**Vishay Semiconductors** 

### Medium Power Phase Control Thyristors (Stud Version), 25 A



TO-48 (TO-208AA)

PRIMARY CHARACTERISTICS				
I <sub>T(AV)</sub>	25 A			
V <sub>DRM</sub> /V <sub>RRM</sub>	100 V, 200 V, 400 V, 600 V, 800 V, 1000 V 1200 V			
V <sub>TM</sub>	1.70 V			
I <sub>GT</sub>	60 mA			
TJ	-65 °C to +125 °C			
Package	TO-48 (TO-208AA)			
Circuit configuration	Single SCR			

#### FEATURES

- Improved glass passivation for high reliability and exceptional stability at high temperature
- High dl/dt and dV/dt capabilities
- Standard package
- Low thermal resistance
- Metric threads version available
- Types up to 1200 V V<sub>DRM</sub>/V<sub>RRM</sub>
- Designed and qualified for industrial and consumer level
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

#### **TYPICAL APPLICATIONS**

- Medium power switching
- Phase control applications

MAJOR RATINGS AND CHARACTERISTICS					
PARAMETER	TEST CONDITIONS	VALUES	UNITS		
		25	А		
I <sub>T(AV)</sub>	T <sub>C</sub>	85	°C		
I <sub>T(RMS)</sub>		40	A		
I <sub>TSM</sub>	50 Hz	420			
	60 Hz	440	— A		
l <sup>2</sup> t	50 Hz	867	— A <sup>2</sup> s		
1-1	60 Hz	790			
V <sub>DRM</sub> /V <sub>RRM</sub>		100 to 1200	V		
t <sub>q</sub>	Typical	110	μs		
TJ		-65 to +125	°C		

#### **ELECTRICAL SPECIFICATIONS**

VOLTAGE RATINGS							
TYPE NUMBER	VOLTAGE CODE	V <sub>DRM</sub> /V <sub>RRM</sub> , MAXIMUM REPETITIVE PEAK AND OFF-STATE VOLTAGE <sup>(1)</sup> V	V <sub>RSM</sub> , MAXIMUM NON-REPETITIVE PEAK VOLTAGE <sup>(2)</sup> V	$I_{DRM}/I_{RRM} MAXIMUM AT T_J = T_J MAXIMUM mA$			
	10	100	150	20			
	20	200	300				
	40	400	500				
VS-25RIA	60	600	700	10			
	80	800	900	10			
	100 1000 1100		1100				
	120	1200	1300				

#### Notes

(1) Units may be broken over non-repetitively in the off-state direction without damage, if dl/dt does not exceed 20 A/µs

 $^{(2)}$  For voltage pulses with  $t_p \leq 5\mbox{ ms}$ 

Revision: 02-Sep-2020 1 Document Number: 93701 For technical questions within your region: DiodesAmericas@vishay.com, DiodesAsia@vishay.com, DiodesEurope@vishay.com THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000







www.vishay.com

### Vishay Semiconductors

PABAMETER	SYMBOL		TEST COND		VALUES	UNITS
	STIVIDUL		TEST CONL			
Maximum average on-state current at case temperature	I <sub>T(AV)</sub>	180° sinusoi	dal conduction	·	25 85	A °C
Maximum RMS on-state current	I <sub>T(RMS)</sub>				40	А
		t = 10 ms	No voltage		420	
Maximum peak, one-cycle		t = 8.3 ms	reapplied	-	440	
non-repetitive surge current	I <sub>TSM</sub>	t = 10 ms	100 % V <sub>BBM</sub>		350	A
reapplied	Sinusoidal half wave,	370				
Maximum I <sup>2</sup> t for fusing		t = 10 ms No voltage	initial $T_J = T_J$ maximum	867		
	l <sup>2</sup> t	t = 8.3 ms	reapplied	-	790	A <sup>2</sup> s
		t = 10 ms	100 % V <sub>RRM</sub> reapplied		615	
		t = 8.3 ms			560	
Maximum I <sup>2</sup> $\sqrt{t}$ for fusing	l²√t	t = 0.1 to 10 ms, no voltage reapplied, $T_J = T_J$ maximum		8670	A²√s	
Low level value of threshold voltage	V <sub>T(TO)1</sub>	(16.7 % x $\pi$ x $I_{T(AV)}$ < I < $\pi$ x $I_{T(AV)}$ ), T <sub>J</sub> = T <sub>J</sub> maximum		0.99		
High level value of threshold voltage	V <sub>T(TO)2</sub>	$(I > \pi \times I_{T(AV)}), T_J = T_J$ maximum		1.40	V	
Low level value of on-state slope resistance	r <sub>t1</sub>	(16.7 % x $\pi$ x $I_{T(AV)} < I < \pi$ x $I_{T(AV)}$ ), $T_J = T_J$ maximum		10.1		
High level value of on-state slope resistance	r <sub>t2</sub>	(I > $\pi \times I_{T(AV)}$ ), T <sub>J</sub> = T <sub>J</sub> maximum		5.7	mΩ	
Maximum on-state voltage	V <sub>TM</sub>	I <sub>pk</sub> = 79 A, T	c = 25 °C = ر		1.70	V
Maximum holding current	l <sub>Η</sub>	т об ос -		( registive lood	130	
Latching current	١L	$I_{\rm J} = 25  {}^{-}{\rm C}, a$	node supply 6 V	, resistive load	200	- mA

SWITCHING					
PARAMETER		SYMBOL	TEST CONDITIONS	VALUES	UNITS
V <sub>DRM</sub> ≤ 600 V				200	
-	$V_{DRM} \leq 800 \ V$	dl/dt	$T_J = T_J$ maximum, $V_{DM} = Rated V_{DRM}$	180	A/µs
	$V_{DRM} \leq 1000 \; V$		Gate pulse = 20 V, 15 $\Omega$ , t <sub>p</sub> = 6 µs, t <sub>r</sub> = 0.1 µs maximum I <sub>TM</sub> = (2 x rated dl/dt) A	160	
	$V_{DRM} \leq 1600 \ V$			150	
Typical turn-on time		t <sub>gt</sub>	$T_J = 25 \text{ °C}$ , at rated $V_{DRM}/V_{RRM}$ , $T_J = 125 \text{ °C}$	0.9	
Typical reverse recovery time		t <sub>rr</sub>	$T_J$ = $T_J$ maximum, $I_{TM}$ = $I_{T(AV)},$ $t_p$ $>$ 200 $\mu s,$ dl/dt = - 10 A/ $\mu s$	4	μs
Typical turn-off time		tq	$ \begin{split} T_J &= T_J \text{ maximum, } I_{TM} = I_{T(AV)},  t_p > 200 \; \mu\text{s},  V_R = 100 \; V, \\ dI/dt &= -10 \; \text{A}/\mu\text{s},  dV/dt = 20 \; \text{V}/\mu\text{s} \; \text{linear to} \; 67 \; \% \; V_{DRM}, \\ \text{gate bias} \; 0 \; V \; \text{to} \; 100 \; \text{W} \end{split} $	110	μο

BLOCKING						
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS		
Maximum critical rate of rise	dV/dt	$T_J = T_J$ maximum linear to 100 % rated $V_{DRM}$	100	V/µs		
of off-state voltage	uv/ul	$T_J = T_J$ maximum linear to 67 % rated $V_{DRM}$	300 (1)	v/µs		

Note

 $^{(1)}$  Available with: dV/dt = 1000 V/µs, to complete code add S90 i.e. 25RIA120S90

Revision: 02-Sep-2020

Document Number: 93701



www.vishay.com

### Vishay Semiconductors

TRIGGERING					
PARAMETER	SYMBOL	TEST CONDITIONS		VALUES	UNITS
Maximum peak gate power	P <sub>GM</sub>	T T movimum		8.0	w
Maximum average gate power	P <sub>G(AV)</sub>	ij = ij maximum	$T_{\rm J} = T_{\rm J}$ maximum		vv
Maximum peak positive gate current	I <sub>GM</sub>	$T_J = T_J$ maximum		1.5	А
Maximum peak negative gate voltage	-V <sub>GM</sub>	$T_J = T_J$ maximum		10	V
DC gate current required to trigger		T <sub>J</sub> = - 65 °C	Maximum required gate trigger current/voltage are the lowest value which will trigger all units 6 V anode to cathode applied	90	
	I <sub>GT</sub>	T <sub>J</sub> = 25 °C		60	mA
		T <sub>J</sub> = 125 °C		35	
	V <sub>GT</sub>	T <sub>J</sub> = - 65 °C		3.0	v
DC gate voltage required to trigger		T <sub>J</sub> = 25 °C		2.0	
		T <sub>J</sub> = 125 °C		1.0	
DC gate current not to trigger	I <sub>GD</sub>	$T_J = T_J$ maximum, $V_{DRM} =$ Rated value		2.0	mA
DC gate voltage not to trigger	V <sub>GD</sub>	T <sub>J</sub> = T <sub>J</sub> maximum, V <sub>DRM</sub> = Rated value	Maximum gate current/voltage not to trigger is the maximum value which will not trigger any unit with rated V <sub>DRM</sub> anode to cathode applied	0.2	V

THERMAL AND MECHANICAL SPECIFICATIONS				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum operating junction and storage temperature range	T <sub>J</sub> , T <sub>Stg</sub>		-65 to +125	°C
Maximum thermal resistance, junction to case	R <sub>thJC</sub>			K/W
Maximum thermal resistance, case to heat sink	R <sub>thCS</sub>			
		Non-lubricated threads	3.4 <sup>+ 0 - 10 %</sup> (30)	N·m
Allowable mounting torque		Lubricated threads	2.3 <sup>+ 0 - 10 %</sup> (20)	(lbf · in)
Approximate weight				g
Approximate weight			0.49	oz.
Case style		See dimensions - link at the end of datasheet	TO-48 (TO	-208AA)

$\Delta \mathbf{R}_{thJC}$ CONDUCTION				
CONDUCTION ANGLE	SINUSOIDAL CONDUCTION	RECTANGULAR CONDUCTION	TEST CONDITIONS	UNITS
180°	0.17	0.13		
120°	0.21	0.22		
90°	0.27	0.30	$T_J = T_J maximum$	K/W
60°	0.40	0.42		
30°	0.69	0.70		

Note

• The table above shows the increment of thermal resistance RthJC when devices operate at different conduction angles than DC

Revision: 02-Sep-2020

Document Number: 93701



#### **Vishay Semiconductors**

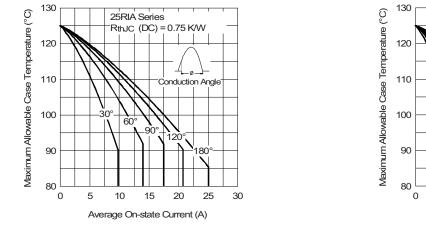


Fig. 1 - Current Ratings Characteristics

ISHAY

www.vishay.com

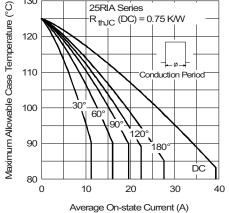


Fig. 1 - Current Ratings Characteristics

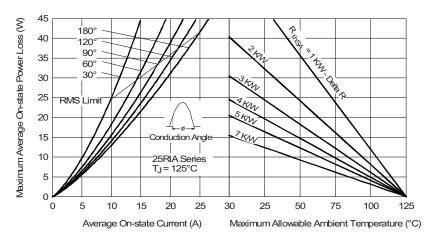
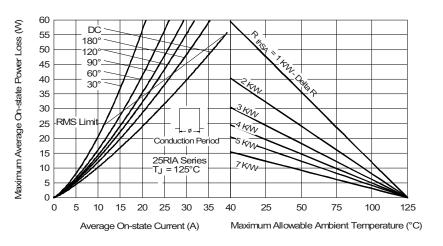


Fig. 2 - On-State Power Loss Characteristics





Revision: 02-	-Sep-2020
---------------	-----------

#### **Vishay Semiconductors**

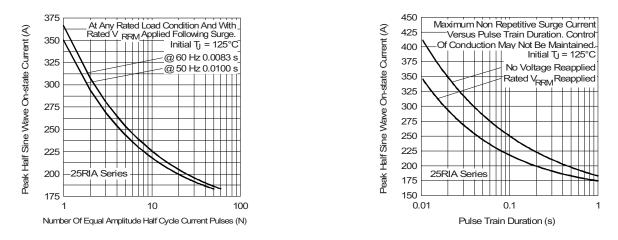


Fig. 4 - Maximum Non-Repetitive Surge Current

www.vishay.com

SHAY

Fig. 5 - Maximum Non-Repetitive Surge Current

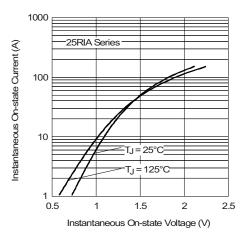


Fig. 6 - Forward Voltage Drop Characteristics

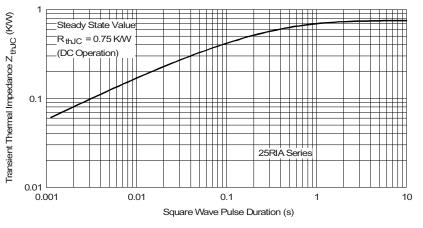


Fig. 7 - Thermal Impedance Z<sub>thJC</sub> Characteristics

#### Vishay Semiconductors

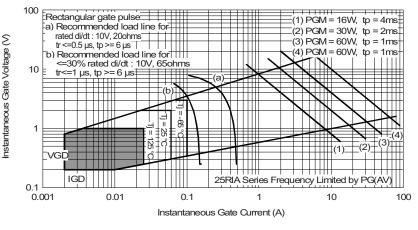


Fig. 8 - Gate Characteristics

#### **ORDERING INFORMATION TABLE**

www.vishay.com

**ISHAY** 

1234561-Vishay Semiconductors product2-Current code3-Essential part number
2 - Current code
$\lambda$ (alternational and $\lambda$ (0 - $\lambda$ ) (and $\lambda$ )
<ul> <li>4 - Voltage code x 10 = V<sub>RRM</sub> (see Volt</li> <li>5 - None = stud base TO-48 (TO-208AA) M = stud base TO-48 (TO-208AA) N</li> </ul>
6 - Critical dV/dt: None = 300 V/μs (standard value)

LINKS TO RELATED DOCUMENTS				
Dimensions	www.vishay.com/doc?95333			

For technical questions within your region: <u>DiodesAmericas@vishay.com</u>, <u>DiodesAsia@vishay.com</u>, <u>DiodesEurope@vishay.com</u> THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT <u>www.vishay.com/doc?91000</u>

6

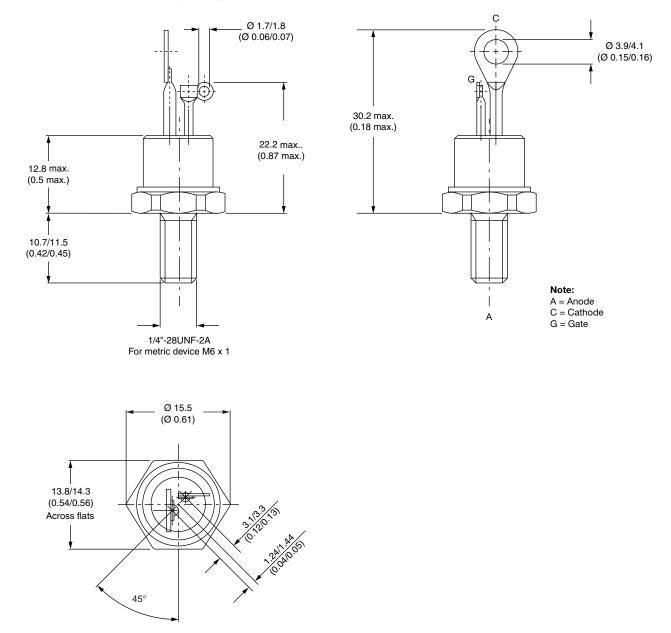


# **Outline Dimensions**

**Vishay Semiconductors** 

# TO-208AA (TO-48)

#### **DIMENSIONS** in millimeters (inches)







www.vishay.com

Vishay

## Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.