Advanced Synchronous Rectifier Controller for LLC Resonant Converter

The FAN6248 is an advanced synchronous rectifier (SR) controller that is optimized for LLC resonant converter topology with minimum external components. It has two driver stages for driving the SR MOSFETs which are rectifying the outputs of the secondary transformer windings. The two gate driver stages have their own sensing inputs and operate independently of each other. The adaptive parasitic inductance compensation function minimizes the body diode conduction maximizing the efficiency. The advanced control algorithm allows stable SR operation over entire load range. FAN6248 has two different versions - FAN6248HAMX having higher turn-off threshold voltage and FAN6248HBMX having lower turn-off threshold voltage.

Features

- Highly Integrated Self-contained Control of Synchronous Rectifier with a Minimum External Component Count
- Optimized for LLC Resonant Converter
- Anti Shoot-through Control for Reliable SR Operation
- Separate 100 V Rated Sense Inputs for Sensing the Drain and Source Voltage of each SR MOSFET
- Adaptive Parasitic Inductance Compensation to Minimize the Body **Diode Conduction**
- SR Current Inversion Detection under Light Load Condition
- Light Load Detection
- Adaptive Minimum On Time for Noise Immunity
- Operating Voltage Range up to 30 V
- Low Start-up and Stand-by Current Consumption
- Operating Frequency Range from 25 kHz up to 700 kHz
- SOIC-8 Package
- High Driver Output Voltage of 10.5 V to Drive All MOSFET Brands to the Lowest RDS ON
- Low Operating Current in Green Mode (typ. 350 μA)
- These Devices are Pb-Free, Halogen Free and are RoHS Compliant

Applications

- High Power Density Laptop Adapter
- High Power Density Adapter
- Large Screen LCD-TV, PDP-TV, RP-TV Power
- High-efficiency Desktop and Server Power Supplies
- Networking and Telecom Power Supplies
- High Power LED Lighting



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SOIC-8 CASE 751EB

MARKING DIAGRAM



= Frequency, H: High, L: Low

= V_{TH OFF} Level, A or B

Ζ = Assembly Plant Code Χ

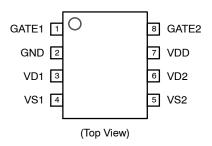
= Year Code

U

= Two Week Code

= Die Run Code

PIN CONNECTIONS



ORDERING INFORMATION

See detailed ordering and shipping information on page 3 of this data sheet.

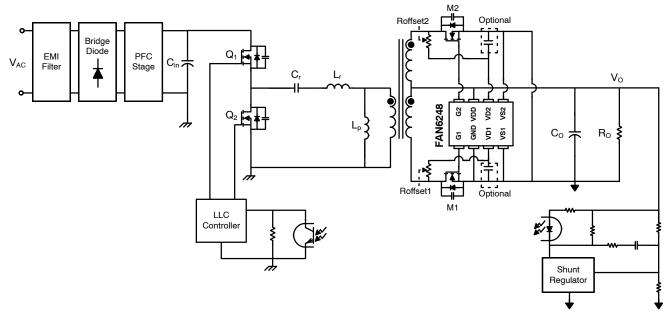


Figure 1. Typical Application Schematic of FAN6248

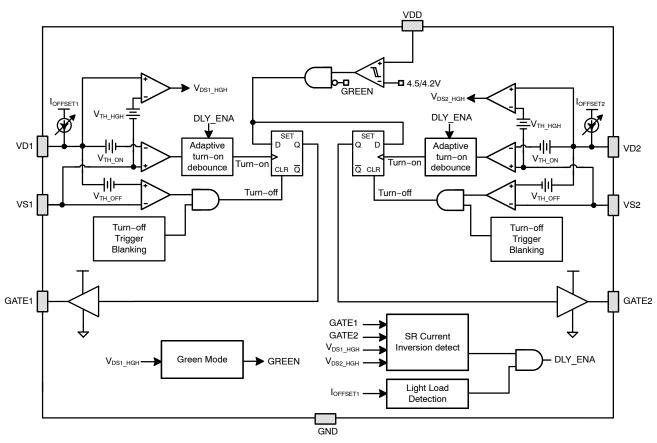


Figure 2. Internal Block Diagram of FAN6248

PIN DESCRIPTION

Pin Number	Pin Name	Description	
1	GATE1	Gate drive output for SR1	
2	GND	Ground	
3	VD1	Synchronous rectifier drain sense input. A $I_{OFFSET1}$ current source flows out of the DRAIN pin such that an external series resistor can be used to adjust the synchronous rectifier turn-off threshold. The $I_{OFFSET1}$ current source is turned off when V_{DD} is under-voltage or when switching is disabled in green mode	
4	VS1	Synchronous rectifier source sense input for SR1	
5	VS2	Synchronous rectifier source sense input for SR2	
6	VD2	Synchronous rectifier drain sense input. A I _{OFFSET2} current source flows out of the DRAIN pin such that an external series resistor can be used to adjust the synchronous rectifier turn-off threshold. The I _{OFFSET2} current source is turned off when V _{DD} is under-voltage or when switching is disabled green mode	
7	VDD	Supply Voltage	
8	GATE2	Gate drive output for SR2	

ORDERING AND SHIPPING INFORMATION

Ordering Code	Device Marking	V _{TH_OFF1} / V _{TH_OFF2}	Package	Shipping [†]
FAN6248HAMX	FAN6248HA	130 mV / 228 mV	SOIC-8	2500 / Tape & Reel
FAN6248HBMX	FAN6248HB	100 mV / 175 mV	SOIC-8	2500 / Tape & Reel

[†]For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, <u>BRD8011/D</u>.

MAXIMUM RATINGS

Symbol	Parameter			Max	Unit
V_{DD}	Power Supply Input Pin Voltage	Power Supply Input Pin Voltage			V
$V_{D1,}V_{D2}$	Drain Sense Input Pin Voltage	9	-1	100	V
V _{GATE1} , V _{GATE2}	Gate Drive Output Pin Voltage			30	V
V _{S1} , V _{S2}	Source Sense Input Pin Volta	Source Sense Input Pin Voltage			V
P _D	Power Dissipation (T _A = 25°C)			0.625	W
Θ_{JA}	Thermal Resistance (Junction-to-Ambient Thermal)			165	°C/W
TJ	Operating Junction Temperature			150	°C
T _{STG}	Storage Temperature Range			150	°C
T _L	Lead Temperature (Soldering) 10 Seconds			260	°C
ESD	Electrostatic Discharge Capability			4	kV
	Charged Device Model, JESD22-C101			1.75	

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

THERMAL CHARACTERISTICS

Symbol	Rating	Value	Unit
$R_{\psi JT}$	Thermal Characteristics	22	°C/W
$R_{ heta JA}$	Thermal Characteristics	165	°C/W

RECOMMENDED OPERATING CONDITIONS

Symbol	Parameter	Min	Max	Unit
V_{DD}	VDD Pin Supply Voltage to GND (Note 2)	0	27	V
V_{D1}, V_{D2}	Drain Sense Input Pin Voltage	-0.7	100	V
V _{S1} , V _{S2}	Source Sense Input Pin Voltage	-0.4	0.4	V
T _A	Operating Ambient Temperature (Note 3)	-40	+125	°C

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

^{1.} All voltage values are with respect to the GND pin.

^{2.} Allowable operating supply voltage V_{DD} can be limited by the power dissipation of FAN6248 related to switching frequency, load capacitance and ambient temperature.

Allowable operating ambient temperature can be limited by the power dissipation of FAN6248 related to switching frequency, load capacitance on GATE pin and V_{DD}.

ELECTRICAL CHARACTERISTICS ($V_{DD} = 12 \text{ V}$ and $T_{J} = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$ unless otherwise specified)

·			Тур	Max	Unit
			1		1
Turn-On Threshold	V _{DD} rising	4.3	4.5	4.7	V
Turn-Off Threshold	V _{DD} falling	4.0	4.2	4.4	V
Operating Current	f _{SW} = 100 kHz, C _{GATE} = 3.3 nF	7	8.5	10	mA
	V _{DD} = V _{DD ON} - 0.1 V			200	μΑ
Operating Current in Green Mode	V _{DD} = 12 V (no switching)		350	500	μΑ
SENSING SECTION			1		I
Comparator Input Offset Voltage		-1	0	1	mV
I _{OFFSET1} and I _{OFFSET2}	Maximum of adaptive offset current (15 steps, 9 μA resolution) IOFFSET=IOFFSET_STEP15	112.5	135	157.5	μΑ
Turn-On Threshold	R_{DRAIN} = 0 Ω (includes comparator input offset voltage)	-290	-240	-190	mV
Turn on delay for de-bounce time when turn-on delay mode is disabled by detecting normal SR current	From V_{DS} falling below $V_{TH\ ON}$ to V_{GATE} rising above $V_{G\ HG}$ (With 50 mV overdrive), $C_{GATE}=0$ nF		80		ns
Turn on delay for de-bounce time when turn-on delay mode is enabled by detecting SR current inversion for HA and HB version	From V_{DS} falling below $V_{TH\ ON}$ to V_{GATE} rising above $V_{G\ HG}$ (With 50 mV overdrive), C_{GATE} = 0 nF		380		ns
First Level Turn-Off Threshold for HA and LA version	R_{DRAIN} = 0 Ω (includes comparator input offset voltage)		130		mV
Second Level Turn-Off Threshold for HA version	$R_{DRAIN} = 0 \Omega$ (includes comparator input offset voltage)		228		mV
First Level Turn-Off Threshold for HB and LB version	R_{DRAIN} = 0 Ω (includes comparator input offset voltage)		100		mV
Second Level Turn-Off Threshold for HB version	$R_{DRAIN} = 0 \Omega$ (includes comparator input offset voltage)		175		mV
Comparator Delay for V _{TH_OFF1}	From V_{DS} rising above V_{TH} OFF to V_{GATE} falling below V_{G} [With 10 mV overdrive), C_{GATE} = 0 nF		80		ns
Drain Voltage High Detect Threshold	V _{DS} Rising	0.65	0.8	0.95	V
V _{TH_HGH} Detection Blanking Time for HA and HB version	From V _{DS} falling below V _{TH_ON}		400		ns
E AND MAXIMUM ON-TIME			•		
Adaptive Minimum On Time Ratio	Ratio between t _{ON_MIN} and SR conduction time of previous switching cycle		50		%
Minimum On-Time Lower Limit for HA and HB version			200		ns
Minimum On-Time Upper Limit for HA and HB version		0.96	1.2	1.44	μs
Minimum SR Conduction Time to enable SR for HA and HB version	The duration from turn-on trigger to V_{DS} rising above V_{TH_HGH}	380	600	820	ns
Maximum SR Turn-on Time for HA and HB version			15		μs
O TIME					
Dead time regulation target for HA and HB version	From V_{GATE} falling below V_{G_LW} to V_{DS} rising above V_{TH_HGH}		200		ns
	Turn-Off Threshold Operating Current Operating Current in Green Mode SENSING SECTION Comparator Input Offset Voltage IOFFSET1 and IOFFSET2 Turn-On Threshold Turn on delay for de-bounce time when turn-on delay mode is disabled by detecting normal SR current Turn on delay for de-bounce time when turn-on delay mode is enabled by detecting SR current inversion for HA and HB version First Level Turn-Off Threshold for HA and LA version Second Level Turn-Off Threshold for HB and LB version Second Level Turn-Off Threshold for HB version Comparator Delay for V _{TH_OFF1} Drain Voltage High Detect Threshold V _{TH_HGH} Detection Blanking Time for HA and HB version E AND MAXIMUM ON-TIME Adaptive Minimum On Time Ratio Minimum On-Time Lower Limit for HA and HB version Minimum SR Conduction Time to enable SR for HA and HB version Maximum SR Turn-on Time for HA and HB version Maximum SR Turn-on Time for HA and HB version	Turn-Off Threshold Operating Current Turn-Off Threshold Operating Current in Green Mode VDD = VDD_ON - 0.1 V Operating Current in Green Mode VDD = 12 V (no switching) SENSING SECTION Comparator Input Offset Voltage IOFFSET1 and IOFFSET2 Maximum of adaptive offset current (15 steps, 9 µA resolution) IOFFSET=IOFFSET_STEP15 Turn-On Threshold Turn-On Threshold Turn on delay for de-bounce time when turn-on delay mode is disabled by detecting normal SR current Turn on delay for de-bounce time when turn-on delay mode is enabled by detecting SR current inversion for HA and HB version First Level Turn-Off Threshold for HA and LA version Second Level Turn-Off Threshold for HB and LB version First Level Turn-Off Threshold for HB and LB version Second Level Turn-Off Threshold for HB and LB version First Level Turn-Off Threshold for HB and LB version Comparator Delay for V _{TH_OFF1} From V _{DS} rising above V _{TH_OFF} to V _{GATE} falling below V _{TH_OFF} to V _{GATE} falling below V _{GATE} in the V	Turn-Off Threshold	Turn-Off Threshold V _{DD} falling 4.0 4.2 Operating Current from the state of the	Turn-Off Threshold V_{DD} falling $A_{DD} = A_{DD} = $

^{*}Not tested but guaranteed by design

ELECTRICAL CHARACTERISTICS ($V_{DD} = 12 \text{ V}$ and $T_{J} = -40 ^{\circ}\text{C}$ to $+125 ^{\circ}\text{C}$ unless otherwise specified) (continued)

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
REGULATED DEAL	D TIME				-	
^t DEAD_H_LIGHT [*]	Dead time regulation target under light load condition for HA and HB version	From V_{GATE} falling below V_{G_LW} to V_{DS} rising above V_{TH_HGH}		250		ns
t _{TSDT} *	Too small dead time threshold to speed up I _{OFFSET} change (Speed up 2 times)	From V_{GATE} falling below V_{G_LW} to V_{DS} rising above V_{TH_HGH}		35		ns
K _{INV} *	Adaptive SR current inversion detection time Ratio between T _{INV} and SR conduction time of previous switching cycle	V_{GATE} > V_{G_HG} and V_{DS} > V_{TH_OFF}		12.5		%
GREEN MODE CO	NTROL					
tgrn_ent_h	Non-Switching Period to Enter Green Mode for HA and HB version	Non switching cycles between burst switching bundles	60	80	100	μs
tgrn_ent_dbnc_h	De-bounce time to Enter Green Mode for HA and HB version	De-bounce time after t _{GRN.ENT_H}	130	180	230	μs
tgrn_ext_h	Non-Switching Period to Exit Green for HA and HB version	Non switching cycles between burst switching bundles	30	40	50	μs
ηcsw_ext	Continuous switching cycles to exit Green Mode		7	11	15	cycle
ts_normal_h	Switching period to be recognized as normal switching for HA and HB version		13	20	27	μs
OUTPUT DRIVER S	SECTION				-	
V _{GATE_MAX}	Gate Clamping Voltage	12 V < V _{DD} < 25 V	9	10.5	12	V
V _{GATE_MAX_5} V	Gate Clamping Voltage	V _{DD} = 5 V	4.9			
V _{OL}	Output Voltage Low	V_{DD} = 12 V, V_{D1} = V_{D2} = 2 V, I_{GATE} = 50 mA			1.5	V
V _{OH}	Output Voltage High	V _{DD} = 12 V, I _{GATE} = -50 mA	7			V
I _{SOURCE} *	Peak Source Current for Turning On	V _{DD} = 12 V, V _{GATE} = 2 V		0.7		Α
I _{SINK} *	Peak Sink Current for Turning Off	V _{DD} = 12 V, V _{GATE} = 7 V		1.4		Α
t _R *	Rise Time	V_{DD} = 12 V, C_L = 3.3 nF, V_{GATE} = 2 V \rightarrow 7 V		50		ns
t _F *	Fall Time	V_{DD} = 12 V, C_L = 3.3 nF, V_{GATE} = 7 V \rightarrow 2 V		30		ns
V _{G_LW} *	Gate voltage considered as turned off for adaptive dead time control	Gate falling		2		V
V _{G_HG} *	Gate voltage considered as turned on for adaptive dead time control	Gate rising		2.8		V
SWITCHING FREQ	UENCY					
f _{MAX} *	Maximum Switching Frequency		700			kHz
f _{MIN} *	Minimum Switching Frequency				25	kHz

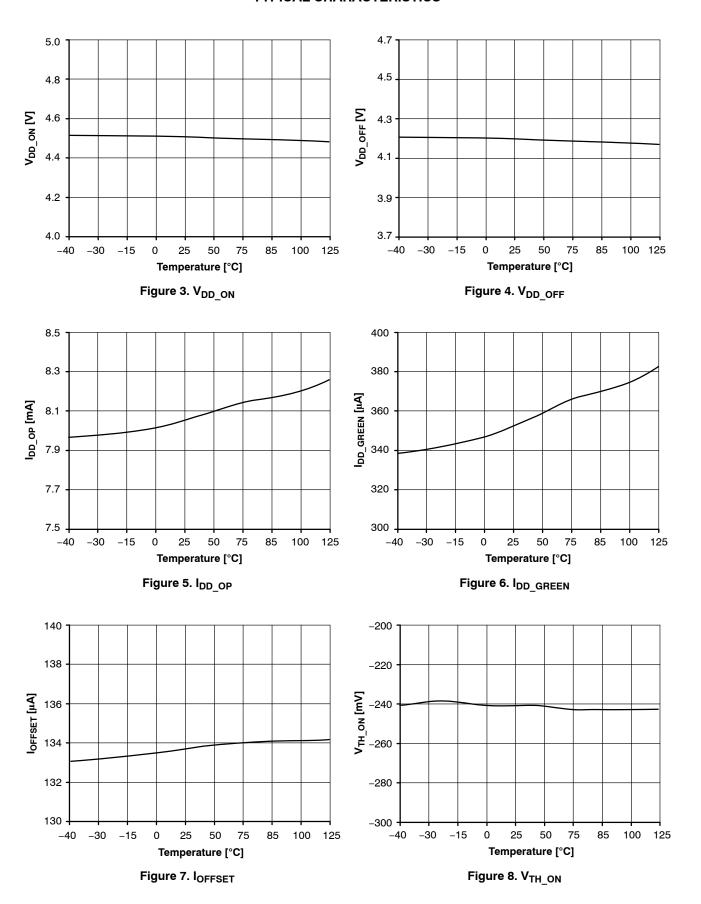
^{*}Not tested but guaranteed by design

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

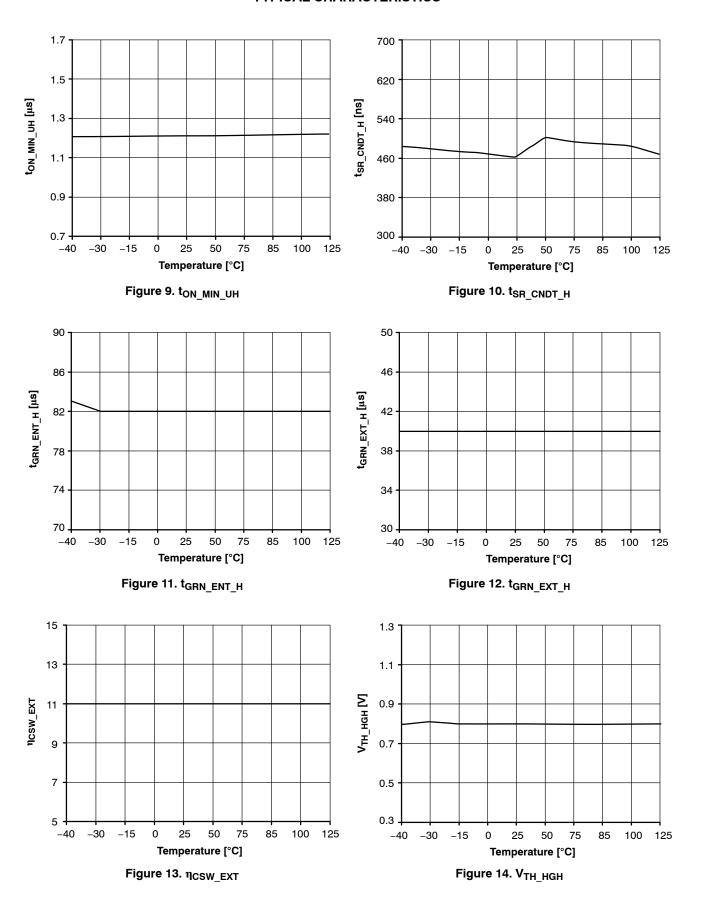
KEY DIFFERENT PARAMETERS FOR OPTIONS

Item	FAN6248HA	FAN6248HB
V _{TH_OFF1}	130 mV	100 mV
V _{TH_OFF2}	228 mV	175 mV
t _{ON_DLY2}	380 ns	380 ns
t _{DB_} HGH	400 ns	400 ns
ton_min_L	200 ns	200 ns
ton_min_u	1.2 μs	1.2 μs
tsr_cndt	0.6 μs	0.6 μs
t _{SR_MAX}	15 μs	15 μs
t _{DEAD}	200 ns	200 ns
^t DEAD_LIGHT	250 ns	250 ns
t _{GRN_ENT}	80 µs	80 μs
t _{S_NORMAL}	20 μs	20 μs

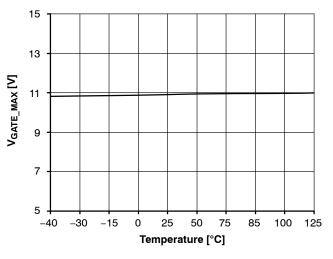
TYPICAL CHARACTERISTICS



TYPICAL CHARACTERISTICS



TYPICAL CHARACTERISTICS



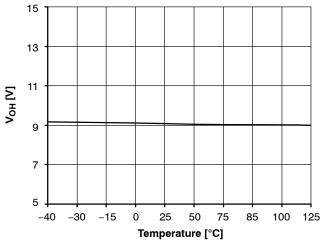


Figure 15. V_{GATE_MAX}

Figure 16. V_{OH}

APPLICATION INFORMATION

Basic Operation Principle

FAN6248 controls the SR MOSFET based on the instantaneous drain-to-source voltage sensed across DRAIN and SOURCE pins. Before SR gate is turned on, SR body diode operates as the conventional diode rectifier. Once the body diode starts conducting, the drain-to-source voltage drops below the turn-on threshold voltage $V_{TH\ ON}$ which triggers the turn-on of the SR gate. Then the drain-to-source voltage is determined by the product of turn-on resistance R_{ds} on of SR MOSFET and instantaneous SR current. When the drain-to-source voltage reaches the turn-off threshold voltage $V_{TH\ OFF}$ as SR MOSFET current decreases to near zero, FAN6248 turns off the gate. If a SR dead time is larger or smaller than the dead time regulation target t_{DEAD}, FAN6248 adaptively changes internal offset voltage to compensate the dead time. In addition, to prevent cross conduction SR operation, FAN6248 has 200 ns of turn-on blocking time just after alternating SR gate is turned off.

SR Turn-off Algorithm

Since a SR turn-off method determines SR conduction time and stable SR operation, the SR turn-off method is one of important feature of SR controllers. The SR turn-off method can be classified into two methods. The first method uses present information by an instantaneous drain voltage. This method is widely used and easy to realize, and can prevent late turn-off. However, it may show premature turn-off by parasitic stray inductances caused by PCB pattern and lead frame of SR MOSFET. The second method predicts SR conduction time by using previous cycle drain voltage information. Since it can prevent the premature turn-off, it is good for the system with constant operating frequency and turn-on time. However, in case of the frequency varying system, it may lead late turn-off so that negative current can flow in the secondary side.

To achieve both advantages, FAN6248 adopts mixed type control method as shown in Figure 17. Basically the instantaneous drain voltage V_{Drain} is compared with V_{TH_OFF} to turn off SR gate. Then, the offset voltage V_{offset} , which is determined by the product R_{offset} and I_{offset} , is added to V_{Drain} in order to compensate the stray inductance effect and maintain 200 ns of t_{DEAD} regardless of parasitic inductances. R_{offset} is an external resistor in Figure 1 and I_{offset} is an internal modulation current in Figure 2. Therefore, FAN6248 can show robust operation with minimum dead time.

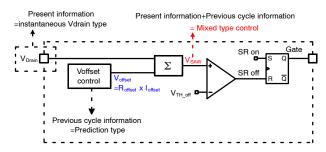


Figure 17. SR Turn-off Algorithm

Adaptive Dead Time Control

The stray inductances of the lead frame of SR MOSFET and PCB pattern induce positive voltage offset across drain–to–source voltage when SR current decreases. This makes drain–to–source voltage of SR MOSFET larger than the product of R_{ds_on} and instantaneous SR current, which results in premature turn–off of SR gate. Since the induced offset voltage changes as load condition changes, the dead time also changes with load variation. To compensate the induced offset voltage, FAN6248 has an adaptive virtual turn–off threshold voltage as shown in Figure 18 with a combination of variable internal turn–off threshold voltages V_{TH_OFF1} and V_{TH_OFF2} (2 steps) and modulated offset voltage V_{offset} (16 steps). The virtual turn–off threshold voltage can be expressed as:

Virtual
$$V_{TH OFF} = V_{TH OFF} - V_{offset}$$
 (eq. 1)

In FAN6248HA(B) version, if a dead time T_{DEAD} is larger than 200 ns of t_{DEAD_H} , as shown in Figure 19, V_{offset} decreases by one step in next switching cycle. As a result, the dead time is decreased by increase of virtual V_{TH_OFF} , and becomes close to t_{DEAD_H} , as shown in Figure 20. If the dead time is smaller than t_{DEAD_H} , the dead time is increased by the virtual V_{TH_OFF} decrease. Thus, the dead time is maintained at around t_{DEAD_H} regardless of parasitic inductances.

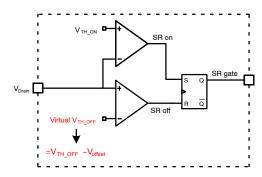


Figure 18. Virtual V_{TH OFF}

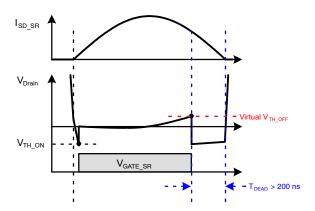


Figure 19. Premature SR Gate Turn-off (T_{DEAD} > t_{DEAD} H)

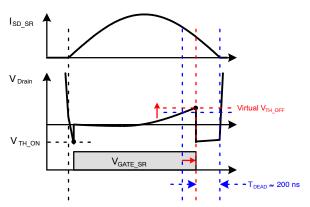


Figure 20. Dead Time Control to Maintain
T_{DEAD} ≈ t_{DEAD} H

Minimum Turn-on Time

When SR gate is turned on, there may be severe oscillation in drain-to-source voltage of SR MOSFET, which results in several mis-triggering turn-off as shown in Figure 21. To provide stable SR control without mis-trigger, it is desirable to have large turn-off blanking time (= minimum turn-on time) until the drain voltage oscillation attenuates. However, too large blanking time results in problems at light load condition where the SR conduction time is shorter than the minimum turn-on time. To solve this issue, FAN6248 has adaptive minimum turn-on time where the turn-off blanking time changes in accordance with the SR conduction time T_{SRCOND} measured in previous switching cycle. The SR conduction time is measured by the time from SR gate rising edge to the instant when drain sensing voltage V_{DS} s_R is higher than V_{TH} H_{GH}. From the previous cycle T_{SRCOND} measurement result, the minimum turn-on time is defined by 50% of T_{SRCOND} .

Capacitive Current Spike Detection

At heavy load condition, the body diode of SR MOSFET in LLC resonant converter starts conducting right after the primary side switching transition takes place. However, when the resonance capacitor voltage amplitude is not large enough at light load condition, the voltage across the magnetizing inductance of the transformer is smaller than the reflected output voltage. Thus, the secondary side SR body diode conduction is delayed until the magnetizing inductor voltage builds up to the reflected output voltage. However, the primary side switching transition can cause capacitive current spike and turn on the body diode of SR MOSFET for a short time as shown in Figure 22, which induces SR mis-trigger signal. Finally, the SR mis-trigger makes inversion current in the secondary side. If a proper algorithm is not provided to prevent the mis-trigger by the capacitive current spike, severe SR current inversion can happen.

To prevent the SR mis-trigger, FAN6248 has a capacitive current spike detection method. When SR current inversion occurs by the mis-tirgger signal, the drain sensing voltage of SR MOSFET becomes positive. In this condition, if V_{DS_SR} is higher than V_{TH_OFF} for $(T_{SRCOND}^*K_{INV})$, SR current inversion is detected. Then, FAN6248 increases turn-on delay from t_{ON_DLY} to t_{ON_DLY2} in next cycle. As a result, SR mis-trigger is prevented. To exit the SR current inversion detection mode, seven consecutive switching cycles without capacitive current spike are required.

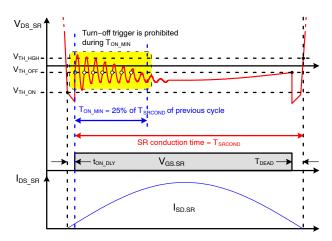


Figure 21. Minimum Turn-on Time

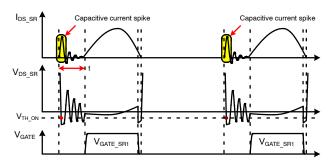


Figure 22. Capacitive Current Spike at Light Load Condition

Light Load Detection (LLD)

To guarantee stable operation under light load condition, FAN6248 adopts a light load detection function. The modulation current I_{OFFSET} is mainly used for the adaptive dead time control. When the output load is heavy, I_{OFFSET_STEP} decilines due to large di/dt in the secondary side current to maintain 200 ns of t_{DEAD} . On the contrary, I_{OFFSET_STEP} increases at light load condition by small di/dt of SR current. FAN6248 can detect light load condition by using this I_{OFFSET_STEP} as shown in Figure 23. When SR turn-off threshold voltage is V_{TH_OFF1} and the modulation current becomes I_{OFFEST_STEP8} , the light load detection is triggerd. In this mode, the turn-on delay is changed to t_{ON_DLY2} to prevent the SR inversion current, and dead time target becomes to 250 ns of t_{DEAD_LIGHT} in FAN6248HA and HB version.

Green Mode

When the power supply system operates at very light load condition, FAN6248 disables SR operation and enters into green mode operation. Once FAN6248 is in the green mode, all the major blocks are disabled to minimize the operating current. When V_{DS_SR} has no switching operation long than t_{GRN_ENT} during the burst mode of the primary side LLC controller, the green mode is enabled after $t_{GRN_ENT_DBNC}$ of debounce time. After then, FAN6248 exits the green mode when the non–switching time in the burst mode is less than $t_{GRN_EXT_H}$ or 11 consecutive switching cycles are detected as shown in Figure 24.

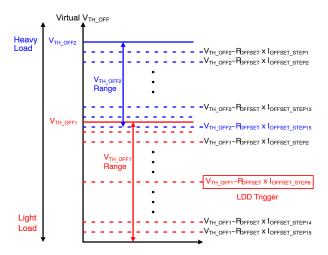


Figure 23. Light Load Detection

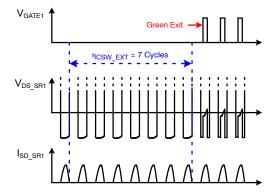
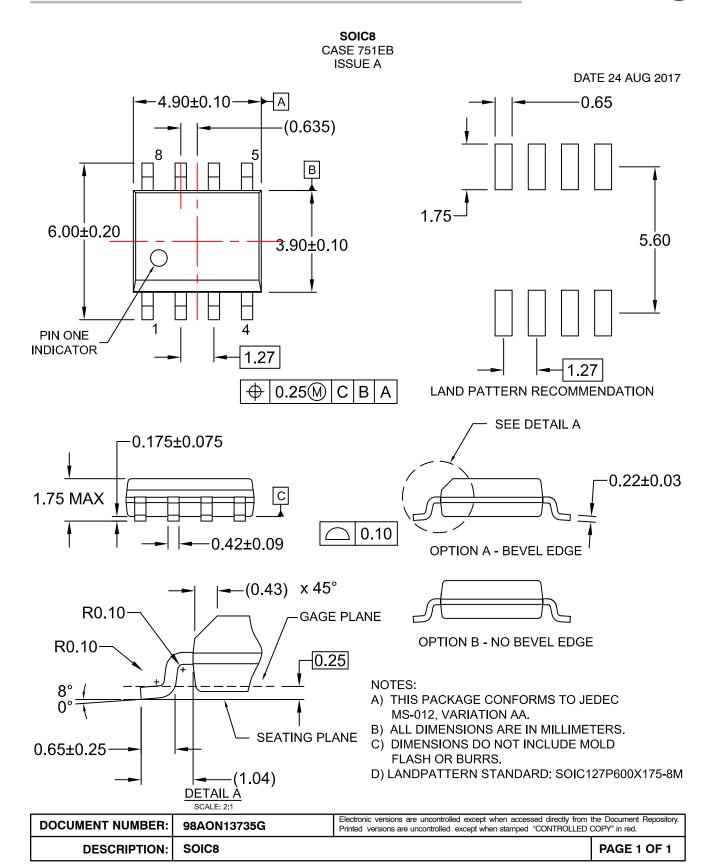


Figure 24. Green Mode Exit



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