

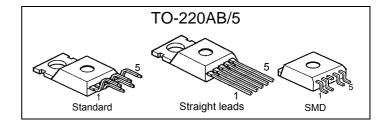
## **Smart Highside Power Switch**

#### **Features**

- Overload protection
- Current limitation
- Short circuit protection
- Thermal shutdown
- Overvoltage protection (including load dump)
- Fast demagnetization of inductive loads
- Reverse battery protection<sup>1</sup>)
- Undervoltage and overvoltage shutdown with auto-restart and hysteresis
- Open drain diagnostic output
- Open load detection in ON-state
- CMOS compatible input
- Loss of ground and loss of V<sub>bb</sub> protection
- Electrostatic discharge (ESD) protection

#### **Product Summary**

Overvoltage protection	V <sub>bb(AZ)</sub>	65	V
Operating voltage	$V_{ m bb(on)}$	4.7 4	2 V
On-state resistance	Ron	220	$m\Omega$
Load current (ISO)	<i>I</i> L(ISO)	1.8	Α
Current limitation	/L(SCr)	2.7	Α

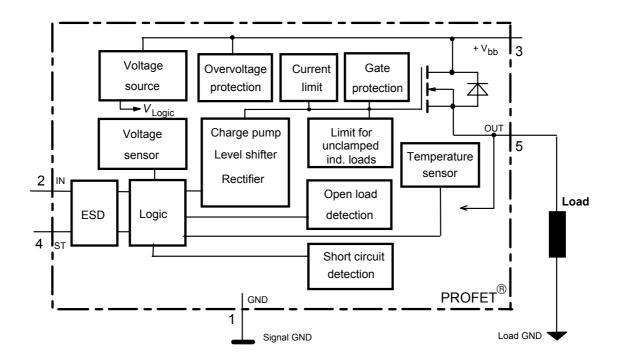


#### **Application**

- μC compatible power switch with diagnostic feedback for 12 V and 24 V DC grounded loads
- Most suitable for inductive loads
- Replaces electromechanical relays, fuses and discrete circuits

#### **General Description**

N channel vertical power FET with charge pump, ground referenced CMOS compatible input and diagnostic feedback, monolithically integrated in Smart SIPMOS<sup>®</sup> technology. Providing embedded protective functions.



<sup>&</sup>lt;sup>1)</sup> With external current limit (e.g. resistor R<sub>GND</sub>=150 Ω) in GND connection, resistors in series with IN and ST connections, reverse load current limited by connected load.



Pin	Symbol		Function
1	GND	1	Logic ground
2	IN	-	Input, activates the power switch in case of logical high signal
3	Vbb	+	Positive power supply voltage, the tab is shorted to this pin
4	ST	S	Diagnostic feedback, low on failure
5	OUT (Load, L)	0	Output to the load

#### **Maximum Ratings** at $T_i = 25$ °C unless otherwise specified

Parameter	Symbol	Values	Unit
Supply voltage (overvoltage protection see page 3)	$V_{ m bb}$	65	V
Load dump protection <sup>2)</sup> $V_{\text{LoadDump}} = U_{\text{A}} + V_{\text{S}}, U_{\text{A}} = 13.5 \text{ V}$ $R_{\text{I}}^{3)} = 2 \Omega, R_{\text{L}} = 6.6 \Omega, t_{\text{d}} = 400 \text{ ms}, \text{IN} = \text{low or high}$	V <sub>Load dump</sub> <sup>4</sup> )	100	V
Load current (Short circuit current, see page 4)	<b>/</b> ∟	self-limited	Α
Operating temperature range	T <sub>j</sub>	-40+150	°C
Storage temperature range	$T_{ m stg}$	-55+150	
Power dissipation (DC), T <sub>C</sub> ≤ 25 °C	P <sub>tot</sub>	50	W
Inductive load switch-off energy dissipation, single pulse $V_{bb} = 12V$ , $T_{j,start} = 150^{\circ}C$ , $T_{C} = 150^{\circ}C$ const. $I_{L} = 1.8 \text{ A}$ , $Z_{L} = 2.3 \text{ H}$ , $0 \Omega$ :	E <sub>AS</sub>	4.5	J
Electrostatic discharge capability (ESD) IN: (Human Body Model) all other pins: acc. MIL-STD883D, method 3015.7 and ESD assn. std. S5.1-1993	V <sub>ESD</sub>	1 2	kV
Input voltage (DC)	V <sub>IN</sub>	-0.5 +6	V
Current through input pin (DC)	I <sub>IN</sub>	±5.0	mA
Current through status pin (DC)	I <sub>ST</sub>	±5.0	
see internal circuit diagrams page 6			

### **Thermal Characteristics**

Parameter and Condition	Symbol	Values			Unit	
			min	typ	max	
Thermal resistance chip - case:		$R_{\mathrm{thJC}}$			2.5	K/W
junction - ambient (free air):		$R_{thJA}$			75	
SMD version, device on PCB <sup>5</sup> ):				35		

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Supply voltages higher than  $V_{bb(AZ)}$  require an external current limit for the GND and status pins, e.g. with a 150  $\Omega$  resistor in the GND connection and a 15 k $\Omega$  resistor in series with the status pin. A resistor for the protection of the input is integrated.

<sup>&</sup>lt;sup>3)</sup>  $R_{\rm I}$  = internal resistance of the load dump test pulse generator

<sup>&</sup>lt;sup>4)</sup> V<sub>Load dump</sub> is setup without the DUT connected to the generator per ISO 7637-1 and DIN 40839

<sup>&</sup>lt;sup>5)</sup> Device on 50mm\*50mm\*1.5mm epoxy PCB FR4 with 6cm² (one layer, 70μm thick) copper area for V<sub>bb</sub> connection. PCB is vertical without blown air.



### **Electrical Characteristics**

Parameter and Conditions		Symbol		Unit		
at $T_j = 25$ °C, $V_{bb} = 12$ V unless other	rwise specified		min	typ	max	
Load Switching Capabilities	Load Switching Capabilities and Characteristics					
On-state resistance (pin 3 to 5	)					
<i>I</i> <sub>L</sub> = 1.6 A	<i>T</i> <sub>i</sub> =25 °C:	Ron		190	220	mΩ
	<i>T</i> <sub>i</sub> =150 °C:			390	440	
Nominal load current, ISO Nor $V_{ON} = 0.5 \text{ V}$ , $T_{C} = 85 \text{ °C}$	<b>'</b>	I <sub>L(ISO)</sub>	1.6	1.8		Α
Output current (pin 5) while GN GND pulled up, $V_{bb}$ =30 V, $V_{l}$ page 7, $T_{j}$ =-40+150°C		<b>I</b> L(GNDhigh)			1	mA
	V $\int$ to 90% $V_{OUT}$ :	$t_{\sf on}$	12		125	μs
Turn-off time	N $\perp$ to 10% $V_{\text{OUT}}$ :	$t_{ m off}$	5		85	
$R_{L} = 12 \Omega, T_{j} = -40 + 150^{\circ}C$						
Slew rate on		$dV/dt_{on}$			3	V/μs
10 to 30% $V_{OUT}$ , $R_L = 12 \Omega$ , $T_L$	=-40+150°C					
Slew rate off 70 to 40% $V_{OUT}$ , $R_L = 12 \Omega$ , 7	j =-40+150°C	-d V/dt <sub>off</sub>			6	V/μs
Operating Parameters						
Operating voltage <sup>6)</sup>	$T_{\rm j}$ =-40+150°C:	$V_{ m bb(on)}$	4.7		42	V
Undervoltage shutdown	<i>T</i> <sub>j</sub> =25°C:	$V_{ m bb(under)}$	2.9		4.5	V
	$T_{\rm j}$ =-40+150°C:		2.7		4.7	
Undervoltage restart	$T_{\rm j}$ =-40+150°C:	V <sub>bb(u rst)</sub>			4.9	V
Undervoltage restart of charge see diagram page 13	pump	$V_{ m bb(ucp)}$		5.6	6.0	V
Undervoltage hysteresis $\Delta V_{\text{bb(under)}} = V_{\text{bb(u rst)}} - V_{\text{bb(under)}}$		$\Delta V_{ m bb(under)}$		0.1	1	V
Overvoltage shutdown	<i>T</i> <sub>j</sub> =-40+150°C:	V <sub>bb(over)</sub>	42		52	V
Overvoltage restart	<i>T</i> <sub>j</sub> =-40+150°C:	V <sub>bb(o rst)</sub>	40			V
Overvoltage hysteresis	$T_{\rm j}$ =-40+150°C:	$\Delta V_{\text{bb(over)}}$		0.1		V
Overvoltage protection <sup>7)</sup>	$T_{\rm j}$ =-40+150°C:	$V_{\rm bb(AZ)}$	65	70		V
I <sub>bb</sub> =4 mA						
Standby current (pin 3)	<i>T</i> <sub>j</sub> =-40+25°C:	I <sub>bb(off)</sub>		10	15	μΑ
$V_{\text{IN}}=0$	<i>T</i> <sub>j</sub> = 150°C:			18	25	
Leakage output current (includ	led in I <sub>bb(off)</sub> )	I <sub>L(off)</sub>			20	μΑ
Operating current (Pin 1) <sup>8</sup> , $V_{IN}$ $T_i = -40+150$ °C	=5 V,	I <sub>GND</sub>		1	2.1	mA

At supply voltage increase up to  $V_{bb}$ = 5.6 V typ without charge pump,  $V_{OUT} \approx V_{bb}$  - 2 V Meassured without load. See also  $V_{ON(CL)}$  in table of protection functions and circuit diagram page 7.

Add  $I_{ST}$ , if  $I_{ST} > 0$ , add  $I_{IN}$ , if  $V_{IN} > 5.5 \text{ V}$ 



				D 1 3 4	1012
Parameter and Conditions	Symbol		Values		Unit
at $T_j = 25$ °C, $V_{bb} = 12$ V unless otherwise specified		min	typ	max	
Protection Functions <sup>9)</sup>		•	•		
Initial peak short circuit current limit (pin 3 to 5) <sup>10</sup> ), (max 450 $\mu$ s if $V_{ON} > V_{ON(SC)}$ )	I <sub>L(SCp)</sub>				
Τ <sub>j</sub> =-40°C: Τ <sub>j</sub> =25°C: Τ <sub>j</sub> =+150°C:		4.0 3.5 2.0	5.5 3.5	11 10 7.5	A
Overload shutdown current limit	I <sub>L(SCr)</sub>				
$V_{ON}$ = 8 V, $T_j = T_{jt}$ (see timing diagrams, page 11)			2.7		Α
Short circuit shutdown delay after input pos. slope $V_{\rm ON} > V_{\rm ON(SC)}$ , $T_{\rm j} = -40+150$ °C: min value valid only, if input "low" time exceeds 60 $\mu$ s	$t_{\rm d(SC)}$			450	μs
Output clamp (inductive load switch off) at $V_{\text{OUT}} = V_{\text{bb}} - V_{\text{ON(CL)}}$ $I_{\text{L}} = 40 \text{ mA}$ , $T_{\text{j}} = -40+150^{\circ}\text{C}$ :	V <sub>ON(CL)</sub>	61	68	73	V
$I_{L}= 1 \text{ A}, T_{j} = -40+150^{\circ}\text{C}$ :				75	
Short circuit shutdown detection voltage(pin 3 to 5)	$V_{\rm ON(SC)}$		8.5		V
Thermal overload trip temperature	$T_{\rm jt}$	150			°C
Thermal hysteresis	$\Delta T_{\rm jt}$		10		K
Reverse battery (pin 3 to 1) 11)	- V <sub>bb</sub>			32	V
Diagnostic Characteristics					
Open load detection current (on-condition) $T_{j}$ =-40150°C:	I <sub>L (OL)</sub>	2		150	mA

Integrated protection functions are designed to prevent IC destruction under fault conditions described in the data sheet. Fault conditions are considered as "outside" normal operating range. Protection functions are not designed for continuous repetitive operation.

Short circuit current limit for max. duration of  $t_{d(SC)\ max}$ =450  $\mu s$ , prior to shutdown

Requires 150 Ω resistor in GND connection. The reverse load current through the intrinsic drain-source diode has to be limited by the connected load. Note that the power dissipation is higher compared to normal operating conditions due to the voltage drop across the intrinsic drain-source diode. The temperature protection is not active during reverse current operation! Input and Status currents have to be limited (see max. ratings page 2 and circuit page 7).



BTS 410 F2

Parameter and Conditions	Symbol	Values			Unit
at $T_j = 25$ °C, $V_{bb} = 12$ V unless otherwise specified		min	typ	max	
Input and Status Feedback <sup>12</sup> )					
Input turn-on threshold voltage $T_j = -40+150$	$V_{\text{IN(T+)}}$	1.5		2.4	V
Input turn-off threshold voltage $T_j = -40+150^{\circ}$	$V_{\text{IN(T-)}}$	1.0			V
Input threshold hysteresis	$\Delta V_{\text{IN(T)}}$		0.5		V
Off state input current (pin 2), $V_{IN} = 0.4 \text{ V}$	I <sub>IN(off)</sub>	1		30	μΑ
On state input current (pin 2), $V_{IN} = 5 \text{ V}$	I <sub>IN(on)</sub>	10	25	70	μΑ
Status invalid after positive input slope	t <sub>d(ST SC)</sub>			450	μs
(short circuit) $T_{j=-40 \dots +150^{\circ}C}$ :					
Status invalid after positive input slope	$t_{d(ST)}$	300		1400	μs
(open load)					
Status output (open drain)					
Zener limit voltage $T_j$ =-40+150°C, $I_{ST}$ = +50 uA:	V <sub>ST(high)</sub>	5.0	6		V
ST low voltage $T_j = -40 + 150$ °C, $I_{ST} = +1.6$ mA:	$V_{\rm ST(low)}$			0.4	

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<sup>12)</sup> If a ground resistor R<sub>GND</sub> is used, add the voltage drop across this resistor.



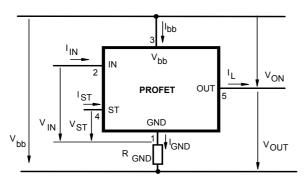
#### **Truth Table**

	Input-	Output	Status				
	level	level	412	410	410	410	410
			B2	D2	E2 <b>/F2</b>	G2	H2
Normal	L	L	Н	Н	Н	Н	Н
operation	Н	Н	Н	Н	Н	Н	Н
Open load	L	<sup>13</sup> )	L	Н	Н	Н	L
-	Н	Н	Н	L	L	L	Н
Short circuit	L	L	Н	Н	Н	Н	Н
to GND	Н	L	L	L	L	Н	L
Short circuit	L	Н	L	Н	Н	Н	L
to V <sub>bb</sub>	Н	Н	Н	H (L <sup>14)</sup> )	H (L <sup>14)</sup> )	H (L <sup>14)</sup> )	Н
Overtem-	L	L	L	L	L	L	L
perature	Н	L	L	L	L	L	L
Under-	L	L	L <sup>15)</sup>	L <sup>15</sup> )	Н	Н	Н
voltage	Н	L	∟15)	∟15)	Н	Н	Н
Overvoltage	L	L	L	L	Н	Н	Н
•	Н	L	L	L	Н	Н	Н

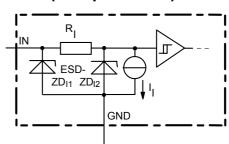
L = "Low" Level H = "High" Level X = don't care

Z = high impedance, potential depends on external circuit Status signal after the time delay shown in the diagrams (see fig 5. page 12...13)

#### **Terms**



### Input circuit (ESD protection)



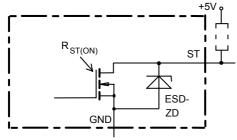
ZD<sub>I1</sub> 6 V typ., ESD zener diodes are not to be used as voltage clamp at DC conditions. Operation in this mode may result in a drift of the zener voltage (increase of up to 1 V).

Power Transistor off, high impedance, versions BTS 410H, BTS 412B: internal pull up current source for open load detection.

Low resistance short  $V_{\rm bb}$  to output may be detected in ON-state by the no-load-detection No current sink capability during undervoltage shutdown



#### Status output



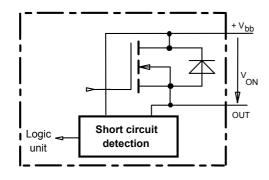
ESD-Zener diode: 6 V typ., max 5 mA;

 $R_{ST(ON)}$  < 250  $\Omega$  at 1.6 mA, ESD zener diodes are not to be used as voltage clamp at DC conditions.

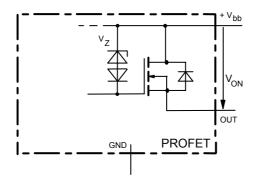
Operation in this mode may result in a drift of the zener voltage (increase of up to 1 V).

#### **Short circuit detection**

Fault Condition:  $V_{ON} > 8.5 \text{ V typ.}$ ; IN high

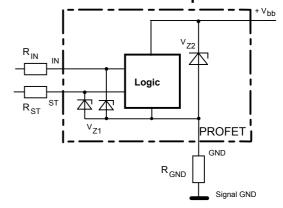


#### Inductive and overvoltage output clamp



Von clamped to 68 V typ.

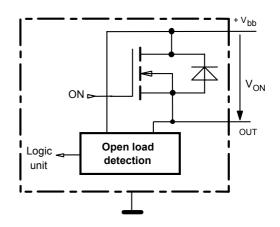
#### Overvolt. and reverse batt. protection



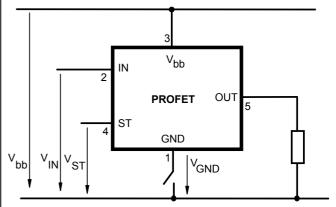
 $V_{Z1}$  = 6.2 V typ.,  $V_{Z2}$  = 70 V typ.,  $R_{GND}$ = 150  $\Omega$ ,  $R_{IN}$ ,  $R_{ST}$ = 15 k $\Omega$ 

#### **Open-load detection**

ON-state diagnostic condition:  $V_{ON} < R_{ON} * I_{L(OL)}$ ; IN high



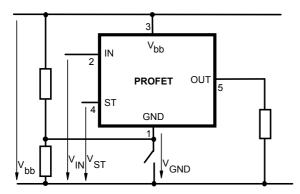
#### GND disconnect



Any kind of load. In case of Input=high is  $V_{OUT} \approx V_{IN}$  -  $V_{IN(T+)}$ . Due to  $V_{GND}$  >0, no  $V_{ST}$  = low signal available.

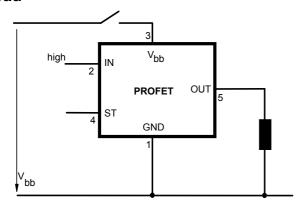


#### **GND** disconnect with GND pull up



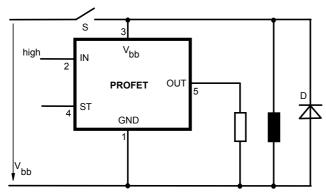
Any kind of load. If  $V_{GND} > V_{IN} - V_{IN(T+)}$  device stays off Due to  $V_{GND} > 0$ , no  $V_{ST} =$  low signal available.

# V<sub>bb</sub> disconnect with energized inductive load



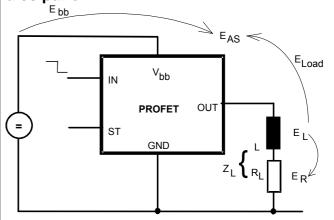
Normal load current can be handled by the PROFET itself.

# V<sub>bb</sub> disconnect with charged external inductive load



If other external inductive loads L are connected to the PROFET, additional elements like D are necessary.

# Inductive Load switch-off energy dissipation



Energy stored in load inductance:

$$E_L = \frac{1}{2} \cdot L \cdot I_1^2$$

While demagnetizing load inductance, the energy dissipated in PROFET is

$$E_{AS} = E_{bb} + E_L - E_R = V_{ON(CL)} \cdot i_L(t) dt$$

with an approximate solution for  $R_L > 0 \Omega$ :

$$E_{AS} = \frac{I_{L} \cdot L}{2 \cdot R_{L}} \cdot \left( V_{bb} + |V_{OUT(CL)}| \right) \cdot ln \left( 1 + \frac{I_{L} \cdot R_{L}}{|V_{OUT(CL)}|} \right)$$

# Maximum allowable load inductance for a single switch off

$$L = f(I_L); T_{j,\text{start}} = 150^{\circ}\text{C}, T_C = 150^{\circ}\text{C} \text{ const.},$$
  
 $V_{\text{bb}} = 12 \text{ V}, R_L = 0 \Omega$ 

10000

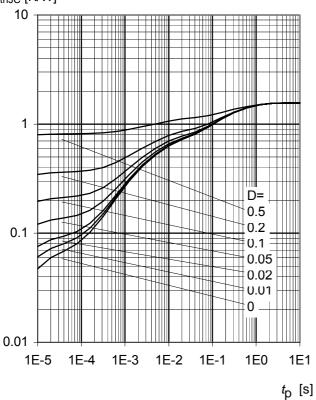
*L* [mH]



#### Typ. transient thermal impedance chip case

 $Z_{thJC} = f(t_p, D), D=t_p/T$ 

 $Z_{thJC}$  [K/W]





### **Options Overview**

all versions: High-side switch, Input protection, ESD protection, load dump and reverse battery protection with 150  $\Omega$  in GND connection, protection against loss of ground

<u> </u>	,							
Type BTS	412 B2	410D2	410E2	410F2	410G2	410H2	307	308
Logic version	В	D	Е	F	G	Н		
Overtemperature protection with hysteresis								
$T_{\rm i}$ >150 °C, latch function <sup>16</sup> ) <sup>17</sup> )	Х	Х		Х		Х		Х
$T_{j}$ >150 °C, with auto-restart on cooling			Х		Х		Χ	
Short circuit to GND protection								
switches off when $V_{\rm ON}>3.5$ V typ. and $V_{\rm bb}>7$ V typ <sup>16)</sup> (when first turned on after approx. 150 µs)						Х		Х
switches off when $V_{\rm ON}>8.5$ V typ. <sup>16)</sup> (when first turned on after approx. 150 $\mu$ s)	Х	Х	Х	Х				
Achieved through overtemperature protection					Х		Χ	
Open load detection								
in OFF-state with sensing current 30 μA typ. in ON-state with sensing voltage drop across power transistor	Х	Х	Х	х	Х	Х	Х	Х
Undervoltage shutdown with auto restart	Х	Х	Х	Х	Х	Х	Х	Х
Overvoltage shutdown with auto restart <sup>18</sup> )	Х	Х	Х	Х	Х	Х	-	Х
Status feedback for								
overtemperature	Х	Х	Х	Х	Х	Х	Х	Х
short circuit to GND	Х	Х	Х	Х	-	Х	Χ	Х
short to V <sub>bb</sub>	X	_19)	_ <sup>19</sup> )	_19)	_19)	Х	Χ	Х
open load	Х	Х	Х	Х	Х	X	Χ	Х
undervoltage	X	Х	-	-	-	-	Χ	-
overvoltage	X	Х	-	-	-	-	-	-
Status output type								
CMOS	X	Х						
Open drain			Х	Х	Х	Х	Χ	Х
Output negative voltage transient limit (fast inductive load switch off)								
to V <sub>bb</sub> - V <sub>ON(CL)</sub>	Х	Х	Х	Х	Х	Х	Χ	Х
Load current limit								
high level (can handle loads with high inrush currents)	Х	Х	Х					
low level (better protection of application)				X	Х	Х	Χ	Х
Protection against loss of GND	X	Х	Х	Х	Х	X	Χ	Х

Latch except when  $V_{\text{bb}}$  -  $V_{\text{OUT}}$  <  $V_{\text{ON(SC)}}$  after shutdown. In most cases  $V_{\text{OUT}}$  = 0 V after shutdown ( $V_{\text{OUT}} \neq 0$  V only if forced externally). So the device remains latched unless  $V_{\text{bb}} < V_{\text{ON(SC)}}$  (see page 4). No latch between turn on and  $t_{\text{d(SC)}}$ .

With latch function. Reseted by a) Input low, b) Undervoltage

<sup>&</sup>lt;sup>18)</sup> No auto restart after overvoltage in case of short circuit

Low resistance short  $V_{\rm bb}$  to output may be detected in ON-state by the no-load-detection



## **Timing diagrams**

Figure 1a: V<sub>bb</sub> turn on:

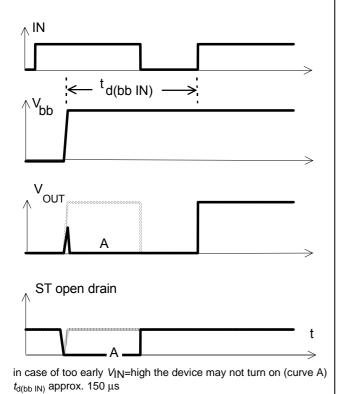
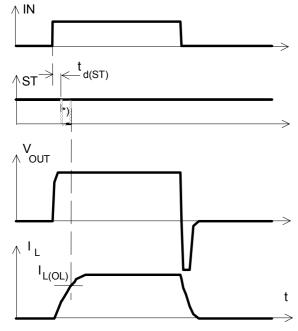


Figure 2a: Switching an inductive load



\*) if the time constant of load is too large, open-load-status may occur

Figure 3a: Turn on into short circuit,

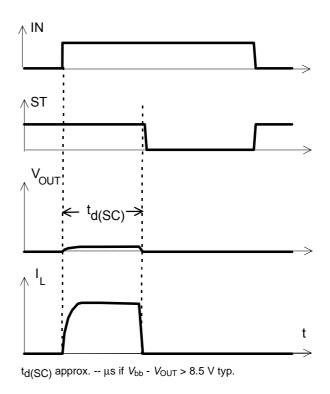
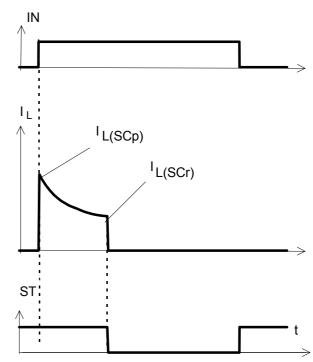


Figure 3b: Turn on into overload,



Heating up may require several seconds,  $V_{\rm bb}$  -  $V_{\rm OUT}$  < 8.5 V typ.



Figure 3c: Short circuit while on:

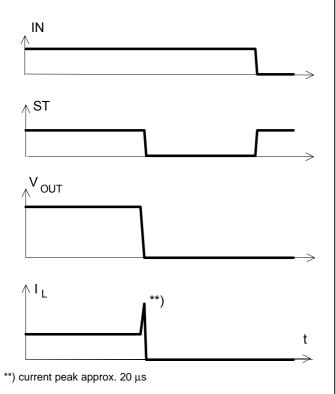
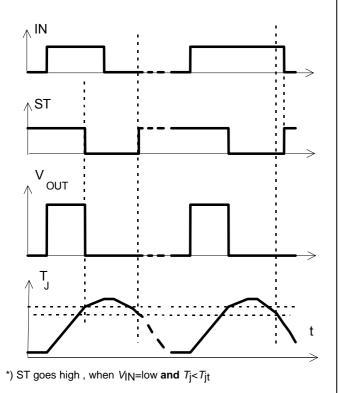
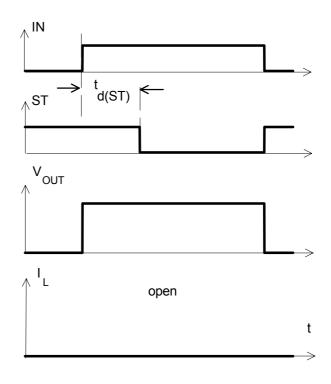


Figure 4a: Overtemperature,

Reset if (IN=low) and  $(T_i < T_{it})$ 



**Figure 5a:** Open load: detection in ON-state, turn on/off to open load



**Figure 5b:** Open load: detection in ON-state, open load occurs in on-state

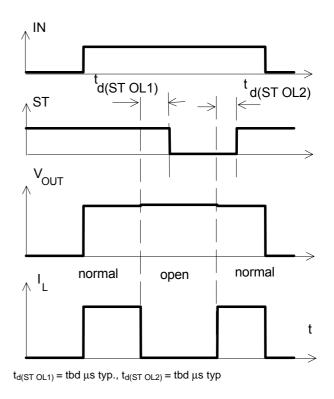
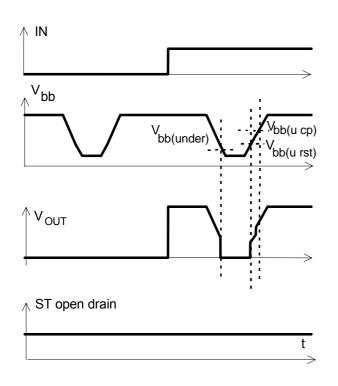




Figure 7a: Overvoltage:

Figure 6a: Undervoltage:



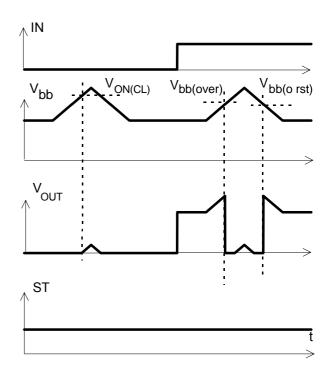
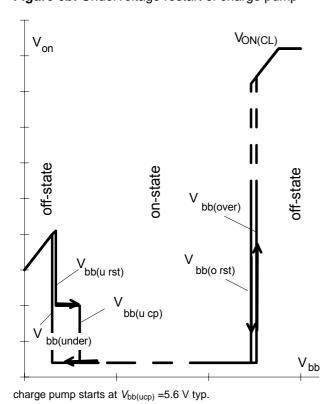
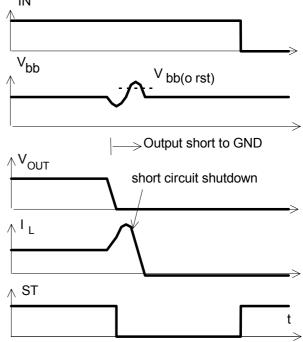


Figure 6b: Undervoltage restart of charge pump



**Figure 9a:** Overvoltage at short circuit shutdown:



Overvoltage due to power line inductance. No overvoltage autorestart of PROFET after short circuit shutdown.



# Package and Ordering Code

All dimensions in mm

Standard TO-220AB/5			Ordering code
	BTS 410 F2		Q67060-S6103-A2

### 9.9 9.5 3.7 1) + 4.4 1.3 8.2 1) + 6.6 9.9 9.5 2.6 2.7 15

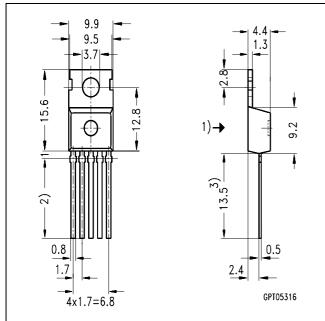
1) shear and punch direction no burrs this surface

GPT05165

- 2) min. length by tinning
- 3) max. 11 mm allowable by tinning

### TO-220AB/5, Option E3043 Ordering code

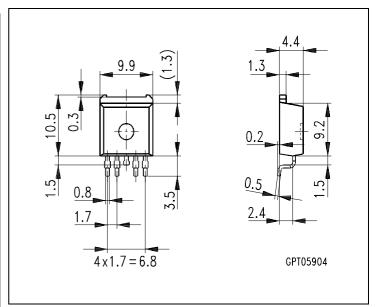
BTS 410 F2 E3043		Q67060-S6103-A3
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- 1) punch direction, burr max. 0.04
- 2) dip tinning
- 3) max. 14.5 by dip tinning press burr max. 0.05

#### SMD TO-220AB/5, Opt. E3062 Ordering code

BTS410F2 E3062A | T&R: | Q67060-S6103-A4



Chang	Changed since 04.96						
Date	Change						
Mar. 1997	E <sub>AS</sub> maximum rating and diagram and Z <sub>thJC</sub> diagram added						
	ESD capability (except Input) specified to 2kV, R <sub>thJA</sub> SMD specified						
	I <sub>L</sub> (GND high) max reduced from 10 to 1 mA						
	Option Overview table columns for BTS307/308 added						
	Fig. 1a: V <sub>out</sub> -spike at V <sub>bb</sub> -turn-on added						



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