

AC250V Type (Which Meet Japanese Low)

■ Features

- 1. Chip monolitic ceramic capacitor for AC line.
- 2. A new monolithic structure for small, high-capacitance capable of operating at high-voltage
- 3. Sn-plated external electrodes realize good solderability.
- 4. Only for Reflow soldering.
- 5. Capacitance 0.01 to 0.1 uF for connecting lines and 470 to 4700 pF for connecting line to earth.



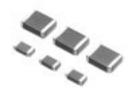
Noise suppression filters for switching power supplies, telephones, facsimiles, modems.

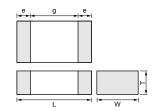
■ Refference srandard

JIS C 5102

JIS C 5150

The standards of the electrical appliance and material safety law of Japan, separated table 4.





Part Number		Dimensions (mm)							
Part Number	L	W	T	e min.	g min.				
GA252D	5.7 ±0.4 2.8 ±0.3		2.0 ±0.3	0.3	3.5				
GA255D	J./ <u>1</u> 0.4	5.0 ±0.4	2.0 ±0.3	0.3	3.5				

Part Number	Rated Voltage (V)	TC Code	Capacitance	Length L (mm)	Width W (mm)	Thickness T (mm)	Electrode g (mm)	Electrode e (mm)
GA252DB3E2471MY02L	AC250 (r.m.s.)	В	470pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA252DB3E2102MY02L	AC250 (r.m.s.)	В	1000pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA252DB3E2222MY02L	AC250 (r.m.s.)	В	2200pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA252DB3E2472MY02L	AC250 (r.m.s.)	В	4700pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA252DB3E2103MY02L	AC250 (r.m.s.)	В	10000pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA252DB3E2223MY02L	AC250 (r.m.s.)	В	22000pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA252DB3E2473MY02L	AC250 (r.m.s.)	В	47000pF +20,-20%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA255DB3E2104MY02L	AC250 (r.m.s.)	В	0.1μF +20,-20%	5.7	5.0	2.0	3.5 min.	0.3 min.

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Specifications and Test Methods

No.	Ite	em	Specification	Test Method			
1	Operating Temperatu	ıre Range	-25 to +85℃	_			
2	Appearan	nce	No defects or abnormalities.	Visual inspection.			
3	Dimensio	ns	Within the specified dimensions.	Using calipers.			
4	Dielectric Strength		No defects or abnormalities.	No failure shall be observed when voltage as table is applied between the terminations for 60±1 s, provided the charge/discharge current is less than 50mA. Nominal Capacitance Test voltage C≥10,000pF AC575V (r.m.s.) C<10,000pF AC1500V (r.m.s.)			
5	Insulation F (I.R.)	Resistance	More than $2,000M\Omega$	The insulation resistance shall be measured with 500±50V and within 60±5 s of charging.			
6	Capacita	nce	Within the specified tolerance.	The capacitance/D.F. shall be measured at 20℃ at a frequency of			
7	Dissipation Factor (D		0.025 max.	1±0.2kHz and a voltage of 1±0.2V (r.m.s.) •Pretreatment Perform a heat treatment at 150±₁% ℃ for 60±5 min and then let sit for 24±2 h at room condition.			
8	Capacitance 8 Temperature Characteristics		Cap. Change Within ±10%	The range of capacitance change compared with the 20°C value within −25 to +85°C shall be within the specified range. •Pretreatment Perform a heat treatment at 150 ± 0°C for 60±5 min and then let sit for 24±2 h at room condition.			
9	Discharge Test (Application: Nominal Capacitance C<10,000pF) Appearance		No defects or abnormalities.	As in Fig., discharge is made 50 times at 5 s intervals from the capacitor(Cd) charged at DC voltage of specified. R3 R1 Ct: Capacitor under test Cd: 0.001μF R1: 1,000Ω R2: 100ΜΩ R3: Surge resistance			
10	Adhesive Strength of Termination		No removal of the terminations or other defects shall occur.	Solder the capacitor to the testing jig (glass epoxy board) shown in Fig.1 using a eutectic solder. Then apply 10N force in the direction of the arrow. The soldering shall be done either with an iron or using the reflow method and shall be conducted with care so that the soldering is uniform and free of defects such as heat shock. 10N, 10±1s Speed: 1.0mm/s Glass Epoxy Board Fig.1			
		Appearance	No defects or abnormalities.	Solder the capacitor to the test jig (glass epoxy board).			
		Capacitance	Within the specified tolerance.	The capacitor shall be subjected to a simple harmonic motion			
11	Vibration Resistance	D.F.	0.025 max.	having a total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 55Hz. The frequency range, from 10 to 55Hz and return to 10Hz, shall be traversed in approximately 1 min. This motion shall be applied for a period of 2 h in each 3 mutually perpendicular directions (total of 6 h). Solder resist Glass Epoxy Board			

"Room condition" Temperature : 15 to 35℃, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa

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Specifications and Test Methods

١o.	Ite	m		5	Specification	n			Test Method		
			No cracking or r	marking de	efects shall o	occur.		Solder the capacitor to the testing jig (glass epoxy board) show in Fig.2 using a eutectic solder. Then apply a force in the direction shown in Fig. 3. The soldering shall be done either wir an iron or using the reflow method and shall be conducted with			
12	Deflection			- S	b c d d d d d d d d d	04.5 04 1 : 1.6		care so that the soldering is uniform and free of defects such as heat shock. 20 50 Pressurizing speed: 1.0mm/s Pressurize			
			L×W			sion (mm)			Flexure	=1	
			(mm)	a	b	C	d		Capacitance meter	(in mm)	
			5.7×2.8 5.7×5.0	4.5 4.5	8.0 8.0	3.2 5.6	1.0		45 45	(in mm)	
			0.170.0	7.0	Fig.2	0.0			Fig.3		
13	Solderab Terminati		75% of the termin	nations are	to be soldere	ed evenly and	d continuously.	Immerse the capacitor in a solution of ethanol (JIS-K-8101) and rosin (JIS-K-5902) (25% rosin in weight proportion). Immerse in eutectic solder solution for 2±0.5 s at 235±5°c. Immersing speed: 25±2.5mm/s			
		Appearance	No marking defe	ects.							
		Capacitance Change	Within ±15%						The capacitor shall be subjected to 40±2°C, relative humidity of		
14	Humidity Insulation	D.F.	0.05 max.						8 h, and then removed in roor	•	
	insulation	I.R.	More than 1,000	ΟΜΩ				until 5 cycles.			
		Dielectric Strength	Pass the item N	Pass the item No.4.							
		Appearance	No marking defe	ects.				Preheat the ca	apacitor as table.		
		Capacitance Change	Within ±10%					Immerse the capacitor in eutectic solder solution at 260±5°C for 10±1 s. Let sit at room condition for 24±2 h, then measure. •Immersing speed: 25±2.5mm/s			
		D.F.	0.025 max.					•Pretreatmen	t		
15	Resistance to Soldering	I.R.	More than $2,000M\Omega$						eat treatment at 150±₁8°C for at room condition.	60±5 min and then	
	Heat							- 161 211 101 241	.2 If at 100III condition.		
		Dielectric						*Preheating			
		Strength	Pass the item N	10.4.				Step 1	Temperature 100℃ to 120℃	Time 1 min	
								2	170°C to 200°C	1 min	
_		Appearance	No marking defe	ects				Fix the capaci	tor to the supporting jig (glass	epoxy board) showr	
		Capacitance Change	Within ±7.5%					in Fig.4 using Perform the fiv	a eutectic solder. ve cycles according to the four		
		D.F.	0.025 max.					listed in the fo	ilowing table. 2 h at room condition, then me	easure.	
		I.R.	More than 2,000	OMO.				Step	Temperature (°C)	Time (min)	
		1.14.	111010 111011 2,000	J11122				1	Min. Operating Temp.±3	30±3	
								2	Room Temp.	2 to 3	
								3 4	Max. Operating Temp.±2 Room Temp.	30±3 2 to 3	
Temperature Cycle		Dielectric Strength	Pass the item N	lo.4.				Pretreatmen Perform a he	t tat treatment at 150 ± 18 °C for 2.2 h at room condition.		

"Room condition" Temperature : 15 to 35℃, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa



Specifications and Test Methods

Continued from the preceding page.

Vo.	Ite	m	Specification	Test Method
		Appearance	No marking defects.	
	Humidity	Capacitance Change	Within ±15%	Sit the capacitor at $40\pm2^{\circ}$ and relative humidity 90 to 95% for $500\pm^{\circ}$ h.
17	(Steady	D.F.	0.05 max.	Remove and let sit for 24±2 h at room condition, then measure • Pretreatment
	State)	I.R.	More than 1,000M Ω	Perform a heat treatment at 150 ⁺ ₋₁ ° ℃ for 60±5 min and the
		Dielectric Strength	Pass the item No.4.	let sit for 24±2 h at room condition.
		Appearance	No marking defects.	Apply voltage and time as Table at 85±2℃. Remove and let si
		Capacitance Change	Within ±15%	for 24 \pm 2 h at room condition, then measure. The charge / discharge current is less than 50mA.
		D.F.	0.05 max.	Nominal Capacitance Test Time Test voltage C≥10,000pF 1,000 ^{±48} _o h AC300V (r.m.s.)
18	Life	I.R.	More than 1,000M Ω	C<10,000pF 1,500 ⁺⁴⁸ _O h AC500V (r.m.s.) *
		Dielectric Strength	Pass the item No.4.	 * Except that once each hour the voltage is increased to AC1,000V (r.m.s.) for 0.1 s •Pretreatment Apply test voltage for 60±5 min at test temperature. Remove and let sit for 24±2 h at room condition.
		Appearance	No marking defects.	
		Capacitance Change	Within ±15%	Apply the rated voltage at 40±2°C and relative humidity 90 to 95% for 500±2°d h.
19	Humidity Loading	D.F.	0.05 max.	Remove and let sit for 24±2 h at room condition, then measure • Pretreatment
	Louding	I.R.	More than 1,000M Ω	Apply test voltage for 60±5 min at test temperature.
		Dielectric Strength	Pass the item No.4.	Remove and let sit for 24±2 h at room condition.

[&]quot;Room condition" Temperature : 15 to 35°C, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa



Safety Standard Recognized Type GC (UL, IEC60384-14 Class X1/Y2)

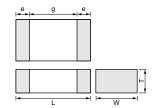
■ Features

- 1. Chip monolitic ceramic capacitor (certified as conforming to safety standards) for AC line.
- 2. A new monolithic structure for small, highcapacitance capable of operating at high-voltage levels.
- 3. Compared to lead type capacitors, this new capacitor is greatly downsized and low-profiled to 1/10 or less in volume, and 1/4 or less in height.
- 4. The type GB can be used as an X2-class capacitor.
- 5. The type GC can be used as an X1-class and Y2-class capacitor.
- 6. +125 degree C guaranteed.
- 7. Only for reflow soldering.

■ Applications

- Ideal use as Y capacitor or X capacitor for various switching power supply.
- Ideal use as linefilter for MODEM.





Part Number	Dimensions (mm)						
Part Number	L	L W		e min.	g min.		
GA355D	5.7 ±0.4	5.0 ±0.4	2.0 ±0.3	0.3	4.0		
GA355X	3.7 ±0.4		2.7 ±0.3	0.3	4.0		

■ Standard Recognition

	Standard No.	Status of R	Recognition	Rated	
	Standard No.	Type GB	Type GC	Voltage	
UL	UL1414	_	©*		
BSI		_	0		
VDE	EN1400400	0	0	AC250V	
SEV	EN132400	0	0	(r.m.s.)	
SEMKO		0	0		
EN132	400 Class	X2	X1, Y2		

*: Line By Pass only

Part Number	Rated Voltage (V)	TC Code	Capacitance (pF)	Length L (mm)	Width W (mm)	Thickness T (mm)	Electrode g (mm)	Electrode e (mm)
GA355DR7GC101KY02L	AC250 (r.m.s.)	X7R	100 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC151KY02L	AC250 (r.m.s.)	X7R	150 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC221KY02L	AC250 (r.m.s.)	X7R	220 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC331KY02L	AC250 (r.m.s.)	X7R	330 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC471KY02L	AC250 (r.m.s.)	X7R	470 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC681KY02L	AC250 (r.m.s.)	X7R	680 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC102KY02L	AC250 (r.m.s.)	X7R	1000 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC152KY02L	AC250 (r.m.s.)	X7R	1500 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC222KY02L	AC250 (r.m.s.)	X7R	2200 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC332KY02L	AC250 (r.m.s.)	X7R	3300 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GC472KY02L	AC250 (r.m.s.)	X7R	4700 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.



Safety Standard Recognized Type GD (IEC60384-14 Class Y3)

■ Features

- A new monolithic structure for small, highcapacitance capable of operating at high-voltage
 levels
- 2. The type GD can be used as an Y3-class capacitor, and the type GF can be used as an Y2-class capacitor.
- 3. Available for the equipment based on IEC/EN60950 and UL1950.
- 4. +125 degree C guaranteed.
- 5. Only for reflow soldering.

■ Applications

- Ideal use on line filter and coupling for transformer-less DAA modem.
- Ideal use on line filter for information equipment.





Part Number	Dimensions (mm)							
Part Number	L	W	T	e min.	g min.			
GA342D	4.5 ±0.3	2.0 ±0.2	2.0 ±0.3					
GA343D	4.5 ±0.4	3.2 ±0.3	$2.0\pm^{0}_{0.3}$	0.3	Type GD: 2.5			
GA352D	5.7 ±0.4	2.8 ±0.3	$2.0\pm^{0}_{0.3}$	0.3	Type GF: 3.5			
GA355D	5.7 ±0.4	5.0 ±0.4	$2.0\pm^{0}_{0.3}$					

■ Standard Recognition

	Standard No.	Status of R	Rated	
Standard No.		Type GD	Type GF	Voltage
SEMKO	EN132400	0	0	AC250V
EN132	400 Class	Y3	Y2	(r.m.s.)

Part Number	Rated Voltage (V)	TC Code	Capacitance (pF)	Length L (mm)	Width W (mm)	Thickness T (mm)	Electrode g (mm)	Electrode e (mm)
GA342DR7GD101KW02L	AC250 (r.m.s.)	X7R	100 +10,-10%	4.5	2.0	2.0	2.5 min.	0.3 min.
GA342DR7GD151KW02L	AC250 (r.m.s.)	X7R	150 +10,-10%	4.5	2.0	2.0	2.5 min.	0.3 min.
GA342DR7GD221KW02L	AC250 (r.m.s.)	X7R	220 +10,-10%	4.5	2.0	2.0	2.5 min.	0.3 min.
GA342DR7GD471KW02L	AC250 (r.m.s.)	X7R	470 +10,-10%	4.5	2.0	2.0	2.5 min.	0.3 min.
GA342DR7GD102KW02L	AC250 (r.m.s.)	X7R	1000 +10,-10%	4.5	2.0	2.0	2.5 min.	0.3 min.
GA342DR7GD152KW02L	AC250 (r.m.s.)	X7R	1500 +10,-10%	4.5	2.0	2.0	2.5 min.	0.3 min.
GA343DR7GD182KW01L	AC250 (r.m.s.)	X7R	1800 +10,-10%	4.5	3.2	2.0	2.5 min.	0.3 min.
GA343DR7GD222KW01L	AC250 (r.m.s.)	X7R	2200 +10,-10%	4.5	3.2	2.0	2.5 min.	0.3 min.

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Safety Standard Recognized Type GF (IEC60384-14 Class Y2)

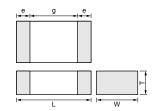
■ Features

- A new monolithic structure for small, highcapacitance capable of operating at high-voltage
 levels
- 2. The type GD can be used as an Y3-class capacitor, and the type GF can be used as an Y2-class capacitor.
- 3. Available for the equipment based on IEC/EN60950 and UL1950.
- 4. +125 degree C guaranteed.
- 5. Only for reflow soldering.

■ Applications

- Ideal use on line filter and coupling for transformer-less DAA modem.
- Ideal use on line filter for information equipment.





	Di								
Part Number	Dimensions (mm)								
Part Number	L	W	T	e min.	g min.				
GA342D	4.5 ±0.3	2.0 ±0.2	2.0 ±0.3						
GA343D	4.5 ±0.4	3.2 ±0.3	$2.0\pm^{0}_{0.3}$	0.3	Type GD: 2.5				
GA352D	5.7 ±0.4	2.8 ±0.3	$2.0\pm^{0}_{0.3}$	0.3	Type GF: 3.5				
GA355D	5.7 ±0.4	5.0 ±0.4	$2.0 \pm \frac{0}{10}$]					

■ Standard Recognition

Standard No.		Status of R	Rated	
	Standard No.		Type GF	Voltage
SEMKO	EN132400	0	0	AC250V
EN132400 Class		Y3	Y2	(r.m.s.)

Part Number	Rated Voltage (V)	TC Code	Capacitance (pF)	Length L (mm)	Width W (mm)	Thickness T (mm)	Electrode g (mm)	Electrode e (mm)
GA352DR7GF102KW01L	AC250 (r.m.s.)	X7R	1000 +10,-10%	5.7	2.8	2.0	3.5 min.	0.3 min.
GA355DR7GF222KW01L	AC250 (r.m.s.)	X7R	2200 +10,-10%	5.7	5.0	2.0	3.5 min.	0.3 min.



Safety Standard Recognized Type GB (IEC60384-14 Class X2)

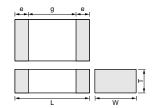
■ Features

- 1. Chip monolitic ceramic capacitor (certified as conforming to safety standards) for AC line.
- 2. A new monolithic structure for small, highcapacitance capable of operating at high-voltage levels.
- 3. Compared to lead type capacitors, this new capacitor is greatly downsized and low-profiled to 1/10 or less in volume, and 1/4 or less in height.
- 4. The type GB can be used as an X2-class capacitor.
- 5. The type GC can be used as an X1-class and Y2-class capacitor.
- 6. +125 degree C guaranteed.
- 7. Only for reflow soldering.

■ Applications

- Ideal use as Y capacitor or X capacitor for various switching power supply.
- Ideal use as linefilter for MODEM.





Part Number	Dimensions (mm)						
Part Number	L	L W T		e min.	g min.		
GA355D	5.7 ±0.4	5.0 ±0.4	2.0 ±0.3	0.3	4.0		
GA355X	5.7 ±0.4 5.0 ±0.4		2.7 ±0.3	0.3	4.0		

■ Standard Recognition

	Standard No.	Status of R	Rated	
	Standard No.	Type GB	Type GC	Voltage
UL	UL1414	_	©*	
BSI		_	0	
VDE	EN132400	0	0	AC250V
SEV		0	0	(r.m.s.)
SEMKO		0	0	
EN132400 Class		X2	X1, Y2	

*: Line By Pass only

Part Number	Rated Voltage (V)	TC Code	Capacitance (pF)	Length L (mm)	Width W (mm)	Thickness T (mm)	Electrode g (mm)	Electrode e (mm)
GA355DR7GB103KY02L	AC250 (r.m.s.)	X7R	10000 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GB153KY02L	AC250 (r.m.s.)	X7R	15000 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355DR7GB223KY02L	AC250 (r.m.s.)	X7R	22000 +10,-10%	5.7	5.0	2.0	4.0 min.	0.3 min.
GA355XR7GB333KY06L	AC250 (r.m.s.)	X7R	33000 +10,-10%	5.7	5.0	2.7	4.0 min.	0.3 min.

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GA3 Series Specifications and Test Methods

Operating					
Temperatu	ıre Range	−55 to +125°C	-		
Appearan	nce	No defects or abnormalities.	Visual inspection.		
Dimensio	ns	Within the specified dimensions.	Using calipers.		
Dielectric Strength		No defects or abnormalities.	No failure shall be observed when voltage as table is applied between the terminations for 60±1 s, provided the charge/discharge current is less than 50mA. Test voltage Type GB DC1075V Type GC/GD/GF AC1500V (r.m.s.)		
Insulation F (I.R.)	Resistance	More than $6{,}000M\Omega$	The insulation resistance shall be measured with 500±50V and within 60±5 s of charging.		
Capacita	nce	Within the specified tolerance.	The capacitance/D.F. shall be measured at 20°C at a frequency of		
		0.025 max.	1±0.2kHz and a voltage of 1±0.2V (r.m.s.) •Pretreatment Perform a heat treatment at 150±₁8℃ for 60±5 min and then let sit for 24±2 h at room condition.		
Capacitance Temperature Characteristics		Cap. Change Within ±15%	The range of capacitance change compared with the 25°C value within −55 to +125°C shall be within the specified range. •Pretreatment Perform a heat treatment at 150±18°C for 60±5 min and then let sit for 24±2 h at room condition.		
	Appearance	No defects or abnormalities.	As in Fig., discharge is made 50 times at 5 s intervals from		
	I.R.	More than 1,000M Ω	the capacitor(Cd) charged at DC voltage of specified.		
Discharge Test (Application: Type GC)	Dielectric Strength	Pass the item No.4.	R3 R1 T 10kV V Cd Cd Ct R2 Ct : Capacitor under test Cd : 0.001μF R1 : 1,000Ω R2 : 100ΜΩ R3 : Surge resistance		
Adhesive Strength of Termination		No removal of the terminations or other defect shall occur.	Solder the capacitor to the testing jig (glass epoxy board) shown in Fig.1 using a eutectic solder. Then apply 10N force in the direction of the arrow. The soldering shall be done either with an iron or using the reflow method and shall be conducted with care so that the soldering is uniform and free of defects such as heat shock. 10N, 10±1s Speed: 1.0mm/s Glass Epoxy Board Fig.1		
	Appearance	No defects or abnormalities.	Solder the capacitor to the test jig (glass epoxy board).		
	Capacitance	Within the specified tolerance.	The capacitor shall be subjected to a simple harmonic motion having a total amplitude of 1.5mm, the frequency being varied		
Vibration Resistance	D.F.	0.025 max.	uniformly between the approximate limits of 10 and 55Hz. The frequency range, from 10 to 55Hz and return to 10Hz, shall be traversed in approximately 1 min. This motion shall be applied for a period of 2 h in each 3 mutually perpendicular directions (total of 6 h). Solder resist Glass Epoxy Board		
	Dimension Dimension Disclaration I (I.R.) Capacitan Dissipatic Factor (D Capacitar Temperat Character Discharge Test (Application: Type GC) Adhesive of Termin	Dimensions Dielectric Strength Insulation Resistance (I.R.) Capacitance Dissipation Factor (D.F.) Capacitance Temperature Characteristics Appearance I.R. Discharge Test (Application: Type GC) Dielectric Strength Adhesive Strength of Termination Appearance Capacitance Vibration Resistance	Dimensions Within the specified dimensions.		

[&]quot;Room condition" Temperature : 15 to 35℃, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa



GA3 Series Specifications and Test Methods

No.	Ite	em	Specification	Test Method				
	Deflection		No cracking or marking defects shall occur.	Solder the capacitor to the testing jig (glass epoxy board) shown in Fig.2 using a eutectic solder. Then apply a force in the direction shown in Fig. 3. The soldering shall be done either with an iron or using the reflow method and shall be conducted with care so that the soldering is uniform and free of defects such as heat shock.				
12			LXW Dimension (mm) (mm) a b c d 4.5×2.0 3.5 7.0 2.4 4.5×3.2 3.5 7.0 3.7 5.7×2.8 4.5 8.0 3.2 5.7×5.0 4.5 8.0 5.6 Fig.2	Pressurizing speed :1.0mm/s Pressurize Pressurize (in mm) Fig.3				
13	Solderab Terminati		75% of the terminations is to be soldered evenly and continuously.	Immerse the capacitor in a solution of ethanol (JIS-K-8101) and rosin (JIS-K-5902) (25% rosin in weight proportion). Immerse in eutectic solder solution for 2±0.5 s at 235±5°C. Immersing speed: 25±2.5mm/s				
		Appearance Capacitance Change	No marking defects. Within ±10%	Preheat the capacitor as table. Immerse the capacitor in eutectic solder solution at 260±5°C for 10±1 s. Let sit at room condition for 24±2 h, then measure.				
		I.R.	More than 1,000M Ω	•Immersing speed : 25±2.5mm/s •Pretreatment				
14	Resistance to Soldering Heat	Dielectric Strength	Pass the item No.4.	Perform a heat treatment at 150 ⁺ _{.10} °C for 60±5 min and then let sit for 24±2 h at room condition. *Preheating Step Temperature Time 1 100°C to 120°C 1 min. 2 170°C to 200°C 1 min.				
		Appearance Capacitance Change	No marking defects. Within ±15%	Fix the capacitor to the supporting jig (glass epoxy board) shown in Fig.4 using a eutectic solder. Perform the five cycles according to the four heat treatments				
		D.F.	0.05 max.	 listed in the following table. Let sit for 24±2 h at room condition, then measure. 				
		I.R.	More than $3{,}000\text{M}\Omega$	Step Temperature (°C) Time (min)				
	Temperature			1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3				
15	Cycle	Dielectric Strength	Pass the item No.4.	•Pretreatment Perform a heat treatment at 150 ± 18 ℃ for 60±5 min and then let sit for 24±2 h at room condition. Solder resist Glass Epoxy Board Fig.4				
		Appearance	No marking defects.	, , , , , , , , , , , , , , , , , , ,				
	11	Capacitance Change	Within ±15%	Cit the constituent 4010° and to let up 11' and 12' an				
16	Humidity (Steady	D.F.	0.05 max.	Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500±12 h.				
	State)	I.R.	More than $3,000M\Omega$	Remove and let sit for 24±2 h at room condition, then measure.				
		Dielectric Strength	Pass the item No.4.					

"Room condition" Temperature : 15 to 35°C, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa

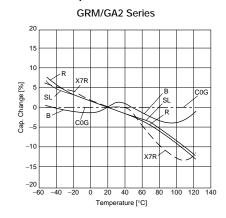
GA3 Series Specifications and Test Methods

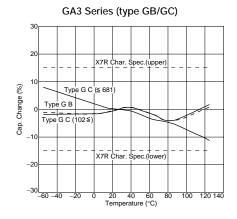
No.	Ite	m	Specification Test Method				Test Method	
		Appearance Capacitance Change	No marking defects. Within ±20%		Impulse Voltage Each individual capacitor shall be subjected to a 2.5kV (Type GC/GF:5kV)Impulses (the voltage			
		D.F.	0.05 max.			value means zero to peak) for three times. Then the capacitors are		
		I.R.	More than 3,000MΩ		applied to life test.		•	
17	Life	Dielectric Strength				% max.	ge as Table for 1,000 h at 125 ⁺² / ₋₆ °C, relative humidity	
						Type	Applied voltage	
			Pass the item No.4.			GB	AC312.5V (r.m.s.), except that once each hour the voltage is increased to AC1,000V (r.m.s.) for 0.1s.	
					_	GC GD GF	AC425V (r.m.s.), except that once each hour the voltage is increased to AC1,000V (r.m.s.) for 0.1s.	
		Appearance	No marking defects.					
		Capacitance Change	Within ±15%			he rated voltage at 40±2°C and relative humidity 90 to		
18	Humidity Loading	D.F.	0.05 max.			0±24 h. Remove and let sit for 24±2 h at room		
	Loading	I.R.	More than $3{,}000M\Omega$			hen measure.		
		Dielectric Strength	Pass the item No.4.					

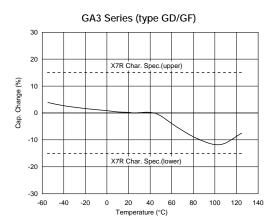
 $[&]quot;Room\ condition"\ \ Temperature: 15\ to\ 35\%,\ \ Relative\ humidity: 45\ to\ 75\%,\ \ Atmosphere\ pressure: 86\ to\ 106kPa$

GRM/GA2/GA3 Series Data (Typical Example)

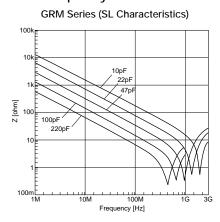
■ Capacitance-Temperature Characteristics

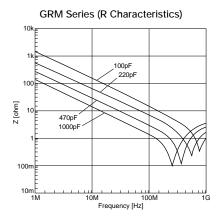






■ Impedance-Frequency Characteristics





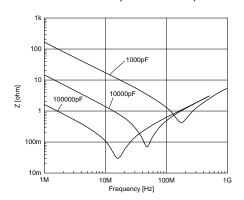
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GRM/GA2/GA3 Series Data (Typical Example)

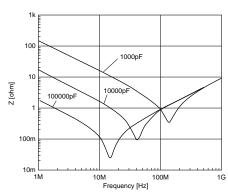
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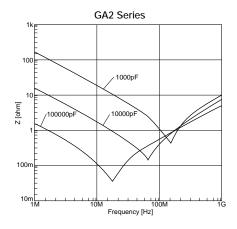
■ Impedance-Frequency Characteristics

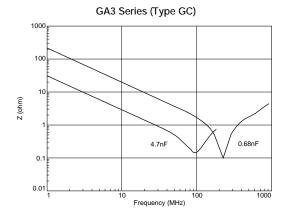
GRM Series (X7R Char. 250V)

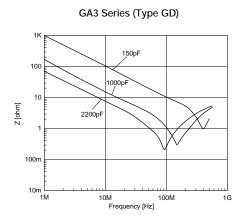


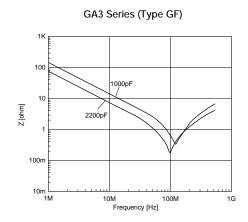
GRM Series (B/X7R Char. 630V)











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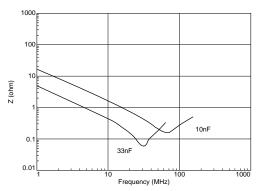
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GRM/GA2/GA3 Series Data (Typical Example)

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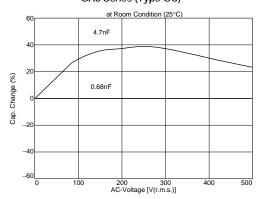
■ Impedance-Frequency Characteristics

GA3 Series (Type GB)



■ Capacitance-AC Voltage Characteristics

GA3 Series (Type GC)



GA3 Series (Type GD/GF)

