

## Overview

The KEMET TPI ferrite core inductors are designed for a very low core loss. Its flat wire, "one turn through the construction" design, enables high efficiency at large currents. The core material is ideal for high switching frequency applications.

The TPI series offers two solutions. One set of parts are DC optimized inductors for hard SW topology, 12 V power distribution. The other set comprises AC optimized inductors for soft SW topology, 48 V power distribution. These AC optimized inductors were developed for STC (Switched Tank Convertor) technology.

## Applications

- Hard-switching topology for DC/DC conversion
- Soft-switching topology for AC resonant conversion
- Point of loads (POL)
- Servers and storage
- Supercomputers
- Various decentralized power supplies

## Benefits

- One turn coil ferrite
- Operating temperature up to +125°C
- High switching frequency
- Low core loss
- Low DCR
- High current
- Low self-heating
- AC optimized inductor reduce close to 50% the total loss compared to conventional inductor due to optimized structure and material designed for STC technology



## Part Number System

TPI	128080	L	180	N
Series	Size Code	Inductor	Inductance Code nH	Version
TPI	077050 078060 111065 118082 128080		xxx = xxx nH	N = Standard

## Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-40°C to +125°C (including self-temperature rise)
Rated Inductance Range	47 – 230 nH at 100 kHz, 1 mA
Inductance Tolerance	±10% (except ±20% for TPI077050L105N)
Rated DC Resistance	0.29 – 0.32 mΩ
DC Resistance Tolerance	±5% (except ±9.5% for TPI077050L105N and ±10.0% for TPI078060L***N)
Rated Current	36 – 53 A

**Table 1 – Ratings & Part Number Reference – DC Optimized TPI Inductors**

Part Number	Inductance (nH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ)	Rated Current (A)			
				I <sub>rms</sub> <sup>1</sup> (Ref.)	I <sub>sat</sub> <sup>2</sup> (Ref.)		
					25°C	85°C	125°C
TPI077050L105N	105	±20%	0.32 ±9.5%	36	60	51	44
TPI118082L150N	150	±10%	0.29 ±5.0%	50	93	79	67
TPI118082L180N	180	±10%	0.29 ±5.0%	50	79	67	57
TPI111065L210N	210	±10%	0.29 ±5.0%	50	54	46	38
TPI128080L180N	180	±10%	0.29 ±5.0%	50	78	68	54
TPI128080L210N	210	±10%	0.29 ±5.0%	50	70	60	52
TPI128080L230N	230	±10%	0.29 ±5.0%	50	64	56	50

<sup>1</sup> T = 40 K rise at rated current

<sup>2</sup> Inductance drop 20% at rated current

All electrical characteristics data is referenced to 25°C.

**Table 2 – Ratings & Part Number Reference – AC Optimized TPI Inductors**

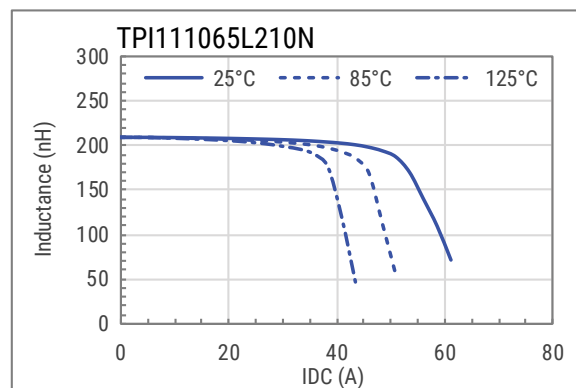
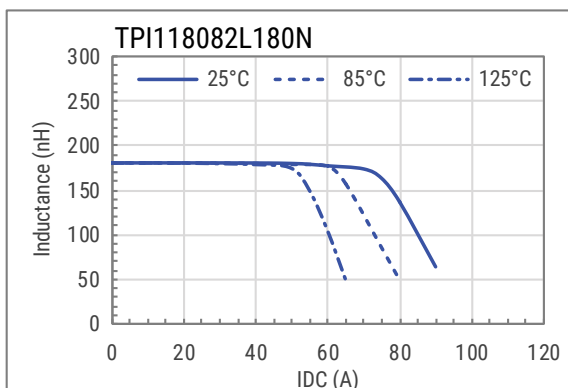
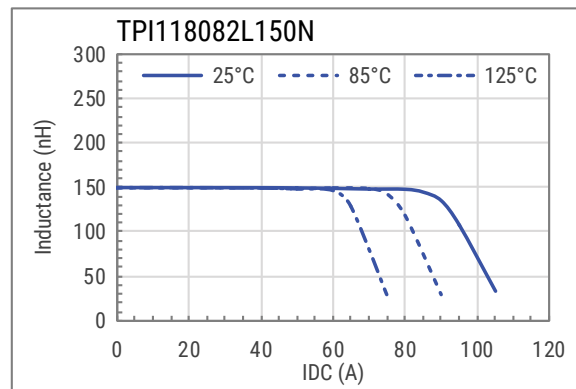
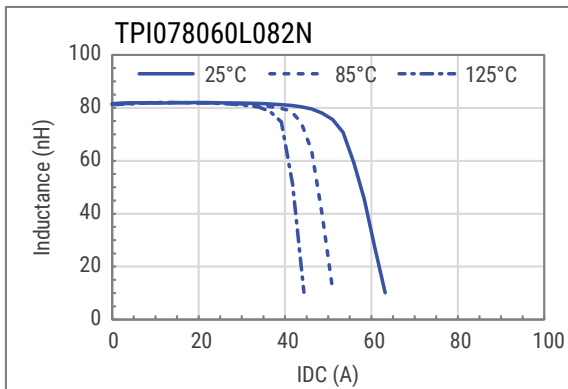
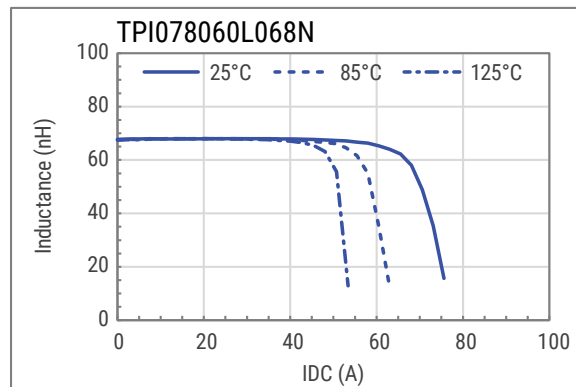
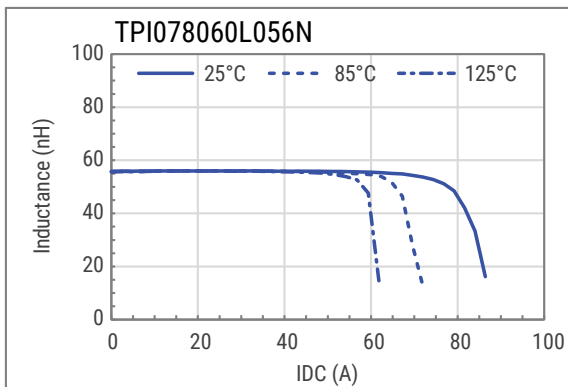
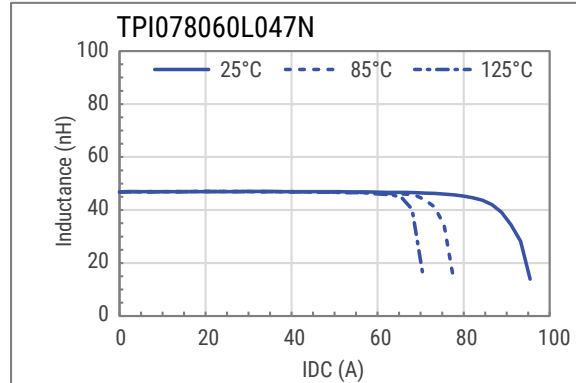
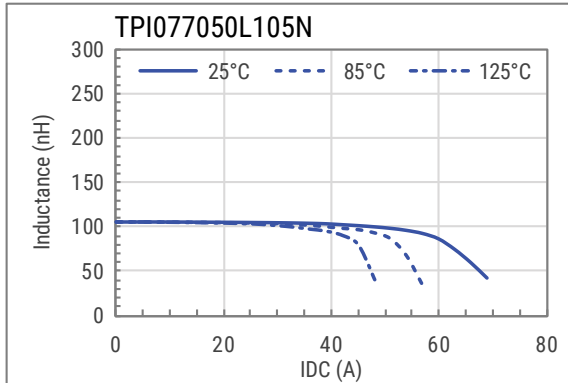
Part Number	Inductance (nH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ)	Rated Current (A)			
				I <sub>rms</sub> <sup>1</sup> (Ref.)	I <sub>sat</sub> <sup>2</sup> (Ref.)		
					25°C	85°C	125°C
TPI078060L047N	47	±10%	0.31 ±10.0%	53	90	75	67
TPI078060L056N	56	±10%	0.31 ±10.0%	53	81	67	58
TPI078060L068N	68	±10%	0.31 ±10.0%	53	69	58	50
TPI078060L082N	82	±10%	0.31 ±10.0%	53	54	46	40

<sup>1</sup> T = 40 K rise at rated current

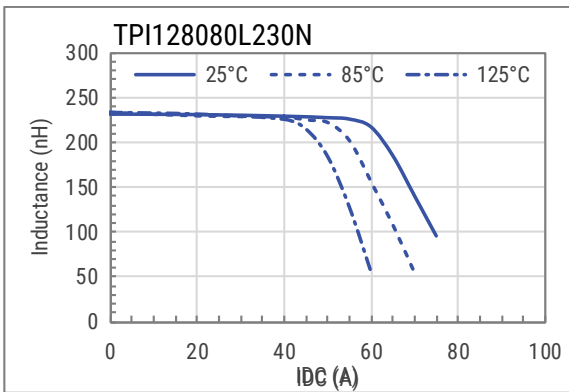
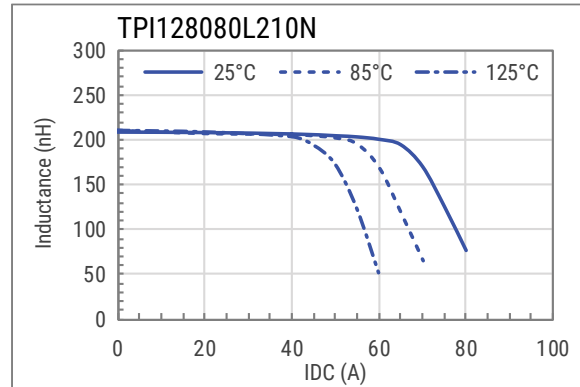
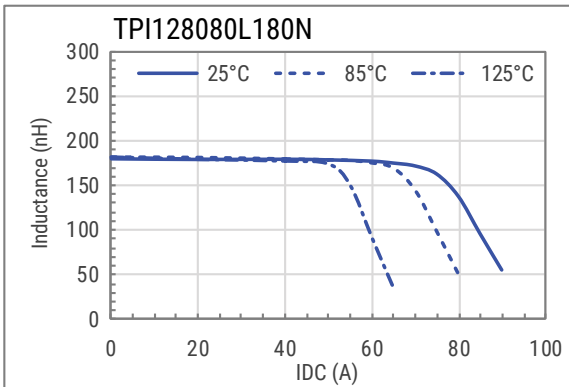
<sup>2</sup> Inductance drop 20% at rated current

All electrical characteristics data is referenced to 25°C.

## DC-Superposed Characteristics



## DC-Superposed Characteristics cont.

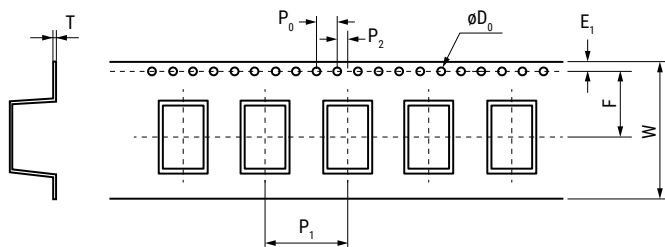


## Dimensions

Case Size	Dimensions (mm)	Land Pattern (mm)
TPI077050		
TPI078060		
TPI118082		
TPI111065		
TPI128080		

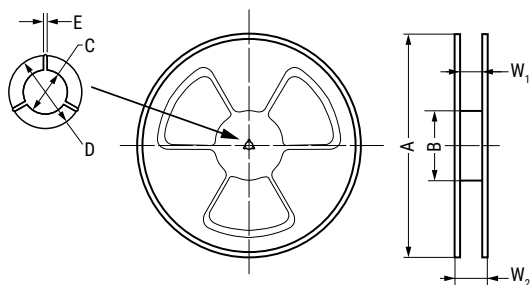
## Taping Specification

### Dimensions of Indented Square Hole Plastic Tape



Case Size	Reel Quantity		Dimensions (mm)								
			W	F	E <sub>1</sub>	P <sub>1</sub>	P <sub>2</sub>	P <sub>0</sub>	øD <sub>0</sub>	T	
TPI077050	1,000	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05
		Nominal	16.00	7.50	1.75	12.00	2.00	4.00	1.55	0.40	
TPI078060	1,000	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05
		Nominal	16.00	7.50	1.75	12.00	2.00	4.00	1.55	0.40	
TPI118082	400	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05
		Nominal	24.00	11.50	1.75	16.00	2.00	4.00	1.55	0.40	
TPI111065	500	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05
		Nominal	24.00	11.50	1.75	16.00	2.00	4.00	1.55	0.40	
TPI128080	400	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05
		Nominal	24.00	11.50	1.75	16.00	2.00	4.00	1.55	0.40	

## Reel Specifications



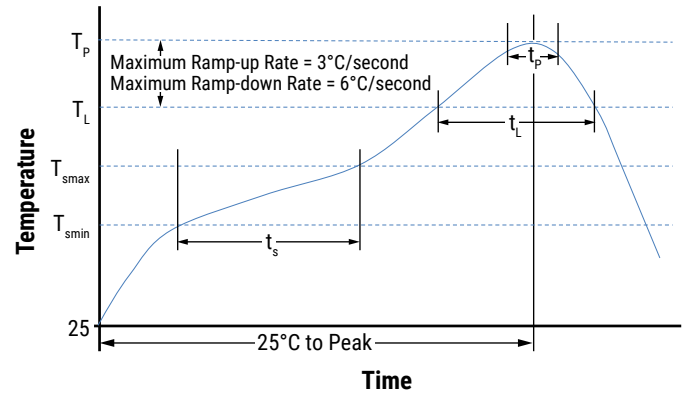
Case Size		Dimensions (mm)						
		A	B	C	D	E	W <sub>1</sub>	W <sub>2</sub>
TPI077050	Tolerance	±2.0	±1.0	±0.2	±0.2	±0.3		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.0	16.5	20.9
TPI078060	Tolerance	±2.0	±1.0	±0.2	±0.2	±0.3		
	Nominal	ø380	ø80	ø13.0	ø21.0	2.3	17.5	21.5
TPI118082	Tolerance	±2.0	±1.0	±0.2	±0.2	±0.3		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.3	24.5	28.9
TPI111065	Tolerance	±2.0	±1.0	±0.2	±0.2	±0.3		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.0	24.5	28.9
TPI128080	Tolerance	±2.0	±1.0	±0.2	±0.2	±0.3		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.0	24.5	28.9

## Soldering Process

### Recommended Reflow Soldering Profile

Reference ICP/JEDEC J-STD-020E

Profile Feature	Pb-Free Assembly
<b>Preheat/Soak</b>	
Temperature minimum ( $T_{smin}$ )	150°C
Temperature maximum ( $T_{smax}$ )	200°C
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	60 – 120 seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C/second maximum
Liquidous Temperature ( $T_L$ )	217°C
Time Above Liquidous ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )	245°C for TPI1xxxxx 250°C for TPI077050 and TPI078060
Time within 5°C of Maximum Peak temperature ( $t_p$ )	30 seconds maximum
Ramp-down Rate ( $T_p$ to $T_L$ )	6°C/second maximum
Time 25°C to Peak Temperature	8 minutes maximum



## Handling Precautions

Inductors should be stored in normal working environments. While the inductors themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine and sulfur bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts. For optimized solderability, inductors' stock should be used promptly, preferably within six months of receipt.

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