

300W 2-Phase Interleaved Synchronous Buck-Boost Converter

DESCRIPTION

Demonstration circuit 2253A is a high power, high efficiency, 2-phase interleaved synchronous buck-boost converter with a 6V to 36V input range. It can supply a 25A maximum load current with a 12V output. This demo board features 2x LTC3789EGN controllers.

The **LTC[®]3789** is a high performance current-mode buck-boost switching regulator controller that operates from input voltages above, below or equal to the output voltage, while an output current feedback loop provides support for output current limit and battery charging. With a wide 4V to 38V (40V maximum) input and output range and seamless, low noise transitions between operating regions, the LTC3789 is ideal for automotive, telecom and battery-powered systems.

The light load operating mode of the controller is determined through the MODE/PLLIN pin. By default, the forced continuous mode (CCM) operation is pre-selected on this demo board. Switching frequency is preset at about 200kHz. Two paralleling schemes are available for this demo board and by default the method of shared I_{TH} pins is adopted. Please refer to the Quick Start Procedure section for the optional Master-Slave paralleling scheme. To shut down the converter, force the RUN pin below 1.2V (JP1: OFF) Please refer to LTC3789 data sheet for more detailed information.

Design files for this circuit board are available at
<http://www.linear.com/demo/DC2253A>

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PERFORMANCE SUMMARY

Specifications are at $T_A = 25^\circ\text{C}$

| PARAMETER | CONDITION | VALUE |
|-----------------------------------|--|---|
| Input Voltage Range | | 6V to 36V |
| Output Voltage, V_{OUT} | $V_{IN} = 6\text{V to } 36\text{V}$, $I_{OUT} = 0\text{A to } 25\text{A}$ | 12V $\pm 2\%$ |
| Maximum Output Current, I_{OUT} | $V_{IN} = 6\text{V to } 36\text{V}$, $V_{OUT} = 12\text{V}$ | 25A |
| Typical Output Ripple | $V_{IN} = 36\text{V}$, $I_{OUT} = 25\text{A}$ (20MHz BW) $V_{IN} = 12\text{V}$, $I_{OUT} = 25\text{A}$ (20MHz BW) $V_{IN} = 6\text{V}$, $I_{OUT} = 25\text{A}$ (20MHz BW) | 36mV _{P-P} 200mV _{P-P} 380mV _{P-P} |
| Typical Efficiency | $V_{IN} = 12\text{V}$, $V_{OUT} = 12\text{V}$, $I_{OUT} = 25\text{A}$, see Figure 3 | 97.8% |
| Typical Switching Frequency | | 200kHz |

DEMO MANUAL DC2253A

QUICK START PROCEDURE

Demonstration circuit 2253A is easy to set up to evaluate the performance of the LTC3789EGN. Refer to Figure 1 for the proper measurement equipment setup and follow the procedure below:

1. With power off, connect the input power supply to V_{IN} (6V to 36V) and GND (input return).
2. Connect the 12V output load between V_{OUT} and GND (Initial load: no load).
3. Connect the DVMs to the input and output. Set the default jumper position, JP1: ON.
4. Turn on the input power supply and check for the proper output voltages. V_{OUT} should be $12V \pm 2\%$.
5. Once the proper output voltages are established, adjust the loads within the operating range and observe the output voltage regulation, ripple voltage and other parameters.

Note: When measuring the output or input voltage ripple, do not use the long ground lead on the oscilloscope probe. See Figure 2 for the proper scope probe technique. Short, stiff leads need to be soldered to the (+) and (-) terminals of an output capacitor. The probe's ground ring needs to touch the (-) lead and the probe tip needs to touch the (+) lead.

Optional Master-Slave Parallelizing Scheme

Besides the default paralleling scheme by tying the I_{TH} pins together, another optional Master-Slave scheme can be achieved on the demo board to obtain a better sharing of the inductor currents and output currents between phases. Please refer to the schematic in Page 8. To implement it,

1. Remove R67, R69 and R70.
2. Populate R68, R71 with 0Ω .
3. Set R_{FB3} 5~10% higher than R_{FB1} and set $R_{FB4} = R_{FB2}$.
4. Choose the current reference divider R65 and R66 so that when the V_{out} is regulated, the voltage drop on R65 is equal to V_{ILIM} , where V_{ILIM} is the output current limit threshold voltage. For example, when I_{LIM} pin is grounded, $V_{ILIM} = 50mV$. For $V_{OUT} = 12V$, select $R65 = 100\Omega$ and $R66 = 24k\Omega$ and then the voltage drop on R65 will be 50mV.

QUICK START PROCEDURE

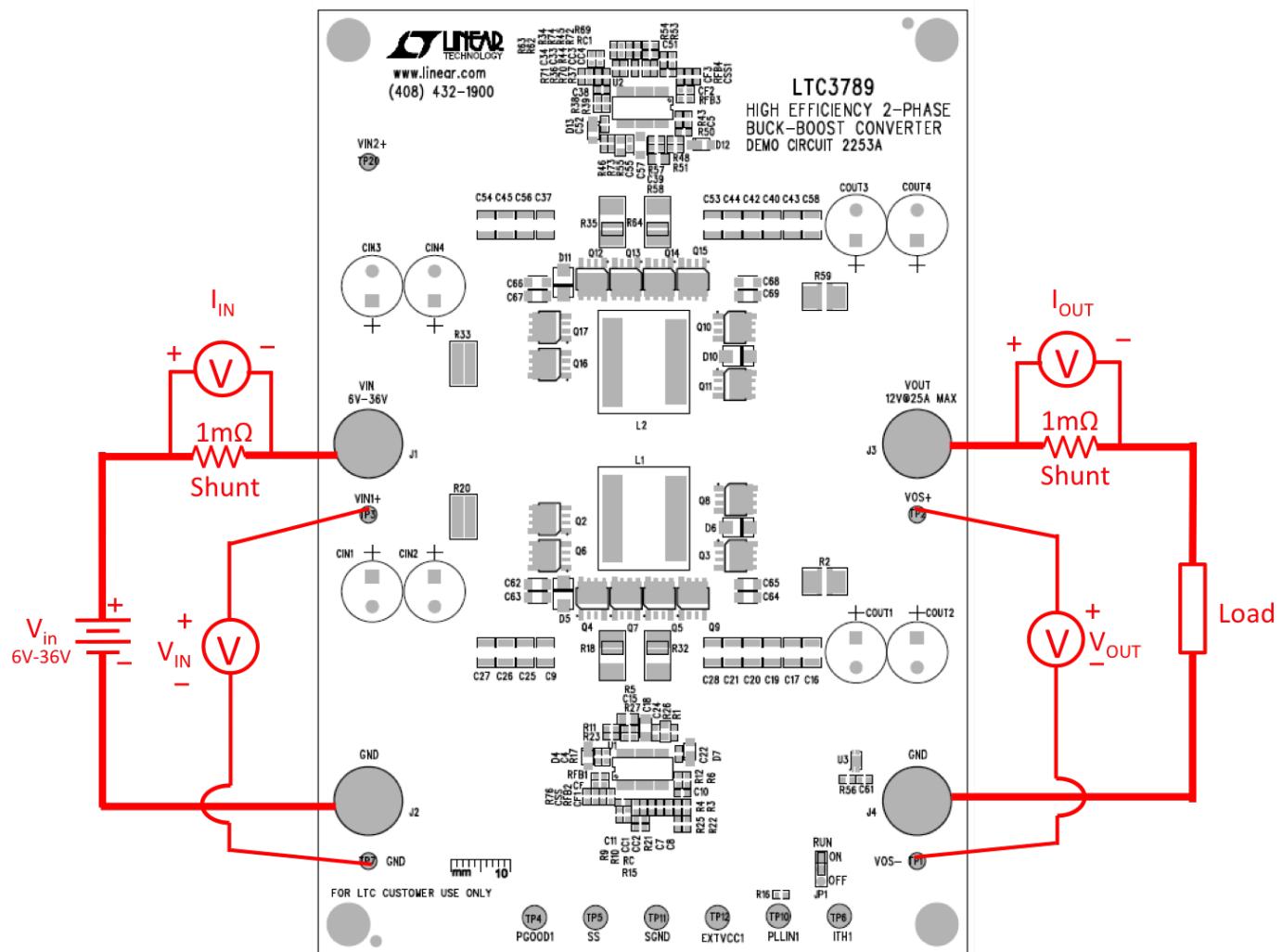


Figure 1. Proper Measurement Equipment Setup

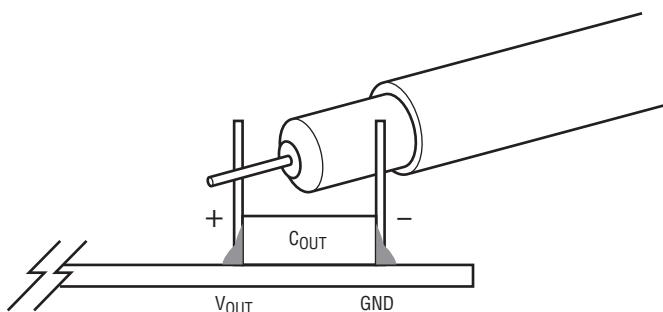


Figure 2. Measuring Output Voltage Ripple

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QUICK START PROCEDURE

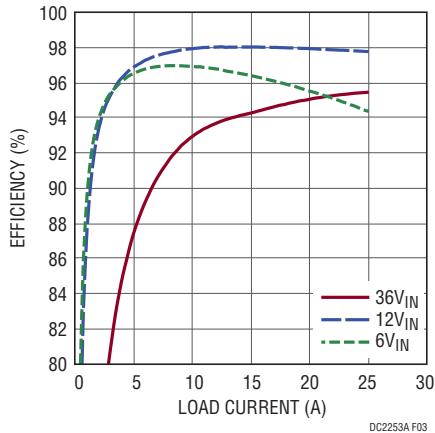


Figure 3. Efficiency vs Load Current ($V_{OUT} = 12V$, CCM)

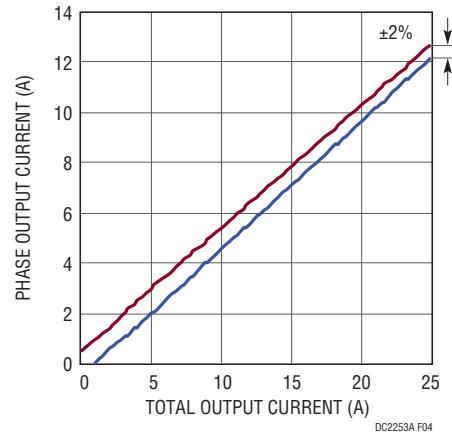


Figure 4. Output Current Sharing ($V_{IN} = 6V$, $V_{OUT} = 12V$)

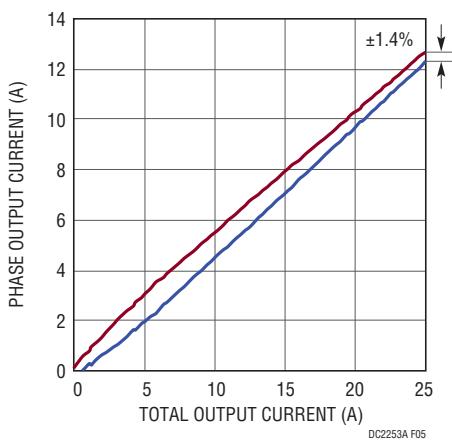


Figure 5. Output Current Sharing ($V_{IN} = 12V$, $V_{OUT} = 12V$)

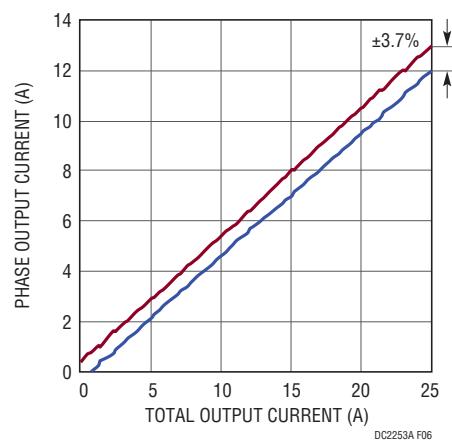


Figure 6. Output Current Sharing ($V_{IN} = 36V$, $V_{OUT} = 12V$)

QUICK START PROCEDURE

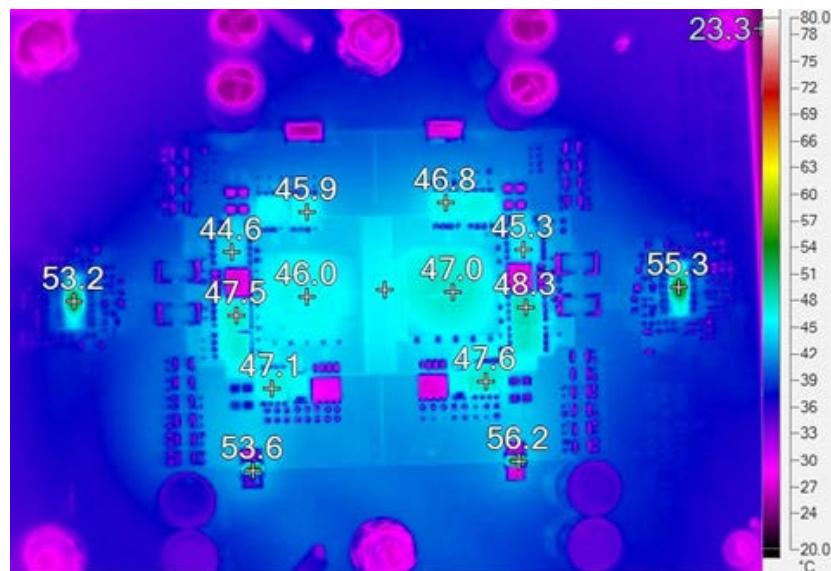


Figure 7. Thermal Performance ($V_{IN} = 12V$, $V_{OUT} = 12V$, 25A Load, No Air Flow)

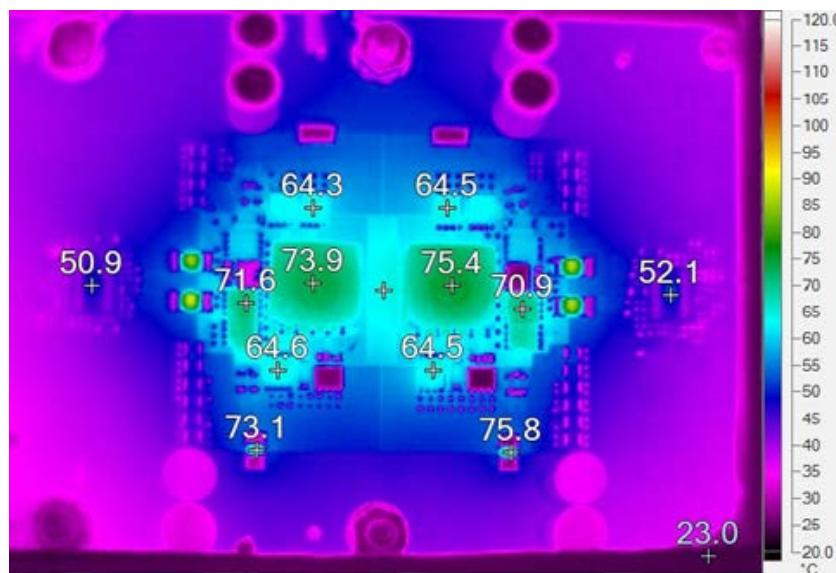


Figure 8. Thermal Performance ($V_{IN} = 6V$, $V_{OUT} = 12V$, 25A Load, 200LFM)

DEMO MANUAL DC2253A

QUICK START PROCEDURE

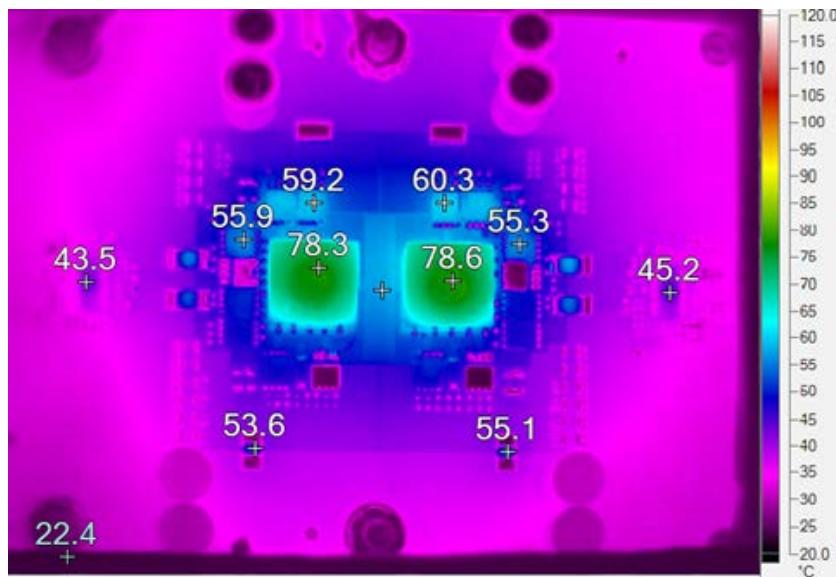


Figure 9. Thermal Performance ($V_{IN} = 36V$, $V_{OUT} = 12V$, 25A Load, 200LFM)

DEMO MANUAL DC2253A

PARTS LIST

| ITEM | QTY | REFERENCE | PART DESCRIPTION | MANUFACTURER/PART NUMBER |
|------|-----|--|-----------------------------------|------------------------------|
| 1 | 2 | CC1, CC4 | CAP., COG, 100pF, 50V, 10% 0603 | AVX, 06035A101KAT2A |
| 2 | 2 | CC2, CC3 | CAP., X7R, 0.01µF, 50V, 10% 0603 | AVX, 06035C103KAT2A |
| 3 | 5 | CSS1, C15, C39, C61, CSS | CAP., X7R, 0.1µF, 50V, 10% 0603 | AVX, 06035C104KAT2A |
| 4 | 0 | CF1, CF2, CF3, C7, C8, CF, C23 | CAP., 0603 OPTIONAL | |
| 5 | | C29, C30, C31-C34 | | |
| 6 | | C12, C13, C59, C60 | CAP., 1206 OPTIONAL | |
| 7 | | C14, C35, C36, C41, C46-C50 | CAP., 1210 OPTIONAL | |
| 8 | 4 | C62, C63, C66, C67 | CAP., X7R, 2.2µF, 50V, 10% 1206 | KEMET C1206C225K5RACTU |
| 9 | 4 | C64, C65, C68, C69 | CAP., X7R, 2.2µF, 25V, 10% 1206 | AVX 12063C225KAT2A |
| 10 | 2 | C11, C51 | CAP., NPO, 68pF, 50V, 10% 0603 | AVX, 06035A680KAT2A |
| 11 | 2 | C10, C38 | CAP., X5R, 4.7µF, 10V, 10% 0603 | AVX, 0603ZD475KAT2A |
| 12 | 2 | C24, C55 | CAP., X7R, 1µF, 16V, 20% 0603 | AVX, 0603YC105MAT2A |
| 13 | 4 | CIN1, CIN2, CIN3, CIN4 | CAP., ALUM, 270µF, 50V, 20% | SUN ELECTRONICS, 50ME270WX+T |
| 14 | 4 | COUT1, COUT2, COUT3, COUT4 | CAP., OS-CON, 330µF, 25V, 20% | SANYO, 25SEPF330M |
| 15 | 12 | C16, C17, C19, C20, C21, C28 | CAP., X7R, 22µF, 16V, 20% 1210 | AVX, 1210YC226MAT2A |
| 16 | | C40, C42, C43, C44, C53, C58 | | |
| 17 | 4 | C4, C5, C22, C52 | CAP., X7R, 0.22µF, 16V, 20% 0603 | AVX, 0603YC224MAT2A |
| 18 | 8 | C9, C25, C26, C27 | CAP., X7R, 3.3µF, 50V, 20% 1210 | AVX, 12105C335MAT2A |
| 19 | | C37, C45, C54, C56 | | |
| 20 | 2 | C18, C57 | CAP., X5R, 10µF, 6.3V, 20% 1206 | AVX, 12066D106MAT2A |
| 21 | 4 | D4, D7, D12, D13 | DIODE, SCHOTTKY 1A 60V POWERDI123 | DIODE INC., DFLS160-7 |
| 22 | 4 | D5, D6, D10, D11 | DIODE, SCHOTTKY 3A 40V SMA | DIODE INC., B340A-13-F |
| 23 | 1 | D8 | DIODE, ZENER 5.1V 350MW SOT23-3 | DIODE INC., BZX84C5V1-7-F |
| 24 | 1 | JP1 | HEADER, 3 PIN 0.079 SINGLE ROW | SAMTEC, TMM-103-02-L-S |
| 25 | 1 | XJP1 | SHUNT, .079" CENTER | SAMTEC, 2SN-BK-G |
| 26 | 4 | J2, J4, J5, J6 | STUD, TESTPIN | PEM KFH-032-10 |
| 27 | 8 | J1, J2, J3, J4 (x2) | NUT, BRASS 10-32 | ANY #10-32 |
| 28 | 4 | J1, J2, J3, J4 | RING, LUG #10 | KEYSTONE, 8205, #10 |
| 29 | 4 | J1, J2, J3, J4 | WASHER, TIN PLATED BRASS | ANY #10, #10EXT BZ TN |
| 30 | 2 | L1, L2 | INDUCTOR, 3µH | COILCRAFT LNC. XAL1580-302ME |
| 31 | 6 | Q2, Q4, Q6, Q16, Q17, Q12 | MOSFET N-CHANNEL | INFINEON, BSC027N04LS |
| 32 | 6 | Q3, Q5, Q10, Q15, Q9, Q14 | MOSFET N-CHANNEL | INFINEON, BSC010NE2LS |
| 33 | 0 | Q7, Q8, Q11, Q13 OPT | | |
| 34 | 1 | RFB1 | RES., CHIP., 113k, 0.1W, 1% 0603 | YAGEO, RC0603FR-07113KL |
| 35 | 1 | RFB2 | RES., CHIP., 8.06k, 0.1W, 1% 0603 | YAGEO, RC0603FR-078K06L |
| 36 | 4 | R18, R32, R35, R64 | RES., CHIP., 0.006Ω, 2W, 1% 2512 | SUSUMU., KRL3264E-C-R006 |
| 37 | 2 | R2, R59 | Sense RES 0.003Ω 1W 1% 2512 SMD | YAGEO, PR2512FKF070R003L |
| 38 | 12 | R3, R4, R9, R10, R13, R14, R36 | RES., CHIP., 100Ω, 0.1W, 1% 0603 | YAGEO, RC0603FR-07100RL |
| 39 | | R37, R40, R41, R53, R54 | | |
| 40 | 2 | R5, R58 | RES., CHIP, 5.1Ω, 0.1W, 5% 0805 | YAGEO, RC0805JR-075R1L |
| 41 | 0 | R6, R12, R15, R22, R28, R29, R38, R39 | RES., 0603, OPTIONAL | |
| 42 | | R63, R68, R71, R74, R75, R65, R66, R73 | | |

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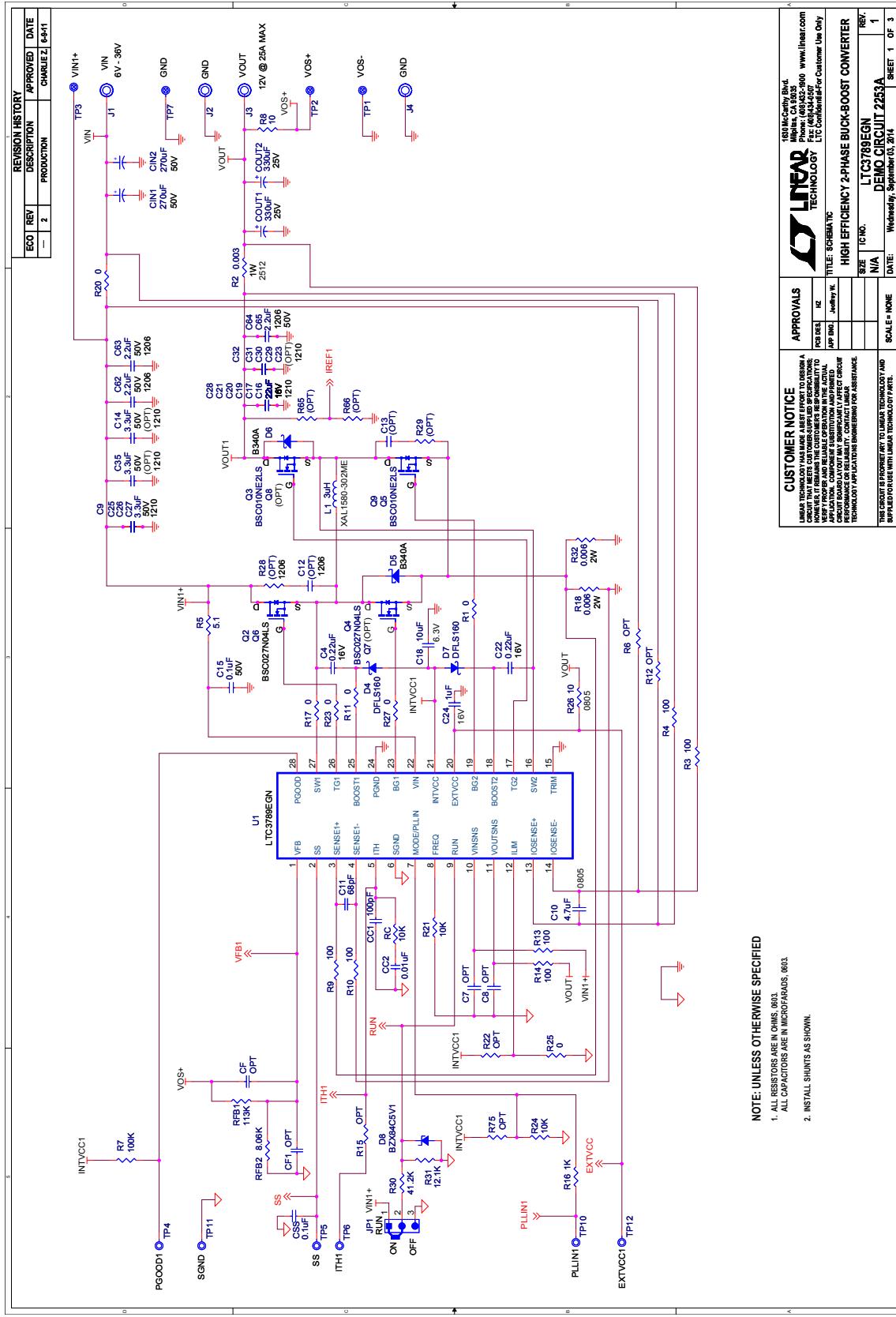
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PARTS LIST

| ITEM | QTY | REFERENCE | PART DESCRIPTION | MANUFACTURER/PART NUMBER |
|------|-----|------------------------------|-----------------------------------|-----------------------------------|
| 43 | | RFB3, RFB4 | | |
| 44 | | R28, R29, R60, R61 | RES., 1206, OPTIONAL | |
| 45 | 2 | R7, R50 | RES., CHIP., 100k, 0.1W, 1% 0603 | YAGEO, RC0603FR-07100KL |
| 46 | 1 | R8 | RES., CHIP., 10Ω, 0.1W, 5% 0603 | YAGEO, RC0603JR-0710RL |
| 47 | 2 | R26, R55 | RES., CHIP., 10Ω, 0.1W, 5% 0805 | YAGEO, RC0805JR-0710RL |
| 48 | 17 | R1, R11, R17, R23, R25 | RES., CHIP., 0Ω 1% 0603 | YAGEO, RC0603FR-070RL |
| 49 | | R27, R43, R46, R48, R51, R76 | | |
| 50 | | R57, R62, R67, R69, R70, R72 | | |
| 51 | 1 | R20, R33 | RES., CHIP., 0Ω 2512 | TEPRO, RN5326 |
| 52 | 2 | R16, R45 | RES., CHIP., 1k, 0.1W, 1% 0603 | YAGEO, RC0603FR-071KL |
| 53 | 6 | RC1, R21, R24, R34, R44, RC | RES., CHIP., 10k, 0.1W, 1% 0603 | YAGEO, RC0603FR-0710KL |
| 54 | 1 | R30 | RES., CHIP., 41.2k, 0.1W, 1% 0603 | YAGEO, RC0603FR-0741K2L |
| 55 | 1 | R31 | RES., CHIP., 12.1k, 0.1W, 1% 0603 | YAGEO, RC0603FR-0712K1L |
| 56 | 1 | R56 | RES., CHIP., 499k, 0.1W, 1% 0603 | YAGEO, RC0603FR-07499KL |
| 57 | 5 | TP1, TP2, TP3, TP7, TP20 | TESTPOINT, TURRET, .061" PBF | MILL-MAX, 2308-2-00-80-00-00-07-0 |
| 58 | 6 | TP4, TP5, TP6, TP10-TP12 | TESTPOINT, TURRET, .094" PBF | MILL-MAX, 2501-2-00-80-00-00-07-0 |
| 59 | 2 | U1, U2 | I.C., LTC3789EGN SSOP N | LINEAR TECH., LTC3789EGN#PBF |
| 60 | 1 | U3 | I.C., LTC6908CDCB-1 2mm × 3mm | LINEAR TECH., LTC6908CDCB-1 |
| 61 | 4 | MTGS AT 4 CORNERS | STAND-OFF, NYLON 0.5" | KEYSTONE, 8833 (SNAP ON) |
| 62 | 1 | | FAB, PRINTED CIRCUIT BOARD | DEMO CIRCUIT FT228A |
| 63 | 2 | STENCILS | STENCIL BOTH SIDES | STENCIL FT228A |

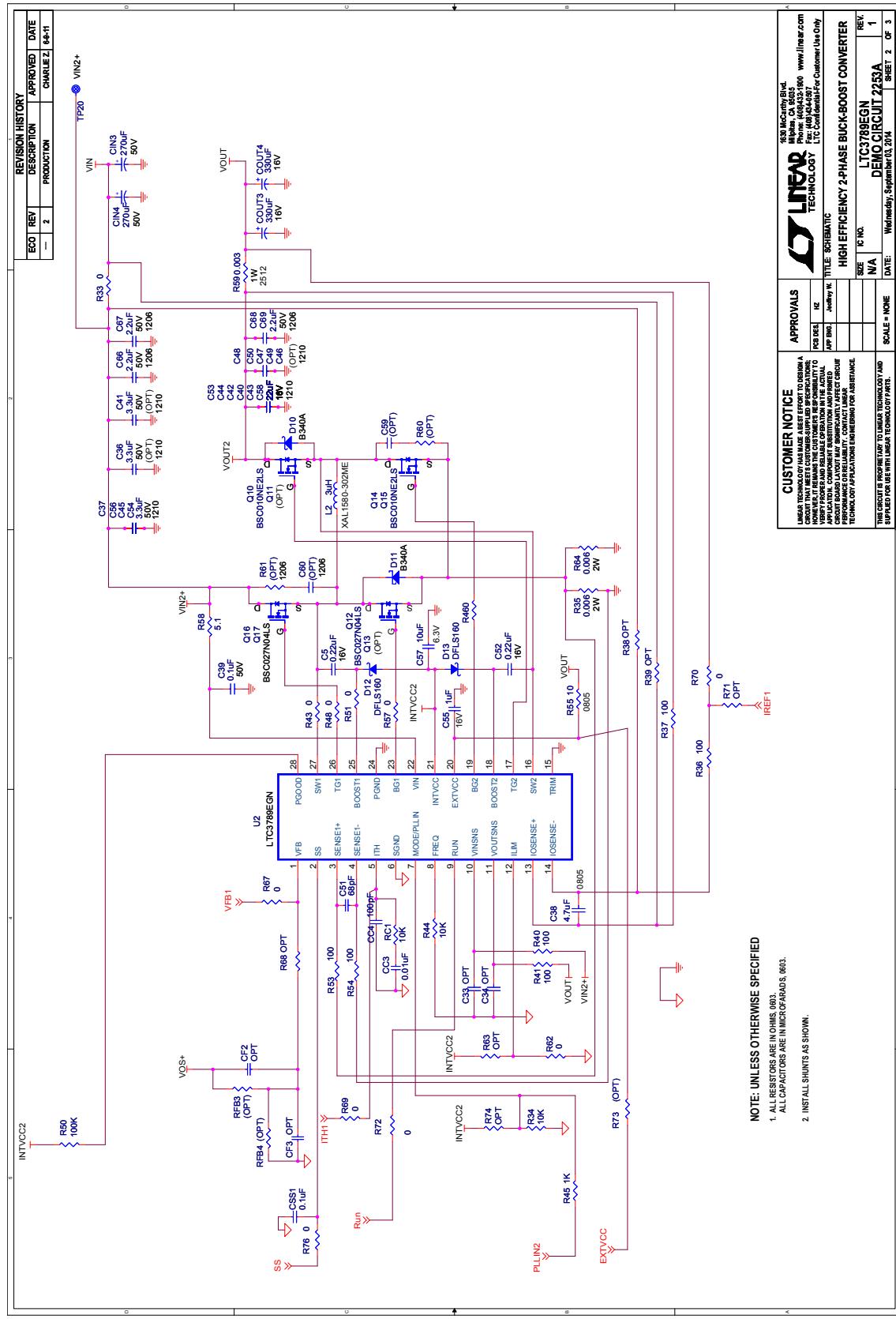
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SCHEMATIC DIAGRAM



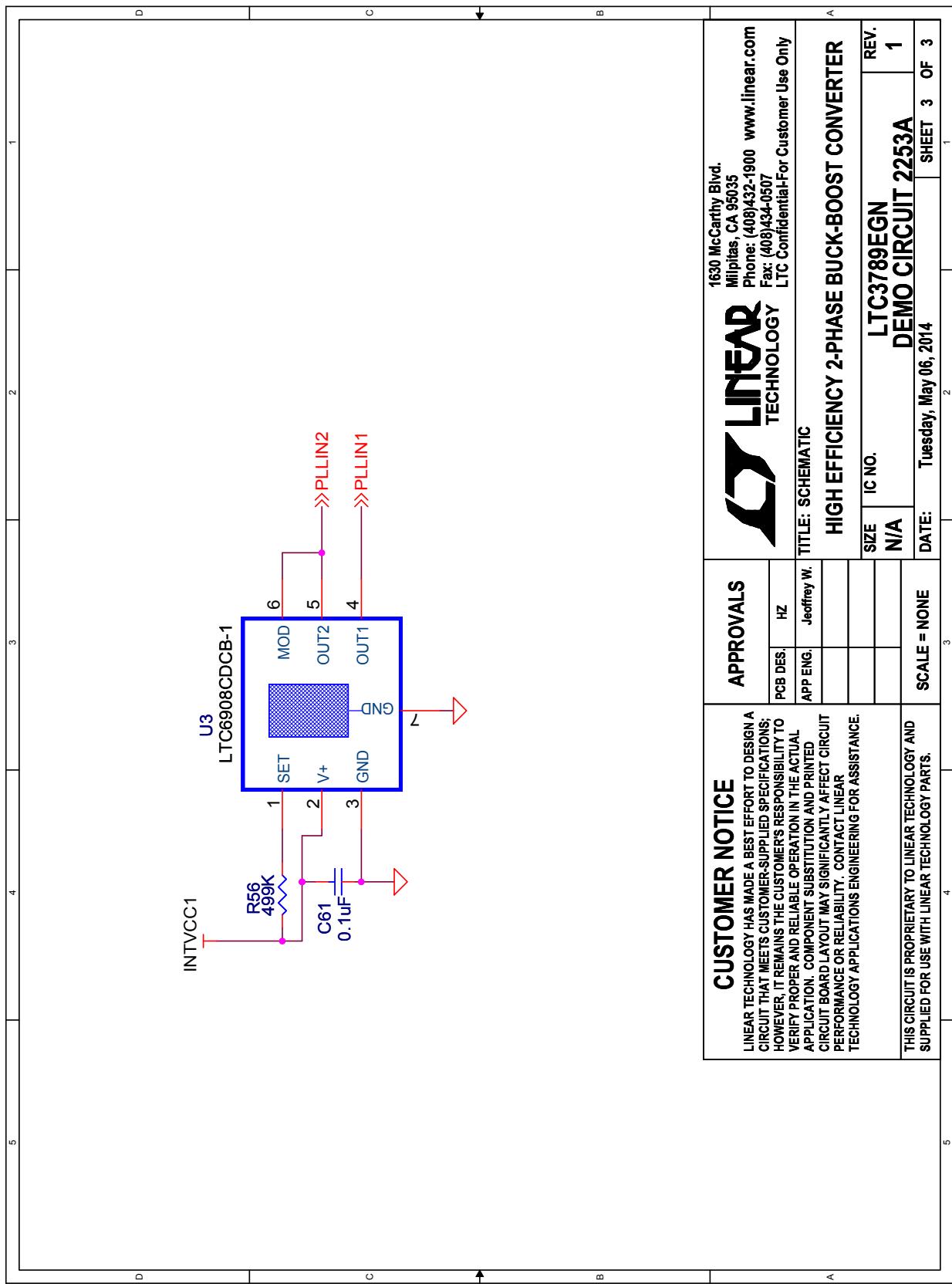
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SCHEMATIC DIAGRAM



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SCHEMATIC DIAGRAM



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This notice contains important safety information about temperatures and voltages. For further safety concerns, please contact a LTC application engineer.

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