C0G Dielectric, 10 – 250 VDC (Automotive Grade)



Overview

KEMET's Automotive Grade Series surface mount capacitors in C0G dielectric are suited for a variety of applications requiring proven, reliable performance in harsh environments. Whether under-hood or in-cabin, these devices emphasize the vital and robust nature of capacitors required for mission and safety critical automotive circuits. Stricter testing protocol and inspection criteria have been established for automotive grade products in recognition of potentially harsh environmental conditions. KEMET automotive grade series capacitors meet the demanding Automotive Electronics Council's AEC–Q200 qualification requirements

COG dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Industries Alliance (EIA) characterizes COG dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant circuit applications or those where Q and stability of capacitance characteristics are required. COG exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ±30 ppm/°C from -55°C to +125°C.

Benefits

- AEC-Q200 automotive qualified
- -55°C to +125°C operating temperature range
- · Lead (Pb)-Free, RoHS and REACH compliant
- EIA 0402, 0603, 0805, 1206, 1210, 1812, and 2220 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, 200 V and 250 V
- Capacitance offerings ranging from 0.5 pF up to 0.47 μF
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%
- · No piezoelectric noise
- Extremely low ESR and ESL



Ordering Information

C	1206	С	104	J	3	G	Α	С	AUTO
Ceramic	Case Size (L" x W")	Specification/ Series	Capacitance Code (pF)	Capacitance Tolerance ¹	Voltage	Dielectric	Failure Rate/ Design	Termination Finish ²	Packaging/Grade (C-Spec) ³
	0402 0603 0805 1206 1210 1812 2220	C = Standard	2 significant digits + number of zeros Use 9 for 1.0 – 9.9 pF Use 8 for 0.5 – .99 pF ex. 2.2 pF = 229 ex. 0.5 pF = 508	B = ± 0.10 pF C = ± 0.25 pF D = ± 0.5 pF F = $\pm 1\%$ G = $\pm 2\%$ J = $\pm 5\%$ K = $\pm 10\%$ M = $\pm 20\%$	8 = 10 V 4 = 16 V 3 = 25 V 5 = 50 V 1 = 100 V 2 = 200 V A = 250 V	G = COG	A = N/A	C = 100% Matte Sn	AUTO = Automotive Grade 7" Reel Unmarked

¹ Additional capacitance tolerance offerings may be available. Contact KEMET for details.

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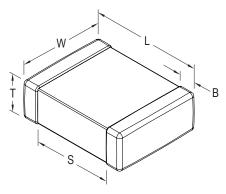
One world. One KEMET

² Additional termination finish options may be available. Contact KEMET for details

³ Additional reeling or packaging options may be available. Contact KEMET for details.



Dimensions – Millimeters (Inches)



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0402	1005	1.00 (.040) ± 0.05 (.002)	0.50 (.020) ± 0.05 (.002)		0.30 (.012) ± 0.10 (.004)	0.30 (.012)	Solder Reflow Only
0603	1608	1.60 (.063) ± 0.15 (.006)	0.80 (.032) ± 0.15 (.006)		0.35 (.014) ± 0.15 (.006)	0.70 (.028)	
0805	2012	2.00 (.079) ± 0.20 (.008)	1.25 (.049) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	0.75 (.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (.126) ± 0.20 (.008)	1.60 (.063) ± 0.20 (.008)	See Table 2 for Thickness	0.50 (0.02) ± 0.25 (.010)		
1210	3225	3.20 (.126) ± 0.20 (.008)	2.50 (.098) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	NI/A	
1812	4532	4.50 (.177) ± 0.30 (.012)	3.20 (.126) ± 0.30 (.012)		0.60 (.024) ± 0.35 (.014)	N/A	Solder Reflow Only
2220	5650	5.70 (.224) ± 0.40 (.016)	5.00 (.197) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		

Benefits cont'd

- · High thermal stability
- · High ripple current capability
- · Preferred capacitance solution at line frequencies and into the
- · Negligible capacitance change with respect to temperature from -55°C to +125°C
- · No capacitance decay with time
- · Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- No capacitance change with respect to applied rated DC voltage SnPb plated termination finish option available upon request (5% minimum)

Applications

Typical applications include critical timing, tuning, circuits requiring low loss, circuits with pulse, high current, decoupling, bypass, filtering, transient voltage suppression, blocking and energy storage.



Qualification/Certification

Automotive Grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC–Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC–Q200, please visit their website @www.aecouncil.com.

Environmental Compliance

Lead (Pb)-Free, RoHS, and REACH compliant without exemptions.



Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5 ±1 seconds and charge/discharge not exceeding 50 mA)
Dissipation Factor (DF) Maximum Limit @ 25°C	0.1%
Insulation Resistance (IR) Limit @ 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120 ±5 seconds @ 25°C)

To obtain IR limit, divide $M\Omega$ - μ F value by the capacitance and compare to $G\Omega$ limit. Select the lower of the two limits. Capacitance and dissipation factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Post Environmental Limits

	High Temperatu	ıre Life, Biased	Humidity, Mois	ture Resistance										
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance									
C0G	C0G All All 0.5 0.3% or ±0.25 pF 10% of Initial Limit													

¹ MHz ±100 kHz and 1.0 Vrms ±0.2 V if capacitance ≤ 1,000 pF

¹ kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF



Table 1A – Capacitance Range/Selection Waterfall (0402 – 0805 Case Sizes)

			Case Size/Serie					S			С	040	2C					С	0603	BC					С	0805	5C				
	Сар	F			/olta						8	4	3	5	1	2	A	8	4	3	5	1	2	Α	8	4	3	5	1	2	Α
Capacitance	Code	H				Ť		(VE)C)		-0		52	22	5	200	250 7	ę	9	25	20	5	200	250 7	9	- 9	52	20	5	200	250
	Code	┞					_	nce					~	47	-		oduc	l									- ~	ψ,	-	~	73
					ole												See T														
0.50 & 0.75 pF	508 & 758		(D						BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DC	DC	DC	DC	DC	DC	
1.0 – 9.1 pF*	109 – 919*	B	C		D						BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DC	DC	DC	DC	DC	DC	
10 – 91 pF*	100 – 910*	ı					G	J	K		BB	BB	BB	BB	l			CF	CF	CF	CF	CF	CF		DC	DC	DC	DC	DC	DC	
100 pF	101	L					G			М	BB	BB	BB	BB	BB	BB	BB	CF	CF	CF	CF	CF	CF		DC	DC	DC	DC	DC	DC	
110 – 180 pF*	111 – 181*	L			_	_			K	_	BB	BB	BB	BB	BB	BB	BB	CF	CF	CF	CF	CF	CF	0.5	DC	DC	DC	DC	DC	DC	
200 – 270 pF* 300 pF	201 – 271* 301	l					G G	- 1	- 1	M M	BB BB	BB BB	BB BB	BB BB	BB BB	BB	BB	CF CF	CF CF	CF	CF CF	CF CF	CF CF	CF CF	DC DC	DC DC	DC DC	DC	DC DC	DC DC	
330 pF	331	l					G	- 1	- 1	М	BB	BB	BB	BB	BB	BD	BD	CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DC	DC	
360 pF	361	ı					G	- 1	- 1	М	BB	BB	BB	BB	BB	טס	טם	CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DC	DC	
390 pF	391	l					G	J		М	BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DC	DC	
430 pF	431	Н				•	G	J	_	М	BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DC	DC	
470 pF	471						G	J		M	BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DC	DD	
510 – 820 pF*	511 – 821*					F	G	j	K	М	BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DC	DC	
910 pF	911					F	G	j	K	М	BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DD	DD	
1,000 pF	102	ı				F	G	J	K	М	BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DC	DC	DC	DC	DD	DD	
1,100 pF	112	Г	Т	Т	Т	F	G	J	_	М	BB	BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DC						
1,200 pF	122	İ				F	G	J	ĸ	М	BB	BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DC						
1,300 pF	132	ı				F	G	J	K	М	BB	BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DD	DD	DD	DD	DD	DC	DC
1,500 pF	152	l				F	G	J	K	М	BB	BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DD	DD	DD	DD	DD	DC	DC
1,600 pF	162	L			_	_	G	_	_	М	BB	BB	BB					CF	CF	CF	CF	CF	CH	CH	DD	DD	DD	DD	DD	DC	DC
1,800 pF	182	L					G	J		М	BB	BB	BB					CF	CF	CF	CF	CF	CH	CH	DD	DD	DD	DD	DD	DC	DC
2,000 pF	202	L					G	J		М	BB	BB	BB					CF	CF	CF	CF	CF	CH	CH	DC						
2,200 pF	222	L					G	J	K	М	BB	BB	BB					CF	CF	CF	CF	CF	СН	CH	DC						
2,400 pF	242	L					G	J		М								CF	CF	CF	CF	CF			DC						
2,700 pF	272 302	Н			_	_	G G	J	K K	M								CF	CF	CF	CF CF	CF CF			DC DD	DC DD	DC DD	DC	DC	DC DC	DC DC
3,000 pF 3,300 pF	332	l					G	J	K	М								CF	CF	CF	CF	CF			DD	DD	DD	DD	DC	DC	DC
3,600 pF	362	l					G	J	- 1	М								CF	CF	CF	CF	CF			DD	DD	DD	DD	DC	DD	DD
3,900 pF	392	ı					G	j	- 1	М								CF	CF	CF	CF	CF			DE	DE	DE	DE	DC	DD	DD
4,300 pF	432	ı				.	G	j	- 1	М								CF	CF	CF	CF	CF			DE	DE	DE	DE	DC	DD	DD
4,700 pF	472			ı		_	G	J	K	М								CF	CF	CF	CF	CF			DE	DE	DE	DE	DC	DD	DD
5,100 pF	512	ı					G	J	K	М								CF	CF	CF	CF				DE	DE	DE	DE	DC	DD	DD
5,600 pF	562	ı				F	G	J	K	М								CF	CF	CF	CF				DC	DC	DC	DC	DC	DD	DD
6,200 pF	622	ı				F	G	J	K	М								CF	CF	CF	CF				DC	DC	DC	DC	DC	DG	DG
6,800 pF	682					F	G	J	K	М								CF	CF	CF	CF				DC	DC	DC	DC	DC	DG	DG
7,500 pF	752						G	J	- 1	М								CF	CF	CF					DC	DC	DC	DC	DC	DG	DG
8,200 pF	822						G	J	- 1	М								CF	CF	CF					DC	DC	DC	DC	DC	DG	DG
9,100 pF	912	1					G	- 1	- 1	М								CF	CF	CF					DC	DC	DC	DC	DC		
10,000 pF	103						G	- 1	- 1	М								CF	CF	CF					DC	DC	DC	DC	DD		
12,000 pF	123	L			_	_	G	_	_	M								CF	CF	CF					DC	DC	DC	DC	DE		
15,000 pF	153 183						G		K									CF	CF	CF					DC DC	DC DC	DC DC	DD DD	DG		
18,000 pF 22,000 pF	183 223						G	J	K K																DD	DD		DF			
27,000 pF 27,000 pF	273						G G			М															DF	DF	DD DF	DF			
33,000 pF	333							J																	DG	DG	DG				
39,000 pF	393	Г			_				K																DG	DG	DG				
47,000 pF	473							J																	DG	DG	DG				
			R	ate	d V						10	16	25	20	19	200	250	9	16	25	20	190	200	250	9	16	25	20	100	200	250
Capacitance	Cap Code	Rated Voltage (VDC) de Voltage Code			8	4	3	5	1	2	Α	8	4	3	5	1	2	Α	8	4	3	5	1	2	Α						
		Case Size/Series					С	0402	2C					С	0603	C					C	0805	C								

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91)

KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



Table 1B - Capacitance Range/Selection Waterfall (1206 - 2220 Case Sizes)

		C	Case Size/Series Voltage Code						C	1206	SC					C	1210	C				C18	12C		C	2220	C	
			Vo	ltag	e Co	de		8	4	3	5	1	2	Α	8	4	3	5	1	2	Α	5	1	2	Α	5	1	2
Сар	Cap Code		Rated	Volt	tage	(VDC)	9	16	25	20	19	200	250	9	16	25	20	9	200	250	20	9	200	250	20	100	200
			Cap	рас	ita	nce							Proc	luct		labil				Thic	knes							
40.04.5*	400 040*	D (oler	an	се		- ED	- ED	- ED	- ED	- ED		<u>е Та</u>		for					Dime	nsic	ns					
1.0 – 9.1 pF* 10 – 91 pF*	109 – 919* 100 – 910*	В	CD	F	G	JI	ΚМ	EB EB	EB EB	EB EB	EB EB	EB EB	EB EB		FB FB	FB FB	FB FB	FB FB	FB FB	FB FB								
100 – 430 pF*	101 – 431*			F	G		(M	EB	EB	EB	EB	EB	EB		FB	FB	FB	FB	FB	FB								
470 – 910 pF*	471 – 911*			F	G		(M	EB	EB	EB	EB	EB	EB		FB	FB	FB	FB	FB	FB		GB	GB	GB				
1,000 pF	102			F	G		(M	EB	EB	EB	EB	EB	EE		FB	FB	FB	FB	FB	FB		GB	GB	GB				
1,100 pF	112			F	G		КМ	EB	EB	EB	EB	EB	EB		FB	FB	FB	FB	FB	FB		GB	GB	GB				
1,200 pF	122			F	G	JI	ΚМ	EB	EB	EB	EB	EB	EB		FB	FB	FB	FB	FB	FB		GB	GB	GB		İ		
1,300 pF	132			F	G	JI	(M	EB	EB	EB	EB	EC	EC		FB	FB	FB	FB	FB	FC		GB	GB	GB				
1,500 pF	152			F	G	J		EB	EB	EB	EB	ED	EC		FB	FB	FB	FB	FB	FE		GB	GB	GB				
1,600 pF	162			F	G	JI	_	EB	EB	EB	EB	ED	ED		FB	FB	FB	FB	FB	FE		GB	GB	GB				
1,800 pF	182			F	G		M	EB	EB	EB	EB	ED	ED		FB	FB	FB	FB	FB	FE		GB	GB	GB				
2,000 pF	202			F	G		M	EB	EB	EB	EB	ED	ED		FB	FB	FB	FB	FC	FE		GB	GB	GB				
2,200 pF 2,400 pF	222 242			F	G G		(M (M	EB EB	EB EB	EB EB	EB EB	EE	ED EC		FB FB	FB FB	FB FB	FB FB	FC FC	FG FC		GB	GB	GB				
2,400 pF 2,700 pF	272			F	G		(M	EB	EB	EB	EB	EC	EC		FB	FB	FB	FB	FC	FC		GB	GB	GB				
3,000 pF	302			F	G	J		EC	EC	EC	EC	EC	EB	EB	FB	FB	FB	FB	FC	FF			JD	JD				
3,300 pF	332			F	G	J		EC	EC	EC	EC	EE	EB	EB	FB	FB	FB	FB	FF	FF		GB	GB	GB				
3,600 pF	362	i		F	G	J	ΚМ	EC	EC	EC	EC	EE	EB	EB	FB	FB	FB	FB	FF	FF						İ		
3,900 pF	392	i		F	G	JI	(M	EC	EC	EC	EC	EF	EB	EB	FB	FB	FB	FB	FF	FF		GB	GB	GB		İ		
4,300 pF	432			F	G	JI	< M	EC	EC	EC	EC	EC	EB	EB	FB	FB	FB	FB	FF	FF								
4,700 pF	472			F	G		(M	EC	EC	EC	EC	EC	EB	EB	FF	FF	FF	FF	FG	FG		GB	GB	GD				
5,100 pF	512			F	G		(M	ED	ED	ED	ED	ED	EB	EB	FB	FB	FB	FB	FG	FG								
5,600 pF	562			F	G		M	ED	ED	ED	ED	ED	EB	EB	FB	FB	FB	FB	FG	FG		GB	GB	GH				
6,200 pF	622 682			F	G		M	EB EB	EB EB	EB EB	EB EB	EB EB	EB EB	EB EB	FB	FB FB	FB FB	FB FB	FG	FB FB	FB FB	CD	GB	GJ		JE	ır	ID
6,800 pF 7,500 pF	752			F	G	JI	(M	EB	EB	EB	EB	EB	EB	EB	FB FC	FC	FC	FC	FG FC	FB	FB	GB	GB	GJ		JE	JE	JB
8,200 pF	822			F	G	J		EC	EC	EC	EC	EB	EC	EC	FC	FC	FC	FC	FC	FB	FB	GB	GH	GB	GB	JE	JE	JB
9,100 pF	912			F	G	J		EC	EC	EC	EC	EB	EC	EC	FE	FE	FE	FE	FE	FB	FB	05	011	OB	OB	0_	0_	0D
10,000 pF	103			F	G	J		ED	ED	ED	ED	EB	EC	EC	FF	FF	FF	FF	FF	FB	FB	GB	GH	GB	GB	JE	JE	JB
12,000 pF	123	i		F	G	JI	ΚМ	EB	EB	EB	EB	EB	ED	ED	FG	FG	FG	FG	FB	FB	FB	GB	GG	GB	GB	JE	JE	JB
15,000 pF	153			F	G	J	(M	EB	EB	EB	EB	EB	EF	EF	FG	FG	FG	FG	FB	FC	FC	GB	GB	GB	GB	JE	JE	JB
18,000 pF	183			F	G	J	(M	EB	EB	EB	EB	EB	EH	EH	FB	FB	FB	FB	FB	FC	FC	GB	GB	GB	GB	JE	JE	JB
22,000 pF	223			F	G	J		EB	EB	EB	EB	EC	EH	EH	FB	FB	FB	FB	FB	FF	FF	GB	GB	GB	GB	JE	JB	JB
27,000 pF	273			F	G		(M	EB	EB	EB	EB	EE			FB	FB	FB	FB	FB	FG	FG	GB	GB	GB	GB	JE	JB	JB
33,000 pF	333			F	G		M	EB	EB	EB	EB	EE			FB	FB	FB	FB	FB	FH	FH	GB	GB	GB	GB	JB	JB	JB
39,000 pF	393 473			F	G	JI		EC EC	EC EC	EC EC	EE	EH			FB FB	FB FB	FB FB	FB FB	FE FE	FH FJ	FH FJ	GB GB	GB GB	GB GD	GB GD	JB JB	JB	JB JB
47,000 pF 56,000 pF	563			F	G	JI		ED	ED	ED	EF	En			FB	FB	FB	FB	FF	FJ	FJ	GB	GB	GD	GD	JВ	JB JB	JВ
68,000 pF	683			F	G	J		EF	EF	EF	EH				FB	FB	FB	FC	FG			GB	GB	GK	GK	JB	JВ	JB
82,000 pF	823			F	G		(M	EH	EH	EH	EH				FC	FC	FC	FF	FH			GB	GB	GM	GM	JB	JB	JB
0.10 µF	104			F	G		(M	EH	EH	EH					FE	FE	FE	FG	FM			GB	GD	GM	GM	JB	JB	JD
0.12 µF	124			F	G		(M								FG	FG	FG	FH				GB	GH			JB	JB	JD
0.15 µF	154			F	G	J	(M								FH	FH	FH	FM				GD	GN			JB	JB	JG
0.18 µF	184			F	G		(M								FJ	FJ	FJ					GH				JB	JD	JG
0.22 µF	224			F	G		(M								FK	FK	FK					GK				JB	JD	JL
0.27 µF	274			F	G		M																			JB	JF	
0.33 µF	334			F	G		M																			JD	JG	
0.39 µF	394 474			F	G G		(M (M																			JG JG		
0.47 μF	474	\vdash	D-/ ·	_	_				(O	n.	-	9	9	9	-	(O	LC	-	9			-	9	9		-	9	
Сар	Cap Code		Rated		<u> </u>	•)	8	9 4	32	<u>2</u> 2	은 1	2	A 250	8	<u>9</u>	32	<u>چ</u> 5	은 1	200	A 250	<u>2</u> 2	음 1	00 2	A 250	0 <u>C</u>	<u></u>	200
Cap	Jup Jour	Voltage Code Case Size/Series		Ļů	-					_ ^	ا ْ	-		1210			_ ^	۲			_ ^							
		Case Size/Series			$oldsymbol{ol}}}}}}}}}}}}}}}}}}$			1206	, C						1270					U18	12C		C	2220	U			

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91)

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Table 2 – Chip Thickness/Packaging Quantities

Thickness	Case	Thickness ±	Paper G	Quantity	Plastic (Quantity
Code	Size	Range (mm)	7" Reel	13" Reel	7" Reel	13" Reel
BB	0402	0.50 ± 0.05	10,000	50,000	0	0
BD	0402	0.55 ± 0.05	10,000	50,000	0	0
CF CH	0603 0603	0.80 ± 0.07 0.85 ± 0.07	4,000 4,000	15,000 10,000	0	0
DC	0805	0.05 ± 0.07 0.78 ± 0.10	4,000	10,000	0	0
DD	0805	0.70 ± 0.10 0.90 ± 0.10	4,000	10,000	0	0
DE	0805	1.00 ± 0.10	0	0	2,500	10,000
DF	0805	1.10 ± 0.10	Ö	Ö	2,500	10,000
DG	0805	1.25 ± 0.15	0	0	2,500	10,000
EB	1206	0.78 ± 0.10	4,000	10,000	4,000	10,000
EC	1206	0.90 ± 0.10	0	0	4,000	10,000
ED	1206	1.00 ± 0.10	0	0	2,500	10,000
EE	1206	1.10 ± 0.10	0	0	2,500	10,000
EF	1206	1.20 ± 0.15	0	0	2,500	10,000
EH	1206	1.60 ± 0.20	0	0	2,000	8,000
FB	1210	0.78 ± 0.10	0	0	4,000	10,000
FC	1210	0.90 ± 0.10	0	0	4,000	10,000
FE	1210	1.00 ± 0.10	0	0	2,500	10,000
FF	1210	1.10 ± 0.10	0	0	2,500	10,000
FG	1210	1.25 ± 0.15	0	0	2,500	10,000
FH	1210	1.55 ± 0.15	0	0	2,000	8,000
FM	1210	1.70 ± 0.20	0	0	2,000	8,000
FJ	1210	1.85 ± 0.20	0	0	2,000	8,000
FK GB	1210 1812	2.10 ± 0.20	0 0	0 0	2,000	8,000
GD	1812	1.00 ± 0.10	0	0	1,000 1,000	4,000 4,000
GH GH	1812	1.25 ± 0.15 1.40 ± 0.15	0	0	1,000	4,000
GG	1812	1.40 ± 0.15 1.55 ± 0.10	0	0	1,000	4,000
GK GK	1812	1.60 ± 0.20	0	0	1,000	4,000
GJ	1812	1.70 ± 0.20	0	0	1,000	4,000
GN	1812	1.70 ± 0.13	0	0	1,000	4,000
GM	1812	2.00 ± 0.20	Ŏ	Ő	500	2,000
JB	2220	1.00 ± 0.15	Ö	Ö	1,000	4,000
JD	2220	1.30 ± 0.15	0	0	1,000	4,000
JE	2220	1.40 ± 0.15	0	0	1,000	4,000
JF	2220	1.50 ± 0.15	0	0	1,000	4,000
JG	2220	1.70 ± 0.15	0	0	1,000	4,000
JL	2220	2.00 ± 0.20	0	0	500	2,000
Thickness	Case	Thickness ±	7" Reel	13" Reel	7" Reel	13" Reel
Code	Size	Range (mm)	Paper C	luantity	Plastic (Quantity

Package quantity based on finished chip thickness specifications.



Table 3 - Chip Capacitor Land Pattern Design Recommendations per IPC-7351

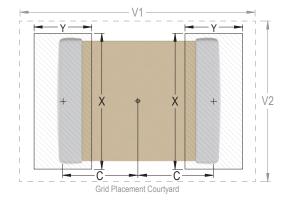
EIA Size Code	Metric Size Code		Maxi	sity Lev mum (M rotrusio	Most))		Medi	sity Lev an (Nor rotrusio	ninal))	Density Level C: Minimum (Least) Land Protrusion (mm)							
Oode	Oode	С	Y	X	V1	V2	С	Y	X	V1	V2	С	Υ	Х	V1	V2			
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80			
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20			
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70			
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00			
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90			
1210¹	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00			
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70			
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60			

¹ Only for capacitance values ≥ 22 μF

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805, and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC–7351).

Image below based on Density Level B for an EIA 1210 case size.





Soldering Process

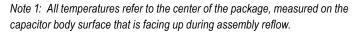
Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

Recommended Reflow Soldering Profile:

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

Profile Feature	Terminati	on Finish
Frome reature	SnPb	100% Matte Sn
Preheat/Soak		
Temperature Minimum (T _{Smin})	100°C	150°C
Temperature Maximum (T _{Smax})	150°C	200°C
Time (t_s) from T_{smin} to T_{smax}	60 – 120 seconds	60 – 120 seconds
Ramp-Up Rate (T _L to T _P)	3°C/second maximum	3°C/second maximum
Liquidous Temperature (T _L)	183°C	217°C
Time Above Liquidous (t _L)	60 – 150 seconds	60 – 150 seconds
Peak Temperature (T _P)	235°C	260°C
Time Within 5°C of Maximum Peak Temperature (t _P)	20 seconds maximum	30 seconds maximum
Ramp-Down Rate (T _P to T _L)	6°C/second maximum	6°C/second maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum



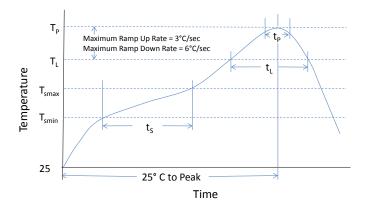




Table 4 – Performance & Reliability: Test Methods and Conditions

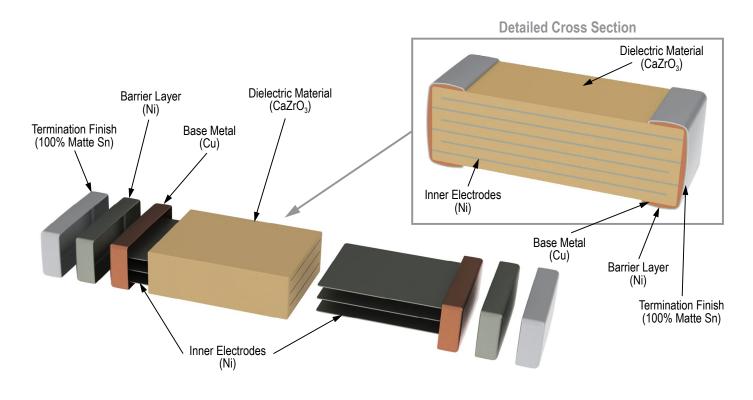
Stress	Reference	Test or Inspection Method
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.
Board Flex	JIS-C-6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for C0G. Flexible termination system – 3.0 mm (minimum).
		Magnification 50 X. Conditions:
Solderability	J-STD-002	a) Method B, 4 hours @ 155°C, dry heat @ 235°C
Solderability	J-31D-002	b) Method B @ 215°C category 3
		c) Method D, category 3 @ 260°C
Temperature Cycling	JESD22 Method JA-104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 2 hours after test conclusion.
Biased Humidity	MIL-STD-202 Method 103	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion. Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion.
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Unpowered. Measurement at 24 hours +/- 2 hours after test conclusion.
Thermal Shock	MIL-STD-202 Method 107	-55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.
High Temperature Life	MIL-STD-202 Method 108 /EIA-198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.
Storage Life	MIL-STD-202 Method 108	150°C, 0 VDC for 1,000 hours.
Vibration	MIL-STD-202 Method 204	5 g's for 20 min., 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.

Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature—reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



Construction



Capacitor Marking (Optional):

Laser marking option is not available on:

- C0G, Ultra Stable X8R and Y5V dielectric devices
- EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

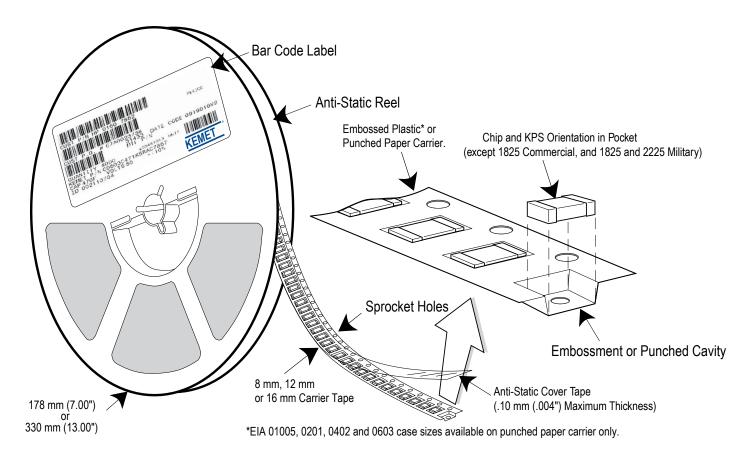


Table 5 – Carrier Tape Configuration – Embossed Plastic & Punched Paper (mm)

EIA Case Size	Tape Size (W)*	Pitch (P ₁)*
01005 – 0402	8	2
0603 – 1210	8	4
1805 – 1808	12	4
≥ 1812	12	8
KPS 1210	12	8
KPS 1812 & 2220	16	12
Array 0508 & 0612	8	4

^{*}Refer to Figures 1 & 2 for W and P, carrier tape reference locations.

^{*}Refer to Tables 6 & 7 for tolerance specifications.



Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

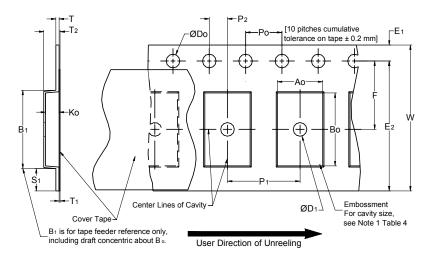


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)														
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximum					
8 mm		1.0 (0.039)				25.0 (0.984)								
12 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.5	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)					
16 mm		(0.059)				(1.181)								
			Variable Dime	ensions — Mil	limeters (Inch	es)								
Tape Size	Pitch	B ₁ Maximum Note 4	E ₂ Minimum	F	P ₁	T ₂ Maximum	W Maximum	A_0,B_0	& K ₀					
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)							
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Not	e 5					
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)							

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- 2. The tape with or without components shall pass around R without damage (see Figure 6).
- 3. If $S_1 < 1.0$ mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481 paragraph 4.3 section b).
- 4. B, dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by A_0 , B_0 and K_0 shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4).
 - (e) for KPS Series product, A_a and B_a are measured on a plane 0.3 mm above the bottom of the pocket.
 - (f) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.



Figure 2 – Punched (Paper) Carrier Tape Dimensions

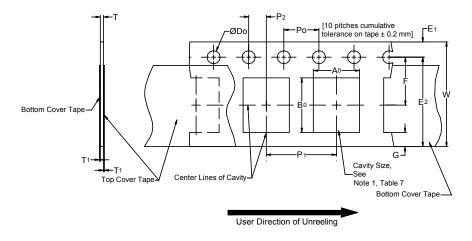


Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)								
Tape Size	D ₀	E ₁	P ₀	P ₂	T ₁ Maximum	G Minimum	R Reference Note 2	
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) Maximum	0.75 (0.030)	25 (0.984)	
Variable Dimensions — Millimeters (Inches)								
Tape Size	Pitch	E2 Minimum	F	P ₁	T Maximum	W Maximum	A_0B_0	
8 mm	Half (2 mm)	6.25	3.5 ±0.05 (0.138 ±0.002)	2.0 ±0.05 (0.079 ±0.002)	1.1 (0.098)	8.3 (0.327)	Note 1	
8 mm	Single (4 mm)	(0.246)		4.0 ±0.10 (0.157 ±0.004)		8.3 (0.327)		

- 1. The cavity defined by A_{o} , B_{o} and T shall surround the component with sufficient clearance that:
 - a) the component does not protrude beyond either surface of the carrier tape.
 - b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - c) rotation of the component is limited to 20° maximum (see Figure 3).
 - d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).
 - e) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.
- 2. The tape with or without components shall pass around R without damage (see Figure 6).



Packaging Information Performance Notes

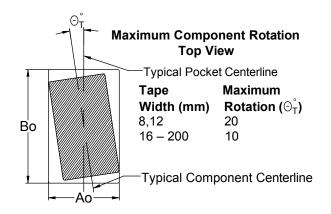
- 1. Cover Tape Break Force: 1.0 Kg minimum.
- 2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength		
8 mm	0.1 to 1.0 Newton (10 to 100 gf)		
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)		

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165 $^{\circ}$ to 180 $^{\circ}$ from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 \pm 10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624.*

Figure 3 – Maximum Component Rotation



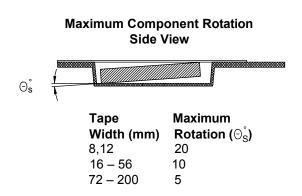


Figure 4 – Maximum Lateral Movement

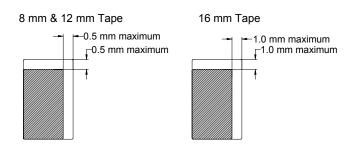


Figure 5 - Bending Radius

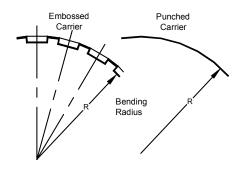
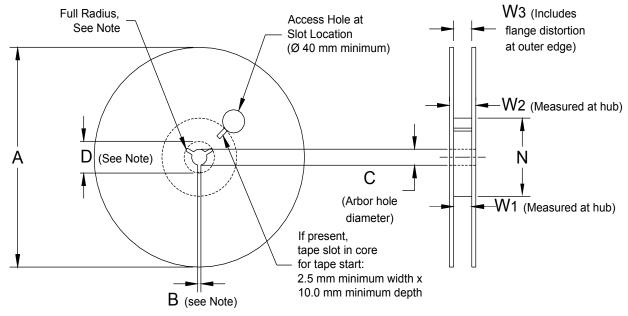




Figure 6 - Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 - Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)							
Tape Size	A	B Minimum	С	D Minimum			
8 mm	178 ±0.20		13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)			
12 mm	(7.008 ±0.008) or	1.5 (0.059)					
16 mm	330 ±0.20 (13.000 ±0.008)	,	,	(,			
Variable Dimensions — Millimeters (Inches)							
Tape Size	N Minimum	W ₁	W ₂ Maximum	W ₃			
8 mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)				
12 mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference			
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)				



Figure 7 – Tape Leader & Trailer Dimensions

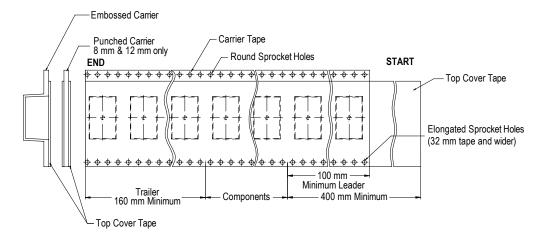
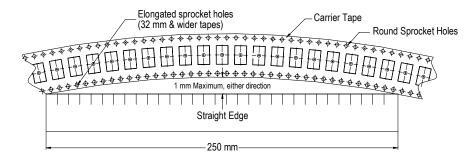
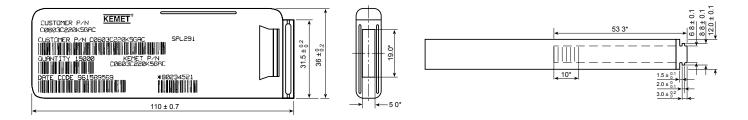


Figure 8 – Maximum Camber



Bulk Cassette Packaging (Ceramic Chips Only)

Meets Dimensional Requirements IEC–286 and EIAJ 7201 *Unit mm *Reference*



Capacitor Dimensions for Bulk Cassette

Cassette Packaging - Millimeters

EIA Size Code	Metric Size Code	L Length	W Width	B Bandwidth	S Separation Minimum	T Thickness	Number of Pieces/Cassette
0402	1005	1.0 ±0.05	0.5 ± 0.05	0.2 to 0.4	0.3	0.5 ±0.05	50,000
0603	1608	1.6 ±0.07	0.8 ±0.07	0.2 to 0.5	0.7	0.8 ±0.07	15,000



KEMET Corporation World Headquarters

2835 KEMET Way Simpsonville, SC 29681

Mailing Address: P.O. Box 5928 Greenville, SC 29606

www.kemet.com Tel: 864-963-6300 Fax: 864-963-6521

Corporate Offices

Fort Lauderdale, FL Tel: 954-766-2800

North America

Southeast

Lake Mary, FL Tel: 407-855-8886

Northeast

Wilmington, MA Tel: 978-658-1663

Central

Novi, MI

Tel: 248-306-9353

West

Milpitas, CA Tel: 408-433-9950

Mexico

Guadalajara, Jalisco Tel: 52-33-3123-2141

Europe

Southern Europe

Paris, France Tel: 33-1-4646-1006

Sasso Marconi, Italy Tel: 39-051-939111

Central Europe

Landsberg, Germany Tel: 49-8191-3350800

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Northern Europe

Bishop's Stortford, United Kingdom Tel: 44-1279-460122

Espoo, Finland

Tel: 358-9-5406-5000

Asia

Northeast Asia

Hong Kong

Tel: 852-2305-1168

Shenzhen, China Tel: 86-755-2518-1306

Beijing, China

Tel: 86-10-5829-1711

Shanghai, China Tel: 86-21-6447-0707

Taipei, Taiwan Tel: 886-2-27528585

Southeast Asia

Singapore

Tel: 65-6586-1900

Penang, Malaysia Tel: 60-4-6430200

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