

SinglFuse[™] SF-0603HI-M Series Features

- Single blow fuse for overcurrent protection
- Surface mount packaging for automated assembly
- 1608 (EIA 0603) miniature footprint High inrush current withstand fuse
- UL 248-14 compliant
- RoHS compliant* and halogen free**
- Multilaver SMD design

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SF-0603HI-M Series - High Inrush Current Withstand Surface Mount Fuses

Clearing Time Characteristics for Series

% of Current Dating	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	—	
200 %	1 second	60 seconds	
1000 % (1 A - 5 A)	0.0002 seconds	0.02 seconds	

Additional Information

Click these links for more information:



Electrical Characteristics

Madal	Rated Current	Resistance	Rated	Interrupting	Typical	Certifications
Woder	Model (A) (Ω) Typ.*** Voltage Rating	Rating	I ² t (A ² s) ****	cUL: <u>E198545</u>		
SF-0603HI100M-2	1.00	0.2090			0.081	1
SF-0603HI150M-2	1.50	0.1005			0.111	1
SF-0603HI200M-2	2.00	0.0567			0.242	1
SF-0603HI250M-2	2.50	0.0418			0.566	1
SF-0603HI300M-2	3.00	0.0299		50 A @ 32 VDC	0.727	1
SF-0603HI350M-2	3.50	0.0219				1.11
SF-0603HI400M-2	4.00	0.0179	32 VDC	32 VDC	2.101	1
SF-0603HI450M-2	4.50	0.0139			2.656	1
SF-0603HI500M-2	5.00	0.0129			3.283	1
SF-0603HI600M-2	6.00	0.0100	-	70 A @ 32 VDC	4.0	1
SF-0603HI700M-2	7.00	0.0080		80 A @ 32 VDC	5.1	1
SF-0603HI800M-2	8.00	0.0060]	80 A @ 32 VDC	7.1	1

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

**** Melting I²t calculated at 1000 % of current rating.

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*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

**Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (CI) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

"SinglFuse" is a trademark of Bourns, Inc.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

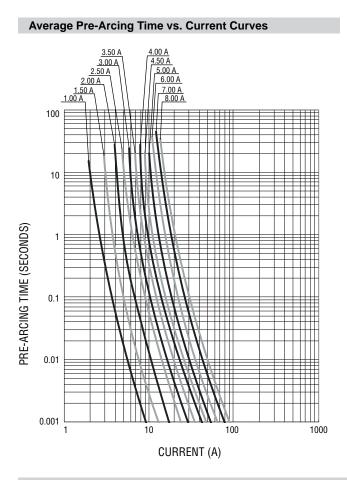
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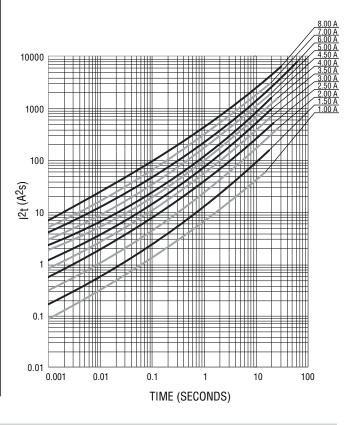
SinglFuse[™] SF-0603HI-M Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cellphones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)







Environmental Characteristics

Operating Temperature	55 °C to +125 °C
Storage Conditions	
Temperature	+5 °C to +35 °C
Humidity	
Shelf Life	2 years from manufacturing date
Moisture Sensitivity Level	
ESD Classification (HBM)	Class 6

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- LED lighting
- Power tools

Average I²t vs. t Curves

SF-0603HI-M Series - High Inrush Current Withstand Surface Mount Fuses

SinglFuse™ Product Designator

Fuse Blow Type

Rated Current

Structure Type

M = Multilayer

How to Order

SMD Footprint ______ 0603 = 1608 (EIA 0603) size

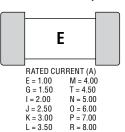
100 ~ 800 (1.0 A ~ 8.0 A)

HI = High Inrush Current Withstand

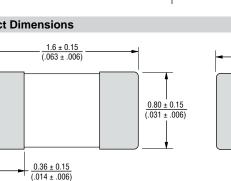
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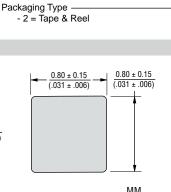
Typical Part Marking

Represents total content. Layout may vary.



Product Dimensions





SF - 0603 HI 100 M - 2

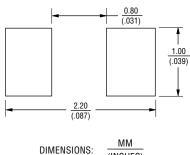
DIMENSIONS:

MM (INCHES)

Packaging

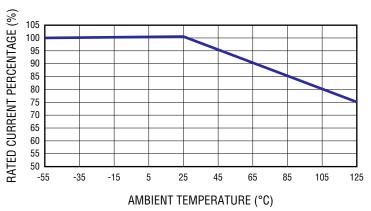
Reel Dimension	7-inch Tape and Reel
Specification	EIA 481-2
Quantity	4,000 pieces
Packaging Code	-2

Recommended Pad Layout





Current Rating Thermal Derating Curve



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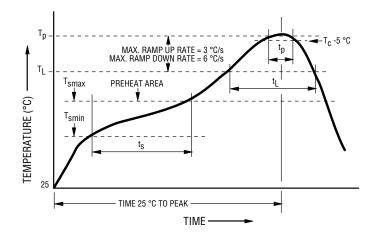
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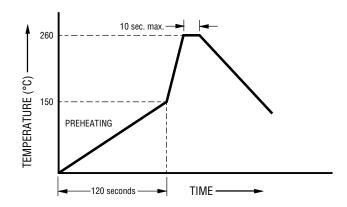
Solder Reflow Recommendations



Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T _{smin})	150 °C
Temperature Max. (T _{smax})	200 °C
Time (t _s) from (T _{smin} to T _{smax})	60~120 seconds
Ramp Up Rate (T _L to T _p)	3 °C / second max.
Liquidous Temperature (T _L)	217 °C
Time (t_L) maintained above T_L	60~150 seconds
Peak Package Body Temperature (T _p)	260 °C
Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c)	30 seconds*
Ramp Down Rate (T _p to T _L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

Recommended Temperature Profile for Wave Soldering



Wave soldering is suitable for 0603 size models.

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Reliability Testing

No.	Test	Requirement	Test Condition	Test Reference
1	Solderability	Minimum 95 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
2	Soldering heat resistance	DCR change ≤ 10 % No mechanical damage	One dip at 260 °C for 60 seconds	MIL-STD-202 Method 210
3	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
4	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
5	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
6	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
7	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
8	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature between +20 °C and +30 °C	Refer to STP document

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