

### Features

- Fast acting fusing speed
- EIA 2410 (6125 metric) footprint
- AEC-Q200 compliant\*
- UL 248-14 compliant

Max.

20 seconds

RoHS compliant\*\* and halogen free\*\*\*

## SF-2410FA-W Series - Automotive Grade Fast Acting SMD Fuses

### **Clearing Time Characteristics for Series**

#### **Additional Information**

Click these links for more information:



# **Electrical Characteristics**

% of Current Rating

100 %

200 %

Model	Rated Current (A)	Resistance (Ω) Typ.*****	Rated Voltage	Interrupting Rating	Typical I <sup>2</sup> t (A <sup>2</sup> s) ******	Certifications cUL: <u>E198545</u>
SF-2410FA1200W-2	12	0.0053	65 VDC	50 A @ 65 VDC 300 A @ 32 VDC	39.3	1
SF-2410FA1500W-2	15	0.0037			102.5	1
SF-2410FA2000W-2	20	0.0029		100 A @ 65 VDC 300 A @ 32 VDC	126.2	1

\*\*\*\*\* Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 25 %.

Clearing Time @ 25 °C

Min.

4 hours

0.01 second

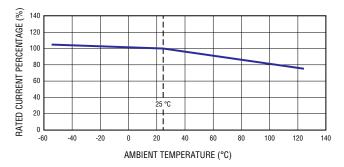
\*\*\*\*\*\* Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.

#### **Environmental Characteristics**

Operating Temperature	-55 °C to + 125 °C
Storage Conditions	
Temperature	+5 °C to +35 °C
Humidity	40 % to 75 %
Moisture Sensitivity Level	1
ESD Classification <sup>1</sup>	Class 6

<sup>1</sup>per AEC-Q200-2, HBM

### **Current Rating Thermal Derating Curve**



WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

- Meets Bourns' internal AEC-Q200 equivalent test plan.
- RoHS Directive 2015/863, Mar 31, 2015 and Annex. \* \*
- Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

"SinglFuse" is a trademark of Bourns, Inc.

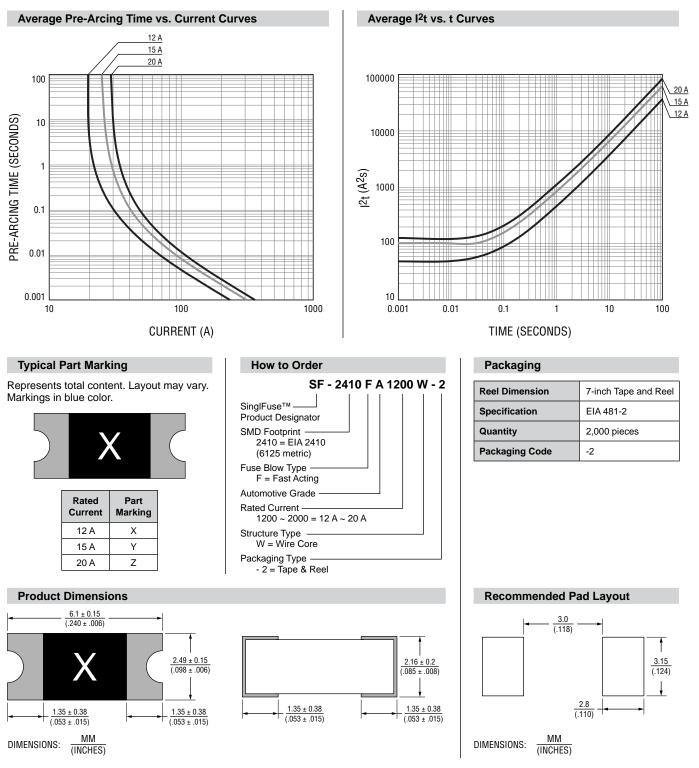
Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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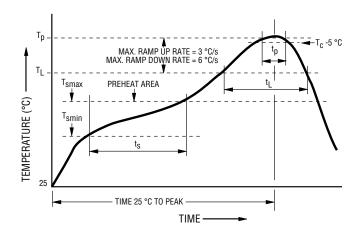
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#### **Solder Reflow Recommendations**

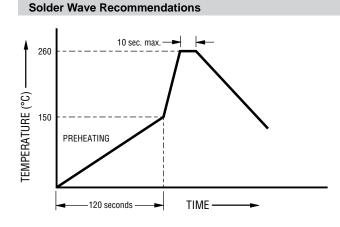


Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T <sub>smin</sub> ) Temperature Max. (T <sub>smax</sub> )	150 °C 200 °C
Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60~120 seconds
Ramp Up Rate ( $T_L$ to $T_p$ )	3 °C / second max.
Liquidous Temperature (T <sub>L</sub> ) Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	217 °C 60~150 seconds
Peak Package Body Temperature (T <sub>p</sub> )	260 °C
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	30 seconds*
Ramp Down Rate $(T_p \text{ to } T_L)$	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

\* Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

### **Reliability Tests**

Test Items	Reference Standard
Visual Inspection	MIL-STD-883
	Method 2009
High Temperature Storage	MIL-STD-202
	Method 108
Low Temperature Storage	IEC 60068-2-1
Temperature Cycling	JESD22
	Method JA-104
Biased Humidity	MIL-STD-202
	Method 103
High Temperature Operating Life	MIL-STD-202
	Method 108
Physical Dimension	JESD22
	Method JB-100
Mechanical Vibration	MIL-STD-202
	Method 204
Mechanical Shock	MIL-STD-202
	Method 213
Resistance to Soldering Heat	MIL-STD-202 Method 210
Salt Spray	MIL-STD-202
	Method 101
Solderability	MIL-STD-202 Method 208
Terminal Strength	AEC-Q200-006
Board Flex	AEC-Q200-005
Electrical Characterization	Bourns Specification



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