HALOGEN FREE

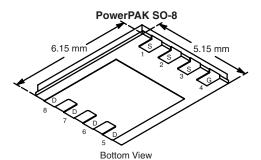




N-Channel 30-V (D-S) MOSFET with Schottky Diode

PRODU	PRODUCT SUMMARY						
V _{DS} (V)	$R_{DS(on)}\left(\Omega\right)$	I _D (A) ^a	Q _g (Typ.)				
30	0.0055 at V _{GS} = 10 V	24	36 nC				
30	0.0066 at $V_{GS} = 4.5 \text{ V}$	24	30 110				

SCHOTTKY PRODUCT SUMMARY					
V _{DS} (V)	V _{SD} (V) Diode Forward Voltage	I _F (A)			
30	0.39 V at 1.0 A	2.0			



Ordering Information: Si7374DP-T1-E3 (Lead (Pb)-free)

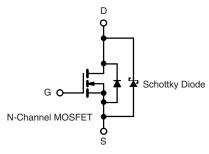
Si7374DP-T1-GE3 (Lead (Pb)-free and Halogen-free)

FEATURES

- Halogen-free According to IEC 61249-2-21 Available
- TrenchFET[®] Power MOSFET
- 100 % R_q Tested

APPLICATIONS

- DC/DC Conversion
 - CPU Core Low Side
 - Secondary Synchronous Rectification



Parameter		Symbol	Limit	Unit
Drain-Source Voltage		V _{DS}	30	V
Gate-Source Voltage		V _{GS}	± 20	v
	T _C = 25 °C		24 ^a	
Continuous Drain Current (T _{.1} = 150 °C)	T _C = 70 °C	_	24 ^a	
Continuous Brain Garrent (1) = 100 °C)	T _A = 25 °C	I _D	23.8 ^{b, c}	
	T _A = 70 °C		19 ^{b, c}	A
Pulsed Drain Current		I _{DM}	100	
Continuous Source-Drain Diode Current	T _C = 25 °C	I-	24 ^a	
Continuous Source-Drain Diode Current	T _A = 25 °C	I _S	4.2 ^{b, c}	
	T _C = 25 °C		56	
Maximum Dawar Dissipation	T _C = 70 °C	P _D	36	w
Maximum Power Dissipation	T _A = 25 °C	LD L	5 ^{b, c}	VV
	T _A = 70 °C		3.2 ^{b, c}	
Operating Junction and Storage Temperature Ra	ange	T _J , T _{stq}	- 55 to 150	°C

THERMAL RESISTANCE RATINGS								
Parameter		Symbol	Typical	Maximum	Unit			
Maximum Junction-to-Ambient ^{b, d}	t ≤ 10 s	R _{thJA}	20	25	°C/W			
Maximum Junction-to-Case (Drain)	Steady State	R_{thJC}	1.7	2.2	C/VV			

Notes:

- a. Based on $T_C = 25$ °C.
- b. Surface Mounted on 1" x 1" FR4 board.
- c. t = 10 s
- d. See Solder Profile (<u>www.vishay.com/doc?73461</u>). The PowerPAK SO-8 is a leadless package. The end of the lead terminal is exposed copper (not plated) as a result of the singulation process in manufacturing. A solder fillet at the exposed copper tip cannot be guaranteed and is not required to ensure adequate bottom side solder interconnection.
- e. Rework Conditions: manual soldering with a soldering iron is not recommended for leadless components.
- f. Maximum under Steady State conditions is 68 °C/W.

Document Number: 73560 S-83039-Rev. B, 29-Dec-08



SPECIFICATIONS T _J = 25 °C, unless otherwise noted								
Parameter	Symbol	Test Conditions	Min.	Тур.	Max.	Unit		
Static			•	•				
Drain-Source Breakdown Voltage	V _{DS}	$V_{GS} = 0 \text{ V}, I_D = 1 \text{ mA}$	30			V		
Gate-Source Threshold Voltage	V _{GS(th)}	$V_{DS} = V_{GS}, I_{D} = 250 \mu A$	1.5		2.8	V		
Gate-Source Leakage	I _{GSS}	$V_{DS} = 0 \text{ V}, V_{GS} = \pm 20 \text{ V}$			± 100	nA		
Zara Cata Valtana Duain Courset	_	V _{DS} = 30 V, V _{GS} = 0 V			500	μΑ		
Zero Gate Voltage Drain Current	I _{DSS}	V _{DS} = 30 V, V _{GS} = 0 V, T _J = 55 °C			10	mA		
On-State Drain Current ^a	I _{D(on)}	$V_{DS} \ge 5 \text{ V}, V_{GS} = 10 \text{ V}$	50			Α		
	В	V _{GS} = 10 V, I _D = 23.8 A		0.0046	0.0055	0		
Drain-Source On-State Resistance ^a	R _{DS(on)}	V _{GS} = 4.5 V, I _D = 21.8 A		0.0055	0.0066	Ω		
Forward Transconductance ^a	9 _{fs}	V _{DS} = 15 V, I _D = 23.8 A		95		S		
Dynamic ^b		•						
Input Capacitance	C _{iss}			5500				
Output Capacitance	C _{oss}	$V_{DS} = 15 \text{ V}, V_{GS} = 0 \text{ V}, f = 1 \text{ MHz}$		870		pF		
Reverse Transfer Capacitance	C _{rss}	7		360				
Total Cata Chargo	0	$V_{DS} = 15 \text{ V}, V_{GS} = 10 \text{ V}, I_D = 20 \text{ A}$		81	122			
Total Gate Charge	Q _g			38	57	~C		
Gate-Source Charge	Q_{gs}	$V_{DS} = 15 \text{ V}, V_{GS} = 4.5 \text{ V}, I_{D} = 20 \text{ A}$		18		nC		
Gate-Drain Charge	Q_{gd}			11				
Gate Resistance	R_g	f = 1 MHz		0.95	1.4	Ω		
Turn-On Delay Time	t _{d(on)}			40	60			
Rise Time	t _r	V_{DD} = 15 V, R_L = 1.5 Ω		160	240			
Turn-Off Delay Time	t _{d(off)}	$I_D \cong 10 \text{ A}, V_{GEN} = 4.5 \text{ V}, R_g = 1 \Omega$		30	45			
Fall Time	t _f	1		10	15	20		
Turn-On Delay Time	t _{d(on)}			15	25	ns		
Rise Time	t _r	$V_{DD} = 15 \text{ V}, R_{L} = 1.5 \Omega$		15	25	1		
Turn-Off Delay Time	t _{d(off)}	$I_D \cong 10 \text{ A}, V_{GEN} = 10 \text{ V}, R_g = 1 \Omega$		42	65			
Fall Time	t _f	1		10	15			
Drain-Source Body Diode Characteristic	s							
Continuous Source-Drain Current	I _S	T _C = 25 °C			24	Α		
Pulse Forward Diode Current	I _{SM}				100	ζ		
Forward Voltage Drop (Schottky Diode)	V _F	I _F = 1 A		0.35	0.39	V		
Torward voltage Drop (Schottky Diode)	VF.	I _F = 1 A, T _J = 150 °C		0.27	0.31	V		
Marianal Barrana I askana Ormani		$V_{r} = 30 \text{ V}$		0.07	0.5			
Maximal Reverse Leakage Current (Schottky Diode)	I _{rm}	V _r = 30 V, T _J = 100 °C		3.5	10	mA		
(2000)		V _r = 30 V, T _J = 125 °C		10	100			
Junction Capacitance (Schottky Diode)	C _T	V _r = 10 V		58		pF		
Body Diode Reverse Recovery Time	t _{rr}			45	70	ns		
Body Diode Reverse Recovery Charge	Q _{rr}	L_ = 10 A dl/dt = 100 A/vo T = 05 °C		39	60	nC		
Reverse Recovery Fall Time	ta	$I_F = 10 \text{ A}, \text{ dI/dt} = 100 \text{ A/}\mu\text{s}, T_J = 25 \text{ °C}$		20		na		
Reverse Recovery Rise Time	t _b	1		25		ns		

Notes:

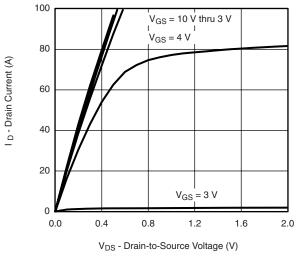
- a. Pulse test; pulse width $\leq 300~\mu s,$ duty cycle $\leq 2~\%.$
- b. Guaranteed by design, not subject to production testing.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

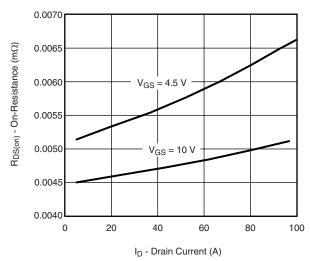




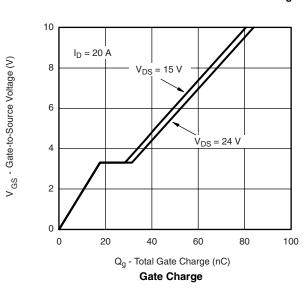
TYPICAL CHARACTERISTICS 25 °C, unless otherwise noted



Output Characteristics

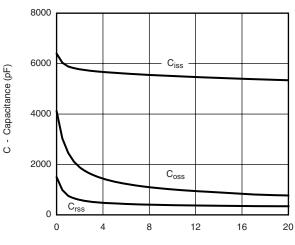


On-Resistance vs. Drain Current and Gate Voltage



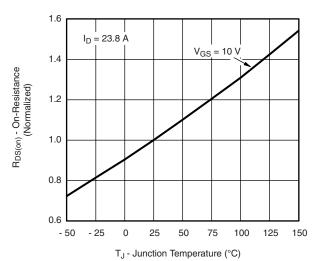
T_C = 125 °C I_D - Drain Current (A) 3 25 °C 2 1 - 55 1.5 2.0 4.0

V_{GS} - Gate-to-Source Voltage (V) **Transfer Characteristics**



V_{DS} - Drain-to-Source Voltage (V)

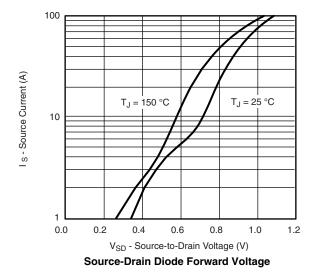


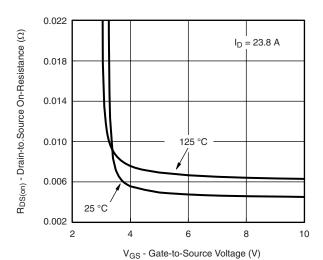


On-Resistance vs. Junction Temperature

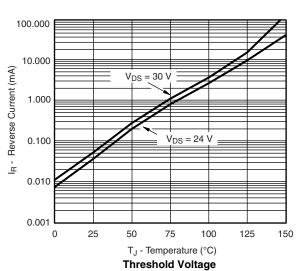
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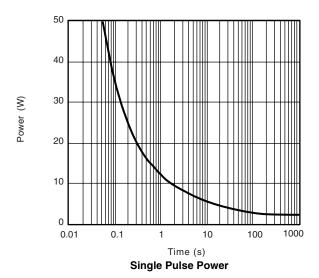
TYPICAL CHARACTERISTICS 25 °C, unless otherwise noted

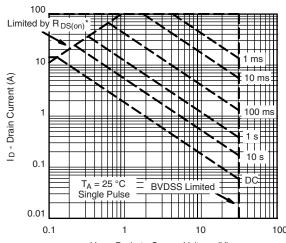




On-Resistance vs. Gate-to-Source Voltage







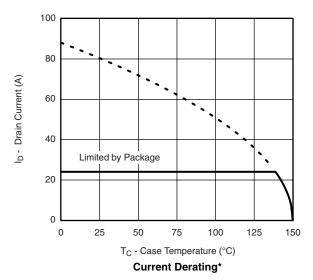
 $$V_{DS}$$ - Drain-to-Source Voltage (V) $$^*V_{GS}$$ > minimum V_{GS} at which $R_{DS(on)}$ is specified Safe Operating Area, Junction-to-Ambient

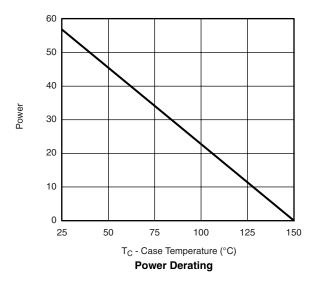






TYPICAL CHARACTERISTICS 25 °C, unless otherwise noted



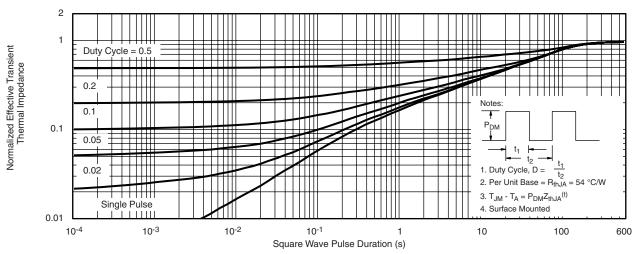


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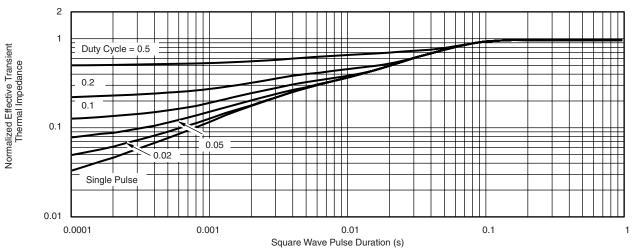
 $^{^*}$ The power dissipation P_D is based on $T_{J(max)} = 150$ °C, using junction-to-case thermal resistance, and is more useful in settling the upper dissipation limit for cases where additional heatsinking is used. It is used to determine the current rating, when this rating falls below the package limit.

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TYPICAL CHARACTERISTICS 25 °C, unless otherwise noted



Normalized Thermal Transient Impedance, Junction-to-Ambient

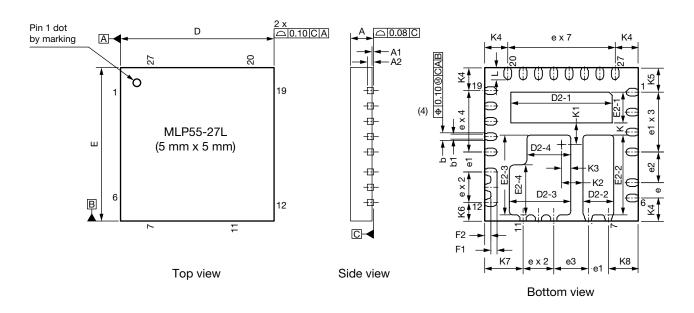


Normalized Thermal Transient Impedance, Junction-to-Case

Vishay Siliconix maintains worldwide manufacturing capability. Products may be manufactured at one of several qualified locations. Reliability data for Silicon Technology and Package Reliability represent a composite of all qualified locations. For related documents such as package/tape drawings, part marking, and reliability data, see www.vishay.com/ppq?73560.



PowerPAK® MLP55-27 Case Outline



DIM		MILLIMETERS			INCHES		
DIM.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	
A (8)	0.70	0.75	0.80	0.027	0.029	0.031	
A1	0.00	-	0.05	0.000	-	0.002	
A2		0.20 ref.			0.008 ref.		
b ⁽⁴⁾	0.20	0.25	0.30	0.008	0.010	0.012	
b1	0.15	0.20	0.25	0.006	0.008	0.010	
D		5.00 BSC			0.197 BSC		
е		0.50 BSC			0.020 BSC		
e1		0.65 BSC			0.026 BSC		
e2		1.00 BSC			0.039 BSC		
e3		1.13 BSC			0.044 BSC		
E		5.00 BSC		0.197 BSC			
L	0.35	0.40	0.45	0.014	0.016	0.018	
N (3)		28		28			
D2-1	3.25	3.30	3.35	0.128	0.130	0.132	
D2-2	0.95	1.00	1.05	0.037	0.039	0.041	
D2-3	1.95	2.00	2.05	0.077	0.079	0.081	
D2-4	1.37	1.42	1.47	0.054	0.056	0.058	
E2-1	0.95	1.00	1.05	0.037	0.039	0.041	
E2-2	2.55	2.60	2.65	0.100	0.102	0.104	
E2-3	2.55	2.60	2.65	0.100	0.102	0.104	
E2-4	1.58	1.63	1.68	0.062	0.064	0.066	
F1	0.20	-	0.25	0.008	-	0.010	
F2		min. 0.20	_		min. 0.008		

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Package Information

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DIM		MILLIMETERS			INCHES		
DIM.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	
K		0.40 BSC			0.016 BSC		
K1		0.70 BSC			0.028 BSC		
K2	0.70 BSC			0.028 BSC			
K3		0.30 BSC			0.012 BSC		
K4		0.75 BSC			0.030 BSC		
K5	0.80 BSC			0.0315 BSC			
K6	0.60 BSC			0.024 BSC			
K7	1.25 BSC			0.049 BSC			
K8		0.975 BSC		0.038 BSC			

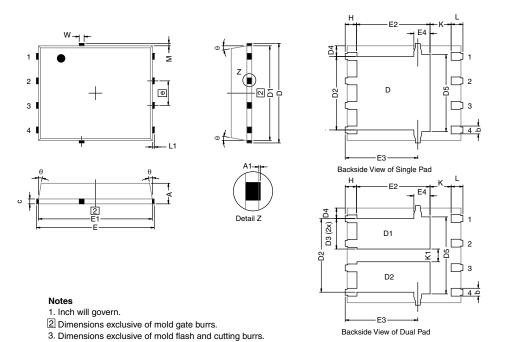
ECN: T18-0594-Rev. C, 03-Dec-2018

DWG: 6056

Notes

- (1) Use millimeters as the primary measurement
- (2) Dimensioning and tolerances conform to ASME Y14.5M. 1994
- (3) N is the number of terminals
 - Nd is the number of terminals in x-direction
 - Ne is the number of terminals in y-direction
- (4) Dimension b applies to plated terminal and is measured between 0.20 mm and 0.25 mm from terminal tip
- (5) The pin #1 identifier must be existed on the top surface of the package by using indentation mark or other feature of package body
- (6) Exact shape and size of this feature is optional
- (7) Package warpage max. 0.08 mm
- (8) Applied only for terminals

PowerPAK® SO-8, (Single/Dual)



DIM	MILLIMETERS			INCHES		
DIM.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.
Α	0.97	1.04	1.12	0.038	0.041	0.044
A1		-	0.05	0	-	0.002
b	0.33	0.41	0.51	0.013	0.016	0.020
С	0.23	0.28	0.33	0.009	0.011	0.013
D	5.05	5.15	5.26	0.199	0.203	0.207
D1	4.80	4.90	5.00	0.189	0.193	0.197
D2	3.56	3.76	3.91	0.140	0.148	0.154
D3	1.32	1.50	1.68	0.052	0.059	0.066
D4		0.57 typ.			0.0225 typ.	
D5		3.98 typ.			0.157 typ.	
E	6.05	6.15	6.25	0.238	0.242	0.246
E1	5.79	5.89	5.99	0.228	0.232	0.236
E2	3.48	3.66	3.84	0.137	0.144	0.151
E3	3.68	3.78	3.91	0.145	0.149	0.154
E4		0.75 typ.			0.030 typ.	
е		1.27 BSC			0.050 BSC	
K		1.27 typ.			0.050 typ.	
K1	0.56	=	-	0.022	-	=.
Н	0.51	0.61	0.71	0.020	0.024	0.028
L	0.51	0.61	0.71	0.020	0.024	0.028
L1	0.06	0.13	0.20	0.002	0.005	0.008
θ	0°	-	12°	0°	-	12°
W	0.15	0.25	0.36	0.006	0.010	0.014
М		0.125 typ.			0.005 typ.	

Revison: 13-Feb-17 1 Document Number: 71655

DWG: 5881



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Power MOSFETs

Application Note AN821

PowerPAK® SO-8 Mounting and Thermal Considerations

by Wharton McDaniel

MOSFETs for switching applications are now available with die on resistances around 1 m Ω and with the capability to handle 85 A. While these die capabilities represent a major advance over what was available just a few years ago, it is important for power MOSFET packaging technology to keep pace. It should be obvious that degradation of a high performance die by the package is undesirable. PowerPAK is a new package technology that addresses these issues. In this application note, PowerPAK's construction is described. Following this mounting information is presented including land patterns and soldering profiles for maximum reliability. Finally, thermal and electrical performance is discussed.

THE PowerPAK PACKAGE

The PowerPAK package was developed around the SO-8 package (figure 1). The PowerPAK SO-8 utilizes the same footprint and the same pin-outs as the standard SO-8. This allows PowerPAK to be substituted directly for a standard SO-8 package. Being a leadless package, PowerPAK SO-8 utilizes the entire SO-8 footprint, freeing space normally occupied by the leads, and thus allowing it to hold a larger die than a standard SO-8. In fact, this larger die is slightly larger than a full sized DPAK die. The bottom of the die attach pad is exposed for the purpose of providing a direct, low resistance thermal path to the substrate the device is mounted on. Finally, the package height is lower than the standard SO-8, making it an excellent choice for applications with space constraints.



PowerPAK 1212 Devices

PowerPAK SO-8 SINGLE MOUNTING

The PowerPAK single is simple to use. The pin arrangement (drain, source, gate pins) and the pin dimensions are the same as standard SO-8 devices (see figure 2). Therefore, the PowerPAK connection pads match directly to those of the SO-8. The only difference is the extended drain connection area. To take immediate advantage of the PowerPAK SO-8 single devices, they can be mounted to existing SO-8 land patterns.



Standard SO-8

PowerPAK SO-8

Fig. 2

The minimum land pattern recommended to take full advantage of the PowerPAK thermal performance see Application Note 826, Recommended Minimum Pad Patterns With Outline Drawing Access for Vishay Siliconix MOSFETs. Click on the PowerPAK SO-8 single in the index of this document.

In this figure, the drain land pattern is given to make full contact to the drain pad on the PowerPAK package.

This land pattern can be extended to the left, right, and top of the drawn pattern. This extension will serve to increase the heat dissipation by decreasing the thermal resistance from the foot of the PowerPAK to the PC board and $^{ extstyle >}$ therefore to the ambient. Note that increasing the drain land area beyond a certain point will yield little decrease in foot-to-board and foot-to-ambient thermal resistance. Under specific conditions of board configuration, copper weight and layer stack, experiments have found that >> more than about 0.25 in² to 0.5 in² of additional copper -(in addition to the drain land) will yield little improvement in thermal performance.

Document Number: 7162

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PowerPAK® SO-8 Mounting and Thermal Considerations

PowerPAK SO-8 DUAL

The pin arrangement (drain, source, gate pins) and the pin dimensions of the PowerPAK SO-8 dual are the same as standard SO-8 dual devices. Therefore, the PowerPAK device connection pads match directly to those of the SO-8. As in the single-channel package, the only exception is the extended drain connection area. Manufacturers can likewise take immediate advantage of the PowerPAK SO-8 dual devices by mounting them to existing SO-8 dual land patterns.

To take the advantage of the dual PowerPAK SO-8's thermal performance, the minimum recommended land pattern can be found in Application Note 826, Recommended Minimum Pad Patterns With Outline Drawing Access for Vishay Siliconix MOSFETs. Click on the PowerPAK 1212-8 dual in the index of this document.

The gap between the two drain pads is 24 mils. This matches the spacing of the two drain pads on the PowerPAK SO-8 dual package.

REFLOW SOLDERING

Vishay Siliconix surface-mount packages meet solder reflow reliability requirements. Devices are subjected to solder reflow as a test preconditioning and are then reliability-tested using temperature cycle, bias humidity, HAST, or pressure pot. The solder reflow temperature profile used, and the temperatures and time duration, are shown in figures 3 and 4.

For the lead (Pb)-free solder profile, see www.vishay.com/doc?73257.



Fig. 3 Solder Reflow Temperature Profile

Ramp-Up Rate	+ 3 °C /s max.
Temperature at 150 - 200 °C	120 s max.
Temperature Above 217 °C	60 - 150 s
Maximum Temperature	255 + 5/- 0 °C
Time at Maximum Temperature	30 s
Ramp-Down Rate	+ 6 °C/s max.

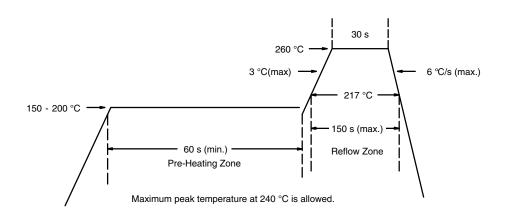


Fig. 4 Solder Reflow Temperatures and Time Durations

Revision: 16-Mai-13 2 Document Number: 71622

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PowerPAK® SO-8 Mounting and Thermal Considerations

THERMAL PERFORMANCE

Introduction

A basic measure of a device's thermal performance is the junction-to-case thermal resistance, $R_{thJC},$ or the junction-to-foot thermal resistance, R_{thJF} This parameter is measured for the device mounted to an infinite heat sink and is therefore a characterization of the device only, in other words, independent of the properties of the object to which the device is mounted. Table 1 shows a comparison of the DPAK, PowerPAK SO-8, and standard SO-8. The PowerPAK has thermal performance equivalent to the DPAK, while having an order of magnitude better thermal performance over the SO-8.

TABLE 1 - DPAK AND POWERPAK SO-8 EQUIVALENT STEADY STATE PERFORMANCE

	DPAK	PowerPAK SO-8	Standard SO-8
Thermal Resistance R _{th.IC}	1.2 °C/W	1 °C/W	16 °C/W

Thermal Performance on Standard SO-8 Pad Pattern

Because of the common footprint, a PowerPAK SO-8 can be mounted on an existing standard SO-8 pad pattern. The question then arises as to the thermal performance of the PowerPAK device under these conditions. A characterization was made comparing a standard SO-8 and a PowerPAK device on a board with a trough cut out underneath the PowerPAK drain pad. This configuration restricted the heat flow to the SO-8 land pads. The results are shown in figure 5.



Fig. 5 PowerPAK SO-8 and Standard SO-0 Land Pad Thermal Path

Because of the presence of the trough, this result suggests a minimum performance improvement of 10 °C/W by using a PowerPAK SO-8 in a standard SO-8 PC board mount.

The only concern when mounting a PowerPAK on a standard SO-8 pad pattern is that there should be no traces running between the body of the MOSFET. Where the standard SO-8 body is spaced away from the pc board, allowing traces to run underneath, the PowerPAK sits directly on the pc board.

Thermal Performance - Spreading Copper

Designers may add additional copper, spreading copper, to the drain pad to aid in conducting heat from a device. It is helpful to have some information about the thermal performance for a given area of spreading copper.

Figure 6 shows the thermal resistance of a PowerPAK SO-8 device mounted on a 2-in. 2-in., four-layer FR-4 PC board. The two internal layers and the backside layer are solid copper. The internal layers were chosen as solid copper to model the large power and ground planes common in many applications. The top layer was cut back to a smaller area and at each step junction-to-ambient thermal resistance measurements were taken. The results indicate that an area above 0.3 to 0.4 square inches of spreading copper gives no thermal performance improvement. subsequent experiment was run where the copper on the back-side was reduced, first to 50 % in stripes to mimic circuit traces, and then totally removed. No significant effect was observed.



Fig. 6 Spreading Copper Junction-to-Ambient Performance

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PowerPAK® SO-8 Mounting and Thermal Considerations

SYSTEM AND ELECTRICAL IMPACT OF PowerPAK SO-8

In any design, one must take into account the change in MOSFET R_{DS(on)} with temperature (figure 7).

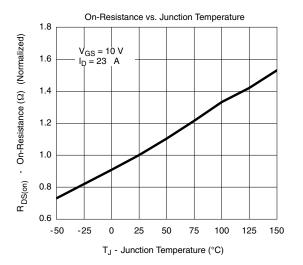


Fig. 7 MOSFET R_{DS(on)} vs. Temperature

A MOSFET generates internal heat due to the current passing through the channel. This self-heating raises the junction temperature of the device above that of the PC board to which it is mounted, causing increased power dissipation in the device. A major source of this problem lies in the large values of the junction-to-foot thermal resistance of the SO-8 package.

PowerPAK SO-8 minimizes the junction-to-board thermal resistance to where the MOSFET die temperature is verv close to the temperature of the PC board. Consider two devices mounted on a PC board heated to 105 °C by other components on the board (figure 8).

Suppose each device is dissipating 2.7 W. Using the junction-to-foot thermal resistance characteristics of the PowerPAK SO-8 and the standard SO-8, the die temperature is determined to be 107 °C for the PowerPAK (and for DPAK) and 148 °C for the standard SO-8. This is a 2 °C rise above the board temperature for the PowerPAK and a 43 °C rise for the standard SO-8. Referring to figure 7, a 2 °C difference has minimal effect on R_{DS(on)} whereas a 43 °C difference has a significant effect on R_{DS(on)}.

Minimizing the thermal rise above the board temperature by using PowerPAK has not only eased the thermal design but it has allowed the device to run cooler, keep $r_{\text{DS(on)}}\,\text{low},$ and permits the device to handle more current than the same MOSFET die in the standard SO-8 package.

CONCLUSIONS

PowerPAK SO-8 has been shown to have the same thermal performance as the DPAK package while having the same footprint as the standard SO-8 package. The PowerPAK SO-8 can hold larger die approximately equal in size to the maximum that the DPAK can accommodate implying no sacrifice in performance because of package limitations.

Recommended PowerPAK SO-8 land patterns are provided to aid in PC board layout for designs using this new package.

Thermal considerations have indicated that significant advantages can be gained by using PowerPAK SO-8 devices in designs where the PC board was laid out for the standard SO-8. Applications experimental data gave thermal performance data showing minimum and typical thermal performance in a SO-8 environment, plus information on the optimum thermal performance obtainable including spreading copper. This further emphasized the DPAK equivalency.

PowerPAK SO-8 therefore has the desired small size characteristics of the SO-8 combined with the attractive thermal characteristics of the DPAK package.

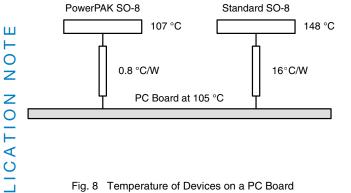


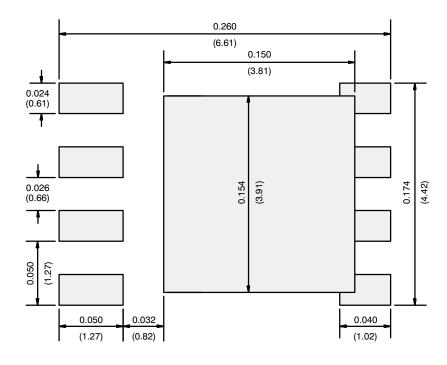
Fig. 8 Temperature of Devices on a PC Board

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RECOMMENDED MINIMUM PADS FOR PowerPAK® SO-8 Single



Recommended Minimum Pads Dimensions in Inches/(mm)

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APPLICATION NOTE

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