

## ECL

### Vishay Roederstein

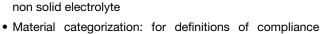
# **Aluminum Capacitors**



QUICK REFERENCE D	QUICK REFERENCE DATA						
DESCRIPTION	VALUE						
Nominal case size (Ø D x L in mm )	6 x 5.8 to 12.5 x 13.5						
Rated capacitance range C <sub>R</sub>	10 μF to 1500 μF						
Capacitance tolerance	± 20 %						
Rated voltage range	6.3 V to 50 V						
Category temperature range	-40 °C to 105 °C						
Load life	2000 h						
Based on sectional specification	IEC 60384-4 / EN 130300						
Climatic category IEC 60068	40 / 105 / 56						

#### **FEATURES**

- Load life: 2000 h at 105 °C
- Extra low impedance, high ripple current
- Polarized SMD aluminum electrolytic capacitors,
   page acid electrolytic





# ROHS

#### **APPLICATIONS**

• SMD technology, for high mounting density

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- Industrial and professional applications
- · General industrial, consumer
- · Smoothing, filtering, buffering

#### **PACKAGING**

Supplied in blister tape.

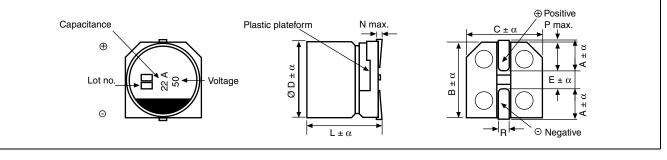
SELECTION CHART FOR C <sub>R</sub> , U <sub>R</sub> , AND RELEVANT NOMINAL CASE SIZES (Ø D x L in mm)										
C <sub>R</sub>	RATED VOLTAGE (V)									
(μF)	6.3	10	16	25	35	50				
10	$\rightarrow$	$\rightarrow$	$\rightarrow$	$\rightarrow$	$\rightarrow$	6.3 x 5.8				
22	$\rightarrow$	$\rightarrow$	$\rightarrow$	$\rightarrow$	$\rightarrow$	6.3 x 5.8				
33	$\rightarrow$	$\rightarrow$	$\rightarrow$	$\rightarrow$	6.3 x 5.8	8 x 6.2				
47	$\rightarrow$	$\rightarrow$	$\rightarrow$	$\rightarrow$	6.3 x 5.8	8 x 6.2				
68	$\rightarrow$	$\rightarrow$	$\rightarrow$	6.3 x 5.8	8 x 6.2	8 x 10				
100	$\rightarrow$	$\rightarrow$	6.3 x 5.8	8 x 6.2	8 x 10	10 x 10				
220	6.3 x 5.8	6.3 x 7.7	8 x 6.2	8 x 10	10 x 10	-				
330	8 x 6.2	$\rightarrow$	8 x 10	-	-	-				
470	$\rightarrow$	8 x 10	10 x 10	-	-	-				
680	$\rightarrow$	10 x 10	-	-	-	-				
1000	10 x 10	-	-	-	-	-				
1500	10 x 10	-	-	-	-	-				





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DIMENS	DIMENSIONS in millimeters								
CASE SIZE CODE	<b>D</b> ± α	L±α	<b>A</b> ± α	<b>B</b> ± α	<b>C</b> ± α	E±α	R	N	Р
AD	6.3 ± 0.5	$5.8 \pm 0.3$	2.4 ± 0.2	6.6 ± 0.2	6.6 ± 0.2	2.2 ± 0.2	0.5 to 0.8	0.3	0.5
BM	$6.3 \pm 0.5$	7.7 ± 0.4	2.4 ± 0.2	6.6 ± 0.2	$6.6 \pm 0.2$	2.2 ± 0.2	0.5 to 0.8	0.3	0.5
AE	8 ± 0.5	$6.2 \pm 0.4$	$3.3 \pm 0.2$	8.3 ± 0.2	$8.3 \pm 0.2$	$2.3 \pm 0.2$	0.5 to 0.8	0.3	0.5
AF	8 ± 0.5	10 ± 0.5	$2.9 \pm 0.2$	$8.3 \pm 0.2$	$8.3 \pm 0.2$	$3.1 \pm 0.2$	0.8 to 1.1	0.3	0.5
AG	10 ± 0.5	10 ± 0.5	$3.2 \pm 0.2$	10.3 ± 0.2	10.3 ± 0.2	$4.5 \pm 0.2$	0.8 to 1.1	0.3	0.5
AH	12.5 ± 0.5	13.5 ± 0.5	4.6 ± 0.2	12.8 ± 0.2	12.8 ± 0.2	$4.5 \pm 0.2$	1.1 to 1.4	0.3	0.5



ELECTRICAL DATA					
SYMBOL	DESCRIPTION				
U <sub>R</sub>	Rated voltage				
C <sub>R</sub>	Rated capacitance at 120 Hz				
tan δ	Max. dissipation factor at 120 Hz				
R <sub>ESR</sub>	Max. equivalent series resistance at 120 Hz				
I <sub>R</sub>	Rated alternating current at 120 Hz and upper category temperature				
Z	Max. impedance at 100 kHz				

#### **ORDERING EXAMPLE**

ECL 22  $\mu$ F / 50 V,  $\pm$  20 %, size 6.3 x 5.8 mm Ordering code: MALSECL00AD222HARK

For Standard Packaging Quantity (SPQ) and Minimum Order Quantity (MOQ) please refer to our price list or contact customer service.

#### Note

• Unless otherwise specified, all electrical values apply at  $T_{amb}$  = 20 °C, P = 86 to 100 kPa, RH = 45 to 75 %.

ELECT	ELECTRICAL DATA AND ORDERING INFORMATION								
U <sub>R</sub> (V)	C <sub>R</sub> 120 Hz (μF)	DIMENSIONS D x L (mm)	tan δ 120 Hz	Z 100 kHz / 20 °C (Ω)	I <sub>R</sub> 100 kHz / 105 °C (mA)	WEIGHT (g)	CATALOG NUMBER		
	220	6.3 x 5.8	0.24	0.44	230	0.30	MALSECL00AD322BARK		
6.3	330	8 x 6.2	0.24	0.26	300	0.55	MALSECL00AE333BARK		
0.3	1000	10 x 10	0.24	0.09	670	1.21	MALSECL00AG410BARK		
	1500	10 x 10	0.24	0.09	670	1.21	MALSECL00AG415BARK		
	220	6.3 x 7.7	0.19	0.34	280	0.40	MALSECL00BM322CARK		
10	470	8 x 10	0.19	0.17	450	1.00	MALSECL00AF347CARK		
	680	10 x 10	0.19	0.09	670	1.21	MALSECL00AG368CARK		
	100	6.3 x 5.8	0.16	0.44	230	0.30	MALSECL00AD310DARK		
16	220	8 x 6.2	0.16	0.26	300	0.55	MALSECL00AE322DARK		
10	330	8 x 10	0.16	0.17	450	1.00	MALSECL00AF333DARK		
	470	10 x 10	0.16	0.09	670	1.21	MALSECL00AG347DARK		

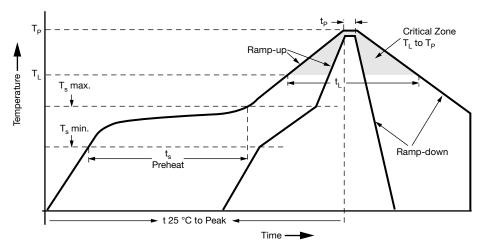




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ELECT	ELECTRICAL DATA AND ORDERING INFORMATION								
U <sub>R</sub> (V)	C <sub>R</sub> 120 Hz (μF)	DIMENSIONS D x L (mm)	tan δ 120 Hz	Z 100 kHz / 20 °C (Ω)	I <sub>R</sub> 100 kHz / 105 °C (mA)	WEIGHT (g)	CATALOG NUMBER		
	68	6.3 x 5.8	0.14	0.44	230	0.30	MALSECL00AD268EARK		
25	100	8 x 6.2	0.14	0.26	300	0.55	MALSECL00AE310EARK		
	220	8 x 10	0.14	0.17	450	1.00	MALSECL00AF322EARK		
	33	6.3 x 5.8	0.12	0.44	230	0.30	MALSECL00AD233FARK		
	47	6.3 x 5.8	0.12	0.44	230	0.30	MALSECL00AD247FARK		
35	68	8 x 6.2	0.12	0.26	300	0.55	MALSECL00AE268FARK		
	100	8 x 10	0.12	0.17	450	1.00	MALSECL00AF310FARK		
	220	10 x 10	0.12	0.09	670	1.21	MALSECL00AG322FARK		
	10	6.3 x 5.8	0.12	0.88	165	0.30	MALSECL00AD210HARK		
	22	6.3 x 5.8	0.12	0.88	165	0.30	MALSECL00AD222HARK		
F0	33	8 x 6.2	0.12	0.63	300	0.55	MALSECL00AE233HARK		
50	47	8 x 6.2	0.12	0.63	300	0.55	MALSECL00AE247HARK		
	68	8 x 10	0.12	0.34	450	1.00	MALSECL00AF268HARK		
	100	10 x 10	0.12	0.18	670	1.21	MALSECL00AG310HARK		

#### REFLOW SOLDERING CONDITIONS FOR SMD ALUMINUM ELECTROLYTIC CAPACITORS



PROFILE FEATURE						
	SOLDERING CONDITION					
	Ø 4 TO Ø 10	Ø 12.5	Ø 16			
Average ramp-up rate (T <sub>L</sub> to T <sub>P</sub> )	3 °C/s max.	3 °C,	/s max.			
Preheat						
Temperature min. (T <sub>s</sub> min.)	150 °C	15	0 °C			
Temperature max. (T <sub>s</sub> max.)	200 °C	200 °C				
Time ( $T_s$ min. to $T_s$ max.)	60 s to 150 s	40 s to 120 s 40 s to 100 s				
$T_s$ max. to $T_L$						
Ramp-up rate	3 °C/s max.	3 °C,	/s max.			
Time maintained above						
Temperature (T <sub>L</sub> )	217 °C	21	7 °C			
Time (t <sub>L</sub> )	60 s to 90 s	40 s to 60 s				
Peak / classification temperature (T <sub>P</sub> )	250 °C	240 °C	230 °C			
Time within 5 °C of actual peak temperature (T <sub>P</sub> )	10 s max.	10 s max.				
Ramp-down rate	3 °C/s max.	3 °C/s max.				
Time 25 °C to peak temperature	8 min max.	8 mi	n max.			

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### **ECL**

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RESISTANCE TO SOLDERING HEAT			
Leakage current	Less than specified value		
Capacitance value	Within ± 10 % of initial value		
$tan \delta$	Less than specified value		

LOW TEMPERATURE BEHAVIOR (at 120 Hz)								
IMPEDANCE RATIO (Z) T2/(Z) T1				RATED VO	LTAGE (V)			
T2/T1	6.3	10	16	25	35	50	63	100
-25 °C / +20 °C	2	2	2	2	2	2	3	3
-40 °C / +20 °C	3	3	3	3	3	3	4	4

MULTIPLIER OF RIPPLE CURRENT (IR) AS A FUNCTION OF FREQUENCY					
FREQUENCY (Hz)	I <sub>R</sub> MULTIPLIER				
50	0.41				
120	0.59				
300	0.69				
1000	0.80				
10 000	0.88				
100 000	1.00				

ADDITIONAL ELECTRICAL DATA							
PARAMETER	CONDITIONS	VALUE					
Current							
Leakage current (test conditions: U <sub>R</sub> , 20 °C)	After 2 min at U <sub>R</sub>	$I_{L2} \le 0.01 \text{ x C}_R \text{ x U}_R$ or 3 $\mu\text{A}$ for $U_R \le 100 \text{ V}$ (whichever is greater)					
Resistance							
Equivalent series resistance (ESR)	Calculated from tan $\delta_{\text{max}}$ .	ESR = $\tan \delta/2 \pi f C_R$					

TEST PROCEDURES AND REQUIREMENTS					
TEST	PROCEDURE (quick reference)	REQUIREMENTS			
Load life	T <sub>amb</sub> = 105 °C U <sub>R</sub> and I <sub>R</sub> applied After 2000 h	$\Delta$ C/C: $\pm$ 25 % of initial value I <sub>L</sub> $\leq$ spec. limit tan $\delta$ $\leq$ 2 x spec. limit			
Shelf life	No voltage applied After 1000 h After test: U <sub>R</sub> to be applied for 30 min 24 h to 48 h before measurement	$\Delta$ C/C: ± 25 % of initial value I <sub>L</sub> ≤ spec. limit tan $\delta$ ≤ 2 x spec. limit			

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.

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