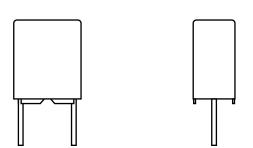


# Interference Suppression Film Capacitors MKT Radial Potted Type



#### **FEATURES**

- 15 mm to 37.5 mm lead pitch
- AEC-Q200 qualified for C ≤ 470 nF
- · Supplied loose in box, taped on reel
- Material categorization:
   For definitions of compliance please see <a href="https://www.vishav.com/doc?99912">www.vishav.com/doc?99912</a>



AUTOMOTIVE GRADE





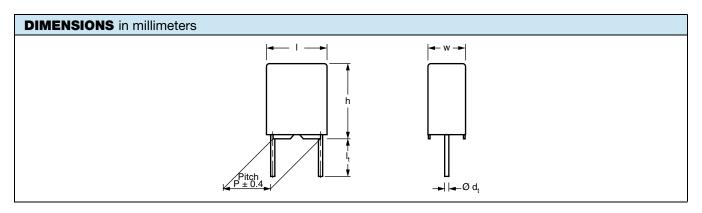
High stability grade for continuous across the line X2 applications.

See also application note: www.vishay.com/doc?28153

| QUICK REFERENCE DATA                       |  |  |
|--|--|--|
| Capacitance range (E12 series)             | E12 series 0.01 µF to 2.2 µF<br>preferred values acc. to E6  |  |
| Capacitance tolerance                      | ± 10 %, ± 20 % (± 5 % on request)  |  |
| Rated AC voltage                           | 310 V <sub>AC</sub> ; 50 Hz to 60 Hz   |  |
| Permissible DC voltage                     | 800 V <sub>DC</sub> at 85 °C<br>630 V <sub>DC</sub> at 110 °C  |  |
| Climatic testing class acc. to IEC 60068-1 | 40/110/56/C  |  |
| Maximum application temperature            | 110 °C   |  |
| Reference standards                        | IEC 60384-14 ed-3 and EN 60384-14<br>IEC 60065 pass. flamm. class C<br>CSA-E384-14<br>UL 60384-14  |  |
| Dielectric                                 | Polyester film   |  |
| Electrodes                                 | Metallized   |  |
| Construction                               | Series construction  |  |
| Encapsulation                              | Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0  |  |
| Leads                                      | Tinned wire  |  |
| Marking                                    | C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week; safety approvals |  |

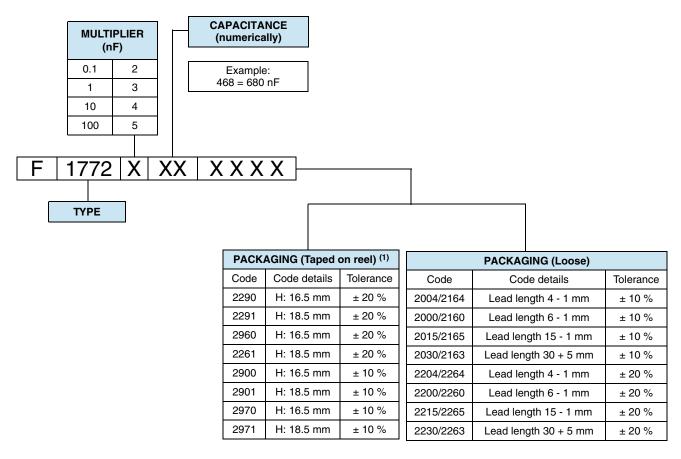
#### Note

• For more detailed data and test requirements, contact rfi@vishay.com



Revision: 22-Aug-12 **1** Document Number: 28161

#### **COMPOSITION OF CATALOG NUMBER**



#### Notes

- For detailed tape specifications refer to packaging information <a href="www.vishay.com/doc?28139">www.vishay.com/doc?28139</a>
- (1) Taped on reel pitch ≥ 27.5 mm is not available

| SPECIFIC REFERENCE DATA   |                                   |  |  |
|---|-----------------------------------|--|--|
| DESCRIPTION   | VALUE                             |  |  |
| Rated AC voltage (U <sub>RAC</sub> )  | 310 V                             |  |  |
| Permissible DC voltage (U <sub>RDC</sub> )                                  | 630 V                             |  |  |
| Tangent of loss angle   | ≤ 100 x 10 <sup>-4</sup> at 1 kHz |  |  |
| Rated voltage pulse slope at (dU/dt) <sub>R</sub> 435 V <sub>DC</sub>       | 100 V/μs                          |  |  |
| R between leads, for C $\leq$ 0.33 $\mu F$ at 100 V; 1 min                  | > 15 000 MΩ                       |  |  |
| RC between leads, C > 0.33 µF at 100 V; 1 min                               | > 5000 s                          |  |  |
| R between leads and case; 100 V; 1 min                                      | $>$ 30 000 M $\Omega$             |  |  |
| Withstanding (DC) voltage (cut off current 10 mA) (1); rise time ≤ 1000 V/s |                                   |  |  |
| C ≤ 0.47 µF   | 2200 V; for 1 min                 |  |  |
| $C > 0.47  \mu F$   | 2150 V; for 1 min                 |  |  |
| Withstanding (AC) voltage between leads and case                            | 2120 V; 1 min                     |  |  |
| Maximum application temperature   | 110 °C                            |  |  |

#### Note

See "Voltage Proof Test for Metalized Film Capacitors": <a href="www.vishay.com/doc?28139">www.vishay.com/doc?28139</a>



# Vishay BCcomponents

|                         | 040   | DITOLI        | DIMENSIONS                                 | MAA OO (3)                 | SPQ                    | OPPERING                |
|-------------------------|---|---------------|--|----------------------------|------------------------|-------------------------|
| U <sub>RAC</sub><br>(V) | CAP.<br>(μF)  | PITCH<br>(mm) | wxhxl<br>MAX. (mm)                         | MASS <sup>(3)</sup><br>(g) | (pieces)<br>SHORT LEAD | ORDERING<br>CODE (1)(2) |
|                         | d <sub>t</sub> = 0.60 mm ± 0.06 mm; C-tol. = ± 10 % |               |  |                            |                        |                         |
|                         | 0.010   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177231020.             |
|                         | 0.012   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177231220.             |
|                         | 0.015   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177231520.             |
|                         | 0.018   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177231820.             |
|                         | 0.022   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177232220              |
|                         | 0.027   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177232720              |
|                         | 0.033   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177233320              |
|                         | 0.039   | 15            | 6.0 x 12.0 x 17.5                          | 2.0                        | 500                    | F177233920              |
|                         | 0.047   | 15            | 6.0 x 12.0 x 17.5                          | 2.0                        | 500                    | F177234720              |
|                         | 0.056   | 15            | 6.0 x 12.0 x 17.5                          | 2.0                        | 500                    | F177235620              |
|                         |   |               | $d_t = 0.80 \text{ mm} \pm 0.08 \text{ r}$ | nm; C-tol. = ± 10 %        |                        |                         |
|                         | 0.068   | 15            | 7.0 x 13.5 x 17.5                          | 2.4                        | 450                    | F177236820              |
|                         | 0.082   | 15            | 8.5 x 15.0 x 17.5                          | 2.7                        | 300                    | F177238220              |
|                         | 0.10  | 15            | 8.5 x 15.0 x 17.5                          | 2.7                        | 325                    | F177241020              |
|                         | 0.12  | 15            | 8.5 x 15.0 x 17.5                          | 2.7                        | 300                    | F177241220              |
|                         | 0.15  | 15            | 8.5 x 15.0 x 17.5                          | 2.7                        | 300                    | F177241521              |
|                         | 0.15  | 22.5          | 7.0 x 16.5 x 26.0                          | 4.1                        | 235                    | F177241520              |
|                         | 0.18  | 22.5          | 7.0 x 16.5 x 26.0                          | 4.1                        | 235                    | F177241820              |
|                         | 0.22  | 15            | 10.0 x 16.5 x 17.5                         | 3.0                        | 235                    | F177242221              |
|                         | 0.22  | 22.5          | 8.5 x 18.0 x 26.0                          | 4.6                        | 200                    | F177242220              |
|                         | 0.27  | 22.5          | 10.0 x 19.5 x 26.0                         | 6.7                        | 170                    | F177242720              |
|                         | 0.33  | 15            | 13.5 x 22.5 x 18.0                         | 5.5                        | 185                    | F177243321              |
| 310                     | 0.33  | 22.5          | 10.0 x 19.5 x 26.0                         | 6.7                        | 170                    | F177243320              |
|                         | 0.39  | 27.5          | 11.0 x 21.0 x 31.0                         | 9.1                        | 125                    | F177243920              |
|                         | 0.47  | 22.5          | 12.0 x 22.0 x 26.0                         | 13.0                       | 110                    | F1772447216             |
|                         | 0.47  | 27.5          | 11.0 x 21.0 x 31.0                         | 9.1                        | 125                    | F177244720              |
|                         | 0.56  | 27.5          | 11.0 x 21.0 x 31.0                         | 9.1                        | 125                    | F177245620              |
|                         | 0.68  | 22.5          | 15.5 x 26.5 x 26.5                         | 13.5                       | 110                    | F177246821              |
|                         | 0.68  | 27.5          | 13.0 x 23.0 x 31.0                         | 12.9                       | 110                    | F177246820              |
|                         | 0.82  | 27.5          | 13.0 x 23.0 x 31.0                         | 12.9                       | 110                    | F177248220              |
|                         | 1.0   | 22.5          | 15.5 x 26.5 x 26.5                         | 13.5                       | 110                    | F177251021              |
|                         | 1.0   | 27.5          | 15.0 x 25.0 x 31.5                         | 15.0                       | 100                    | F177251020              |
|                         | 1.2   | 37.5          | 14.5 x 24.5 x 41.5                         | 18.9                       | 80                     | F177251220              |
|                         | 1.5   | 27.5          | 18.0 x 28.0 x 31.0                         | 19.0                       | 85                     | F177251521              |
| <u> </u>                | 1.5   | 37.5          | 15.5 x 28.5 x 41.5                         | 24.0                       | 70                     | F177251520              |
|                         | 1.8   | 37.5          | 15.5 x 28.5 x 41.5                         | 24.0                       | 70                     | F177251820              |
|                         | 2.2   | 27.5          | 21.0 x 31.0 x 31.0                         | 28.0                       | 70                     | F177252221              |
|                         | 2.2   | 37.5          | 18.0 x 32.5 x 41.5                         | 31.6                       | 60                     | F177252220              |
|                         |   |               | d <sub>t</sub> = 0.60 mm ± 0.06 r          | nm; C-tol. = ± 20 %        |                        | I.                      |
|                         | 0.010   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177231022              |
| <u> </u>                | 0.015   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177231522              |
| <u> </u>                | 0.022   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177232222              |
| <u> </u>                | 0.033   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177233322              |
| <u> </u>                | 0.047   | 15            | 5.0 x 11.0 x 17.5                          | 1.4                        | 750                    | F177234722              |
| <u> </u>                | 0.068   | 15            | 6.0 x 12.0 x 17.5                          | 2.0                        | 600                    | F177236822              |
|                         | 0.10  | 15            | 6.0 x 12.0 x 17.5                          | 2.0                        | 600                    | F177241022              |

Revision: 22-Aug-12 3 Document Number: 28161



### Vishay BCcomponents

| ELECTRICAL DATA AND ORDERING INFORMATION |   |               |                                  |                            |                               |                         |
|--|---|---------------|----------------------------------|----------------------------|-------------------------------|-------------------------|
| U <sub>RAC</sub> (V)                     | CAP.<br>(μF)  | PITCH<br>(mm) | DIMENSIONS<br>wxhxl<br>MAX. (mm) | MASS <sup>(3)</sup><br>(g) | SPQ<br>(pieces)<br>SHORT LEAD | ORDERING<br>CODE (1)(2) |
|  | d <sub>t</sub> = 0.80 mm ± 0.08 mm; C-tol. = ± 20 % |               |                                  |                            |                               |                         |
|  | 0.15  | 15            | 8.5 x 15.0 x 17.5                | 2.7                        | 325                           | F1772415226             |
|  | 0.15  | 22.5          | 6.0 x 15.5 x 26.0                | 3.3                        | 260                           | F177241522              |
|  | 0.22  | 15            | 10.0 x 16.5 x 17.5               | 4.5                        | 300                           | F1772422226             |
|  | 0.22  | 22.5          | 7.0 x 16.5 x 26.0                | 4.1                        | 235                           | F177242222              |
|  | 0.33  | 15            | 13.5 x 22.5 x 18.0               | 5.5                        | 185                           | F1772433226.            |
|  | 0.33  | 22.5          | 8.5 x 18.0 x 26.0                | 5.3                        | 190                           | F177243322              |
|  | 0.47  | 22.5          | 10.0 x 19.5 x 26.0               | 6.7                        | 170                           | F1772447226             |
| 310                                      | 0.47  | 27.5          | 9.0 x 19.0 x 31.5                | 6.8                        | 160                           | F177244722              |
|  | 0.68  | 22.5          | 12.0 x 22.0 x 26.0               | 13.4                       | 110                           | F1772468226             |
|  | 0.68  | 27.5          | 11.0 x 21.0 x 31.0               | 12.9                       | 125                           | F177246822              |
|  | 1.0   | 22.5          | 15.5 x 26.5 x 26.5               | 13.5                       | 110                           | F1772510226             |
|  | 1.0   | 27.5          | 15.0 x 25.0 x 31.5               | 15.0                       | 100                           | F177251022              |
|  | 1.5   | 27.5          | 18.0 x 28.0 x 31.5               | 19.0                       | 85                            | F1772515226.            |
|  | 1.5   | 37.5          | 14.5 x 24.5 x 41.5               | 18.9                       | 80                            | F177251522              |
|  | 2.2   | 27.5          | 21.0 x 31.0 x 31.0               | 28.0                       | 70                            | F1772522226.            |
|  | 2.2   | 37.5          | 15.5 x 28.5 x 41.5               | 24.0                       | 70                            | F177252222              |

#### **Notes**

(1) These capacitors can be delivered on continuous tape and reel.

The ordering code is:

F1772-...-2900 at H = 16.5 mm

F1772-...-2901 at H = 18.5 mmF1772-...-2970 at H = 16.5 mm

F1772-...-2970 at H = 10.5 mm

- (2) Further information about packaging quantities with different lead length and/or taped versions, see document "Packing Quantities" <a href="https://www.vishay.com/doc?27608">www.vishay.com/doc?27608</a>
- (3) Weight for short lead product only
  - SPQ = Standard Packing Quantity
  - For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

| APPROVALS                                   |                     |                      |               |  |
|---|---------------------|----------------------|---------------|--|
| SAFETY APPROVALS X2                         | VOLTAGE             | VALUE                | FILE NUMBERS  |  |
| EN 60384-14 (ENEC)<br>(= IEC 60384-14 ed 3) | 310 V <sub>AC</sub> | 0.01 μF to 2.2 μF X2 | 40005079      |  |
| UL 60384-14                                 | 310 V <sub>AC</sub> | 0.01 μF to 2.2 μF X2 | E354321       |  |
| CSA-E 384-14                                | 310 V <sub>AC</sub> | 0.01 μF to 2.2 μF X2 | E354321       |  |
| CB test-certificate                         | 310 V <sub>AC</sub> | 0.01 μF to 2.2 μF X2 | DE 1-40110/A1 |  |

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.





### **MOUNTING**

#### **Normal Use**

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139.

#### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that stand-off pips are in good contact with the printed-circuit board:

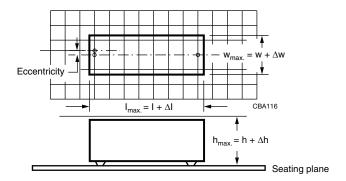
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

#### **Space Requirements on Printed Circuit Board**

The maximum space for length (I<sub>max.</sub>), width (w<sub>max.</sub>) and height (h<sub>max.</sub>) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch  $\leq$  15 mm,  $\Delta w = \Delta l = 0.3$  mm;  $\Delta h = 0.1$  mm
- For products with 15 mm < pitch  $\leq$  27.5 mm,  $\Delta w = \Delta l = 0.5$  mm;  $\Delta h = 0.1$  mm
- For products with pitch = 37.5 mm,  $\Delta w = \Delta I = 0.7$  mm;  $\Delta h = 0.5$  mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



#### **SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": <a href="https://www.vishay.com/doc?28171">www.vishay.com/doc?28171</a>

#### **Storage Temperature**

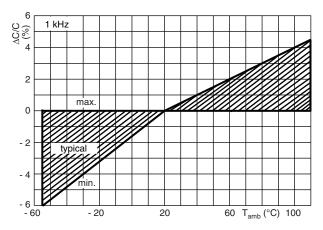
T<sub>sta</sub> = - 25 °C to + 35 °C with RH maximum 75 % without condensation

#### **Ratings and Characteristics Reference Conditions**

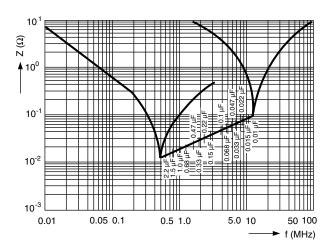
Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C  $\pm$  1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

For reference testing, a conditioning period shall be applied over 96 h  $\pm$  4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

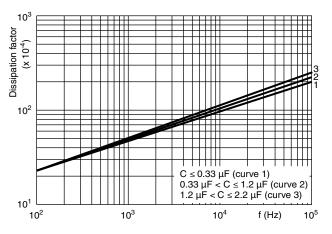
#### **CHARACTERISTICS**



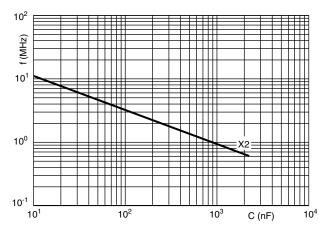
Capacitance as a function of ambient temperature (typical curve)



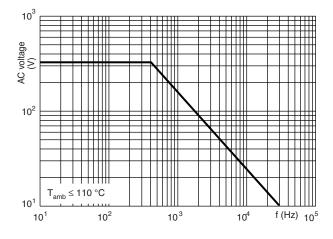
Impedance as a function of frequency (typical curve)



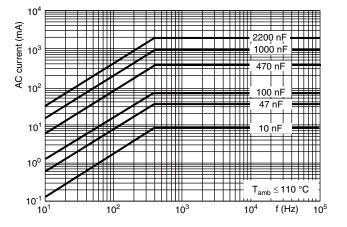
Tangent of loss angle as a function of frequency (typical curve)



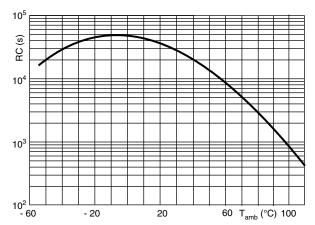
Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature (typical curve)

#### **APPLICATION NOTES AND LIMITING CONDITIONS**

- For X2 electromagnetic interference suppression where a higher stability grade is needed for **continuous across the line applications** (50 Hz/60 Hz) with a maximum mains voltage of 310 V<sub>AC</sub>.
- These capacitors are not intended for continuous pulse application. For these situations capacitors of the AC and pulse programs must be used.
- For series impedance applications we refer to application note: www.vishay.com/doc?28153
- The maximum ambient temperature must not exceed 110 °C.
- Rated voltage pulse slope:
   If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V<sub>DC</sub> and divided by the applied voltage.

#### INSPECTION REQUIREMENTS

#### **General Notes**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed 3 and Specific Reference Data".

| GROUP C INSPECTION REQUIREMENTS                 |   |  |  |
|---|---|--|--|
| SUB-CLAUSE NUMBER AND TEST                      | CONDITIONS  | PERFORMANCE REQUIREMENTS                                     |  |
| SUB-GROUP C1A PART OF SAMPLE<br>OF SUB-GROUP C1 |   |  |  |
| 4.1 Dimensions (detail)                         |   | As specified in chapter "General Data" of this specification |  |
| Initial measurements                            | Capacitance Tangent of loss angle: For C ≤ 1 µF at 10 kHz For C > 1 µF at 1 kHz |  |  |
| 4.3 Robustness of terminations                  | Tensile: Load 10 N; 10 s<br>Bending: Load 5 N; 4 x 90°                          | No visible damage  |  |
| 4.4 Resistance to soldering heat                | No pre-drying<br>Method: 1A<br>Solder bath: 280 °C ± 5 °C<br>Duration: 10 s     |  |  |



| SUB-CLAUSE NUMBER AND TEST                   | CONDITIONS   | PERFORMANCE REQUIREMENTS   |
|--|--|--|
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 |  |  |
| 4.19 Component solvent resistance            | Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h   |  |
| 4.4.2 Final measurements                     | Visual examination   | No visible damage<br>Legible marking   |
|  | Capacitance  | $ \Delta C/C  \le 5$ % of the value measured initially   |
|  | Tangent of loss angle  | Increase of $\tan \delta$<br>$\leq 0.008$ for: $C \leq 1$ $\mu F$ or<br>$\leq 0.005$ for: $C > 1$ $\mu F$<br>Compared to values measured initially |
|  | Insulation resistance  | As specified in section "Insulation<br>Resistance" of this specification   |
| SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1 |  |  |
| Initial measurements                         | Capacitance Tangent of loss angle: For C ≤ 1 μF at 10 kHz For C > 1 μF at 1 kHz  |  |
| 4.20 Solvent resistance of the marking       | Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min   | No visible damage<br>Legible marking   |
| 4.6 Rapid change of temperature              | $\theta A = -40 ^{\circ}C$<br>$\theta B = +110 ^{\circ}C$<br>5 cycles<br>Duration t = 30 min   |  |
| 4.6.1 Inspection                             | Visual examination   | No visible damage  |
| 4.7 Vibration                                | Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h |  |
| 4.7.2 Final inspection                       | Visual examination   | No visible damage  |
| 4.9 Shock                                    | Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s² Duration of pulse: 11 ms   |  |
| 4.9.2 Final measurements                     | Visual examination   | No visible damage  |
|  | Capacitance  | $ \Delta C/C  \le 5$ % of the value measured initally  |
|  | Tangent of loss angle  | Increase of tan $\delta$<br>$\leq 0.008$ for: $C \leq 1$ $\mu F$ or<br>$\leq 0.005$ for: $C > 1$ $\mu F$<br>Compared to values measured initially  |
|  | Insulation resistance  | As specified in section "Specific Reference of this specification  |



| SUB-CLAUSE NUMBER AND TEST  | CONDITIONS   | PERFORMANCE REQUIREMENTS  |
|---|--|---|
| SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B |  |   |
| 4.11 Climatic sequence  | Capacitance  |   |
| 4.11.1 Initial measurements   | Measured in 4.4.2 and 4.9.2 Tangent of loss angle Measured initally in C1A and C1B |   |
| 4.11.2 Dry heat   | Temperature: 110 °C<br>Duration: 16 h  |   |
| 4.11.3 Damp heat cyclic<br>Test Db, first cycle                     |  |   |
| 4.11.4 Cold   | Temperature: - 40 °C<br>Duration: 2 h  |   |
| 4.11.5 Damp heat cyclic Test Db, remaining cycles                   |  |   |
| 4.11.6 Final measurements   | Visual examination   | No visible damage<br>Legible marking  |
|   | Capacitance  | $ \Delta C/C  \le 5$ % of the value measured in 4.11.1  |
|   | Tangent of loss angle  | Increase of $\tan \delta$<br>$\leq 0.008$ for: $C \leq 1$ µF or<br>$\leq 0.005$ for: $C > 1$ µF<br>Compared to values measured in 4.11.1          |
|   | Voltage proof<br>1350 V <sub>DC</sub> 1 min between terminations                   | No permanent breakdown or flash-over  |
|   | Insulation resistance  | ≥ 50 % of values specified in section "Insulation Resistance" of this specification   |
| SUB-GROUP C2  |  |   |
| 4.12 Damp heat steady state   | 56 days, 40 °C, 90 % to 95 % RH<br>No load   |   |
| 4.12.1 Initial measurements   | Capacitance Tangent of loss angle: 1 kHz   |   |
| 4.12.3 Final measurements   | Visual examination   | No visible damage<br>Legible marking  |
|   | Capacitance  | $ \Delta C/C  \le 5$ % of the value measured in 4.12.1  |
|   | Tangent of loss angle  | Increase of $\tan\delta$<br>$\leq 0.008$ for: $C \leq 1$ $\mu F$ or<br>$\leq 0.005$ for: $C > 1$ $\mu F$<br>Compared to values measured in 4.12.1 |
|   | Voltage proof<br>1350 V <sub>DC</sub> ; 1 min between terminations                 | No permanent breakdown or flash-over  |
|   | Insulation resistance  | ≥ 50 % of values specified in section<br>"Insulation Resistance" of this specification  |



| GROUP C INSPECTION REQUIREMENTS  SUB-CLAUSE NUMBER AND TEST CONDITIONS PERFORMANCE REQUIREMENTS |  |   |  |
|---|--|---|--|
| SUB-GROUP C3  | CONDITIONS   | PENFORMANCE REQUIREMENTS  |  |
| 4.13.1 Initial measurements   | Capacitance  |   |  |
|   | Tangent of loss angle:<br>For $C \le 1 \mu F$ at 10 kHz<br>For $C > 1 \mu F$ at 1 kHz  |   |  |
| 4.13 Impulse voltage  | 3 successive impulses, full wave, peak voltage:<br>X2: 2.5 kV for C $\leq$ 1 $\mu$ F<br>X2: 2.5 kV/ $\sqrt{C}$ for C $>$ 1 $\mu$ F<br>Max. 24 pulses | No self healing breakdowns or flash-over  |  |
| 4.14 Endurance  | Duration: 1000 h 1.25 x $U_{RAC}$ at 110 °C Once in every hour the voltage is increased to 1000 V (RMS) for 0.1 s via resistor of 47 $\Omega$ ± 5 %  |   |  |
| 4.14.7 Final measurements   | Visual examination   | No visible damage<br>Legible marking  |  |
|   | Capacitance  | $ \Delta C/C  \le 5$ % compared to values measure in 4.13.1   |  |
|   | Tangent of loss angle  | Increase of $\tan\delta$<br>$\leq 0.008$ for: $C \leq 1$ $\mu F$ or<br>$\leq 0.005$ for: $C > 1$ $\mu F$<br>Compared to values measured in 4.13.1 |  |
|   | Voltage proof<br>1350 V <sub>DC</sub> ; 1 min between terminations<br>2120 V <sub>AC</sub> ; 1 min between terminations and<br>case                  | No permanent breakdown or flash-over  |  |
|   | Insulation resistance  | ≥ 50 % of values specified in section<br>"Insulation Resistance" of this specification  |  |
| SUB-GROUP C4  |  |   |  |
| 4.15 Charge and discharge   | 10 000 cycles Charged to 435 V <sub>DC</sub> Discharge resistance:   |   |  |
|   | $R = \frac{435 \text{ V}_{DC}}{1.5 \text{ x C}(dU/dt)}$  |   |  |
| 4.15.1 Initial measurements   | Capacitance Tangent of loss angle: For $C \le 1 \mu F$ at 10 kHz For $C > 1 \mu F$ at 1 kHz  |   |  |
| 4.13.3 Final measurements   | Capacitance  | $ \Delta C/C  \le 10$ % compared to values measure in 4.15.1  |  |
|   | Tangent of loss angle  | Increase of tan $\delta$<br>$\leq 0.008$ for: $C \leq 1$ $\mu F$ or<br>$\leq 0.005$ for: $C > 1$ $\mu F$<br>Compared to values measured in 4.15.1 |  |
|   | Insulation resistance  | ≥ 50 % of values specified in section<br>"Insulation Resistance" of this specification  |  |



| GROUP C INSPECTION REQUIREMENTS     |   |  |  |
|-------------------------------------|---|--|--|
| SUB-CLAUSE NUMBER AND TEST          | CONDITIONS  | PERFORMANCE REQUIREMENTS   |  |
| SUB-GROUP C5                        |   |  |  |
| 4.16 Radio frequency characteristic | Resonance frequency   | $\geq$ 0.9 times the value as specified in section "Resonant Frequency" of this specification.   |  |
| SUB-GROUP C6                        |   |  |  |
| 4.17 Passive flammability Class C   | Bore of gas jet: $\varnothing$ 0.5 mm<br>Fuel: Butane<br>Test duration for actual volume V in mm³: $V \le 250$ : 5 s $250 < V \le 500$ : 10 s $500 < V \le 1750$ : 20 s $V > 1750$ : 30 s One flame application | After removing test flame from capacitor, the capacitor must not continue to burn for more than 30 s. No burning particle must drop from the sample. |  |
| SUB-GROUP C7                        |   |  |  |
| 4.18 Active flammability            | 20 cycles of 2.5 kV discharges on the test capacitor connected to $U_{RAC}$ .   | The cheese cloth around the capacitors shall not burn with a flame.  No electrical measurements are required.  |  |

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