# **Trimmer Potentiometers**



muRata

Murata Manufacturing Co., Ltd.

Innovator

Cat.No.R50E-16

### for EU RoHS Compliant

- · All the products in this catalog comply with EU RoHS.
- $\cdot$  EU RoHS is "the European Directive 2002/95/EC on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment".
- · For more details, please refer to our website 'Murata's Approach for EU RoHS' (http://www.murata.com/info/rohs.html).

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The RoHS compliance means that we judge from EU Directive 2002/95/EC the products do not contain lead, cadmium, mercury, hexavalent chromium, PBB and PBDE, except exemptions stated in EU Directive 2002/95/EC annex and impurities existing in the natural world.
 This statement does not insure the compliance of any of the listed parts with any laws or legal imperatives developed by any EU members individually with regards to the RoHS Directive.

#### Part Numbering

#### **Trimmer Potentiometers**

PV Z3 A 103 C01 R00

• 2 • • • • • (Part Number)

#### ●Product ID

Product ID	
PV	Trimmer Potentiometers

#### 2Series

#### 3Adjustment Direction /Lead Type

Code	Series	Code	Adjustment Direction/ Lead Type		
Z2	SMD Open 2mm Size	Α	Тор		
	Carbon Resistive Element	R	Rear		
A2	SMD Open 2mm Size	Α	Тор		
	CMD On an 2mm Cina	Α	Тор		
<b>Z</b> 3	SMD Open 3mm Size Carbon Resistive Element	G	Тор		
	Carson Residence Element	K	Rear		
F2	SMD Sealed 2mm Size	Α	Тор		
			Top, J-hook		
G3	SMD Sealed 3mm Size	G	Top, Gull-wing		
		K	Rear		
M4	SMD Sealed 4mm Size	Α	Тор		
G5	SMD Sealed 5mm Square	Α	Тор		
	11-turns	Н	Side		
		Н	Top, Triangle		
		Р	Top, Triangle		
32	Lead Sealed 6mm Round	R	Top, Inline		
32	Single-turn	N	Side, Triangle		
		Т	Side, Triangle		
		S	Side, Triangle		
		Н	Top, Triangle		
12	Lead Sealed 7mm Round	Р	Top, Triangle		
12	4-turns	Т	Side, Triangle		
		S	Side, Triangle		
		w	Top, Inline		
	L d C l - d 10 C	Y	Top, Triangle		
36	Lead Sealed 10mm Square 25-turns	Р	Side, Triangle		
	20 (00	Х	Side, Inline		
		Z	Side, Triangle		
		W	Top, Triangle		
	Lood Cooled ( C	Υ	Top, Inline		
37	Lead Sealed 6mm Square 12-turns	Р	Side, Triangle		
	. Camb	Х	Side, Triangle		
		Z	Side, Inline		

#### **4**Total Resistance

Expressed by three figures. The unit is ohm. The first and second figures are significant digits, and the third figure expresses the number of zeros which follow the two figures.

Ex.)	Code	Total Resistance
	100	10Ω
	102	1000Ω
	104	100000Ω (=100kΩ)

#### **6**Individual Specification

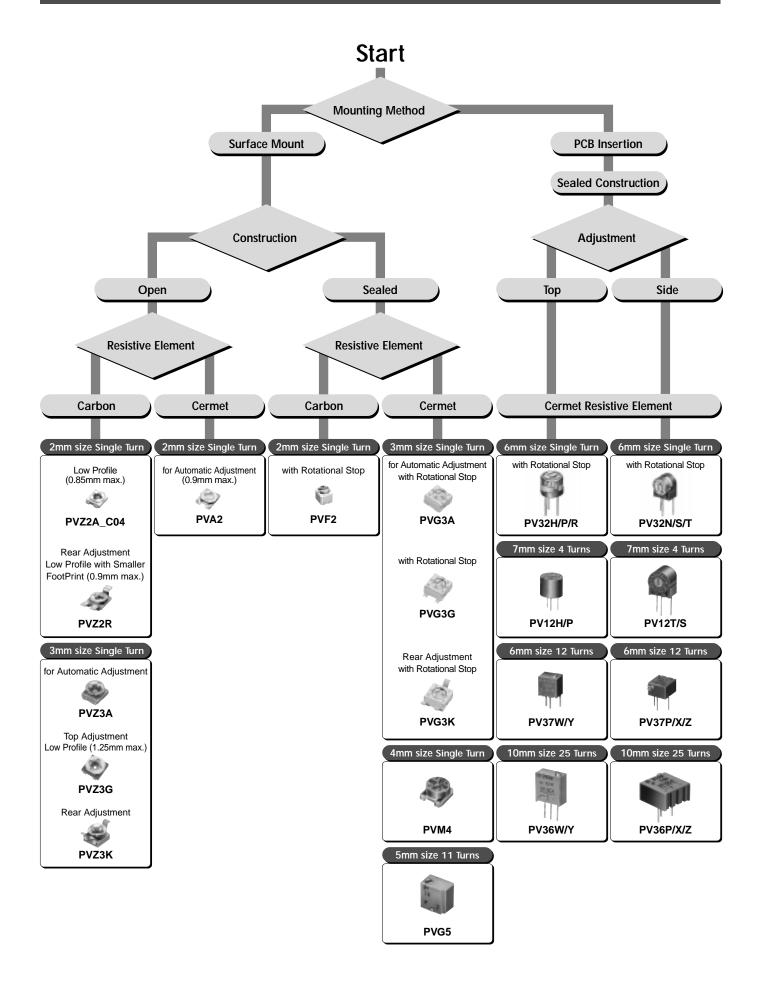
Series	Code	Individual Specification Code				
PVA2	A01	Standard Type				
PVZ2	C04	Standard Type (High-heat Resistance Type/Ultra-thin Type)				
	C01	Standard Type (High-heat Resistance Type/Top Adjustment)				
PVZ3	F01	High Characteristic Carbon Type (only PVZ3G)				
	E01	High-heat Resistance Type (for Rear Adjustment)				
PVM4	C01	Standard Type				
PVIVI4	D01	High-liability Type				
PVF2	A11	Standard Type (Resistance Change Characteristics: Linear)				
PV32/PV12	A01	Standard Type				
PVG3/ PV36/PV37	C01	Standard Type				
DV2C/DV2Z	C01	Standard Type				
PV36/PV37	C31	Radial Taping				
PVG5	C03	Standard Type				

#### **6**Packaging

Code	Packaging				
A00	Ammo Pack				
B00	Bulk				
M00*	Magazine				
R00	Reel				

<sup>\*</sup> M12 for PV36P Type and M15 for PV36W/Y/X/Z Type.

#### **Selection Guide of Trimmer Potentiometers**



## **Trimmer Potentiometers**



## SMD Open Type 2mm Size PVZ2/PVA2 Series

#### **PVZ2 Series**

length (4.8mm).

#### ■ Features

- 1. Ultra-small and thin external dimensions of 2.1(W)x2.7(L)x0.85 max. (T)mm.
  - (Top adjustment type: PVZ2A\_C04 Series)
- Ultra-small and thin external dimensions of 2.1(W)x4.8(L)x0.9 max. (T)mm.
   (Rear adjustment type: PVZ2R\_C04 Series) Compact PCB design is possible by smaller adjustment hole (3.0mm dia.) due to short wing
- 3. Au plated termination achieves a high density PCB mounting.
- 4. Cross-shaped driver slot allows for in-process automatic adjustment and it provides superior adjustability.
- 5. Two-piece parts construction achieves low cost and excellent quality.
- Special resin substrate allows high peak temperature for reflow soldering. (PVZ2\_Cxx Series)

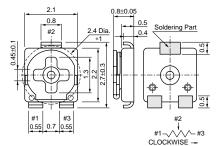
#### ■ Applications

Pick-up module
 LCD
 Cellular-phone
 Pager
 DVC

7. Digital camera 8. Portable audio, etc.





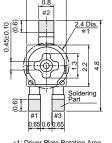


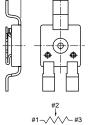
Driver Plate Rotation Area: Please do not place any components more than 0.5mm in height within this are

Tolerance: ±0.2



PVZ2R





Soldering Part #3 0.650.6 0.65	#2 #1-\\\\-#3 CLOCKWISE
	(Tolerance : ±0.2' in mm)

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVZ2□471C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	470ohm ±30%	±500
PVZ2□102C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	1k ohm ±30%	±500
PVZ2□222C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	2.2k ohm ±30%	±500
PVZ2□472C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	4.7k ohm ±30%	±500
PVZ2□103C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	10k ohm ±30%	±500
PVZ2□223C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	22k ohm ±30%	±500
PVZ2□473C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	47k ohm ±30%	±500
PVZ2□104C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	100k ohm ±30%	±500
PVZ2□224C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	220k ohm ±30%	±500
PVZ2□474C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	470k ohm ±30%	±500
PVZ2□105C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	1M ohm ±30%	±500

<sup>\*</sup>Available for other resistance value.

Operating Temperature Range: -25 to 85 °C

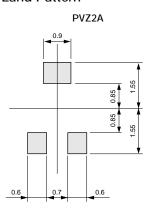
The blank column is filled with the code of adjustment direction and lead type A (top) or R (rear).

Downloaded from Arrow.com.

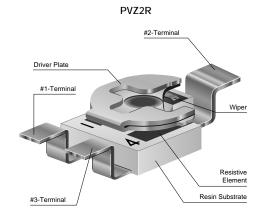
#### ■ Construction



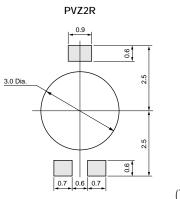
#### ■ Standard Land Pattern



#### ■ Construction



### ■ Standard Land Pattern



(Tolerance : ±0.1) in mm)

### ■ Characteristics

Humidity Exposure	Res. Change: +10, -2%
High Temperature Exposure	Res. Change: R≦50kohm···+2, -10% 50kohm <r···+2, -15%<="" td=""></r···+2,>
Humidity Load Life	Res. Change: ±10%
Load Life	Res. Change: R≦50kohm···+2, -10% 50kohm <r···+2, -15%<="" td=""></r···+2,>
Temperature Cycle	Res. Change: ±5%
Rotational Life	Res. Change: ±10% (10 cycles)

## PVA2 Series

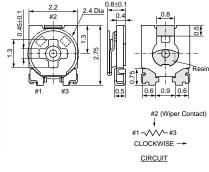
#### ■ Features

- 1. Ultra-small and thin external dimensions of 2.2(W)x2.75(L)x0.90 max.(T)mm.
- For the terminal attachment method of construction which uses neither solder nor adhesives, good solderability and terminal attachment intensity are realized.
- 3. Because of multi-contact wiper structure, PVA2 has a stable characteristics (low noise).
- 4. PVA2 series do not use a solder, flux and cleaning solvent, so they are environmentally friendly products.
- 5. Heat resistance performance enables high temperature peak re-flow soldering.

#### ■ Applications

- 1. Thin-model optical pick-up module
- 2. LCD module
- 3. Optical communication module
- 4. Small sensor module
- 5. Digital camera
- 6. Small telecommunicaions equipment, etc.





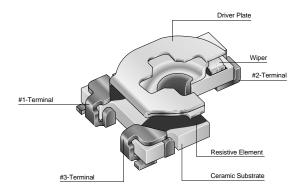
Tolerance: ±0.2

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVA2A101A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	100ohm ±25%	±250
PVA2A221A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	220ohm ±25%	±250
PVA2A471A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	470ohm ±25%	±250
PVA2A102A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	1k ohm ±25%	±250
PVA2A222A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	2.2k ohm ±25%	±250
PVA2A472A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	4.7k ohm ±25%	±250
PVA2A103A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	10k ohm ±25%	±250
PVA2A223A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	22k ohm ±25%	±250
PVA2A473A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	47k ohm ±25%	±250
PVA2A104A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	100k ohm ±25%	±250
PVA2A224A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	220k ohm ±25%	±250
PVA2A474A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	470k ohm ±25%	±250
PVA2A105A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	1M ohm ±25%	±250
PVA2A225A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	2.2M ohm ±25%	±250

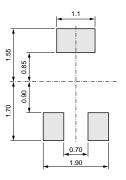
\*Available for other resistance value.

Operating Temperature Range: -55 to 125 °C

#### ■ Construction



#### ■ Standard Land Pattern



#### ■ Characteristics

Humidity Exposure	Res. Change: ±3%
High Temperature Exposure	Res. Change: ±3%
Humidity Load Life	Res. Change: ±3%
Load Life	Res. Change: ±3%
Temperature Cycle	Res. Change: ±3%
Rotational Life	Res. Change: ±10% (10 cycles)

## PVZ2/PVA2 Series Notice

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

#### ■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- 2. The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.
- If the trimmer potentiometer is used in DC and high humidity conditions, please connect wiper (#2) for plus and resistive element (#1 or #3) for minus. (PVZ Series only)

- (1) Corrosive gaseous atmosphere (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

#### 1. Soldering

- (1) Reflow soldering method and soldering iron are available. Cannot be soldered using the flow soldering method (dipping). If you use the flow soldering method, the trimmer potentiometer may not function.
- (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (3) Soldering condition Refer to the temperature profile. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
- (4) Apply the appropriate amount of solder paste. The thickness of solder paste should be printed from 100 micro m to 150 micro m and the dimension of land pattern used should be Murata's standard land pattern at reflow soldering. Insufficient amounts of solder can lead to insufficient soldering strength on PCB. Excessive amounts of solder may cause bridging between the terminals.

(5) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

#### 2. Mounting

- (1) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.
- (2) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (3) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 1.5-1.8mm dia. and inner dimension 1.3mm dia.

#### 3. Cleaning

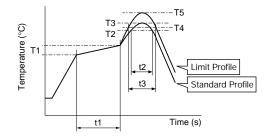
- In case there is flux on the resistive element, clean sufficiently with cleaning solvents and completely remove all residual flux.
- (2) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please evaluate performance with your product.

#### **PVZ2/PVA2 Series Notice**

#### ■ Soldering Profile

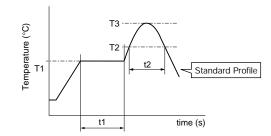
#### Reflow Soldering Profile

1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



	Standard Profile					Limit Profile						
Conto	Pre-he	eating	Heating Peak		Peak Temperature		Pre-h	eating	Hea	ting	Peak Temperature	Cycle of
Series	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	(T3)	Reflow	Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)	(T5)	Reflow
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVA2	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260 +5/-0	2
PVZ2****C**	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2

2. Soldering profile for Eutectic solder (63Sn/37Pb) (Limit profile: refer to 1)



Carlas		Standard Profile							
	Pre-heating		Hea	ting	Peak Temperature	Cycle of			
Series	Temp. (T1)	Time (t1)			(T3)	Reflow			
	°C	sec.	°C	sec.	°C	Time			
PVA2 PVZ2****C**	150	60 to 120	183	30	230	1			

#### Soldering Iron

		Standard Condition								
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron						
	°C	sec.	w	Time						
PVA2 PVZ2****C**	350±10	3 max.	30 max.	1						

#### ■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdriver below.
  - \* Recommended screwdriver for manual adjustment Murata P/N: KMDR190
- 2. The screwdriver should be set in the products vertically, do not apply more than 4.9N (Ref. 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- 3. Please use within the effective rotational angle. The trimmer potentiometer does not have a mechanical stop for over rotation. In cases out of effective rotational angle, the trimmer potentiometer may not function.
- 4. When using a lock paint to fix slot position or cover the rotor, please evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

#### ■ Notice (Other)

- 1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

## **Trimmer Potentiometers**

## muRata

## SMD Open Type 3mm Size PVZ3 Series

#### 2

#### **PVZ3 Series**

#### ■ Features

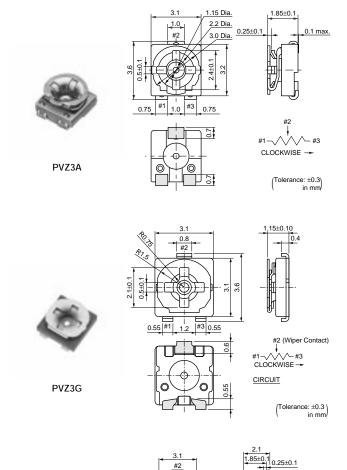
- Excellent solderability characteristics are achieved via special plating techniques on each termination.
- 2. Specially designed substrate prevents wicking of flux onto the top of the part body.
- 3. Funnel shaped adjustment slot allows for in-process automatic adjustment. (PVZ3A/PVZ3K Series)
- 4. High-heat resistance type is available (PVZ3A\_C01/PVZ3G\_C01/PVZ3K\_E01).
- Enlarged bottom termination enhances soldering strength while reducing the necessary land area required promoting high-density PCB mounting (PVZ3A/PVZ3G Series).
- 6. The standard position of driver plate is adjusted at the center normally, but another position is also available.
- 7. This product meets PB-free standards.

#### ■ Applications

1. Optical pick up 2. Cordless telephones

3. CD players5. Motor6. CD-ROMs7. Car stereos8. TFT-LCD TV sets

9. Headphone stereos



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVZ3□221C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	220ohm ±30%	±500
PVZ3□471C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	470ohm ±30%	±500
PVZ3□102C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	1k ohm ±30%	±500
PVZ3□222C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	2.2k ohm ±30%	±500
PVZ3□472C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	4.7k ohm ±30%	±500
PVZ3□103C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	10k ohm ±30%	±500
PVZ3□223C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	22k ohm ±30%	±500
PVZ3□473C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	47k ohm ±30%	±500
PVZ3□104C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	100k ohm ±30%	±500
PVZ3□224C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	220k ohm ±30%	±500

PVZ3K

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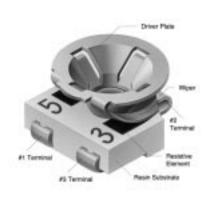
#1 -\\\\-#3
CLOCKWISE -

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVZ3□474C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	470k ohm ±30%	±500
PVZ3□105C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	1M ohm ±30%	±500
PVZ3□225C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	2.2M ohm ±30%	±500
PVZ3□221E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	220ohm ±30%	±500
PVZ3□471E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	470ohm ±30%	±500
PVZ3□102E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	1k ohm ±30%	±500
PVZ3□222E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	2.2k ohm ±30%	±500
PVZ3□472E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	4.7k ohm ±30%	±500
PVZ3□103E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	10k ohm ±30%	±500
PVZ3□223E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	22k ohm ±30%	±500
PVZ3□473E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	47k ohm ±30%	±500
PVZ3□104E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	100k ohm ±30%	±500
PVZ3□224E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	220k ohm ±30%	±500
PVZ3□474E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	470k ohm ±30%	±500
PVZ3□105E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	1M ohm ±30%	±500
PVZ3□225E01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	2.2M ohm ±30%	±500

<sup>\*</sup>Available for other resistance value.

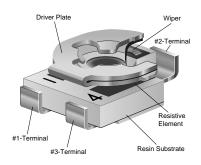
#### ■ Construction

#### PVZ3A

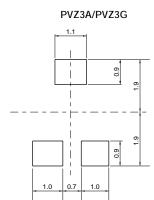


#### ■ Construction

#### PVZ3G



#### ■ Standard Land Pattern



Operating Temperature Range: -25 to 85 °C

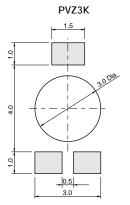
The blank column is filled with the code of adjustment direction and lead type A (top adjustment), G (top adjustment and thin type),

K (rear adjustment).
A and G are only for C01.
K is only for E01.

#### ■ Construction

# PVZ3K Driver Plate #1-Terminal #2-Terminal Wiper tesistive Element (Carbon) Resin Substrate

#### ■ Standard Land Pattern



(Tolerance : ±0.1) in mm)

#### ■ Characteristics

Res. Change: +10, -2%
Res. Change: R≦100kohm···+2, -10% 100kohm <r···+2, -15%<="" td=""></r···+2,>
Res. Change: ±10%
Res. Change: R≦100kohm···+2, -10% 100kohm <r···+2, -15%<="" td=""></r···+2,>
Res. Change: ±5%
Res. Change: ±10% (10 cycles)

#### **PVZ3 Series Notice**

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

- Notice (Rating)
- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- 2. The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.
- 3. If the trimmer potentiometer is used in DC and high humidity conditions, please connect wiper (#2) for plus and resistive element (#1 or #3) for minus.

- Corrosive gaseous atmosphere
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

- 1. Soldering
- (1) Soldering conditions
  Refer to the temperature profile.
  If the soldering conditions are not suitable,
  e.g., excessive time and/or excessive
  temperature, the trimmer potentiometer may
  deviate from the specified characteristics.
  Do not use flow soldering method (dipping).
  If you use the flow soldering method, the
  trimmer potentiometer may not function.
- (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (3) Apply the appropriate amount of solder paste. The thickness of solder paste should be printed from 100 micro m to 150 micro m and the dimension of land pattern used should be Murata's standard land pattern at reflow soldering. Insufficient amounts of solder can lead to insufficient soldering strength on PCB. Excessive amounts of solder may cause bridging between the terminals.

- (4) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged. (PVZ Series only)
- 2. Mounting
- (1) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.
- (2) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (3) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 2.5-2.8mm dia. and inner dimension 2mm dia.
- 3. Cleaning
- (1) In case there is flux on the resistive element, clean sufficiently with cleaning solvents and completely remove all residual flux.
- (2) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please evaluate performance with your product.

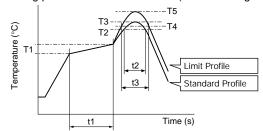
2

## **PVZ3 Series Notice**

#### ■ Soldering Profile

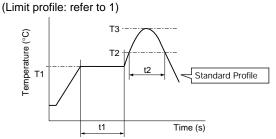
#### Reflow Soldering Profile

1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



		Standard Profile						Limit Profile				
Series	Pre-heating		Heating		Peak Cycle of		Pre-h	eating Heati		ting	Peak Temperature	Cycle of
Series	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	Temperature (T3) Reflow Ter	Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)	(T5)	Reflow	
	°C	sec.	°C	sec.	°C Time	Time	°C	sec.	°C	sec.	°C	Time
PVZ3xxxxCxx	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2
PVZ3GxxxFxx	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2
PVZ3xxxxExx	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2

2. Soldering profile for Eutectic solder (63Sn/37Pb)



Series ·	Standard Profile							
	Pre-heating		Hea	ting	Peak Temperature	Cycle of		
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	(T3)	Reflow		
	°C	sec.	°C	sec.	°C	Time		
PVZ3xxxxCxx PVZ3GxxxFxx PVZ3xxxxExx	150	60 to 120	183	30	230 max.	1		

#### Soldering Iron

• Soldering i	1011									
	Standard Condition									
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Solder Iron						
	°C	sec.	W	Time						
PVZ3xxxxCxx PVZ3GxxxFxx PVZ3xxxxExx	350±10	3 max.	30 max.	1						

#### ■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
  - \* Recommended screwdriver for manual adjustment >VESSEL MFG.: NO.9000+1.7x30 (Murata P/N: KMDR080)
  - \* Recommended screwdriver for automatic adjustment >TORAY MFG.: JB-2225 (Murata P/N: KMBT070)
- Don't apply more than 4.9N (Ref.; 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- Please use within the effective rotational angle.
   Do not have a mechanical stop for over rotation.
   In cases out of effective rotational angle,
   the trimmer potentiometer may not function.
- 4. When using a lock paint to fix slot position or cover the rotor, please evaluate performance by your product. Lock paint may cause corrosion or electrical contact problems.

#### ■ Notice (Other)

- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

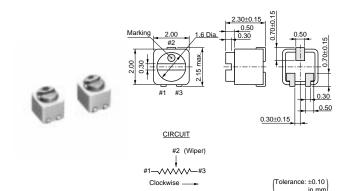
## SMD Sealed Type 2mm Size PVF2 Series

#### ■ Features

- 1. Ultra-compact size of "2x2x2.3mm"
- 2. A sealed structure prevents liquids (water, cleaning liquid, sweat, etc.) from entering.
- 3. A rotation service life of 100 cycles is guaranteed.
- 4. Can be automatically mounted using a chip placer, as well as mounted using reflow soldering.

#### ■ Applications

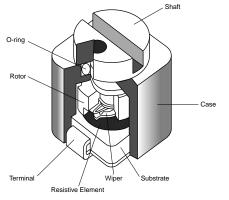
- 1. Hearing aids
- 2. Ultra-compact sensors or the like
- 3. Applications requiring ultra-compactness, and a sealed structure



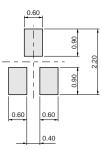
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVF2A501A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	500ohm ±30%	±500
PVF2A102A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	1k ohm ±30%	±500
PVF2A202A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	2k ohm ±30%	±500
PVF2A502A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	5k ohm ±30%	±500
PVF2A103A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	10k ohm ±30%	±500
PVF2A203A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	20k ohm ±30%	±500
PVF2A503A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	50k ohm ±30%	±500
PVF2A104A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	100k ohm ±30%	±500
PVF2A204A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	200k ohm ±30%	±500
PVF2A504A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	500k ohm ±30%	±500
PVF2A105A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	1M ohm ±30%	±500

Operating Temperature Range: -25 to 60  $^{\circ}\text{C}$ 

#### **■** Construction



#### ■ Standard Land Pattern



(Tolerance: ±0.10)

#### ■ Characteristics

Temperature Cycle	ΔTR : ±5%
Humidity	ΔTR : ±15, -2%
Vibration	ΔV.S.S. : ±5%
Shock (100G)	ΔV.S.S. : ±5%
Temperature Load Life	ΔTR : +2, -10%
Low Temperature Exposure	ΔTR : ±3%
Rotational Life	ΔTR : ±10% (100 cycles)

 $\begin{array}{ll} \Delta TR & : Total \; Resistance \; Change \\ \Delta V.S.S.: \; Voltage \; Setting \; Stability \end{array}$ 

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

#### ■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.
- 3. If the trimmer potentiometer is used in DC and high humidity conditions, please connect wiper (#2) for plus and resistive element (#1 or #3) for minus.

- (1) Corrosive gaseous atmosphere (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

- 1. Soldering
- Soldering condition
   Refer to the temperature profile.
   If the soldering conditions are not suitable,
   e.g., excessive time and/or excessive
   temperature, the trimmer potentiometer may deviate from the specified characteristics.
- (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.

#### 2. Mounting

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force (preferably 4.9N (Ref.; 500gf) max.), when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- 3. Cleaning
- (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

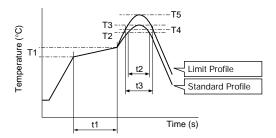
Downloaded from Arrow.com

#### **PVF2 Series Notice**

#### ■ Soldering Profile

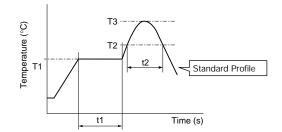
#### Reflow Soldering Profile

1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



			Standar	d Profile		Limit Profile						
Series	Pre-he	eating	Hea	ting	Peak Temperature	Cycle	Pre-heating		Heating		Peak Temperature	Cycle
Series		Temp. (T2)	Time (t2)	(T3) of Reflox		Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)	(T5)	of Reflow	
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVF2	150 to 180	60 to 120	200	30	230 max.	1	150 to 180	60 to 120	200	30	230 max.	1

2. Soldering profile for Eutectic solder (63Sn/37Pb) (Limit profile: refer to 1)



Series		Standard Profile										
	Pre-h	eating	Hea	ting	Peak Temperature	Cycle						
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	(T3)	of Reflow						
	°C	sec.	°C	sec.	°C	Time						
PVF2	150	60 to 120	183	30	230 max.	1						

#### Soldering Iron

		Standard Condition								
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron						
	°C	sec.	w	Time						
PVF2	260	3 max.	30 max.	1						

#### ■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot.
- 2. Do not apply more than 4.9N (Ref. 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- 3. The rotational torque at the position of the adjustment range should not exceed the stop strength.
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series").

#### ■ Notice (Other)

- 1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

## SMD Sealed Type 3mm Size PVG3 Series

#### ■ Features

- 1. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 2. Driver plate with cross-slot is suitable for automatic adjustment.
- 3. Rotor with large diameter and deep groove improves driver insertion.
- 4. J-hook, Gull wing terminal shape, rear and through hole terminal shape.
- 5. 3mm and 4mm land pattern can be used without change. (Gull wing is suitable for 4mm size land pattern.)
- 6. Heat resistance performance enables high temperature peak re-flow soldering.

#### ■ Applications

1. Small sensors

2. Optical Transceiver Module

3. Copier

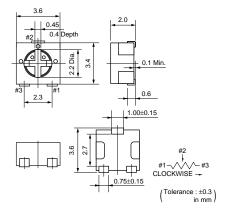
4. Printer

5. Compact Power Supply



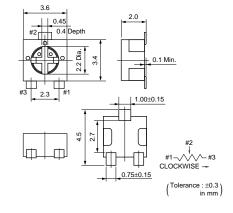


PVG3A

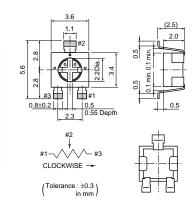




PVG3G







Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	10ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10)	20ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	50ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	100ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	200ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	500ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	1k ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	2k ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	5k ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	10k ohm ±20%	±150
0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	20k ohm ±20%	±150
	(W)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)  0.25(70°C)	(W)  Soldering Method  0.25(70°C) Reflow/Soldering Iron  0.25(70°C) Reflow/Soldering Iron	(W)         Soldering Method         (Effective Rotation Angle)           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)	(W)         Soldering Method         (Effective Rotation Angle)         Total Resistance Value           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         10ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         20ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         100ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         200ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         500ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         1k ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         2k ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         5k ohm ±20%           0.25(70°C)         Reflow/Soldering Iron         1(210°±10°)         10k ohm ±20%

Continued on the following page.

±150

50k ohm ±20%

18

PVG3□503C01

0.25(70°C)

Reflow/Soldering Iron



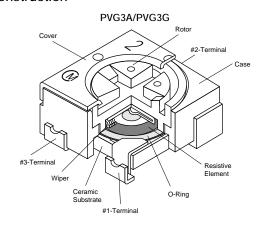
1(210°±10°)

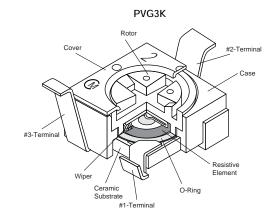
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)						
PVG3□104C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	100k ohm ±20%	±150						
PVG3□204C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	200k ohm ±20%	±150						
PVG3□504C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	500k ohm ±20%	±150						
PVG3□105C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	1M ohm ±20%	±150						
PVG3□205C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	2M ohm ±20%	±150						

Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type A (top, J-hook), G (top, gull-wing), or K (rear).

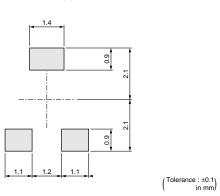
#### ■ Construction

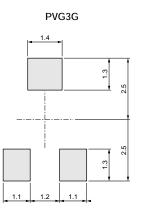


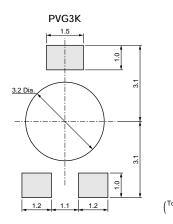


#### ■ Standard Land Pattern









Continued on the following page.

#### Continued from the preceding page. ■ Characteristics

Temperature Cycle	ΔTR : ±2% ΔV.S.S.: ±1%
Humidity	$\Delta TR$ : $\pm 2\%$ $\Delta V.S.S.$ : $\pm 1\%$ IR : 10M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	$\Delta TR$ : $\pm 3\%$ or 3 ohm max., whichever is greater $\Delta V.S.S.$ : $\pm 1\%$
Low Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±2%
High Temperature Exposure	ΔTR : ±3% ΔV.S.S.: ±2%
Rotational Life	ΔTR : R≦100 kohm ··· ±3% or 2 ohm max., whichever is greater R>100 kohm ··· +0/-10% (50 cycles)

 $\begin{array}{lll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S.: \ Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \\ R & : Standard \ Total \ Resistance \\ \end{array}$ 

#### **PVG3 Series Notice**

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

- Notice (Rating)
- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.

- (1) Corrosive gaseous atmosphere
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

## ■ Notice (Soldering and Mounting)

- 1. Soldering
- Soldering conditions
   Refer to the temperature profile.
   If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
- (2) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Apply the appropriate amount of solder paste. If the amount of solder paste applied to the land is insufficient, the required adhesive strength cannot be obtained. If an excessive amount of solder paste is applied, solder bridging or flux overflow to the resistive element surface can occur.

#### 2. Mounting

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (4) In chip placers, the size of the cylindrical pick-up nozzle should be outer dimension 2.5-3.0mm dia. and inner dimension 2.0-2.5mm dia.
- 3. Cleaning

Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

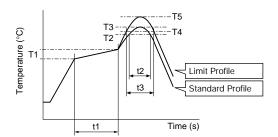
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## **PVG3 Series Notice**

#### ■ Soldering Profile

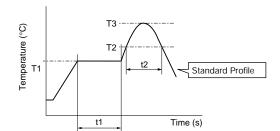
#### Reflow Soldering Profile

1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



		Standard Profile						Limit Profile				
Series	Pre-he	eating	Hea	ting	Peak Temperature	Cycle	Pre-he	eating	Hea	ting	Peak Temperature	Cycle
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	(T3)	of Reflow	Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)	(T5)	of Reflow
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVG3	150 to 180	60 to 120	220	30 to 60	245±3	1	150 to 180	60 to 120	230	30 to 50	260 +5/-0	2

Soldering profile for Eutectic solder (63Sn/37Pb) (Limit profile: refer to 1)



	Standard Profile									
Series	Pre-he	eating	Hea	ting	Peak Temperature	Cycle				
	Temp. (T1)	Time (t1) Temp. (T2)		Time (t2)	(T3)	of Reflow				
	°C	sec.	°C	sec.	°C	Time				
PVG3	150	60 to 120	183	30	230	1				

### Soldering Iron

		Standard Condition								
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron						
	°C	sec.	w	Time						
PVG3	350±10	3 max.	30 max.	1						

#### ■ Notice (Handling)

- Use suitable screwdrivers that fit comfortably in driver slot.
  - \* Recommended screwdriver for manual adjustment TORAY INDUSTRIES, INC.: SA-2225 (Murata P/N: KMDR070)
  - \* Recommended screwdriver bit for automatic adjustment

TORAY INDUSTRIES, INC.: JB-2225 (Mutata P/N: KMBT070)

We can supply the screwdrivers above. If you place order, please specify the Murata P/N.

2. Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence.

#### ■ Notice (Other)

Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.

- When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed
   N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- 4. The rotational torque at the position of the adjustment range should not exceed the stop strength.
- 5. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.
- Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

muRata

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## muRata

## SMD Sealed Type 4mm Size PVM4 Series

#### ■ Features

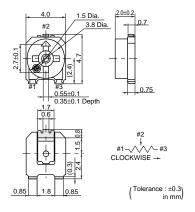
- 1. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 2. Available for flow and reflow soldering method while maintaining unique sealed construction.
- 3. Simple construction by 3-piece parts achieves high reliability.
- 4. Large diameter slot of rotor improves driver insertion
- 5. Available for cleaning after soldering
- 6. High grade version is available (PVM4AxxxD01).

#### ■ Applications

Security
 OA, FA equipments
 Measuring equipments
 Professional cameras

5. Encorders 6. Sensors





Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVM4A101C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100ohm ±25%	±250
PVM4A201C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200ohm ±25%	±250
PVM4A301C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300ohm ±25%	±250
PVM4A501C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500ohm ±25%	±250
PVM4A102C01	0.1(70°C)	Flow/Reflow/Soldering Iron	Iron 1(240°±10°) 1k ohm ±25%		±250
PVM4A202C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2k ohm ±25%	±250
PVM4A302C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	3k ohm ±25%	±250
PVM4A502C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	5k ohm ±25%	±250
PVM4A103C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	10k ohm ±25%	±250
PVM4A203C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	20k ohm ±25%	±250
PVM4A303C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	30k ohm ±25%	±250
PVM4A503C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	50k ohm ±25%	±250
PVM4A104C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100k ohm ±25%	±250
PVM4A204C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200k ohm ±25%	±250
PVM4A304C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300k ohm ±25%	±250
PVM4A504C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500k ohm ±25%	±250
PVM4A105C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1M ohm ±25%	±250
PVM4A205C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2M ohm ±25%	±250
PVM4A101D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100ohm ±20%	±100
PVM4A201D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200ohm ±20%	±100
PVM4A301D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300ohm ±20%	±100
PVM4A501D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500ohm ±20%	±100
PVM4A102D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1k ohm ±20%	±200
PVM4A202D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2k ohm ±20%	±200
PVM4A302D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	3k ohm ±20%	±200
PVM4A502D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	5k ohm ±20%	±200
PVM4A103D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	10k ohm ±20%	±150
PVM4A203D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	20k ohm ±20%	±150
PVM4A303D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	30k ohm ±20%	±150
PVM4A503D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	50k ohm ±20%	±150
PVM4A104D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100k ohm ±20%	±150
PVM4A204D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200k ohm ±20%	±150
PVM4A304D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300k ohm ±20%	±150

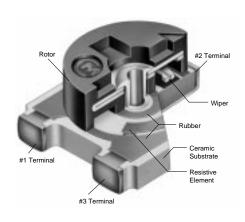
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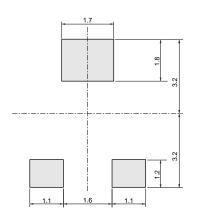
	Softmace from the preceding page.										
Part Numbe	Part Number Power Rating (W) Soldering Method		Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)						
PVM4A504D0	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500k ohm ±20%	±150						
PVM4A105D0	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1M ohm ±20%	±150						
PVM4A205D0	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2M ohm ±20%	±150						

Operating Temperature Range: -55 to 125 °C

#### ■ Construction



#### ■ Standard Land Pattern



#### ■ Characteristics

Item	PVM4A□□□C01	PVM4A□□□D01							
Humidity Exposure	Res. Change: ±3%	Res. Change: ±2%							
High Temperature Exposure	Res. Change: ±3%	Res. Change: ±2%							
Humidity Load Life	Res. Change: ±3%	Res. Change: ±3%							
Temperature Load Life	Res. Change: ±3%	Res. Change: ±3%							
Temperature Cycle	Res. Change: ±3%	Res. Change: ±2%							
Rotational Life	Res. Change: ±10% (20 cycles)	Res. Change: ±5% (100 cycles)							

The last three digits express the individual specification codes. C01 for standard type and D01 for high-liability type.

#### **PVM4 Series Notice**

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

#### ■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- 2. The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.

- (1) Corrosive gaseous atmosphere (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

- 1. Soldering
- (1) Can be soldered by reflow soldering method, flow soldering method, and soldering iron.
- (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (3) Soldering condition Refer to the temperature profile. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
- (4) Apply the appropriate amount of solder paste. The thickness of solder paste should be printed from 100 micro m to 150 micro m and the dimension of land pattern used should be Murata's standard land pattern at reflow soldering. Insufficient amounts of solder can lead to insufficient soldering strength on PCB. Excessive amounts of solder may cause bridging between the terminals.

(5) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

#### 2. Mounting

- (1) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.
- (2) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (3) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 4.0mm dia. and inner dimension 2.0mm dia.
- 3. Cleaning

Isopropyl alcohol and Ethyl alcohol are available materials for cleaning.

For other materials, please consult with a Murata factory representative prior to using.

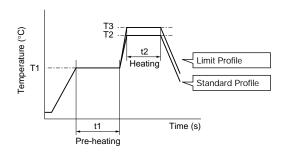
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## PVM4 Series Notice

#### ■ Soldering Profile

#### Flow Soldering Profile

Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu), Eutectic solder (63Sn/37Pb)

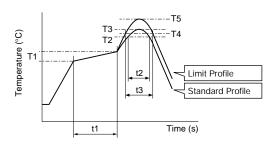


Series			Standard Profil	е		Limit Profile				
	Pre-heating		Heating		Cycle	Pre-heating		Hea	Cycle	
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	of Flow	Temp. (T1)	Time (t1)	Temp. (T3)	Time (t2)	of Flow
	°C	sec.	°C	sec.	Time	°C	sec.	°C	sec.	Time
PVM4	150	60 to 120	250	5 max.	1	150	60 to 120	265±3	5 max.	2

#### ■ Reflow Soldering Profile

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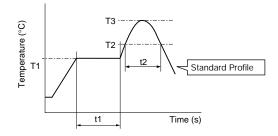
1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



		Standard Profile						Limit Profile					
Series	Pre-heating		Heating		Peak Temperature	Cycle	Pre-heating		Heating		Peak Temperature	Cycle	
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	(T3)	of Reflow	Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)	(T5)	of Reflow	
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time	
PVM4	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	230	30 to 50	260 +5/-0	2	

#### 2. Soldering profile for Eutectic solder (63Sn/37Pb)

(Limit profile: refer to 1)



Series	Standard Profile								
	Pre-h	eating	Hea		Peak	Cycle			
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	Temperature (T3)	of Reflow			
	°C	sec.	°C	sec.	°C	Time			
PVM4	150	60 to 120	183	30	230	1			

#### Soldering Iron

		Standard	Condition	
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PVM4	350±10	3 max.	30 max.	1

#### **PVM4 Series Notice**

#### ■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdriver below.
  - \* Recommended screwdriver for manual adjustment VESSEL MFG.: NO. 9000-2.6x30 (Murata P/N: KMDR120)

We can supply the screwdrivers above. If you place order, please specify the Murata P/N.

- 2. Do not apply more than 4.9N (Ref. 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- Notice (Other)
- 1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

- 3. Please use within the effective rotational angle. The potentiometer does not have a mechanical stop for over rotation. In cases out of effective rotational angle, the trimmer potentiometer may
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

## **Trimmer Potentiometers**

## **SMD Sealed Type Multi-turn PVG5 Series**

#### ■ Features

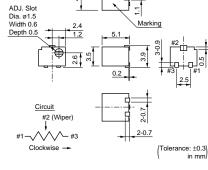
- 1. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 2. Available with reflow soldering method
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. Both Top and side adjustment directions
- 6. Ultra smaller volume (1/5-1/2) than leaded multi-turn potentiometer.

#### ■ Applications

- 1. Measuring instruments
- 2. OA equipment
- 3. Medical equipment
- 4. Power supply

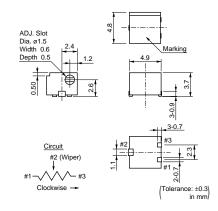
- 5. Sensors
- 6. Base station for cellular phone











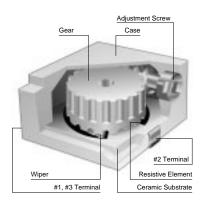
Part Numbe
PVG5□100C0
PVG5□200C0

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVG5□100C03	0.25(70°C)	Reflow/Soldering Iron	11	10ohm ±10%	±150
PVG5□200C03	0.25(70°C)	Reflow/Soldering Iron	11	20ohm ±10%	±150
PVG5□500C03	0.25(70°C)	Reflow/Soldering Iron	11	50ohm ±10%	±150
PVG5□101C03	0.25(70°C)	Reflow/Soldering Iron	11	100ohm ±10%	±150
PVG5□201C03	0.25(70°C)	Reflow/Soldering Iron	11	200ohm ±10%	±150
PVG5□501C03	0.25(70°C)	Reflow/Soldering Iron	11	500ohm ±10%	±150
PVG5□102C03	0.25(70°C)	Reflow/Soldering Iron	11	1k ohm ±10%	±150
PVG5□202C03	0.25(70°C)	Reflow/Soldering Iron	11	2k ohm ±10%	±150
PVG5□502C03	0.25(70°C)	Reflow/Soldering Iron	11	5k ohm ±10%	±150
PVG5□103C03	0.25(70°C)	Reflow/Soldering Iron	11	10k ohm ±10%	±150
PVG5□203C03	0.25(70°C)	Reflow/Soldering Iron	11	20k ohm ±10%	±150
PVG5□503C03	0.25(70°C)	Reflow/Soldering Iron	11	50k ohm ±10%	±150
PVG5□104C03	0.25(70°C)	Reflow/Soldering Iron	11	100k ohm ±10%	±150
PVG5□204C03	0.25(70°C)	Reflow/Soldering Iron	11	200k ohm ±10%	±150
PVG5□504C03	0.25(70°C)	Reflow/Soldering Iron	11	500k ohm ±10%	±150
PVG5□105C03	0.25(70°C)	Reflow/Soldering Iron	11	1M ohm ±10%	±150
PVG5□205C03	0.25(70°C)	Reflow/Soldering Iron	11	2M ohm ±10%	±150

Operating Temperature Range: -55 to 125 °C

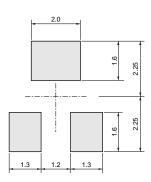
The blank column is filled with the code of adjustment direction A (top) or H (side).

#### ■ Construction

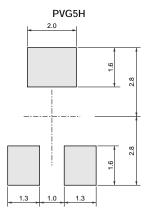


#### ■ Standard Land Pattern

#### PVG5A



(Tolerance: ±0.1) in mm)



## ■ Characteristics

Temperature Cycle	ΔTR : ±2% ΔV.S.S.: ±1%
Humidity	$\Delta TR$ : $\pm 2\%$ IR : 10M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	$\Delta TR = \pm 3\%$ or 3 ohm max., whichever is greater $\Delta V.S.S.: \pm 1\%$
Low Temperature Exposure	ΔTR : ±1% ΔV.S.S.: ±1%
High Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±1%
Rotational Life	ΔTR : ±3% or 3 ohm max., whichever is greater (100 cycles)

ΔTR : Total Resistance Change ΔV.S.S.: Voltage Setting Stability

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

- Notice (Rating)
- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.

- Corrosive gaseous atmosphere
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

- 1. Soldering
- Soldering condition
   Refer to the temperature profile.
   If the soldering conditions are not suitable,
   e.g., excessive time and/or excessive
   temperature, the trimmer capacitor may deviate from the specified characteristics.
- (2) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Insufficient amounts of solder can lead to insufficient soldering strength on PCB. Excessive amounts of solder may cause bridging between the terminals.

#### 2. Mounting

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (4) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 4.0mm dia. and inner dimension 2.0mm dia.
- 3. Cleaning

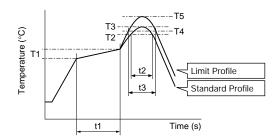
Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

#### **PVG5 Series Notice**

#### ■ Soldering Profile

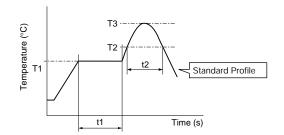
#### Reflow Soldering Profile

1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



	Standard Profile						Limit Profile									
Carlas	Pre-he	eating	Hea			icating		ting (.		Cycle of	Pre-h	eating	Hea	ting	Peak Temperature	Cycle of
Series	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	Temperature (T3)		Reflow	Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)	(T5)	Reflow			
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time				
PVG5	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	230	30 to 50	260 +5/-0	2				

Soldering profile for Eutectic solder (63Sn/37Pb) (Limit profile: refer to 1)



	Standard Profile							
Series	Pre-heating		Heating		Peak Temperature	Cycle of		
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	(T3)	Reflow		
	°C	sec.	°C	sec.	°C	Time		
PVG5	150	60 to 120	183	30	230	1		

#### Soldering Iron

	Standard Condition						
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron			
	°C	sec.	W	Time			
PVG5	350±10	3 max.	30 max.	1			

#### ■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
  - \* Recommended screwdrivers for manual adjustment <PVG5 series>

VESSEL MFG.: NO.9000-1.3x30 (Murata P/N: KMDR130)

We can supply the screwdrivers above. If you place order, please specify Murata P/N.

- Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- 3. When adjusting with a screwdriver, do not apply excessive force, preferable 4.9N max. (Ref 500gf).
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical problems.

#### ■ Notice (Other)

- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

## **Lead Sealed Type Single-turn PV32 Series**

#### ■ Features

- 1. 6 standard terminal styles
- 2. Round shaped body enables smaller area mount than same 6mm square potentiometer.
- 3. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 4. Available for ultrasonic cleaning after soldering
- 5. Flammability: UL94V-0

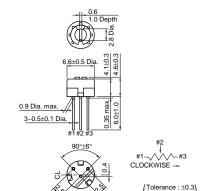
#### ■ Applications

- 1. HDTVs
- 2. Professional cameras
- 3. CATV
- 4. FAX

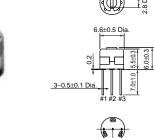
6. Sensors

5. Printers 7. Power supply





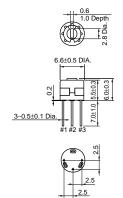


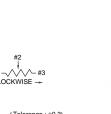




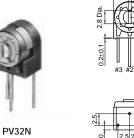


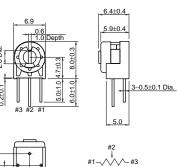




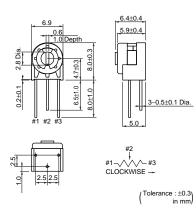




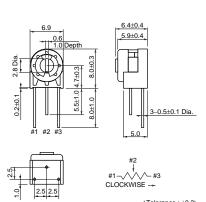












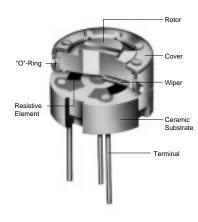
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV32□100A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	10ohm ±20%	±100
PV32□200A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	20ohm ±20%	±100
PV32□250A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	25ohm ±20%	±100
PV32□500A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	50ohm ±20%	±100
PV32□101A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	100ohm ±20%	±100
PV32□201A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	200ohm ±20%	±100
PV32□251A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	250ohm ±20%	±100
PV32□501A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	500ohm ±20%	±100
PV32□102A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	1k ohm ±20%	±100
PV32□202A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	2k ohm ±20%	±100
PV32□252A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	2.5k ohm ±20%	±100
PV32□502A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	5k ohm ±20%	±100
PV32□103A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	10k ohm ±20%	±100
PV32□203A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	20k ohm ±20%	±100
PV32□253A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	25k ohm ±20%	±100
PV32□503A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	50k ohm ±20%	±100
PV32□104A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	100k ohm ±20%	±100
PV32□204A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	200k ohm ±20%	±100
PV32□254A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	250k ohm ±20%	±100
PV32□504A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	500k ohm ±20%	±100
PV32□105A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	1M ohm ±20%	±100
PV32□205A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	2M ohm ±20%	±100
PV32□505A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	5M ohm ±20%	±100

Operating Temperature Range: -55 to 125  $^{\circ}\text{C}$ 

The blank column is filled with the code of adjustment direction and lead type (H, P, R, N, S and T).

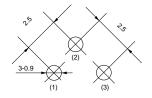
The order quantity should be an integral multiple of the "Minimum Quantity".

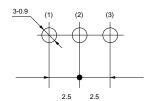
#### ■ Construction



### ■ Standard Mounting Holes

PV32H PV32R

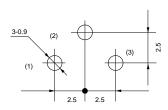




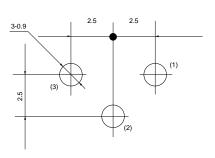
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#### ■ Standard Mounting Holes

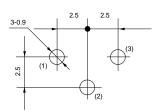
#### PV32P/PV32S



#### PV32N



PV32T



## ■ Characteristics

Temperature Cycle	ΔTR : ±2% ΔV.S.S.: ±1%
Humidity	$\Delta$ TR : $\pm 2\%$ IR : 100M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	ΔTR : ±2% ΔV.S.S.: ±2%
Low Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±1%
High Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±1%
Rotational Life	ΔTR : ±4% (200 cycles)

ΔTR : Total Resistance Change ΔV.S.S.: Voltage Setting Stability : Insulation Resistance

#### **PV32 Series Notice**

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

#### ■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.

- Corrosive gaseous atmosphere
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

#### 1. Soldering

(1) Soldering condition
Refer to the temperature profile.
If the soldering conditions are not suitable,
e.g., excessive time and/or excessive
temperature, the trimmer potentiometer may
deviate from the specified characteristics.

- (2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

#### 2. Mounting

- (1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the trimmer potentimeter may be damaged by mechanical stress.
- (2) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.

#### 3. Cleaning

Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

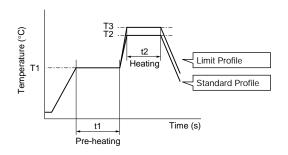
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# PV32 Series Notice

#### ■ Soldering Profile

#### ● Flow Soldering Profile

Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu), Eutectic solder (63Sn/37Pb)



Standard Profile					Limit Profile					
Series	Pre-h	eating	Hea	ting	Cycle	Pre-he	eating	Hea	ting	Cycle
Series	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	of Flow	Temp. (T1)	Time (t1)	Temp. (T3)	Time (t2)	of Flow
	°C	sec.	°C	sec.	Time	°C	sec.	°C	sec.	Time
PV32	150	60 to 120	250	5 max.	1	150	60 to 120	260	3 max.	1

#### Soldering Iron

		Standard Condition			
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron	
	°C	sec.	w	Time	
PV32	350±10	3 max.	30 max.	1	

#### ■ Notice (Handling)

- Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
  - \* Recommended screwdriver for manual adjustment <PV32 series>

ENGINEER INC.: DA-40 (Murata P/N: KMDR180)

We can supply the screwdrivers above. If you place an order, please specify the Murata P/N.

 Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

# ■ Notice (Other)

- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

- When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed
   N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- 4. The rotational torque at the position of the adjustment range should not exceed the stop strength.
- 5. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

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# **Trimmer Potentiometers**

# muRata

# Lead Sealed Type Multi-turn PV12/PV37/PV36 Series

# **PV12 Series**

### ■ Features

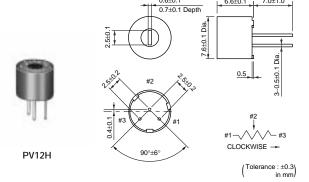
- 1. The unique inner gear system recognizes the position of the center of the shaft of the potentiometer.
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.

#### ■ Applications

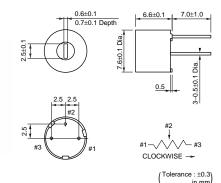
1. HDTVs 2. Professional cameras

3. CATV4. FAX5. Printers6. Sensors

7. Switching power supplies

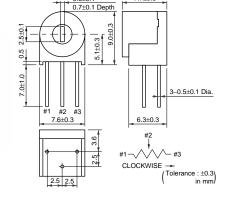






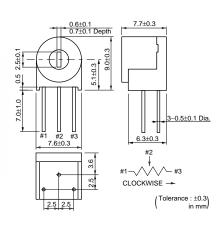


PV12S









Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV12□100A01	0.5(70°C)	Flow/Soldering Iron	4	10ohm ±10%	±100
PV12□200A01	0.5(70°C)	Flow/Soldering Iron	4	20ohm ±10%	±100
PV12□500A01	0.5(70°C)	Flow/Soldering Iron	4	50ohm ±10%	±100
PV12□101A01	0.5(70°C)	Flow/Soldering Iron	4	100ohm ±10%	±100
PV12□201A01	0.5(70°C)	Flow/Soldering Iron	4	200ohm ±10%	±100
PV12□501A01	0.5(70°C)	Flow/Soldering Iron	4	500ohm ±10%	±100
PV12□102A01	0.5(70°C)	Flow/Soldering Iron	4	1k ohm ±10%	±100
PV12□202A01	0.5(70°C)	Flow/Soldering Iron	4	2k ohm ±10%	±100
PV12□502A01	0.5(70°C)	Flow/Soldering Iron	4	5k ohm ±10%	±100
PV12□103A01	0.5(70°C)	Flow/Soldering Iron	4	10k ohm ±10%	±100

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sales representatives or product engineers before ordering.
This PDF catalog has only typical specifications because there is no space for detailed specifications. Therefore, please approve our product specifications or transact the approval sheet for product specifications before orderin

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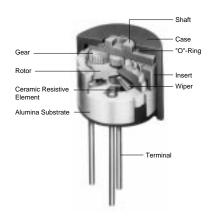
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV12□203A01	0.5(70°C)	Flow/Soldering Iron	4	20k ohm ±10%	±100
PV12□503A01	0.5(70°C)	Flow/Soldering Iron	4	50k ohm ±10%	±100
PV12□104A01	0.5(70°C)	Flow/Soldering Iron	4	100k ohm ±10%	±100
PV12□204A01	0.5(70°C)	Flow/Soldering Iron	4	200k ohm ±10%	±100
PV12□504A01	0.5(70°C)	Flow/Soldering Iron	4	500k ohm ±10%	±100
PV12□105A01	0.5(70°C)	Flow/Soldering Iron	4	1M ohm ±10%	±100
PV12□205A01	0.5(70°C)	Flow/Soldering Iron	4	2M ohm ±10%	±100

Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type (H, P, T and S).

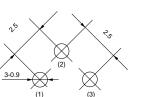
The order quantity should be an integral multiple of the "Minimum Quantity".

# ■ Construction

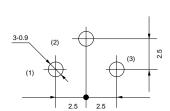


# ■ Standard Mounting Holes

PV12H

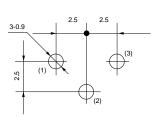


PV12P/PV12S



(Tolerance: ±0.1 in mm) (Tolerance: ±0.1

8 PV12T



(Tolerance: ±0.1

#### ■ Characteristics

- Characteristics	
Temperature Cycle	ΔTR : ±2% ΔV.S.S.: ±1%
Humidity	$\Delta$ TR : $\pm 2\%$ IR : 100M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	ΔTR : ±3% ΔV.S.S.: ±2%
Low Temperature Exposure	ΔTR : ±3% ΔV.S.S.: ±1.5%
High Temperature Exposure	ΔTR : ±3% ΔV.S.S.: ±1.5%
Rotational Life	ΔTR : ±3% (200 cycles)

 $\begin{array}{lll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. : \ Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \\ \end{array}$ 

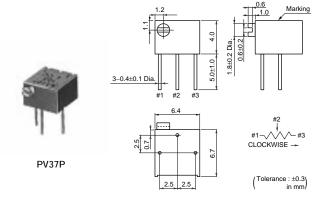
# **PV37 Series**

#### ■ Features

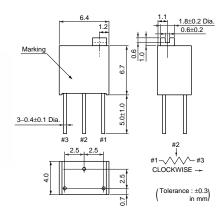
- 1. Smaller volume (about one-third) than 25-turns potentiometer
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. 5 standard terminal styles
- 6. Both top and side adjustment directions

# ■ Applications

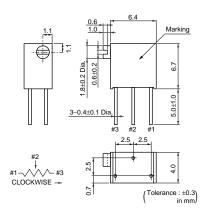
- 1. Measuring instruments
- 2. OA equipment
- 3. Medical equipment
- 4. Power supply
- 5. Base station for cellular phone

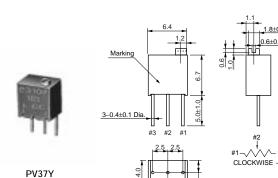




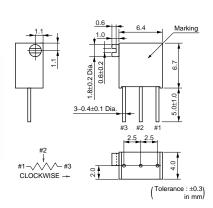












Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV37□100C01	0.25(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150
PV37□200C01	0.25(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150
PV37□500C01	0.25(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150

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Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV37□101C01	0.25(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150
PV37□201C01	0.25(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150
PV37□501C01	0.25(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150
PV37□102C01	0.25(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150
PV37□202C01	0.25(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150
PV37□502C01	0.25(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150
PV37□103C01	0.25(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150
PV37□203C01	0.25(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150
PV37□253C01	0.25(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150
PV37□503C01	0.25(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150
PV37□104C01	0.25(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150
PV37□204C01	0.25(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150
PV37□254C01	0.25(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150
PV37□504C01	0.25(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150
PV37□105C01	0.25(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150
PV37□205C01	0.25(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150
PV37□100C31	0.25(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150
PV37□200C31	0.25(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150
PV37□500C31	0.25(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150
PV37□101C31	0.25(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150
PV37□201C31	0.25(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150
PV37□501C31	0.25(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150
PV37□102C31	0.25(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150
PV37□202C31	0.25(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150
PV37□502C31	0.25(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150
PV37□103C31	0.25(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150
PV37□203C31	0.25(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150
PV37□253C31	0.25(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150
PV37□503C31	0.25(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150
PV37□104C31	0.25(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150
PV37□204C31	0.25(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150
PV37□254C31	0.25(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150
PV37□504C31	0.25(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150
PV37□105C31	0.25(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150
PV37□205C31	0.25(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150

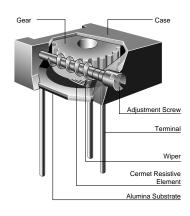
Operating Temperature Range: -55 to 125  $^{\circ}\text{C}$ 

The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

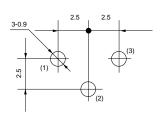
The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C31 for radial taping type (PV37Y/PV37Z series only).

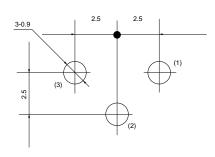
# **■** Construction



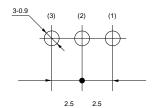
# ■ Standard Mounting Holes



# PV37W/PV37X



#### PV37Y/PV37Z



# ■ Characteristics

Temperature Cycle	ΔTR : ±1% ΔV.S.S.: ±1%
Humidity	$\Delta TR$ : $\pm 2\%$ IR : 100M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	ΔTR : ±2% ΔV.S.S.: ±1%
Low Temperature Exposure	ΔTR : ±1% ΔV.S.S.: ±1%
High Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±1%
Rotational Life	ΔTR : R≦100 ohm ··· ±3% R>100 ohm ··· ±2% (200 cycles)

 $\Delta TR$ : Total Resistance Change  $\Delta V.S.S.$ : Voltage Setting Stability IR R : Insulation Resistance : Standard Total Resistance

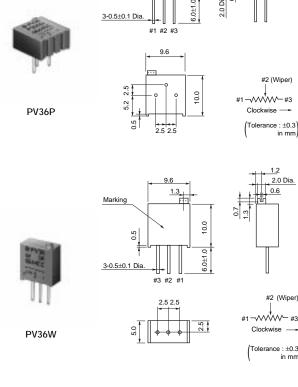
# **PV36 Series**

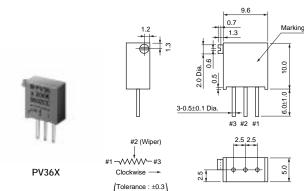
#### ■ Features

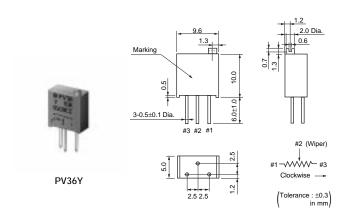
- 1. High resolution 25-turns enables precision adjustment easily.
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. 5 standard terminal styles
- 6. Both top and side adjustment directions.

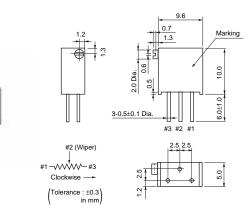
# ■ Applications

- 1. Measuring instruments
- 2. OA equipment
- 3. Medical equipment
- 4. Power supply
- 5. Base station for cellular phone









Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV36□100C01	0.5(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150
PV36□200C01	0.5(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150
PV36□500C01	0.5(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150

PV36Z

Continued on the following page.

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Continued from the preceding page.

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV36□101C01	0.5(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±150
PV36□201C01	0.5(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100
PV36□501C01	0.5(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100
PV36□102C01	0.5(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100
PV36□202C01	0.5(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100
PV36□502C01	0.5(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100
PV36□103C01	0.5(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100
PV36□203C01	0.5(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100
PV36□253C01	0.5(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100
PV36□503C01	0.5(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100
PV36□104C01	0.5(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100
PV36□204C01	0.5(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100
PV36□254C01	0.5(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100
PV36□504C01	0.5(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100
PV36□105C01	0.5(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100
PV36□205C01	0.5(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100
PV36□100C31	0.5(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150
PV36□200C31	0.5(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150
PV36□500C31	0.5(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150
PV36□101C31	0.5(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±150
PV36□201C31	0.5(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100
PV36□501C31	0.5(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100
PV36□102C31	0.5(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100
PV36□202C31	0.5(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100
PV36□502C31	0.5(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100
PV36□103C31	0.5(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100
PV36□203C31	0.5(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100
PV36□253C31	0.5(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100
PV36□503C31	0.5(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100
PV36□104C31	0.5(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100
PV36□204C31	0.5(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100
PV36□254C31	0.5(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100
PV36□504C31	0.5(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100
PV36□105C31	0.5(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100
PV36□205C31	0.5(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100

Operating Temperature Range: -55 to 125  $^{\circ}\text{C}$ 

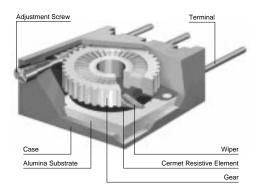
The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

The order quantity should be an integral multiple of the "Minimum Quantity".

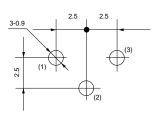
The last three digits express the individual specification codes. C01 for standard type and C31 for radial taping type (PV36W/PV36X series only).

# ■ Construction

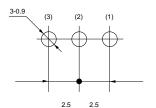
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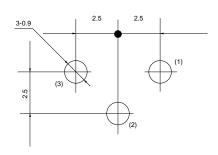
# ■ Standard Mounting Holes



PV36W/X



#### PV36Y/Z



# ■ Characteristics

Temperature Cycle	ΔTR : ±2% ΔV.S.S.: ±1%
Humidity	$\Delta TR$ : $\pm 2\%$ IR : 100M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	ΔTR : ±3% ΔV.S.S.: ±1%
Low Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±1%
High Temperature Exposure	ΔTR : ±3% ΔV.S.S.: ±1%
Rotational Life	ΔTR : R≦1k ohm, R≥500k ohm ··· ±5% 1k ohm <r<500k (200="" cycles)<="" ohm="" td="" ±3%="" ···=""></r<500k>

ΔTR : Total Resistance Change  $\Delta \text{V.S.S.:}$  Voltage Setting Stability : Insulation Resistance : Standard Total Resistance IR R

# PV12/PV37/PV36 Series Notice

#### ■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

#### ■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.

- Corrosive gaseous atmosphere
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
  - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

#### ■ Notice (Soldering and Mounting)

- 1. Soldering
- (1) Soldering condition Refer to the temperature profile. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
- (2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

# 2. Mounting

- (1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the trimmer potentimeter may be damaged by mechanical stress.
- (2) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.
- 3. Cleaning

Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

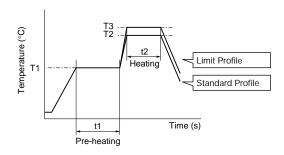
R

# PV12/PV37/PV36 Series Notice

# ■ Soldering Profile

#### Flow Soldering Profile

Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu), Eutectic solder (63Sn/37Pb)



Series	Standard Profile				Limit Profile					
	Pre-heating		Heating		Cycle	Pre-heating		Heating		Cycle
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	of Flow	Temp. (T1)	Time (t1)	Temp. (T3)	Time (t2)	of Flow
	°C	sec.	°C	sec.	Time	°C	sec.	°C	sec.	Time
PV12 PV37 PV36	150	60 to 120	250	5 max.	1	150	60 to 120	260	3 max.	1

## Soldering Iron

	Standard Condition						
Series	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron			
	°C	sec.	W	Time			
PV12 PV37 PV36	350±10	3 max.	30 max.	1			

#### ■ Notice (Handling)

- Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
  - \* Recommended screwdriver for manual adjustment ENGINEER INC.: DA-40 (Murata P/N: KMDR180)

We can supply the screwdrivers above.

If you place order, please specify the Murata P/N.

- Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- Notice (Other)
- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

- When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corroison or electrical contact problems.

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# SMD Open Type (PVZ2/A2/Z3)/SMD Sealed Type (PVM4A\_C01 Series) Specifications and Test Methods

The tests and measurements should be conducted under the condition of 15 to 35°C of temperature, 25 to 75% of relative humidity and 86 to 106 kpa of atmospheric pressure unless otherwise specified. If questionable results occur that have been measured in accordance with the above mentioned conditions, the tests and measurements should be conducted under the condition of  $25\pm2^{\circ}$ C of temperature, 45 to 55% of relative humidity and 86 to 106 kpa of atmospheric pressure.

No.	Item	Test Methods				
1	Residual Resistance	Position the contact arm at the extreme counterclockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. Then, position the contact arm at the extreme clockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. During this test, take suitable precautions to ensure that the rated current of the resistance element is not exceeded.				
2	Contact Resistance	Contact resistance variation should be measured with the measuring circuit shown below, or its equivalent. The operating wiper should be rotated in both directions through 90% of the actual effective-electrical travel for a total of 6 cycles.  The rate of rotation of the operating wiper should be such that the wiper completes 1 count in determining whether or not a contact resistance variation is observed at least twice in the same location. The test current should follow the value given in Table 2 unless otherwise limited by the power rating.  Standard Total Resistance R (ohm)  Test Current  100  Standard Total Resistance R (ohm)				
		100k≦R 100μA max. Shown in Table 2: Test current for CRV Rx: Trimmer Potentiometer				
		Oscilloscope bandwidth: 100Hz to 50kHz  Figure 1: CRV measuring circuit				
3	Humidity Exposure	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 40±2°C and 90 - 95% without loading for 500±12 hours.  The resistance value should be measured after keeping the potentiometer in a room for 5±1/6 hours.				
4	High Temperature Exposure	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 70±2°C without loading for 500±12 hours. The resistance value should be measured after keeping the potentiometer in a room for 1.5±1/6 hours.				
5	Humidity Load Life	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 40±2°C and 90 - 95% with loading the 1/2 rated voltage between #1 and #2 terminals, intermittently 1.5 hours ON and 0.5 hours OFF for 1000±12 hours.  The resistance value should be measured after keeping the potentiometer in a room for 5±1/6 hours.				
6	Load Life	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 70±2°C (50±2°C for PVZ) with loading the 1/2 rated voltage between #1 and #2 terminals, intermittently 1.5 hours ON and 0.5 hours OFF for 1000±12 hours. The resistance value should be measured after keeping the potentiometer in a room for 1 to 2 hours.				
7	Temperature Cycle	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be subjected to Table 3, Table 4 temperature for 5 cycles. The resistance value should be measured after keeping the potentiometer in a room for 1 to 2 hours.    Sequence   1   2   3   4     Temp. (°C)   -25±3   +25±2   +85±3   +25±2     Time (min.)   30±3   10 max.   30±3   10 max.     Table 3: PVZ   Table 4: PVA2/PVM4A   CO1				
8	Temperature Coefficient of Resistance	The trimmer potentiometer should be subjected to each of the following temperatures (see Table 5, Table 6) for 30 to 40 minutes. The resistance value should be measured in the chamber.				
9	Rotational Life	The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 10 cycles continuously. The resistance value should be measured after keeping the potentiometer in a room for 10±5 minutes.				

# SMD Sealed Type (PVF2/G3/M4A\_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item			Test N	Methods			
		Measure total resistance against a stop. The positi measurements on the sai This voltage should be us	oning of the come device. Us	ontact arm and term e the test voltage	minal sho specified	uld be ti in Table	he same for subseque 1 for total resistance	ent total resistance
			Maximum Te	<u> </u>				
1	Total Resistance	10≦R≦100	Voltage (V) 1.0					
		100 <r≦1k< td=""><td>3.0</td><td></td><td></td><td></td><td></td><td></td></r≦1k<>	3.0					
		1k <r≦10k< td=""><td>10.0</td><td></td><td></td><td></td><td></td><td></td></r≦10k<>	10.0					
		10k <r≦100k< td=""><td>30.0</td><td></td><td></td><td></td><td></td><td></td></r≦100k<>	30.0					
		100k <r 1:="" resistar<="" table="" td="" total=""><td>100.0</td><td><u>——</u> е</td><td></td><td></td><td></td><td></td></r>	100.0	<u>——</u> е				
2	Residual Resistance	Position the contact arm a between the contact arm wise limit of mechanical trainal. During this test, tal exceeded.	and the correst ravel and mea	sponding end term sure the resistanc	inal. Thei e betwee	n, position n the co	on the contact arm at intact arm and the cor	the extreme clock- responding end ter-
		Contact resistance variati adjustment rotor (screw): angle (number of turns) for contact resistance variation where the contact arm more adjustment rotor (screw): to 2 minutes maximum. To power rating.  Standard Total Resista	should be rota or a total of 6 con is observed oves from the should be such the test curren	ted in both directic cycles. Only the last at least twice in the termination, on or in that the adjustment t used should follo	ons through st 3 cycle he same off, the re ent rotor (	gh 90% os should be shown be should	of the actual effective d count in determining , exclusive of the roll- e element. The rate of completes 1 cycle for	relectrical rotational whether or not a on or roll-off points f rotation of the 5 seconds minimum nerwise limited by
	Contact Resistance	R (ohm)	Test (	Current			#1 Rx #3	Oscilloscope
3	Variation	R≦100	20	mA		٥	#2	
		100 <r<500< td=""><td></td><td>IIIA</td><td>Constant Cur (Test current</td><td></td><td></td><td>AC</td></r<500<>		IIIA	Constant Cur (Test current			AC
		500≦R<1k 1k≦R<2k		nA nA		Ŷ	Itesistance	Amplifier
		2k≦R<50k		nA			immer Potentiometer	
		50k≦R<200k		0μA		Oscillos	scope bandwidth :100Hz to 50k	Hz
		200k≦R<1M		Ομ <b>Α</b>		Fig	gure 1: CRV measurin	g circuit
		1M≦R<2M		)μA				
		2M≦R Table 2: Test cu		)μΑ				
		The trimmer potentiometer	er should be s					e 3) for 30-45 min-
		utes. Temperature coeffice $TCR = \frac{R_2 - R_1}{R_1 (T_2 - T_1)} \times 1$		nce snould be app	med to the	e ioliowi	ng formula.	
4	Temperature Coefficient of Resistance	T1 : Reference t T2 : Test temper R1 : Resistance R2 : Resistance	rature in degre at reference to	es celsius emperature ohm				
		Sequence	1* 2	3	4*	5	6	
		Temperature (°C)	-15	Min. operating Temperature	+25	+65	Max. operating Temperature	
		Note*: Reference tempera		3: Test temperatur	res			
		The wiper should be set a adequate DC test potentia and terminal #3, and the following formula.	al should be a voltage betwe	pplied between ter en terminal #1 and	rminal #1	and terr	minal #3. The voltage	between terminal #1
5	Voltage Setting Stability	Voltage setting stability=	$\left(\frac{e'}{E} - \frac{e}{E}\right) \times 10$	0 (%)				
		e : Before test (The voltage between e': After test	terminal #1 ar	nd terminal #2)		#1 0—		<b>○</b> #3
		(The voltage between	terminal #1 ar	nd terminal #2)		-	e——e Figure 2	

# SMD Sealed Type (PVF2/G3/M4A\_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods

$\Box$	Continued from the preceding page.					
No.	Item	Test Methods				
6	Temperature Cycle	The trimmer potentiometer should be subjected to Table 4 temperature for 5 cycles. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1-2 hours.    Sequence   1   2   3   4     Temp.   PV   series   -55±3   +25±2   +125±3   +60±3     Time (min.)   30   5 max.   30   5 max.    Table 4: One cycle of temperature cycle.				
7	Humidity	1) PV12, PV32, PVM4A D01 series  The trimmer potentiometer should be placed in a chamber at a temperature of 40±2°C and a humidity of 90-95% without loading for 250±8 hours (500±12 hours for PVM4A D01 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours.  2) PVF2 series  The trimmer potentiometer should be placed in a chamber at 60±2°C and 90-95% without loading for 1000±12 hours. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours  2) PVG3, PVG5, PV36, PV37 series  The trimmer potentiometer should be subjected to the programmed humidity environment for 10cycle (see Figure 3). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours.  MIL-STD-202 METHOD 106  MIL-STD-203 METHOD 106  MIL-STD-204 METHOD 106  MIL-STD-205 METHOD				
8	Vibration	1) PV series The trimmer potentiometer should be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, should be made within 15 minutes for a total of 4 sweeps in each of the three axis directions for a total of 12 sweeps.  2) PVF2 series The trimmer potentiometer should be subjected to vibration at 0.3 inch amplitude. The frequency should be varied uniformly between the approximate limits of 10Hz and 55Hz. This motion should be applied for period of 2 hours in each of 3 mutually perpendicular directions (total of 6 hours).				
9	Shock	1) PV series  The trimmer potentiometer should be shocked at the 100G level and should be subjected to 4 shocks in each of the three axis directions for a total of 12 shocks.  2) PVM4A D01 series  The trimmer potentiometer should be shocked at the 100G level and should be subjected to 3 shocks in each of the six axis directions for a total of 18 shocks.				
10	Temperature Road Life	Full rated continuous working voltage not exceeding the maximum rated voltage should be applied intermittently between terminal #1 and terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV37 series, 50±2°C for PVF2 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.				
11	High Temperature Exposure (Except for PVF2)	The trimmer potentiometer should be placed in a chamber at a temperature of 125±3°C 250±8 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.				
12	Low Temperature Exposure (Except for PVF2 and PVM4A DD01)	The trimmer potentiometer should be placed in a chamber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage should be applied for 45 minutes. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.				

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Continued on the following page.



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# SMD Sealed Type (PVF2/G3/M4A\_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods

Z	Continued from the preceding page.					
No.	Item	Test Methods				
13	Low Temperature Operation (Only for PVF2 and PVM4A DD1)	The trimmer potentiometer should be placed in a chamber at a temperature of -25±3°C (-55±3°C for PVM4A  D01 series) 48±4 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1-2 hours.				
14	Rotational Life	1)PV series Full rated continuous working voltage not exceeding the maximum rated voltage should be applied with the circuit shown in the figure. The adjustment rotor (screw) should be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for total of 200 cycles.  End Terminal Resistor 1 End Terminal End Terminal Resistor 2 End Terminal Figure 4  2) PVG3, PVG5 series The adjustment rotor (screw) should be continuously cycled though not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading.  3) PVF2, PVM4A D01 series				
		The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.				

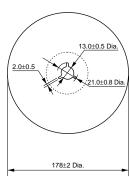


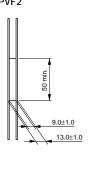
# ■ Minimum Quantity

Part Number			Minimum Quantity (p	cs.)		
Part Number	ø180mm reel	ø330mm reel	Ammo Pack	Magazine	Bulk	Tray
PVZ2A	3000	12000	_	_	1000	_
PVZ2R	3000	_	_	_	1000	_
PVA2	3000	_	_	_	1000	_
PVZ3A	2000	8000	_	_	1000	_
PVZ3G	2500	_	_	_	1000	_
PVZ3K	1500	_	_	_	1000	_
PVG3A/G	1000	_	_	_	500	_
PVG3K	500	_	_	_	_	_
PVM4	500	3000	_	_	500	_
PVF2A	500	_	_	_	100	_
PVG5A	250	_	_	_	100	_
PVG5H	500	_	_	_	100	_
PV32	_	_	_	_	300	_
PV12	_	_	_	_	50	_
PV36W	_	_	1000	1000	100	_
PV36Y	_	_	_	1000	100	_
PV36X	_	_	1000	800	100	_
PV36Z/P	_	_	_	800	100	_
PV37Y/Z	_	_	1000	_	100	_
PV37W/X/P	_	_	_	_	100	_

# ■ Dimensions of Reel

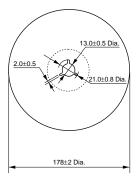
# PVZ2A/PVA2/PVZ3A/PVZ3G/PVF2

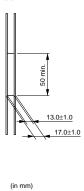




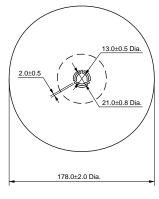
(in mm)

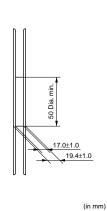
#### PVZ2R/PVZ3K/PVM4/PVG3/PVG5H





PVG5A





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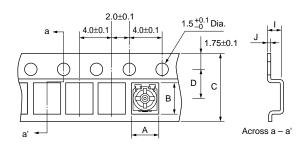




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# ■ Dimensions of Plastic Tape

# **PVZ2 / PVA2 / PVZ3 / PVF2**



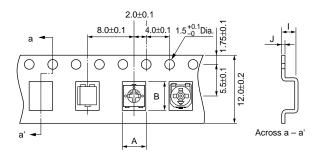
Tape feeding direction

Part Number	Α	В	С	D	ı	J
PVZ2A		3.1±0.1	8.0±0.2	3.5±0.1	1.1±0.1	0.2±0.1
PVZ2R	2.4±0.2	5.1±0.2	12.0±0.2	5.5±0.1	1.0±0.1	0.3±0.1
PVA2		3.1±0.1		3.5±0.1	1.1±0.1	0.2±0.1
PVZ3A		0.010.0	8.0±0.2		1.95±0.1	
PVZ3G	3.3±0.2	3.8±0.2			1.3±0.1	
PVZ3K		5.8±0.2	12.0±0.2	5.5±0.1	2.3±0.1	0.2+0.4
PVF2	2.3±0.2	2.3±0.2	8.0±0.2	3.5±0.1	2.3±0.1	0.3±0.1

 $<sup>\</sup>bullet$  The side containing terminals #1 and #3 faces the plastic tape pilot holes.

(in mm)

# PVG3A / PVG3G / PVM4 / PVG5H



Tape feeding direction

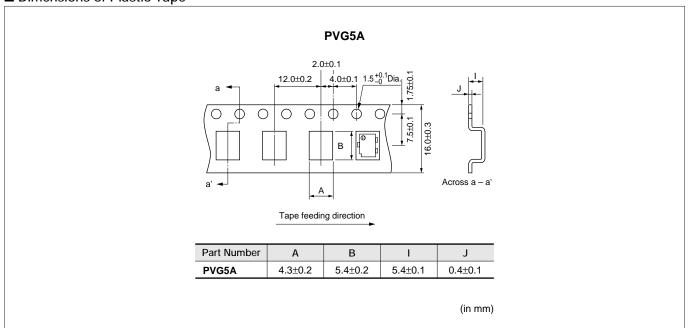
Part Number	Α	В	ı	J	
PVG3A		4.0±0.1		0.3±0.1	
PVG3G	4.0±0.1	4.9±0.1	2.1±0.1		
PVM4	4.5±0.2	5.5±0.2	2.15±0.1	0.3±0.1	
PVG5H	5.4±0.2	5.8±0.2	4.0±0.1	0.4±0.1	

<sup>•</sup> The side containing terminals #1 and #3 faces the plastic tape pilot holes

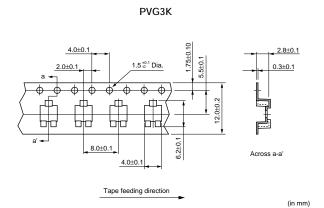
(in mm)

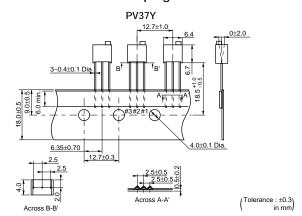
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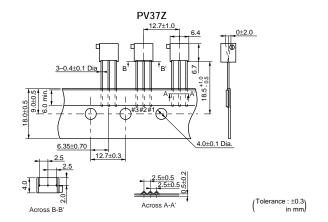
# ■ Dimensions of Plastic Tape

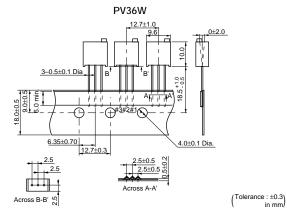


# ■ Dimensions of Radial Taping







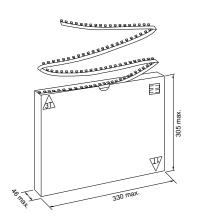


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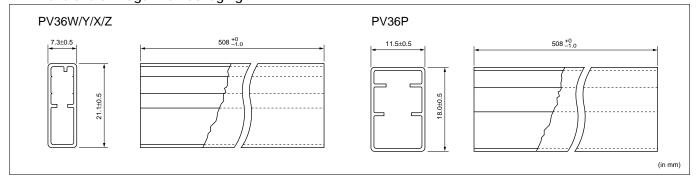
# ■ Dimensions of Radial Taping

# PV36X

#### ■ Dimensions of Ammo Pack



# ■ Dimensions of Magazine Packaging



# Recommended Adjustment Tools/Qualified Standards

# ■ Recommended Adjustment Tools

Trimmer Potentiometer Series	Manufacturers	Model Number	MURATA Model Number	Blade
PVZ2/PVA2	MURATA MFG.	KMDR190	KMDR190	+ Cross
PVZ3	VESSEL MFG.	No.9000+1.7×30	KMDR080	+ Cross
PVG3	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	- Minus (round edge)
PVM4	VESSEL MFG.	No.9000-2.6×30	KMDR120	- Minus
DVCE	VESSEL MFG.	No.9000-1.3×30	KMDR130	- Minus
PVG5	ENGINEER INC.	DA-54		- Minus
	VESSEL MFG.	No.9000-1.8×30	KMDR110	- Minus
others	ENGINEER INC.	DA-40	KMDR180	- Minus (both ends)
	ENGINEER INC.	DA-55		- Minus

# **■** For Automatic Adjustment

Trimmer Potentiometer Series	Manufacturers	Model Number	MURATA Model Number	Blade	
PVZ3 PVG3	TORAY INDUSTRIES, INC	JB-2225	KMBT070	– Minus (round edge)	

#### ■ Qualified Standards

The products listed here have been produced by the ISO9001 and ISO/TS16949 certified factory.

MURATA FACTORY	Qualified Date	Standard	Qualified Number	
Sabae Murata Mfg.Co.,Ltd.	August 14, 1997	UNDERWRITERS LABORATORIES INC.	A5704	
Wuxi Murata Electronis Co.,Ltd.	May 12, 1999	UNDERWRITERS LABORATORIES INC.	A7924	

 $<sup>\</sup>ast$  No ODCs (Ozone Depleting Chemicals) are used on all Murata's trimmer potentiometers.

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No muRata products should be used or sold, through any channels, for use in the design, development, production, utilization, maintenance or operation of, or otherwise contribution to (1) any weapons (Weapons of Mass Destruction [nuclear, chemical or biological weapons or missiles] or conventional weapons) or (2) goods or systems specially designed or intended for military end-use or utilization by military end-users. <For customers in Japan>

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  ① Aircraft equipment
  ② Aerospace

- ③ Undersea equipment ⑤ Medical equipment ⑦ Traffic signal equipment
- d in this catalog.

  ② Aerospace equipment

  ④ Power plant equipment

  ⑥ Transportation equipment (vehicles, trains, ships, etc.)

  ⑧ Disaster prevention / crime prevention equipment

  ① Application of similar complexity and/or reliability requirements to the applications listed above Data-processing equipment
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