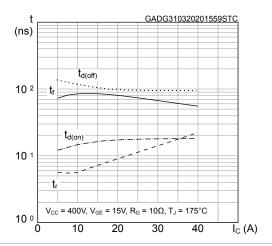


Figure 20. Switching times vs gate resistance

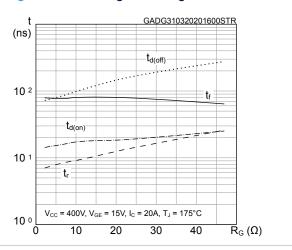


Figure 21. Reverse recovery current vs diode current slope

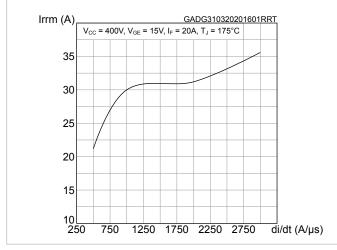


Figure 22. Reverse recovery time vs diode current slope

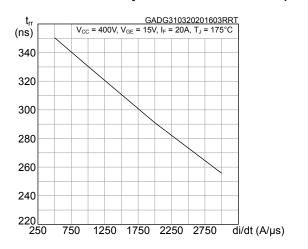


Figure 23. Reverse recovery charge vs diode current slope

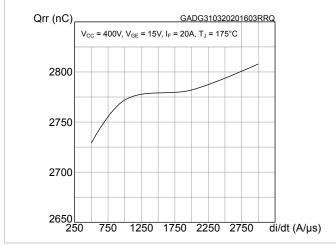
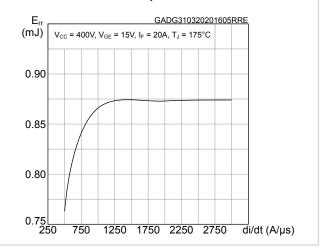
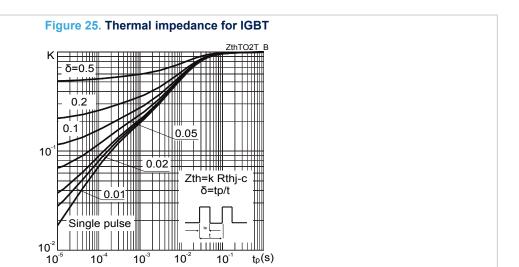


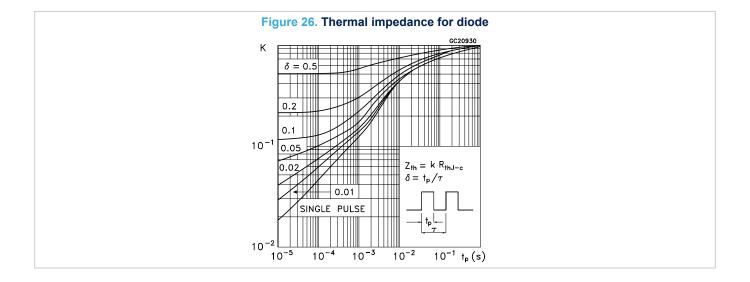
Figure 24. Reverse recovery energy vs diode current slope



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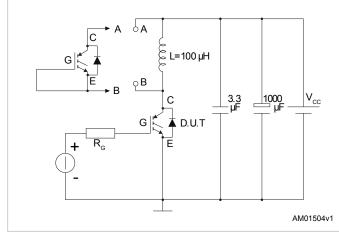


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#### 3 Test circuits

Figure 27. Test circuit for inductive load switching



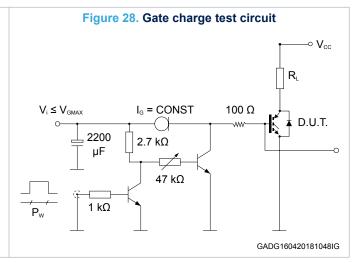
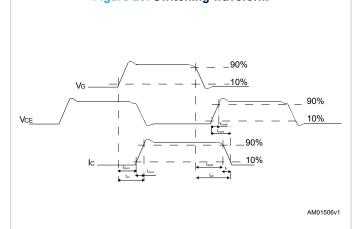
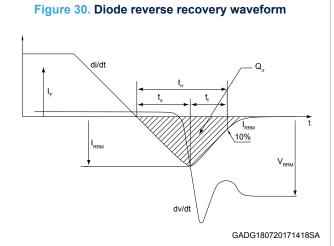


Figure 29. Switching waveform





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# 4 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

#### 4.1 D<sup>2</sup>PAK (TO-263) type A2 package information

c2-D1 Ī*D2* THERMAL PAD b2 <u>e 1</u> SEATING PLANE COPLANARITY 0.25 GAUGE PLANE

Figure 31. D<sup>2</sup>PAK (TO-263) type A2 package outline

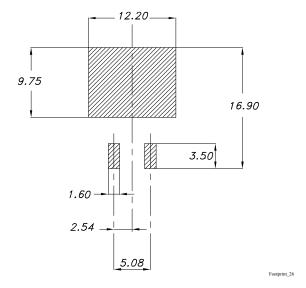
0079457\_A2\_26



Table 7. D<sup>2</sup>PAK (TO-263) type A2 package mechanical data

Div			
Dim.	Min.	Тур.	Max.
А	4.40		4.60
A1	0.03		0.23
b	0.70		0.93
b2	1.14		1.70
С	0.45		0.60
c2	1.23		1.36
D	8.95		9.35
D1	7.50	7.75	8.00
D2	1.10	1.30	1.50
E	10.00		10.40
E1	8.70	8.90	9.10
E2	7.30	7.50	7.70
е		2.54	
e1	4.88		5.28
Н	15.00		15.85
J1	2.49		2.69
L	2.29		2.79
L1	1.27		1.40
L2	1.30		1.75
R		0.40	
V2	0°		8°

Figure 32. D<sup>2</sup>PAK (TO-263) recommended footprint (dimensions are in mm)

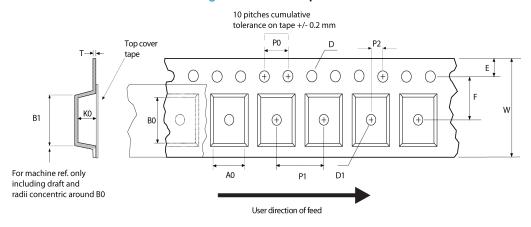


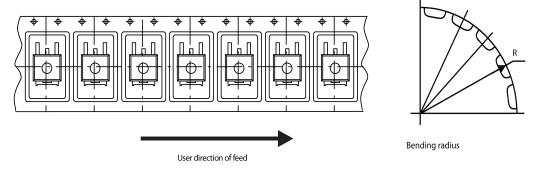
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# 4.2 D<sup>2</sup>PAK packing information

Figure 33. D<sup>2</sup>PAK tape outline



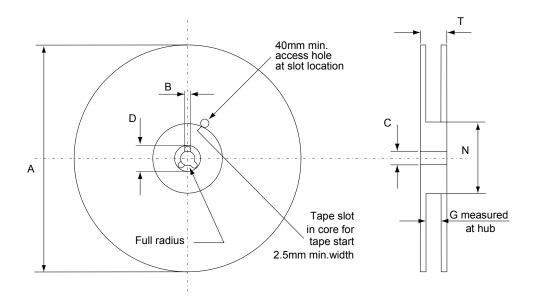


AM08852v1

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Figure 34. D<sup>2</sup>PAK reel outline



AM06038v1

Table 8. D<sup>2</sup>PAK tape and reel mechanical data

	Таре			Reel		
Dim.	mm		Dim.	mm		
Dilli.	Min.	Max.	Dilli.	Min.	Max.	
A0	10.5	10.7	А		330	
В0	15.7	15.9	В	1.5		
D	1.5	1.6	С	12.8	13.2	
D1	1.59	1.61	D	20.2		
E	1.65	1.85	G	24.4	26.4	
F	11.4	11.6	N	100		
K0	4.8	5.0	Т		30.4	
P0	3.9	4.1				
P1	11.9	12.1	Base q	uantity	1000	
P2	1.9	2.1	Bulk quantity		1000	
R	50					
Т	0.25	0.35				
W	23.7	24.3				

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# **Revision history**

Table 9. Document revision history

Date	Version	Changes
05-May-2020	1	First release.

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