

#### SinglFuse<sup>™</sup> SF-0603FP-M Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- Fast-acting precision fuse
- UL 248-14 compliant
- RoHS compliant\* and halogen free\*\*
- Multilayer SMD design
- Surface mount packaging for automated assembly

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# SF-0603FP-M Series - Fast Acting Precision Surface Mount Fuses

#### **Clearing Time Characteristics for Series**

| % of Current Dating | Clearing Time at 25 °C |             |  |
|---------------------|------------------------|-------------|--|
| % of Current Rating | Min.                   | Max.        |  |
| 100 %               | 4 hours                | _           |  |
| 200 %               | 0.01 seconds           | 5 seconds   |  |
| 300 %               | 0.001 seconds          | 0.2 seconds |  |

#### **Additional Information**

Click these links for more information:



#### **Electrical Characteristics**

| Model           | Rated CurrentResistanceRated(A)(Ω) Typ.***Voltage | Resistance | Resistance Rated | Interrupting         | Typical               | Certifications        |
|-----------------|---|------------|------------------|----------------------|-----------------------|-----------------------|
| Model           |   | Rating     | I²t (A²s)****    | cUL: <u>E198545</u>  |                       |                       |
| SF-0603FP050M-2 | 0.50  | 0.995      |                  |                      | 0.0094                | <ul> <li>✓</li> </ul> |
| SF-0603FP075M-2 | 0.75  | 0.448      |                  | 50 A @ 32 VDC        | 0.0194                | ✓                     |
| SF-0603FP100M-2 | 1.00  | 0.2786     |                  |                      | 0.0365                | ✓                     |
| SF-0603FP125M-2 | 1.25  | 0.2040     |                  |                      | 0.0636                | <ul> <li>✓</li> </ul> |
| SF-0603FP150M-2 | 1.50  | 0.1423     |                  | 0.0960               | <ul> <li>✓</li> </ul> |                       |
| SF-0603FP175M-2 | 1.75  | 0.0945     |                  | 0.141                | <ul> <li>✓</li> </ul> |                       |
| SF-0603FP200M-2 | 2.00  | 0.0726     | 32 VDC           | VDC<br>35 A @ 32 VDC | 0.212                 | <ul> <li>✓</li> </ul> |
| SF-0603FP250M-2 | 2.50  | 0.0458     |                  |                      | 0.303                 | <ul> <li>✓</li> </ul> |
| SF-0603FP300M-2 | 3.00  | 0.0388     |                  |                      | 0.465                 | <ul> <li>✓</li> </ul> |
| SF-0603FP350M-2 | 3.50  | 0.0279     |                  | 0.737                | <ul> <li>✓</li> </ul> |                       |
| SF-0603FP400M-2 | 4.00  | 0.0229     |                  | 1.162                | <ul> <li>✓</li> </ul> |                       |
| SF-0603FP450M-2 | 4.50  | 0.0189     |                  | 1.697                | <ul> <li>✓</li> </ul> |                       |
| SF-0603FP500M-2 | 5.00  | 0.0149     |                  |                      | 2.646                 | 1                     |

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

\*\*\*\* Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.

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\*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

\*\*Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (CI) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

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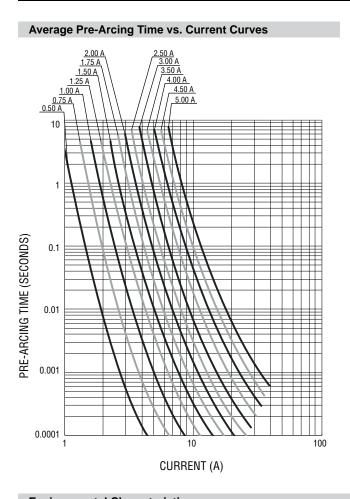
## SinglFuse<sup>™</sup> SF-0603FP-M Series Applications

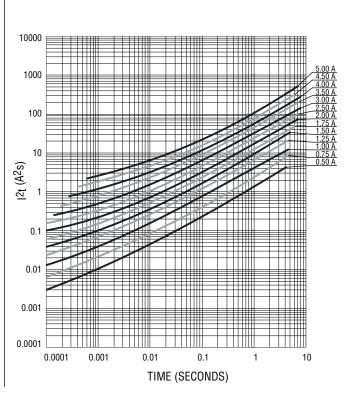
- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)









LED lighting

Power tools

Average I<sup>2</sup>t vs. t Curves

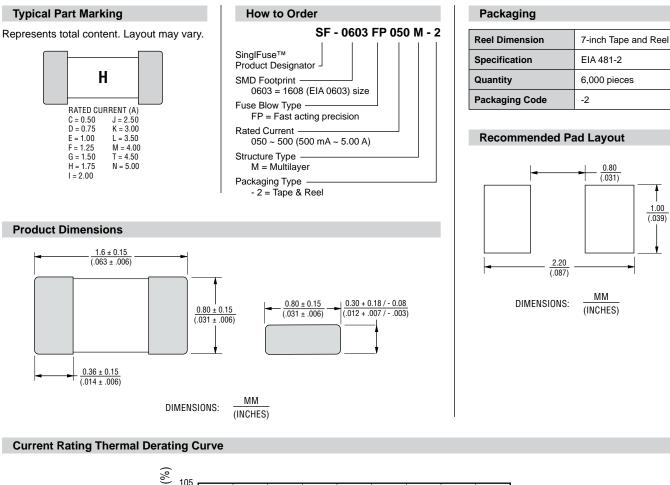
| Environmental Characteristics |                                 |
|-------------------------------|---------------------------------|
| Operating Temperature         | 55 °C to +125 °C                |
| Storage Conditions            |                                 |
| Temperature                   | +5 °C to +35 °C                 |
| Humidity                      |                                 |
| Shelf Life                    | 2 years from manufacturing date |
| Moisture Sensitivity Level    |                                 |
| ESD Classification (HBM)      |                                 |

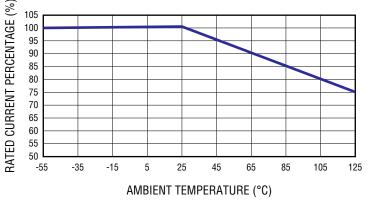
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## SF-0603FP-M Series - Fast Acting Precision Surface Mount Fuses

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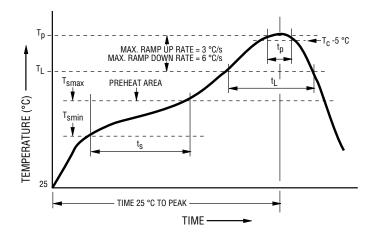
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# SF-0603FP-M Series - Fast Acting Precision Surface Mount Fuses

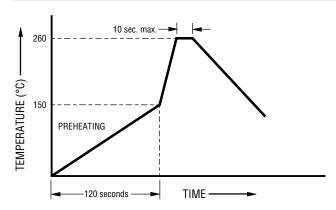
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#### **Solder Reflow Recommendations**



| Profile Feature  | Pb-Free Assembly   |
|--|--------------------|
| Preheat / Soak:  |                    |
| Temperature Min. (T <sub>smin</sub> )  | 150 °C             |
| Temperature Max. (T <sub>smax</sub> )  | 200 °C             |
| Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )          | 60~120 seconds     |
| Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )                               | 3 °C / second max. |
| Liquidous Temperature (T <sub>L</sub> )  | 217 °C             |
| Time ( $t_L$ ) maintained above $T_L$  | 60~150 seconds     |
| Peak Package Body<br>Temperature (T <sub>p</sub> )                             | 260 °C             |
| Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$ | 30 seconds*        |
| Ramp Down Rate $(T_p \text{ to } T_L)$   | 6 °C / second max. |
| Time 25 °C to Peak Temperature   | 8 minutes max.     |

\* Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.



#### **Recommended Temperature Profile for Wave Soldering**

Wave soldering is suitable for 0603 size models.

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#### **Reliability Testing**

| No. | Test                      | Requirement  | Test Condition  | Test Reference            |
|-----|---------------------------|--|---|---------------------------|
| 1   | Soldering heat resistance | DCR change ≤ ±10 %<br>No mechanical damage   | One dip at 260 °C for 60 seconds  | MIL-STD-202<br>Method 210 |
| 2   | Solderability             | Minimum 95 % coverage  | One dip at 245 °C for 5 seconds   | MIL-STD-202<br>Method 208 |
| 3   | Thermal shock             | DCR change ≤ ±10 %<br>No mechanical damage   | 100 cycles between -65 °C and +125 °C   | MIL-STD-202<br>Method 107 |
| 4   | Moisture resistance       | DCR change ≤ ±15 %<br>No excessive corrosion   | 10 cycles   | MIL-STD-202<br>Method 106 |
| 5   | Salt spray                | DCR change ≤ ±10 %<br>No excessive corrosion   | 48 hour exposure, 5 % salt solution   | MIL-STD-202<br>Method 101 |
| 6   | Mechanical vibration      | DCR change ≤ ±10 %<br>No mechanical damage   | 0.4 inch D.A. or 30 G between<br>5-3000 Hz  | MIL-STD-202<br>Method 204 |
| 7   | Mechanical shock          | DCR change ≤ ±10 %<br>No mechanical damage   | 1500 G, 0.5 ms, half-sine shocks  | MIL-STD-202<br>Method 213 |
| 8   | Life                      | No electrical "opens" during testing<br>Voltage drop change shall be less<br>than ±20 % of initial value | 80 % rated current (75 % for < 1 A fuses)<br>for 2000 hours at ambient temperature<br>between +20 °C and +30 °C | Refer to STP<br>document  |

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