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Kind regards,

Team Nexperia

# IP4060CX16/LF

High-speed MultiMediaCard interface filter with ESD protection to IEC 61000-4-2 level 4

Rev. 01 — 14 May 2009

**Product data sheet** 

# 1. Product profile

### 1.1 General description

The IP4060CX16/LF is a diode array with integrated EMI/RF filters and pull-up resistors, which is designed to protect downstream components from ElectroStatic Discharge (ESD) voltages up to  $\pm 15$  kV, far exceeding IEC 61000-4-2 standard, level 4.

The IP4060CX16/LF is fabricated using monolithic silicon semiconductor technology integrating 6 resistors and 13 pseudo back-to-back diodes in a single Wafer-Level Chip-Scale Package (WLCSP) measuring only 1.96 mm by 1.97 mm. These features make the IP4060CX16/LF ideal for applications using miniaturized components, such as mobile phone handsets, cordless telephones and personal digital devices.

#### 1.2 Features

- Pb-free
- High-speed MMC card specific ESD protection with integrated EMI/RF filters and pull-up resistors for all channels
- All channels with ±15 kV ESD contact protection at input terminals exceeding IEC 61000-4-2 standard level 4
- WLCSP with 0.5 mm pitch

### 1.3 Applications

- ElectroMagnetic Interference (EMI) and Radio-Frequency Interference (RFI) reduction and downstream ESD protection for high-speed MultiMediaCards (MMC) in:
  - ◆ Cellular and Personal Communication System (PCS) mobile handsets
  - PC/notebook card readers
  - Cordless telephones
  - Wireless data (WAN/LAN) systems
  - PDAs



#### **Pinning information** 2.

# 2.1 Pinning

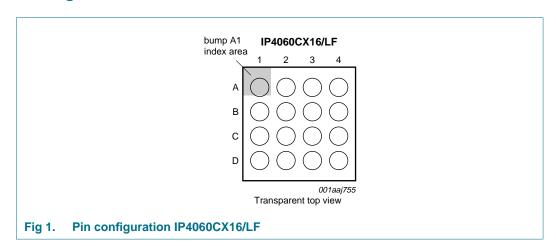


Table 1. **Pinning** 

| 3          |                  |
|------------|------------------|
| Pin        | Description      |
| A2 and A4  | filter channel 1 |
| A1 and B4  | filter channel 2 |
| B2 and C4  | filter channel 3 |
| B1 and C3  | filter channel 4 |
| C1 and D4  | filter channel 5 |
| D1 and D3  | filter channel 6 |
| B3, C2, D2 | ground           |

#### **Ordering information** 3.

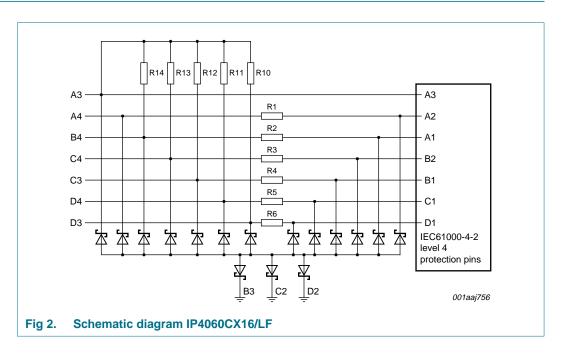
Table 2. **Ordering information** 

| Type number   | Package |   |               |
|---------------|---------|---|---------------|
|               | Name    | Description   | Version       |
| IP4060CX16/LF | WLCSP16 | wafer level chip-size package; 16 bumps; $1.96 \times 1.97 \times 0.7$ mm | IP4060CX16/LF |

**Product data sheet** 

2 of 10

#### **Functional diagram** 4.



#### **Limiting values 5**.

**Limiting values** Table 3.

In accordance with the Absolute Maximum Rating System (IEC 60134).

| Symbol                    | Parameter                       | Conditions   | Min            | Max  | Unit |
|---------------------------|---------------------------------|--|----------------|------|------|
| •                         |                                 | Containone   | 141111         |      |      |
| V <sub>I</sub>            | input voltage                   |  | _              | +5.0 | V    |
| V <sub>ESD</sub>          | electrostatic discharge voltage | IEC 61000-4-2, level 4;<br>pins A1, A2, A3, B1, B2, C1<br>and D1 connected to ground |                |      |      |
|                           |                                 | contact discharge  | <u>[1]</u> –15 | +15  | kV   |
|                           |                                 | air discharge  | -15            | +15  | kV   |
|                           |                                 | IEC 61000-4-2, level 1;<br>all other pins connected to<br>ground                     |                |      |      |
|                           |                                 | contact discharge  | -2             | +2   | kV   |
|                           |                                 | air discharge  | -2             | +2   | kV   |
| P <sub>ch</sub>           | channel power dissipation       |  | -              | 20   | mW   |
| P <sub>tot</sub>          | total power dissipation         |  | -              | 120  | mW   |
| T <sub>stg</sub>          | storage temperature             |  | <b>–</b> 55    | +150 | °C   |
| T <sub>reflow(peak)</sub> | peak reflow temperature         | 10 s maximum   | -              | 260  | °C   |
| T <sub>amb</sub>          | ambient temperature             |  | -30            | +85  | °C   |
|                           |                                 |  |                |      |      |

Device withstands at least 1000 pulses of  $\pm 8$  kV contact discharges without degradation, according to the IEC 61000-4-2 model.

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4 of 10

# High-speed MultiMediaCard interface filter with ESD protection

#### **Characteristics** 6.

**Channel characteristics** Table 4.

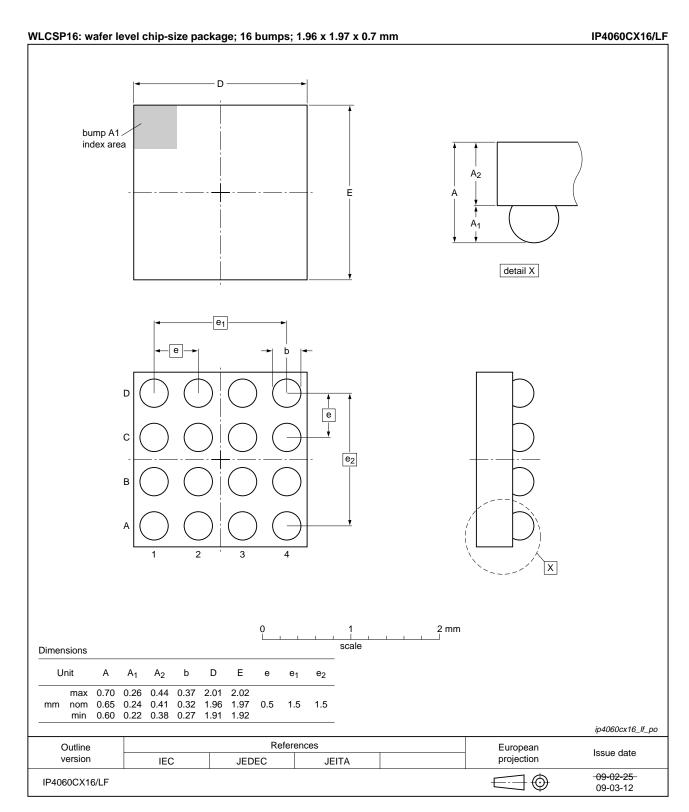
 $T_{amb}$  = 25 °C; unless otherwise specified.

| Symbol                                       | Parameter   | Conditions   | Min  | Тур | Max  | Unit      |
|--|---|--|------|-----|------|-----------|
| R <sub>s(ch)</sub> channel series resistance | $-30~^{\circ}\text{C} < t_c < +85~^{\circ}\text{C}$ |  |      |     |      |           |
|  |   | R1 to R6   | 40   | 50  | 60   | Ω         |
|  |   | R10 to R13   | 52.5 | 75  | 97.5 | $k\Omega$ |
|  |   | R14  | 4.9  | 7   | 9.1  | $k\Omega$ |
| $C_{ch}$                                     | channel capacitance                                 | $V_{bias(DC)} = 0 \text{ V; } f = 1 \text{ MHz;}$<br>pin A3 = +3 V | -    | 18  | 20   | pF        |
| V <sub>BR</sub> breakdown voltage            | I <sub>test</sub> = +1 mA                           | 7  | -    | 10  | V    |           |
|  | I <sub>test</sub> = -1 mA                           | -10  | -    | -7  | V    |           |
| I <sub>LR</sub> reverse leakage current      | per diode pair                                      |  |      |     |      |           |
|  | V <sub>I</sub> = +5 V                               | -  | -    | 100 | nA   |           |
|  |   | $V_I = -5 V$   | -100 | -   | -    | nA        |

5 of 10

### High-speed MultiMediaCard interface filter with ESD protection

# Package outline



Package outline IP4060CX16/LF (WLCSP16) Fig 3.

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6 of 10

#### 8. Soldering of WLCSP packages

### 8.1 Introduction to soldering WLCSP packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering WLCSP (Wafer Level Chip-Size Packages) can be found in application note AN10439 "Wafer Level Chip Scale Package" and in application note AN10365 "Surface mount reflow soldering description".

Wave soldering is not suitable for this package.

All NXP WLCSP packages are lead-free.

### 8.2 Board mounting

Board mounting of a WLCSP requires several steps:

- 1. Solder paste printing on the PCB
- 2. Component placement with a pick and place machine
- 3. The reflow soldering itself

### 8.3 Reflow soldering

Key characteristics in reflow soldering are:

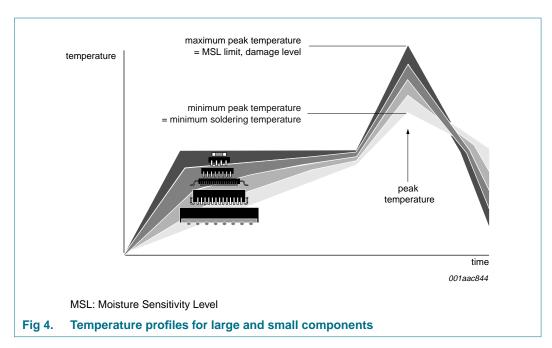
- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see Figure 4) than a PbSn process, thus reducing the process window
- Solder paste printing issues, such as smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature), and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic) while being low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 5.

Table 5. Lead-free process (from J-STD-020C)

| Package thickness (mm) | Package reflow temperature (°C) |             |        |  |
|------------------------|---------------------------------|-------------|--------|--|
|                        | Volume (mm³)                    |             |        |  |
|                        | < 350                           | 350 to 2000 | > 2000 |  |
| < 1.6                  | 260                             | 260         | 260    |  |
| 1.6 to 2.5             | 260                             | 250         | 245    |  |
| > 2.5                  | 250                             | 245         | 245    |  |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 4.



For further information on temperature profiles, refer to application note AN10365 "Surface mount reflow soldering description".

#### 8.3.1 Stand off

The stand off between the substrate and the chip is determined by:

- The amount of printed solder on the substrate
- The size of the solder land on the substrate
- The bump height on the chip

The higher the stand off, the better the stresses are released due to TEC (Thermal Expansion Coefficient) differences between substrate and chip.

### 8.3.2 Quality of solder joint

A flip-chip joint is considered to be a good joint when the entire solder land has been wetted by the solder from the bump. The surface of the joint should be smooth and the shape symmetrical. The soldered joints on a chip should be uniform. Voids in the bumps after reflow can occur during the reflow process in bumps with high ratio of bump diameter to bump height, i.e. low bumps with large diameter. No failures have been found to be related to these voids. Solder joint inspection after reflow can be done with X-ray to monitor defects such as bridging, open circuits and voids.

### 8.3.3 Rework

In general, rework is not recommended. By rework we mean the process of removing the chip from the substrate and replacing it with a new chip. If a chip is removed from the substrate, most solder balls of the chip will be damaged. In that case it is recommended not to re-use the chip again.

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Device removal can be done when the substrate is heated until it is certain that all solder joints are molten. The chip can then be carefully removed from the substrate without damaging the tracks and solder lands on the substrate. Removing the device must be done using plastic tweezers, because metal tweezers can damage the silicon. The surface of the substrate should be carefully cleaned and all solder and flux residues and/or underfill removed. When a new chip is placed on the substrate, use the flux process instead of solder on the solder lands. Apply flux on the bumps at the chip side as well as on the solder pads on the substrate. Place and align the new chip while viewing with a microscope. To reflow the solder, use the solder profile shown in application note AN10365 "Surface mount reflow soldering description".

#### 8.3.4 Cleaning

Cleaning can be done after reflow soldering.

#### **Abbreviations** 9.

**Abbreviations** Table 6.

| Acronym | Description                    |
|---------|--------------------------------|
| EMI     | ElectroMagnetic Interference   |
| ESD     | ElectroStatic Discharge        |
| LAN     | Local Area Network             |
| MMC     | MultiMediaCard                 |
| PCS     | Personal Communication System  |
| PDA     | Personal Digital Assistant     |
| RFI     | Radio-Frequency Interference   |
| WAN     | Wide Area Network              |
| WLCSP   | Wafer-Level Chip-Scale Package |
|         |                                |

# 10. Revision history

Table 7. **Revision history** 

| Document ID    | Release date | Data sheet status  | Change notice | Supersedes |
|----------------|--------------|--------------------|---------------|------------|
| IP4060CX16LF_1 | 20090514     | Product data sheet | -             | -          |

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| Document status[1][2]          | Product status[3] | Definition  |
|--------------------------------|-------------------|---|
| Objective [short] data sheet   | Development       | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet | Qualification     | This document contains data from the preliminary specification.                       |
| Product [short] data sheet     | Production        | This document contains the product specification.                                     |

- Please consult the most recently issued document before initiating or completing a design.
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9 of 10

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# 13. Contents

| 1     | Product profile                            |
|-------|--|
| 1.1   | General description                        |
| 1.2   | Features                                   |
| 1.3   | Applications                               |
| 2     | Pinning information 2                      |
| 2.1   | Pinning                                    |
| 3     | Ordering information                       |
| 4     | Functional diagram 3                       |
| 5     | Limiting values                            |
| 6     | Characteristics 4                          |
| 7     | Package outline                            |
| 8     | Soldering of WLCSP packages 6              |
| 8.1   | Introduction to soldering WLCSP packages 6 |
| 8.2   | Board mounting 6                           |
| 8.3   | Reflow soldering 6                         |
| 8.3.1 | Stand off                                  |
| 8.3.2 | Quality of solder joint                    |
| 8.3.3 | Rework                                     |
| 8.3.4 | Cleaning                                   |
| 9     | Abbreviations 8                            |
| 10    | Revision history 8                         |
| 11    | Legal information 9                        |
| 11.1  | Data sheet status 9                        |
| 11.2  | Definitions9                               |
| 11.3  | Disclaimers                                |
| 11.4  | Trademarks9                                |
| 12    | Contact information 9                      |
| 13    | Contents                                   |
|       |  |

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