

SinglFuse[™] SF-1206S-W Series Features

- Single blow fuse for overcurrent protection
- 3216 (EIA 1206) footprint
- Slow blow fuse
- UL 248-14 compliant
- RoHS compliant* and halogen free**
- Wire core SMD design
- Surface mount packaging for automated assembly

SF-1206S-W Series - Slow Blow Wire Core Surface Mount Fuses

Clearing Time Characteristics for Series

9/ of Comment Poting	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	_	
250 %	_	5 seconds	

Additional Information

Click these links for more information:









Electrical Characteristics

Model	Rated Current	Resistance	Rated	Interrupting	Typical	Certifications					
Model	(A) (Ω) Ty	(Ω) Typ.***	Voltage	Rating	I ² t (A ² s)****	cUL: <u>E198545</u>	TUV <u>R 50432923</u>				
SF-1206S150W-2	1.50	0.0498	65 VDC	VDC 50 A @ 65 VDC	0.374	1	1				
SF-1206S160W-2	1.60	0.0428			0.525	1	1				
SF-1206S200W-2	2.00	0.0318			0.889	1	1				
SF-1206S250W-2	2.50	0.0279			1.11	1	✓				
SF-1206S300W-2	3.00	0.0219		50 A @ 65 VDC	1.92	1	1				
SF-1206S315W-2	3.15	0.0199			2.22	1	1				
SF-1206S350W-2	3.50	0.0179							2.63	1	
SF-1206S400W-2	4.00	0.0159			3.33	✓	1				
SF-1206S500W-2	5.00	0.0129			5.45	1	1				
SF-1206S630W-2	6.30	0.0100			8.99	1	1				
SF-1206S700W-2	7.00	0.0092	32 VDC		10.50	1					
SF-1206S800W-2	8.00	0.0084		50 A @ 32 VDC	13.64	1	1				
SF-1206S1000W-2	10.00	0.0050			11.31	1					
SF-1206S1200W-2	12.00	0.0041				15.2	1				
SF-1206S1500W-2	15.00	0.0035			24.75	1					

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

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WARNING Cancer and Reproductive Harm www.P65Warnings.ca.gov

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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^{****} Melting I2t calculated at 0.001 second pre-arcing time.

^{*}RoHS Directive 2015/863, Mar 31, 2015 and Annex.

^{**}Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (CI) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

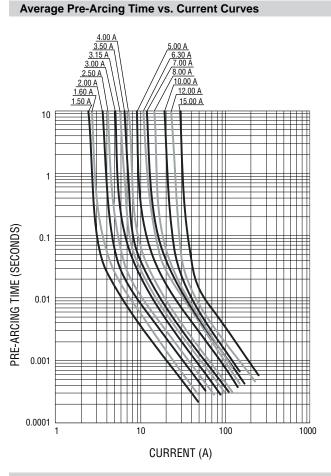
[&]quot;SinglFuse" is a trademark of Bourns, Inc.

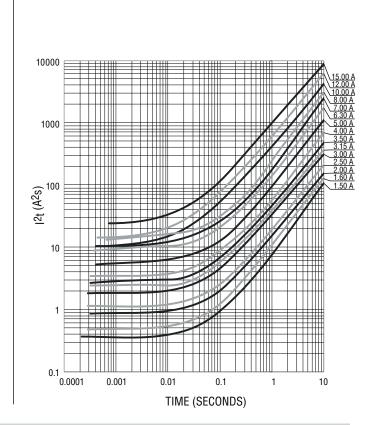
SinglFuse™ SF-1206S-W Series Applications

- LCD monitors
- Backlight drivers
- Set top boxes
- DC/DC converters
- Notebooks / ultrabooks

- Low voltage lighting power
- Industrial controllers

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Average I2t vs. t Curves

Environmental Characteristics

55 °C to +125 °C	Operating Temperature
	Storage Conditions
+5 °C to +35 °C	Temperature
40 % to 75 %	
2 years from manufacturing date	Shelf Life
1	
	•

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Typical Part Marking

Represents total content. Layout may vary.

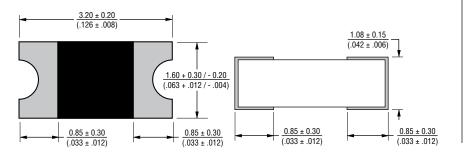


RATED CURRENT (A)
G = 1.50 N = 5.00
T = 1.60 O = 6.30
I = 2.00 P = 7.00
J = 2.50 R = 8.00
K = 3.00 Q = 10.00
V = 3.15 X = 12.00
L = 3.50 Y = 15.00
M = 4.00

SF - 1206 S 150 W - 2 SinglFuseTM Product Designator SMD Footprint 1206 = 3216 (EIA1206) size Fuse Blow Type S = Slow Blow Rated Current 150 ~ 1500 (1.50 A ~ 15.00 A) Structure Type W = Wire Core Packaging Type

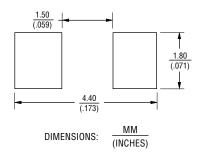
- 2 = Tape & Reel

Product Dimensions

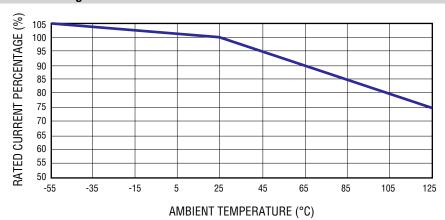


Packaging Reel Dimension 7-inch Tape and Reel Specification EIA 481-2 Quantity 3,500 pieces Packaging Code -2

Recommended Pad Layout

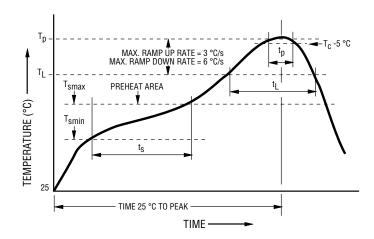


Current Rating Thermal Derating Curve



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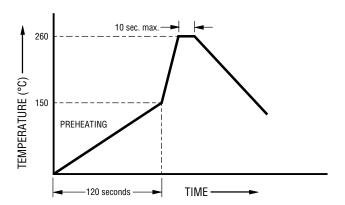
Solder Reflow Recommendations



Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T _{smin}) Temperature Max. (T _{smax}) Time (t _s) from (T _{smin} to T _{smax})	150 °C 200 °C 60~120 seconds
Ramp Up Rate (T _L to T _p)	3 °C / second max.
Liquidous Temperature (T _L) Time (t _L) maintained above T _L	217 °C 60~150 seconds
Peak Package Body Temperature (T _p)	260 °C
Time (t _p)* within 5 °C of the specified classification temperature (T _c)	30 seconds*
Ramp Down Rate (T _p to T _L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

Tolerraeak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

Recommended Temperature Profile for Wave Soldering



Wave soldering is suitable for 1206 size models.

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Reliability Testing

No.	Test	Requirement	Test Condition	Test Reference
1	Reflow and bend	DCR change ≤ 20 % (≤ 10 % for ≤1 A) No mechanical damage	3 reflows at 245 °C followed by a 2 mm bend	Refer to STP document
2	Solderability	Minimum 90 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Soldering heat resistance	DCR change ≤ 20 % (≤ 10 % for ≤1 A) New solder coverage ≤ 75 %	One dip at 260 °C for 10 seconds	MIL-STD-202 Method 210
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
9	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature +25 $^{\circ}$ C	Refer to STP document

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