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PRIMARY CHARACTERISTICS				
I _{F(AV)} 320 A				
Package	DO-9 (DO-205AB)			
Circuit configuration	Single			

FEATURES

Standard Recovery Diodes, (Stud Version), 320 A

- · Diffused diode
- · Wide current range
- High voltage ratings up to 1200 V
- · High surge current capabilities
- · Stud cathode and stud anode version
- Hermetic metal case
- · Designed and qualified for industrial level
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

TYPICAL APPLICATIONS

- Welders
- Power supplies
- Machine tool controls
- High power drives
- Medium traction applications
- · Battery charges
- Freewheeling diodes

MAJOR RATINGS AND CHARACTERISTICS					
PARAMETER	TEST CONDITIONS	VALUES	UNITS		
le		320	А		
I _{F(AV)}	Т _С	100	°C		
I _{F(RMS)}		500	А		
I _{FSM}	50 Hz	4500	А		
	60 Hz	4700	~		
l ² t	50 Hz	101	kA ² s		
1-1	60 Hz	92	KA-5		
V _{RRM}	Range	600 to 1200	V		
TJ		-40 to +180	°C		

ELECTRICAL SPECIFICATIONS

VOLTAGE RATINGS							
TYPE NUMBER	VOLTAGE CODE	V _{RRM} , MAXIMUM REPETITIVE PEAK REVERSE VOLTAGE V	V _{RSM} , MAXIMUM NON-REPETITIVE PEAK REVERSE VOLTAGE V	I _{RRM} MAXIMUM AT T _J = T _J MAXIMUM mA			
	60	600	700				
VS-240U(R) 80		800	900	15			
V3-2400(h)	100	1000	1100	15			
	120	1200	1300				



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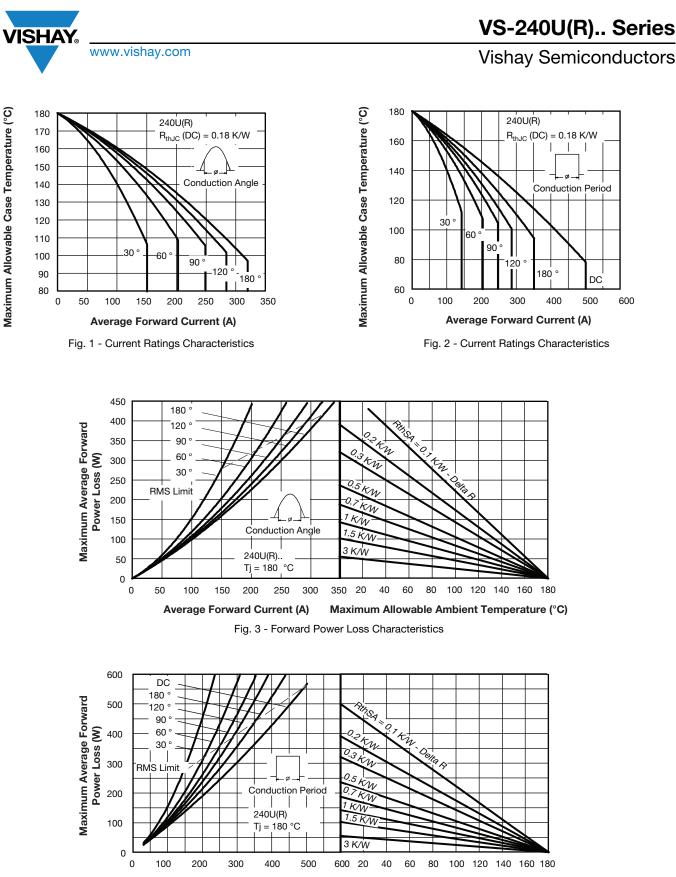
FORWARD CONDUCTION						
PARAMETER	SYMBOL	TEST CONDITIONS			VALUES	UNITS
Maximum average forward current		180° conduction, half sine wave		320	А	
at case temperature	IF(AV)		uction, nan sine	ewave	100	°C
Maximum RMS forward current	I _{F(RMS)}	DC at 80 °	DC at 80 °C case temperature			
		t = 10 ms	No voltage		4500	А
Maximum peak, one cycle forward, non-repetitive surge current		t = 8.3 ms	reapplied	Sinusoidal half wave,	4700	
	IFSM	t = 10 ms	100 % V _{RRM} reapplied		3800	
		t = 8.3 ms			4000	
		t = 10 ms	No voltage	initial $T_J = T_J$ maximum	101	kA ² s
Maximum I ² t for fusing	l ² t	t = 8.3 ms	reapplied		92	
Maximum i-t for fusing	1-1	t = 10 ms	100 % V _{BBM}		72	
		t = 8.3 ms	reapplied		66	
Maximum I ² √t for fusing	l²√t	t = 0.1 to 10 ms, no voltage reapplied			1010	kA²√s
Slope resistance	r _f	T. T. movimum			0.6	mΩ
Threshold voltage	V _{F(T0)}	$T_J = T_J$ maximum 0.83			V	
Maximum forward voltage drop	V _{FM}	$I_{pk} = 750 \text{ A}, T_{J} = 25 \text{ °C}, t_{p} = 10 \text{ ms sinusoidal wave}$ 1.33				V

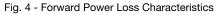
THERMAL AND MECHANICAL SPECIFICATIONS				
PARAMETER	PARAMETER SYMBOL TEST CONDITIONS		VALUES	UNITS
Maximum junction operating and storage temperature range	T _J , T _{Stg}		-40 to 180	°C
Maximum thermal resistance, junction to case	R _{thJC}	R _{thJC} DC operation		K/W
Maximum thermal resistance, case to heatsink	R _{thCS}	Mounting surface, smooth, flat and greased	0.08	rv vv
Maximum allowable mounting targue 10, 20, 0/		Not lubricated threads	37 (330)	N⋅m
Maximum allowable mounting torque +0 -20 %		Lubricated threads	28 (250)	(lbf ∙ in)
Approximate weight			250	g
Case style		See dimensions - link at the end of datasheet DO-9 (DO-205AE)-205AB)

CONDUCTION ANGLE	SINUSOIDAL CONDUCTION	RECTANGULAR CONDUCTION	TEST CONDITIONS	UNITS		
180°	0.019	0.015				
120°	0.023	0.025				
90°	0.030	0.034	$T_J = T_J maximum$	K/W		
60°	0.045	0.047				
30°	0.076	0.076				

Note

• The table above shows the increment of thermal resistance R_{thJC} when devices operate at different conduction angles than DC







VS-240U(R).. Series

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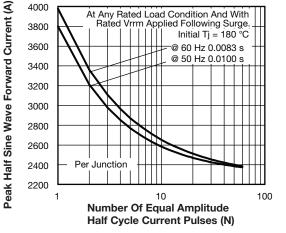


Fig. 5 - Maximum Non-Repetitive Surge Current

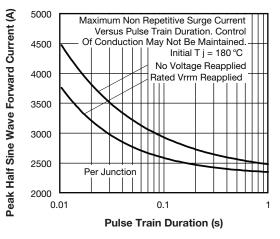


Fig. 6 - Maximum Non-Repetitive Surge Current

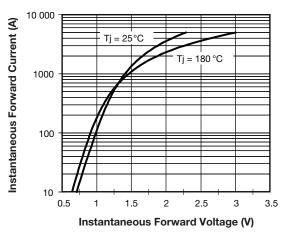
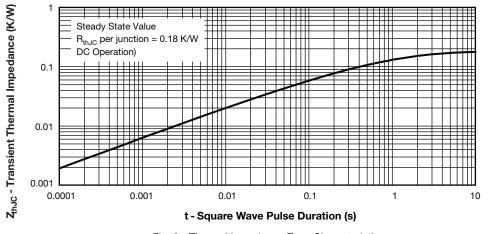
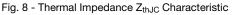


Fig. 7 - Forward Voltage Drop Characteristics





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ORDERING INFORMATION TABLE

Device code	VS-	24	0	U	R	60	D	
	1	2	3	4	5	6	7	
	1 - 2 - 3 -							
	4 - 5 -	 U = stud normal polarity (cathode to stud) None = stud normal polarity (cathode to stud) R = stud reverse polarity (anode to stud) 						
	6 - 7 -	Voltage code x $10 = V_{RRM}$ (see Voltage Ratings table) Diffused diode						
	Note							

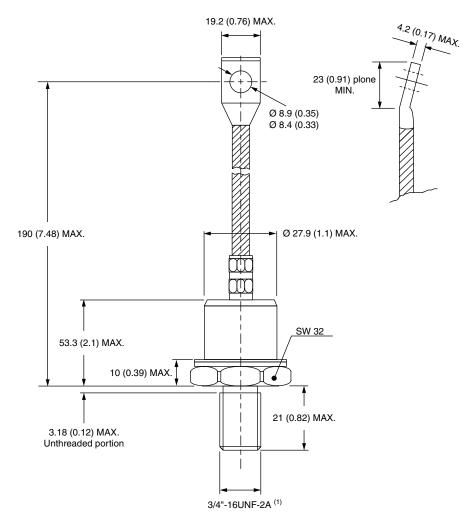
• For metric device M16 x 1.5 contact factory

LINKS TO RELATED DOCUMENTS				
Dimensions	www.vishay.com/doc?95317			

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DO-205AB (DO-9) for 240U(R) Series

DIMENSIONS in millimeters (inches)



Note

⁽¹⁾ For metric device M16 x 1.5 contact factory





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