# High Power LED Series
# Chip on Board

# LC006B

## High efficacy COB LED package, well-suited for use in spotlight applications

### Features & Benefits

- Chip on Board (COB) solution makes it easy to design in
- Simple assembly reduces manufacturing cost
- Low thermal resistance
- InGaN/GaN MQW LED with long time reliability
- Completed 6,000 hours of LM-80 Testing
- ENEC certified: Integral LED Module

### Applications

- Spotlight / Downlight
- LED Retrofit Bulbs
- Outdoor Illumination

SAMSUNG

## Table of Contents

# 1. Characteristics

## a) Absolute Maximum Rating

| Item | Symbol | Rating | Unit | Condition |
|---|---|---|---|---|
| Ambient / Operating Temperature | $T_a$ | -40 ~ +105 | ºC | - |
| Storage Temperature | $T_{stg}$ | -40 ~ +120 | ºC | - |
| LED Junction Temperature | $T_j$ | 140 | ºC | - |
| Case Temperature | Tc | 105 | ºC | *Note |
| Forward Current | $I_F$ | 320 | mA | - |
| Power Dissipation | $P_D$ | 12.2 | W | - |
| ESD (HBM) | - | ±2 | kV | - |
| ESD (MM) | - | ±0.5 | kV | - |

## b) Electro-optical Characteristics ($I_F$ = 180 mA, $T_c$ = 25 ºC)

| Item | Unit | Rank | Min. | Typ. | Max. |
|---|---|---|---|---|---|
| Forward Voltage ($V_F$) | V | YH | 32.5 | 35.5 | 38.5 |
| Color Rendering Index ($R_a$) | - | 3 | 70 | - | - |
| | | 5 | 80 | - | - |
| | | 7 | 90 | - | - |
| | | 8 | 95 | | |
| Thermal Resistance (junction to chip point) | ºC/W | | - | 2.4 | - |
| Beam Angle | º | | - | 115 | - |
| Working Voltage for Insulation | V | | | | 50 |
| Nominal Power | W | | | 6.4 | |
| Eye Protection | | Risk 1 | - | | - |

**Notes:**

1) The COB is tested in pulsed condition at rated test current (10 ms pulse width) and rated temperature ($T_j$ = $T_c$ = $T_a$ = 25 °C)
2) Samsung maintains measurement tolerance of: forward voltage = ±5 %, CRI = ±1
3) Max Tc=105℃ (at max current) is for ENEC condition. Refer to the derating curve, '3. Typical Characteristics Graph' designed within the range.

## c) Luminous Flux Characteristics ($I_F$ = 180 mA, $T_c$ = 25 °C)

| CRI ($R_a$) Min. | Nominal CCT (K) | Flux Rank | Flux Bin | Sorting[1] @ $T_c$ = 25 °C (lm) | | Calculated Flux[2] @ $T_c$ = 85 °C (lm) | |
|---|---|---|---|---|---|---|---|
| | | | | Min. | Max. | Min. | Max. |
| 70 | 3000 | GE | G1 | 796 | 905 | 716 | 814 |
| | | | G2 | 905 | 1013 | 814 | 912 |
| | 4000 | GE | G1 | 836 | 950 | 752 | 855 |
| | | | G2 | 950 | 1064 | 855 | 957 |
| | 5000 | GE | G1 | 844 | 959 | 759 | 863 |
| | | | G2 | 959 | 1074 | 863 | 967 |
| 80 | 2700 | ED | E1 | 724 | 779 | 659 | 709 |
| | | | E2 | 779 | 833 | 709 | 758 |
| | | | E3 | 833 | 888 | 758 | 808 |
| | 3000 | ED | E1 | 771 | 829 | 701 | 754 |
| | | | E2 | 829 | 887 | 754 | 807 |
| | | | E3 | 887 | 945 | 807 | 860 |
| | 3500 | ED | E1 | 794 | 853 | 722 | 777 |
| | | | E2 | 853 | 913 | 777 | 831 |
| | | | E3 | 913 | 973 | 831 | 885 |
| | 4000 | ED | E1 | 817 | 878 | 743 | 799 |
| | | | E2 | 878 | 940 | 799 | 855 |
| | | | E3 | 940 | 1001 | 855 | 911 |
| | 5000 | ED | E1 | 825 | 887 | 750 | 807 |
| | | | E2 | 887 | 949 | 807 | 863 |
| | | | E3 | 949 | 1011 | 863 | 920 |
| | 5700 | ED | E1 | 825 | 887 | 750 | 807 |
| | | | E2 | 887 | 949 | 807 | 863 |
| | | | E3 | 949 | 1011 | 863 | 920 |
| 90 | 2700 | CF | C1 | 642 | 698 | 585 | 636 |
| | | | C2 | 698 | 754 | 636 | 686 |
| | | | C3 | 754 | 810 | 686 | 737 |
| | 3000 | CF | C1 | 656 | 713 | 597 | 648 |
| | | | C2 | 713 | 770 | 648 | 700 |
| | | | C3 | 770 | 827 | 700 | 752 |
| | 3500 | CF | C1 | 675 | 734 | 615 | 668 |
| | | | C2 | 734 | 793 | 668 | 721 |
| | | | C3 | 793 | 851 | 721 | 775 |
| | 4000 | CF | C1 | 695 | 755 | 632 | 687 |
| | | | C2 | 755 | 816 | 687 | 742 |
| | | | C3 | 816 | 876 | 742 | 797 |
| 95 | 2700 | CC | C1 | 566 | 629 | 515 | 572 |
| | | | C2 | 629 | 691 | 572 | 629 |
| | 3000 | CC | C1 | 583 | 648 | 531 | 590 |
| | | | C2 | 648 | 713 | 590 | 649 |
| | 3500 | CC | C1 | 601 | 667 | 547 | 607 |
| | | | C2 | 667 | 734 | 607 | 668 |

**Notes:**

1) The COB is tested in pulsed condition at rated test current (10 ms pulse width) and rated temperature ($T_j = T_c = T_a$ = 25 °C)
2) Calculated flux values are for reference only
3) Samsung maintains measurement tolerance of: luminous flux = ±7 %, CRI = ±1

## 2. Product Code Information

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| S | P | H | C | W | 1 | H | D | N | 8 | 2 | 5 | Y | H | R | T | E | D |

| Digit | PKG Information | Code | Specification |
|---|---|---|---|
| 1 2 3 | Samsung Package High Power | SPH | |
| 4 5 | Color | WW | Warm White (T/U/V/W Ranks) |
| | | CW | Cool White (Q/R Ranks) |
| 6 | Product Version | 1 | |
| 7 8 | Form Factor | HD | COB |
| 9 | Lens Type | N | No lens |
| 10 | Internal Code | 8 | LC006 |
| 11 | Chip Type | 2 | |
| 12 | CRI & Sorting Temperature | 3 | Min. 70 |
| | | 5 | Min. 80 25 °C |
| | | 7 | Min. 90 |
| | | 8 | Min 95 |
| 13 14 | Forward Voltage (V) | YH | 32.5~38.5 |
| 15 | CCT (K) | W | 2700 K Bin Code: WA,WB (MacAdam Ellipse) |
| | | V | 3000 K VA, VB (MacAdam Ellipse) VW, VX, VY, VZ (ANSI bin) |
| | | U | 3500 K UA, UB (MacAdam Ellipse) |
| | | T | 4000 K TA, TB (MacAdam Ellipse) TW, TX, TY, TZ (ANSI bin) |
| | | R | 5000 K RA (MacAdam Ellipse) RW, RX, RY, RZ (ANSI bin) |
| | | Q | 5700 K QW, QX, QY, QZ (ANSI bin) |
| 16 | MacAdam / ANSI | 2 | MacAdam 2-step |
| | | 3 | MacAdam 3-step |
| | | T | ANSI bin |
| 17 18 | Luminous Flux | GE | Bin Code: G1, G2 (70 CRI) |
| | | ED | E1, E2, E3 (80 CRI) |
| | | CF | C2, C3, E1 (90 CRI) |
| | | CC | C1, C2 (95 CRI) |

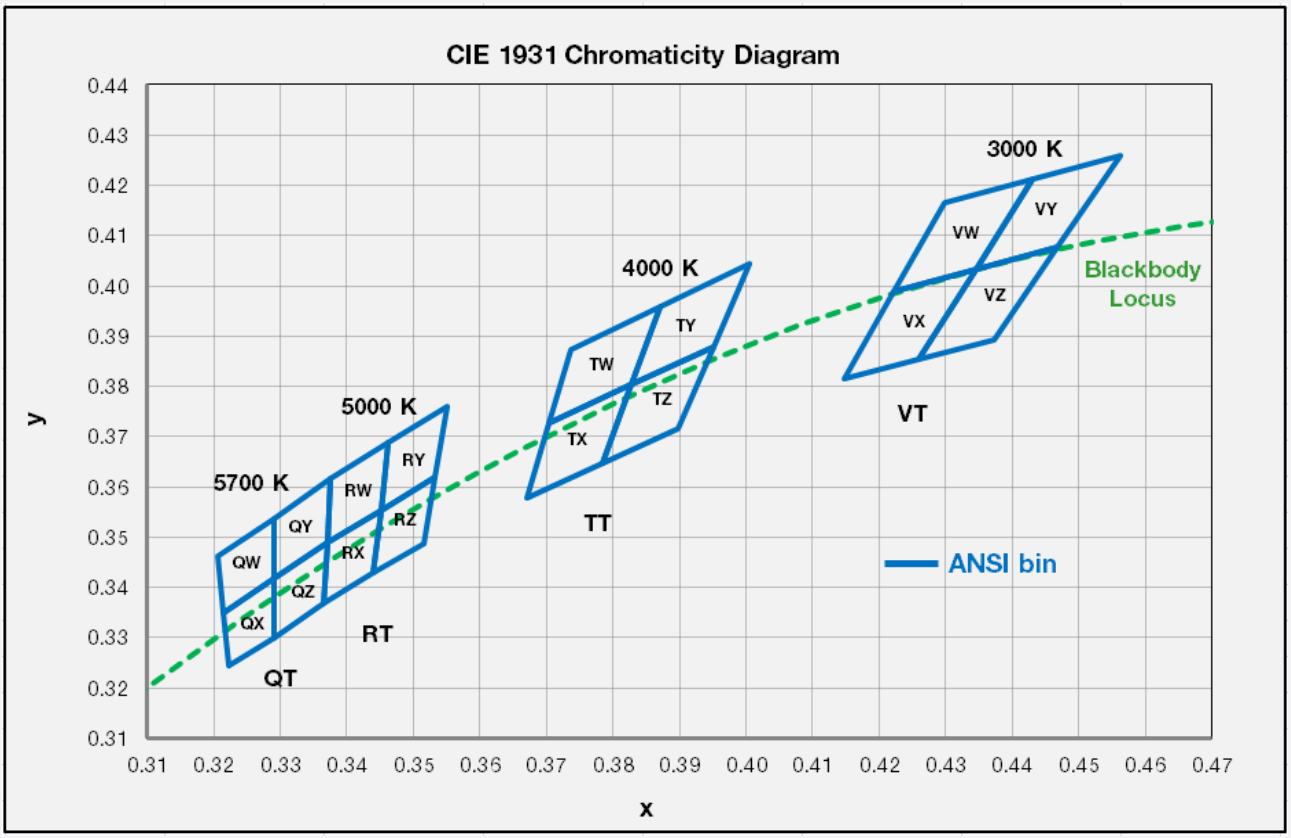
## a) Binning Structure ($I_F$ = 180 mA, $T_c$ = 25 ºC)

| CRI ($R_a$) Min. | Nominal CCT (K) | Product Code | $V_F$ Rank | Color Rank | Chrom. Bin | Flux Rank | Flux Bin | Flux Range ($\Phi_v$, lm) |
|---|---|---|---|---|---|---|---|---|
| 70 | 3000 | SPHWW1HDN823YHVTGE | YH | VT | VW, VX VY, VZ | GE | G1 | 796 ~ 905 |
| | | | | | | | G2 | 905 ~ 1013 |
| | 4000 | SPHWW1HDN823YHTTGE | YH | TT | TW, TX TY, TZ | GE | G1 | 836 ~ 950 |
| | | | | | | | G2 | 950 ~ 1064 |
| | 5000 | SPHCW1HDN823YHRTGE | YH | RT | RW, RX RY, RZ | GE | G1 | 844 ~ 959 |
| | | | | | | | G2 | 959 ~ 1074 |
| 80 | 2700 | SPHWW1HDN825YHW2ED | YH | W2 | WB | ED | E1 | 724 ~ 779 |
| | | | | | | | E2 | 779 ~ 833 |
| | | | | | | | E3 | 833 ~ 888 |
| | | SPHWW1HDN825YHW3ED | YH | W3 | WA, WB | ED | E1 | 724 ~ 779 |
| | | | | | | | E2 | 779 ~ 833 |
| | | | | | | | E3 | 833 ~ 888 |
| | 3000 | SPHWW1HDN825YHV2ED | YH | V2 | VB | ED | E1 | 771 ~ 829 |
| | | | | | | | E2 | 829 ~ 887 |
| | | | | | | | E3 | 887 ~ 945 |
| | | SPHWW1HDN825YHV3ED | YH | V3 | VA, VB | ED | E1 | 771 ~ 829 |
| | | | | | | | E2 | 829 ~ 887 |
| | | | | | | | E3 | 887 ~ 945 |
| | 3500 | SPHWW1HDN825YHU2ED | YH | U2 | UB | ED | E1 | 794 ~ 853 |
| | | | | | | | E2 | 853 ~ 913 |
| | | | | | | | E3 | 913 ~ 973 |
| | | SPHWW1HDN825YHU3ED | YH | U3 | UA, UB | ED | E1 | 794 ~ 853 |
| | | | | | | | E2 | 853 ~ 913 |
| | | | | | | | E3 | 913 ~ 973 |
| | 4000 | SPHWW1HDN825YHT2ED | YH | T2 | TB | ED | E1 | 817 ~ 878 |
| | | | | | | | E2 | 878 ~ 940 |
| | | | | | | | E3 | 940 ~ 1001 |
| | | SPHWW1HDN825YHT3ED | YH | T3 | TA, TB | ED | E1 | 817 ~ 878 |
| | | | | | | | E2 | 878 ~ 940 |
| | | | | | | | E3 | 940 ~ 1001 |
| | 5000 | SPHCW1HDN825YHR3ED | YH | R3 | RA | ED | E1 | 825 ~ 887 |
| | | | | | | | E2 | 887 ~ 949 |
| | | | | | | | E3 | 949 ~ 1011 |
| | | SPHCW1HDN825YHRTED | YH | RT | RW, RX, RY, RZ | ED | E1 | 825 ~ 887 |
| | | | | | | | E2 | 887 ~ 949 |
| | | | | | | | E3 | 949 ~ 1011 |
| | 5700 | SPHCW1HDN825YHQTED | YH | QT | QW, QX, QY, QZ | ED | E1 | 825 ~ 887 |
| | | | | | | | E2 | 887 ~ 949 |
| | | | | | | | E3 | 949 ~ 1011 |

## a) Binning Structure ($I_F$ = 180 mA, $T_c$ = 25 °C)

| CRI ($R_a$) Min. | Nominal CCT (K) | Product Code | $V_F$ Rank | Color Rank | Chrom. Bin | Flux Rank | Flux Bin | Flux Range ($\Phi_v$, lm) |
|---|---|---|---|---|---|---|---|---|
| 90 | 2700 | SPHWW1HDN827YHW2CF | YH | W2 | WB | CF | C1 | 642 ~ 698 |
| | | | | | | | C2 | 698 ~ 754 |
| | | | | | | | C3 | 754 ~ 810 |
| | | SPHWW1HDN827YHW3CF | YH | W3 | WA, WB | CF | C1 | 642 ~ 698 |
| | | | | | | | C2 | 698 ~ 754 |
| | | | | | | | C3 | 754 ~ 810 |
| | 3000 | SPHWW1HDN827YHV2CF | YH | V2 | VB | CF | C1 | 656 ~ 713 |
| | | | | | | | C2 | 713 ~ 770 |
| | | | | | | | C3 | 770 ~ 827 |
| | | SPHWW1HDN827YHV3CF | YH | V3 | VA, VB | CF | C1 | 656 ~ 713 |
| | | | | | | | C2 | 713 ~ 770 |
| | | | | | | | C3 | 770 ~ 827 |
| | 3500 | SPHWW1HDN827YHU2CF | YH | U2 | UB | CF | C1 | 675 ~ 734 |
| | | | | | | | C2 | 734 ~ 793 |
| | | | | | | | C3 | 793 ~ 851 |
| | | SPHWW1HDN827YHU3CF | YH | U3 | UA, UB | CF | C1 | 675 ~ 734 |
| | | | | | | | C2 | 734 ~ 793 |
| | | | | | | | C3 | 793 ~ 851 |
| | 4000 | SPHWW1HDN827YHT2CF | YH | T2 | TB | CF | C1 | 695 ~ 755 |
| | | | | | | | C2 | 755 ~ 816 |
| | | | | | | | C3 | 816 ~ 876 |
| | | SPHWW1HDN827YHT3CF | YH | T3 | TA, TB | CF | C1 | 695 ~ 755 |
| | | | | | | | C2 | 755 ~ 816 |
| | | | | | | | C3 | 816 ~ 876 |
| 95 | 2700 | SPHWW1HDN828YHW2CC | YH | W2 | WB | CC | C1 | 566 ~ 629 |
| | | | | | | | C2 | 629 ~ 691 |
| | | SPHWW1HDN828YHW3CC | YH | W3 | WA,WB | CC | C1 | 566 ~ 629 |
| | | | | | | | C2 | 629 ~ 691 |
| | 3000 | SPHWW1HDN828YHV2CC | YH | V2 | VB | CC | C1 | 583 ~ 648 |
| | | | | | | | C2 | 648 ~ 713 |
| | | SPHWW1HDN828YHV3CC | YH | V3 | VA,VB | CC | C1 | 583 ~ 648 |
| | | | | | | | C2 | 648 ~ 713 |
| | 3500 | SPHWW1HDN828YHU2CC | YH | U2 | UB | CC | C1 | 601 ~ 667 |
| | | | | | | | C2 | 667 ~ 734 |
| | | SPHWW1HDN828YHU3CC | YH | U3 | UA,UB | CC | C1 | 601 ~ 667 |
| | | | | | | | C2 | 667 ~ 734 |

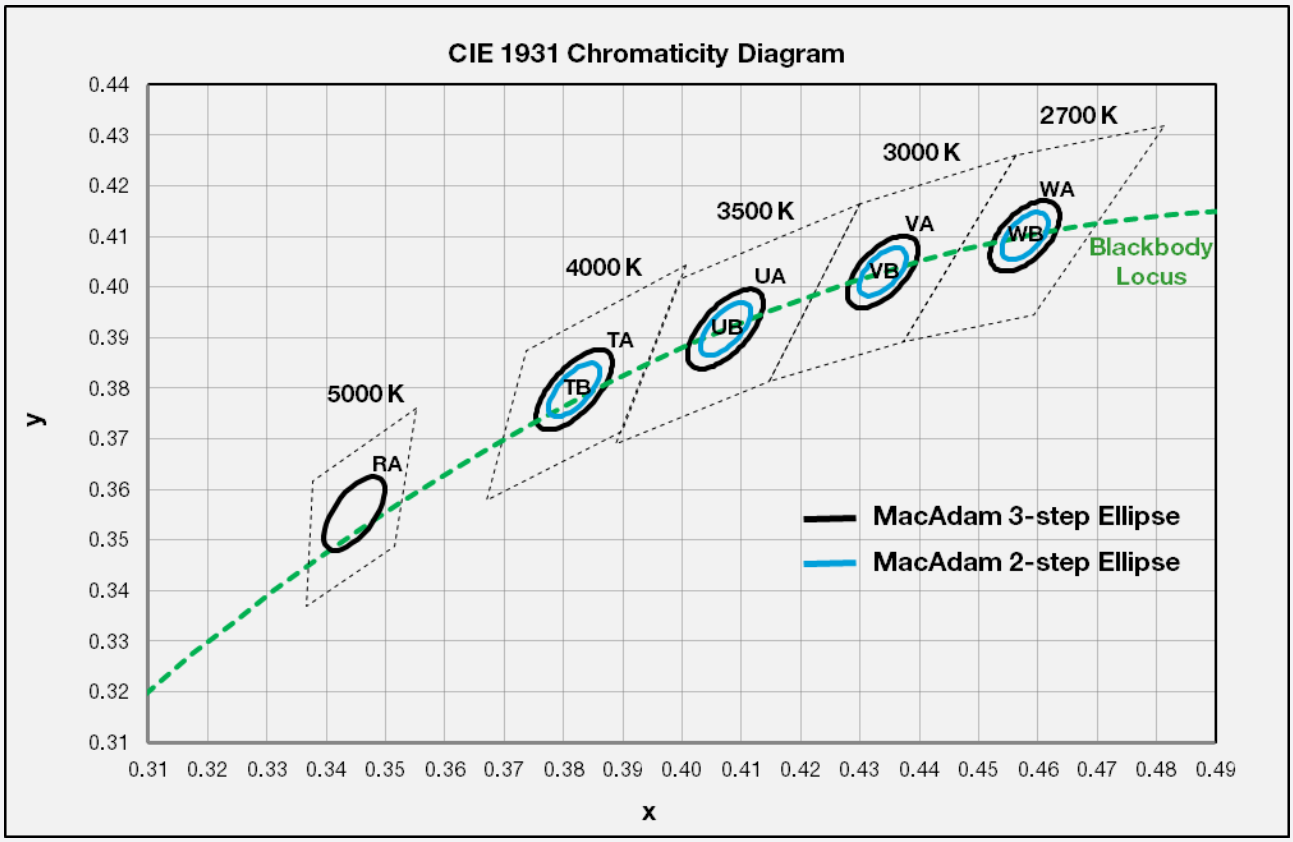
## b) Chromaticity Region & Coordinates ($I_F$ = 180 mA, $T_a$ = 25 °C)

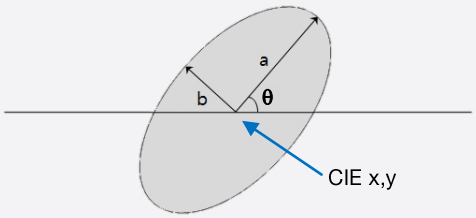



| Region | CIE x | CIE y | Region | CIE x | CIE y |
|---|---|---|---|---|---|
| V rank (3000 K) | | | | | |
| VW | 0.4223 | 0.399 | VY | 0.4345 | 0.4033 |
| | 0.4345 | 0.4033 | | 0.4468 | 0.4077 |
| | 0.4431 | 0.4213 | | 0.4562 | 0.4260 |
| | 0.4299 | 0.4165 | | 0.4431 | 0.4213 |
| VX | 0.4223 | 0.399 | VZ | 0.4260 | 0.3854 |
| | 0.4147 | 0.3814 | | 0.4373 | 0.3893 |
| | 0.4260 | 0.3854 | | 0.4468 | 0.4077 |
| | 0.4345 | 0.4033 | | 0.4345 | 0.4033 |
| R rank (5000 K) | | | | | |
| RW | 0.3376 | 0.3616 | RY | 0.3463 | 0.3687 |
| | 0.3463 | 0.3687 | | 0.3551 | 0.3760 |
| | 0.3451 | 0.3554 | | 0.3533 | 0.3620 |
| | 0.3371 | 0.3490 | | 0.3451 | 0.3554 |
| RX | 0.3371 | 0.3490 | RZ | 0.3451 | 0.3554 |
| | 0.3451 | 0.3554 | | 0.3533 | 0.3620 |
| | 0.3440 | 0.3428 | | 0.3515 | 0.3487 |
| | 0.3366 | 0.3369 | | 0.3440 | 0.3428 |

| Region | CIE x | CIE y | Region | CIE x | CIE y |
|---|---|---|---|---|---|
| T rank (4000 K) | | | | | |
| TW | 0.3736 | 0.3874 | TY | 0.3871 | 0.3959 |
| | 0.3871 | 0.3959 | | 0.4006 | 0.4044 |
| | 0.3828 | 0.3803 | | 0.3952 | 0.388 |
| | 0.3703 | 0.3726 | | 0.3828 | 0.3803 |
| TX | 0.3703 | 0.3726 | TZ | 0.3828 | 0.3803 |
| | 0.3828 | 0.3803 | | 0.3952 | 0.388 |
| | 0.3784 | 0.3647 | | 0.3898 | 0.3716 |
| | 0.367 | 0.3578 | | 0.3784 | 0.3647 |
| Q rank (5700 K) | | | | | |
| QW | 0.3207 | 0.3462 | QY | 0.3290 | 0.3538 |
| | 0.3290 | 0.3538 | | 0.3376 | 0.3616 |
| | 0.3290 | 0.3417 | | 0.3371 | 0.3490 |
| | 0.3215 | 0.3350 | | 0.3290 | 0.3417 |
| QX | 0.3215 | 0.3350 | QZ | 0.3290 | 0.3417 |
| | 0.3290 | 0.3417 | | 0.3371 | 0.3490 |
| | 0.3290 | 0.3300 | | 0.3366 | 0.3369 |
| | 0.3222 | 0.3243 | | 0.3290 | 0.3300 |

## b) Chromaticity Region & Coordinates ($I_F$ = 180 mA, $T_a$ = 25 °C)




| MacAdam Ellipse (WA, WB) | | | | | |
|---|---|---|---|---|---|
| Step | CIE x | CIE y | θ | a | b |
| 2-step | 0.4578 | 0.4101 | 53.70 | 0.0054 | 0.0028 |
| 3-step | 0.4578 | 0.4101 | 53.70 | 0.0081 | 0.0042 |

| MacAdam Ellipse (VA, VB) | | | | | |
|---|---|---|---|---|---|
| Step | CIE x | CIE y | θ | a | b |
| 2-step | 0.4338 | 0.403 | 53.22 | 0.0056 | 0.0027 |
| 3-step | 0.4338 | 0.4030 | 53.22 | 0.0083 | 0.0041 |

| MacAdam Ellipse (UA, UB) | | | | | |
|---|---|---|---|---|---|
| Step | CIE x | CIE y | θ | a | b |
| 2-step | 0.4073 | 0.3917 | 54.00 | 0.0062 | 0.0028 |
| 3-step | 0.4073 | 0.3917 | 54.00 | 0.0093 | 0.0041 |

| MacAdam Ellipse (TA, TB) | | | | | |
|---|---|---|---|---|---|
| Step | CIE x | CIE y | θ | a | b |
| 2-step | 0.3818 | 0.3797 | 53.72 | 0.0063 | 0.0027 |
| 3-step | 0.3818 | 0.3797 | 53.72 | 0.0094 | 0.0040 |

| MacAdam Ellipse (RA) | | | | | |
|---|---|---|---|---|---|
| Step | CIE x | CIE y | θ | a | b |
| 3-step | 0.3447 | 0.3553 | 59.62 | 0.0082 | 0.0035 |

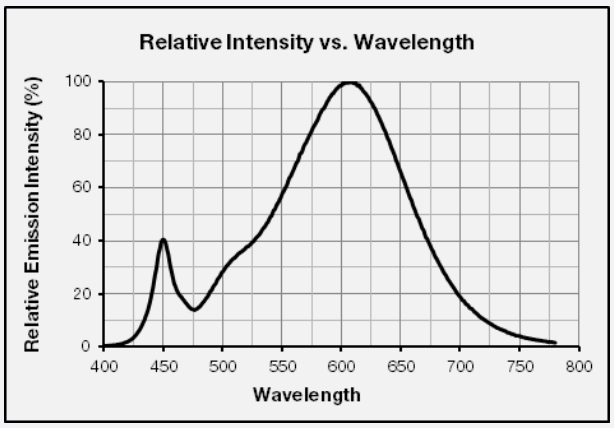
**Note:**

Samsung maintains measurement tolerance of: Cx, Cy = ±0.005

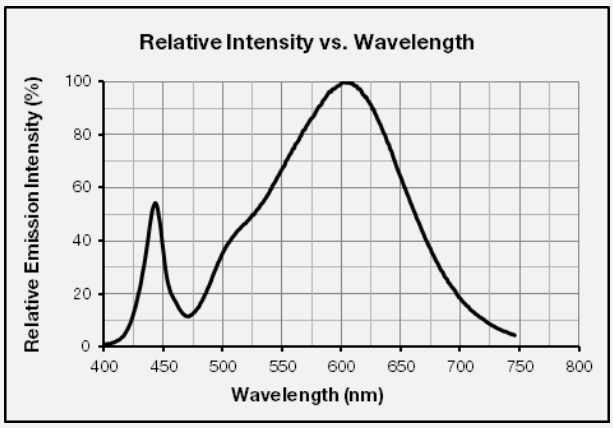
## 3. Typical Characteristics Graphs

### a) Spectrum Distribution ($I_F$ = 180 mA, $T_c$ = 25 °C)

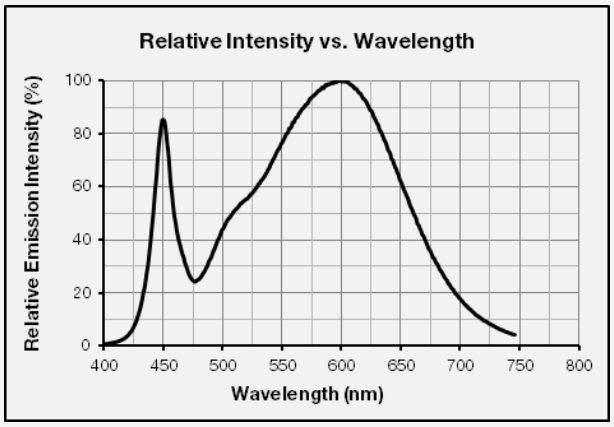
*CCT: 2700 K*



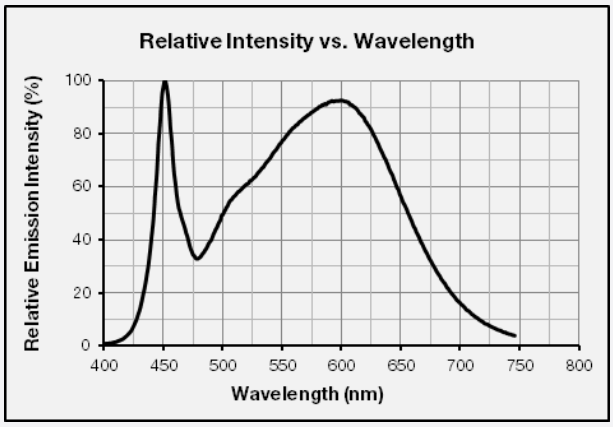

*CCT: 3000 K*



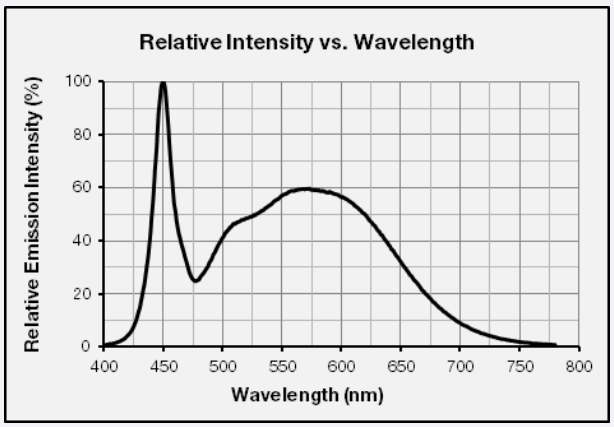

*CCT: 3500 K*



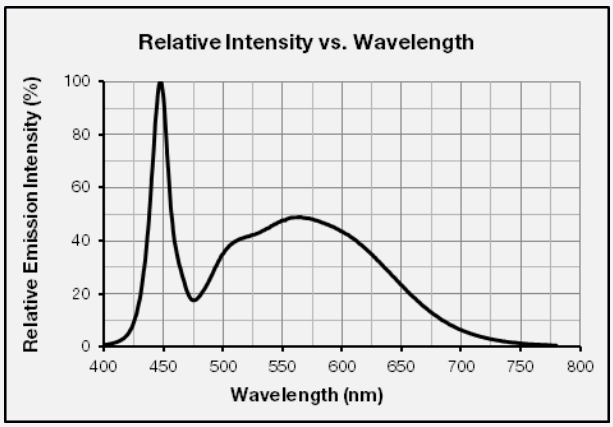

*CCT: 4000 K*



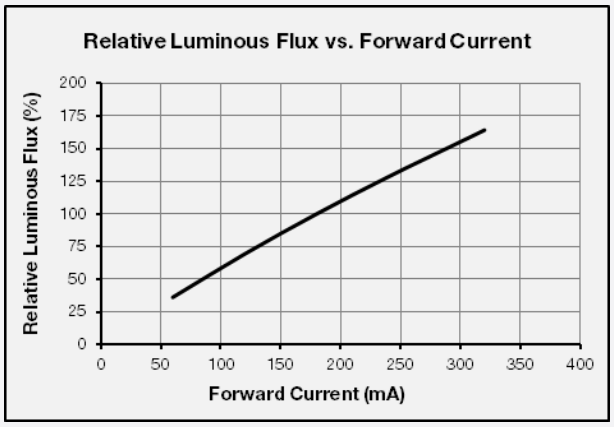

*CCT: 5000 K*

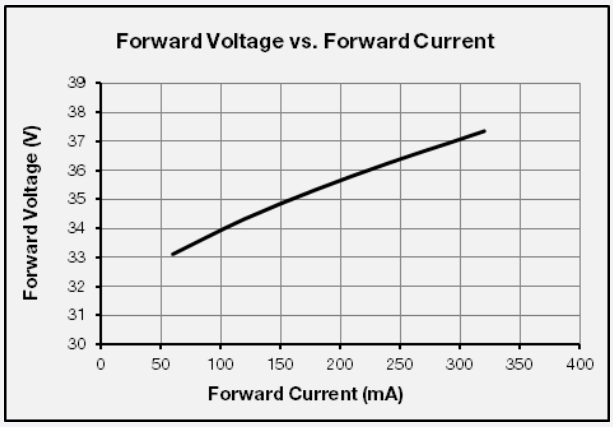



*CCT: 5700 K*

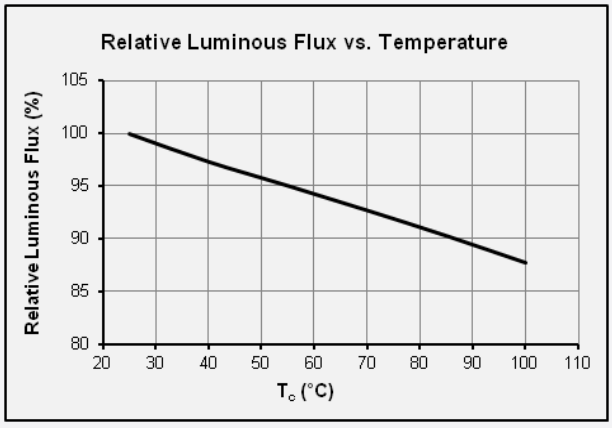


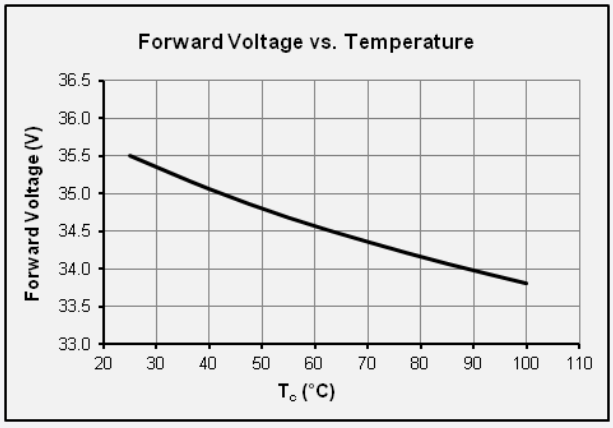
## b) Forward Current Characteristics ($T_c$ = 25 °C)



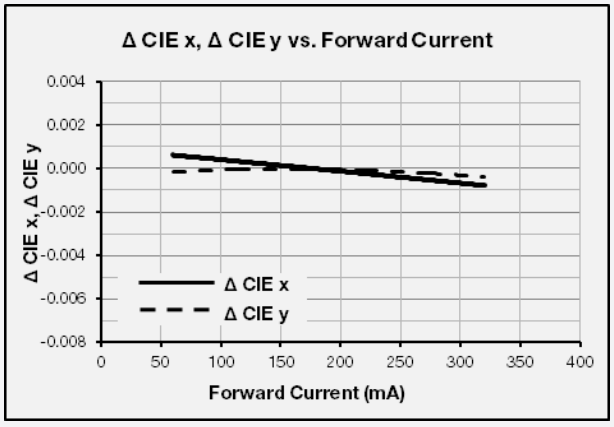



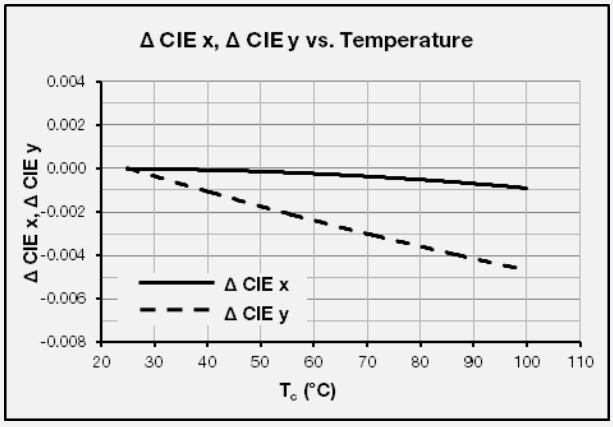

## c) Temperature Characteristics ($I_F$ = 180 mA)



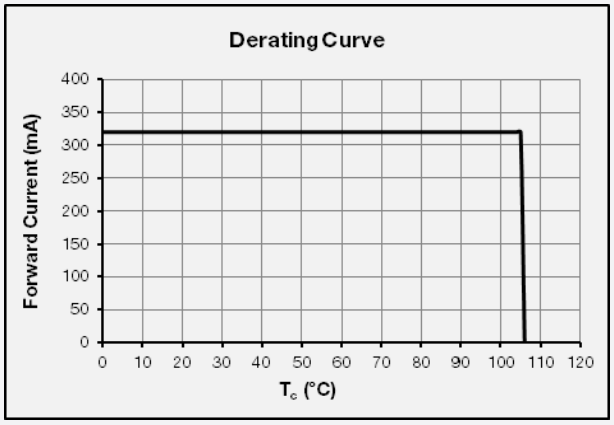




## d) Color Shift Characteristics $T_c$ = 25 °C $I_F$ = 180 mA

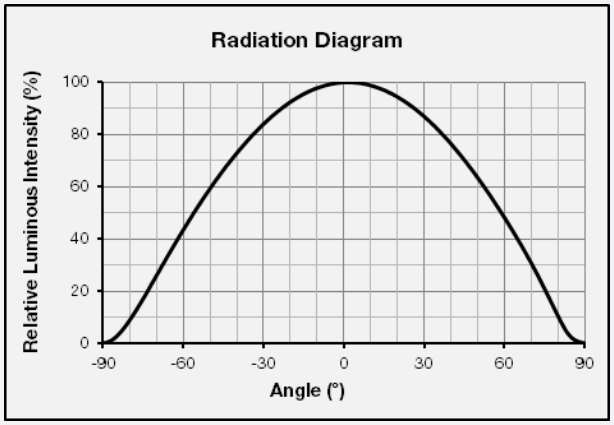


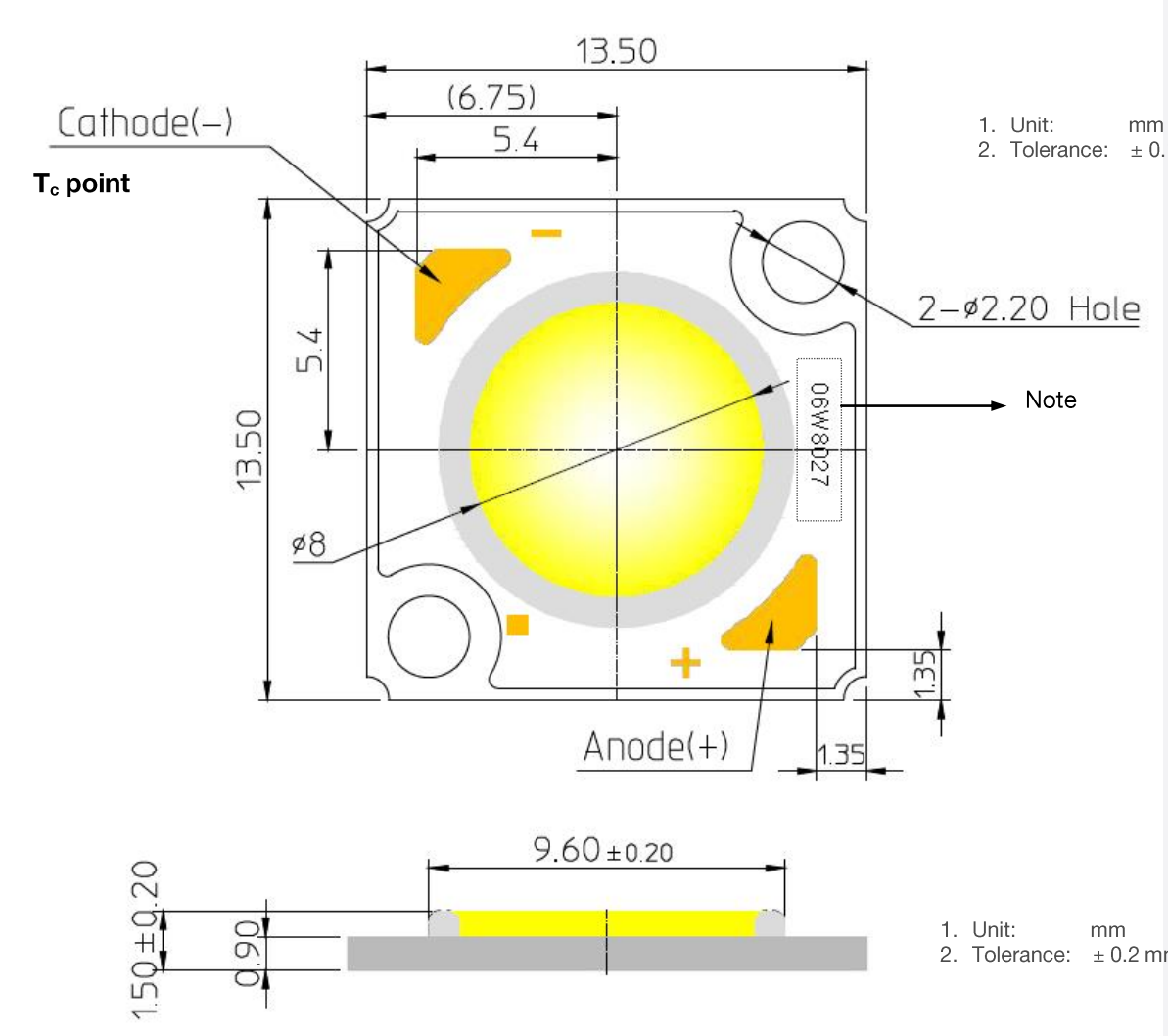
## e) Derating Curve




## f) Beam Angle Characteristics ($I_F$ = 180 mA, $T_c$ = 25 °C)



## 4. Outline Drawing & Dimension




| Item | Dimension | Tolerance | Unit |
|---|---|---|---|
| Length | 13.50 | ±0.15 | mm |
| Width | 13.50 | ±0.15 | mm |
| Height | 1.50 | ±0.20 | mm |
| Light Emitting Surface (LES) Diameter | 8 | ±0.15 | mm |
| Screw Hole Size | 2.2 | ±0.15 | mm |

Note: Denoted product information above is only an example
( 06W8027 : 6.4W, CRI80+, 2700K )

## 5. Reliability Test Items & Conditions

### a) Test Items

| Test Item | Test Condition | Test Hour / Cycle |
|---|---|---|
| Room Temperature Life Test | 25 °C, $I_F$ = max | 1000 h |
| High Temperature Humidity Life Test | 60 °C, 90 % RH, DC Derating, $I_F$ = max | 1000 h |
| High Temperature Life Test | 105 °C, DC Derating, $I_F$ = max | 1000 h |
| Low Temperature Life Test | -40 °C, DC 320 mA | 1000 h |
| High Temperature Storage | 120 °C | 1000 h |
| Low Temperature Storage | -40 °C | 1000 h |
| Thermal Shock | -45 °C / 15 min ↔ 125 °C / 15 min<br>temperature change in 5 min | 200 cycles |
| Temperature Cycle On/Off Test | -40 °C / 85 °C each 20 min, 100 min transfer<br>power on/off each 5 min, DC 180 mA | 100 cycles |
| Temperature Humidity Storage Test | -10 °C ↔ 25 °C, 95 % RH ↔ 85 °C, 95 % RH<br>(24 h / cycle) | 100 cycles |
| ESD (HBM) | $R_1$: 10 MΩ<br>$R_2$: 1.5 kΩ<br>C: 100 pF<br>V: ±2 kV | 5 times |
| ESD (MM) | $R_1$: 10 MΩ<br>$R_2$: 0 kΩ<br>C: 200 pF<br>V: ±0.5 kV | 5 times |
| Vibration Test | 20 ~ 80 Hz (displacement: 0.06 inch, max. 20 g)<br>80 ~ 2 kHz (max. 20 g)<br>min. frequency ↔ max. frequency 4 min transfer | 4 times |
| Mechanical Shock Test | 1500 g, 0.5 ms<br>each of the 6 surfaces (3 axis x 2 sides) | 5 times |
| Salt Spray Test | 35 °C, 5 % salt water<br>8 h spray, 16 h dwell | 2 cycles |

### b) Criteria for Judging the Damage

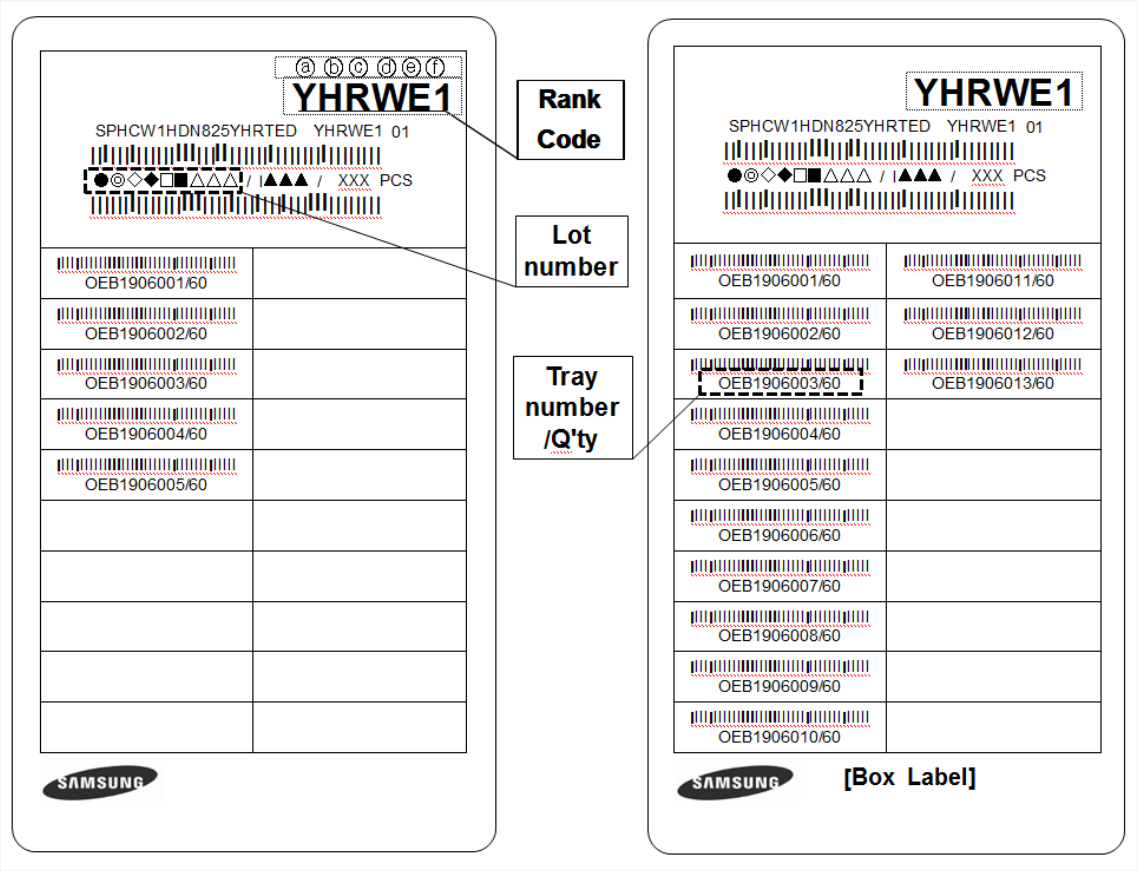
| Item | Symbol | Test Condition ($T_c$ = 25 °C) | Limit | |
|---|---|---|---|---|
| | | | Min. | Max. |
| Forward Voltage | $V_F$ | $I_F$ = 180 mA | L.S.L. * 0.9 | U.S.L. * 1.1 |
| Luminous Flux | $\Phi_v$ | $I_F$ = 180 mA | L.S.L * 0.7 | U.S.L * 1.3 |

## 6. Label Structure

### a) Label Structure

Aluminum Bag & Inner Box

Outer Box




Note: Denoted rank code and product code above is only an example (see description on page 5)

Rank Code:

ⓐⓑ: Forward Voltage rank (refer to page 6-7)

ⓒⓓ: Chromaticity bin (refer to page 8-9)

ⓔⓕ: Luminous Flux bin (refer to page 6-7)

### b) Lot Number

The lot number is composed of the following characters:

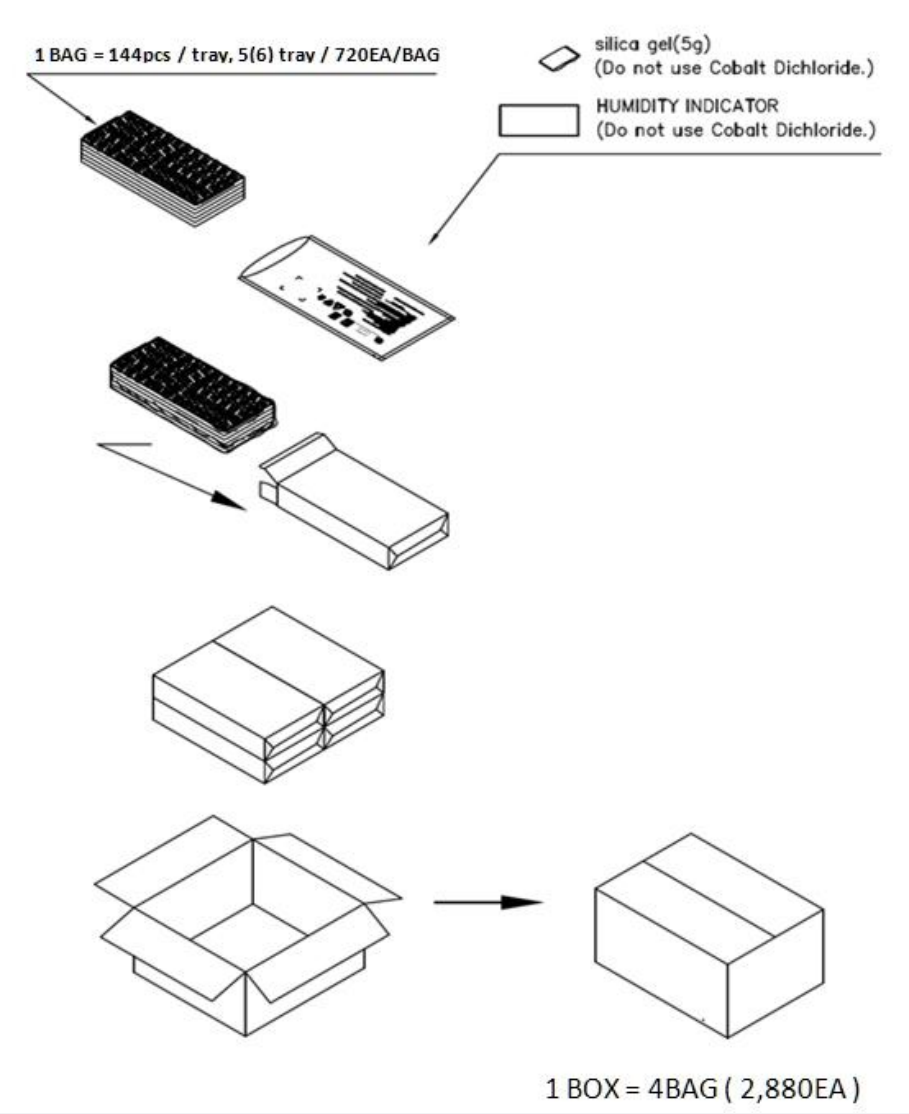
●◎◇◆□■△△△ / 1▲▲▲ / xxx PCS

| | | |
|---|---|---|
| ● | : | Production site (S: Giheung, Korea, G: Tianjin, China) |
| ◎ | : | L (LED) |
| ◇ | : | Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample) |
| ◆ | : | Year (Y: 2014, Z: 2015, A: 2016, …) |
| □ | : | Month (1~9, A, B, C) |
| ■ | : | Day (1~9, A, B~V) |
| △△△ | : | Product serial number (001 ~ 009) |
| ▲▲▲ | : | Tray number (001 ~ 999) |

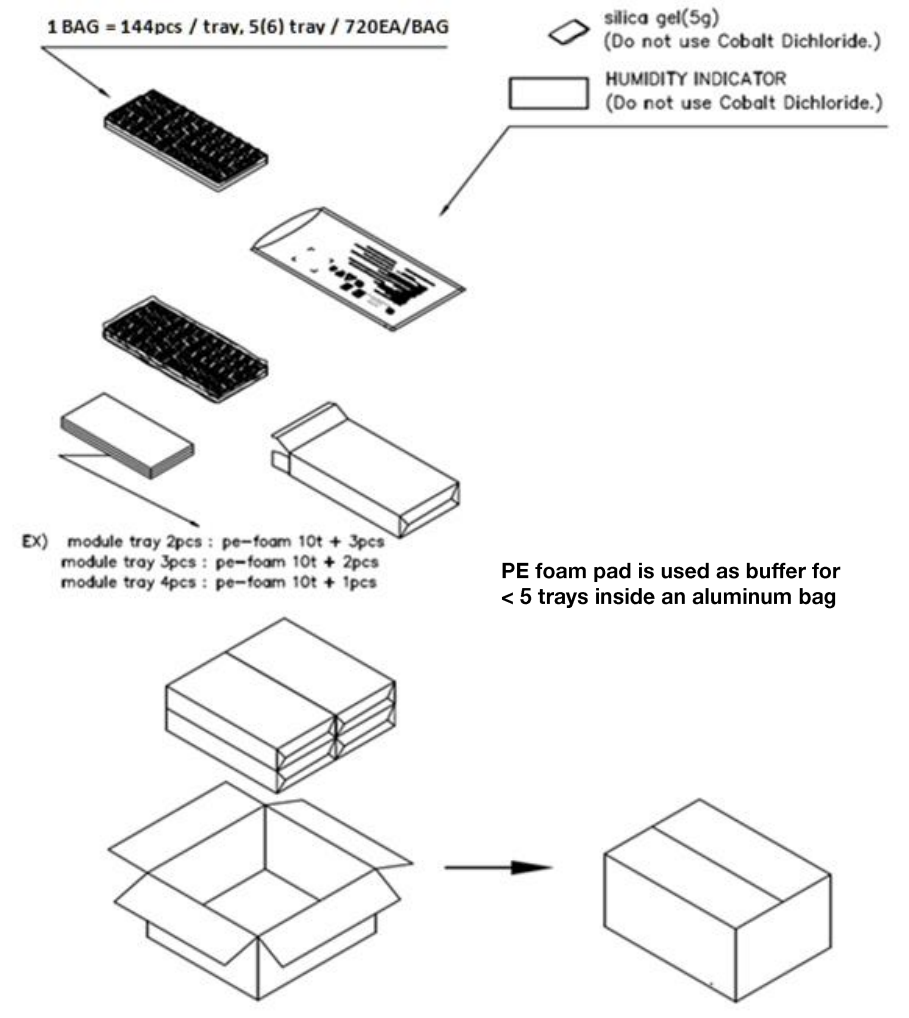
## 7. Packing Structure

| Packing material | Max. quantity in pcs of COB | Dimension (mm) | | | |
|---|---|---|---|---|---|
| | | Length | Width | Height | Tolerance |
| Tray | 144 | 322.6 | 135.9 | 11 | 0.25 |
| Aluminum Bag | 720 (5 trays) | 450 | 230 | - | 10 |
| PE Foam Pad | - | 280 | 130 | 10 | 2 |
| Inner Box | 720 (1 aluminum bag) | 338 | 143 | 55 | 2 |
| Outer Box | 2880 (4 inner boxes) | 346 | 303 | 120 | 5 |
| Pallet | 161,280 (56 outer boxes) | 1000 | 1000 | 970 | 10 |

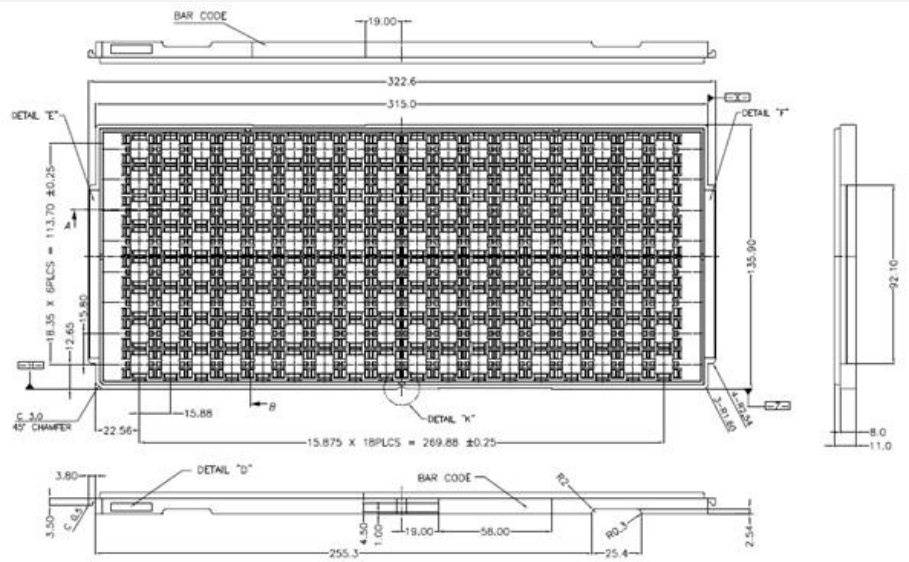
### a) Packing Structure for 5 trays inside Aluminum Bag



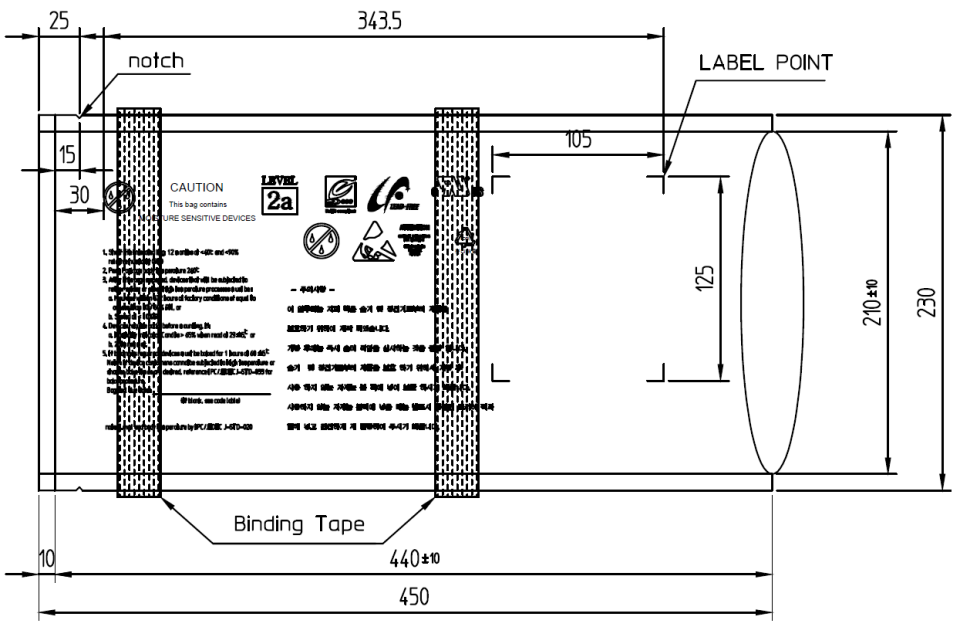
## b) Packing Structure for <5 trays inside Aluminum Bag



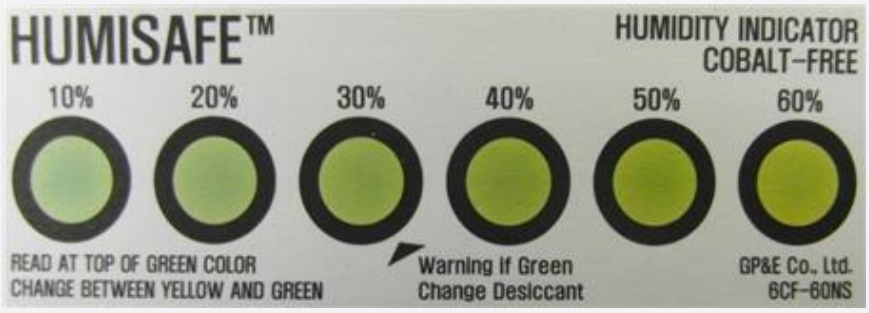

## c) Tray



## d) Aluminum Vinyl Packing Bag

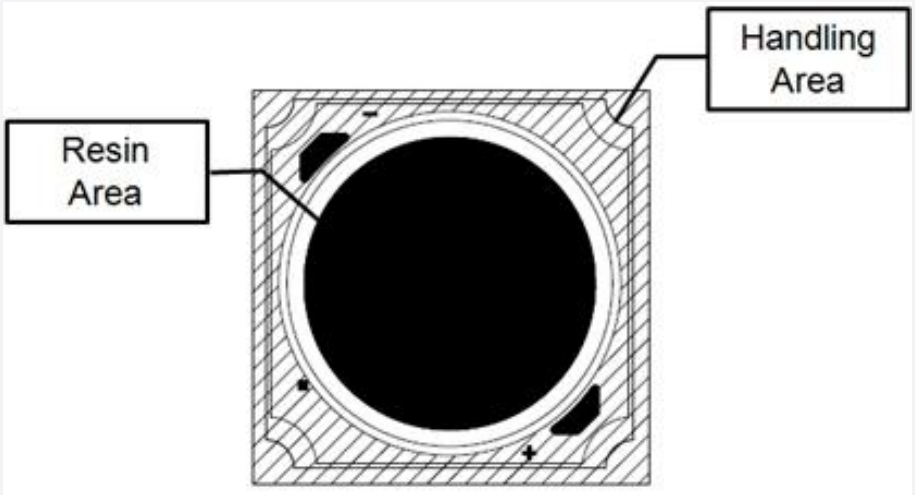



## e) Silica Gel & Humidity Indicator Card inside Aluminum Vinyl Packing Bag

## 8. Precautions in Handling & Use

1) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When cleaning is required, IPA is recommended as the cleaning agent. Some solvent-based cleaning agent may damage the silicone resins used in the device.
2) LEDs must be stored in a clean environment. If the LEDs are to be stored for three months or more after being shipped from Samsung, they should be packed with a nitrogen-filled container (shelf life of sealed bags is 12 months at temperature 0~40 ºC, 0~90 % RH).
3) After storage bag is opened, device subjected to soldering, solder reflow, or other high temperature processes must be:
   a. Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30 ºC / 60 % RH, or
   b. Stored at <10 % RH
4) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.
5) Devices require baking before mounting, if humidity card reading is >60 % at 23 ± 5 ºC.
6) Devices must be baked for 1 hour at 60 ± 5 ºC, if baking is required.
7) The LEDs are sensitive to the static electricity and surge current. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs. If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices. Damaged LEDs may show some unusual characteristics such as increase in leakage current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.
8) VOCs (Volatile Organic Compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures). Transparent LED silicone encapsulant is permeable to those chemicals and they may lead to a discoloration of encapsulant when they exposed to heat or light. This phenomenon can cause a significant loss of light emitted (output) from the luminaires. In order to prevent these problems, we recommend users to know the physical properties of materials used in luminaires and they must be carefully selected.
9) The resin area is very sensitive, please do not handle, press, touch, rub, clean, or pick by with tweezers on it. Instead, please pick at the handling area as indicated below.



# Legal and additional information.

## About Samsung Electronics Co., Ltd.

Samsung Electronics Co., Ltd. inspires the world and shapes the future with transformative ideas and technologies, redefining the worlds of TVs, smartphones, wearable devices, tablets, cameras, digital appliances, printers, medical equipment, network systems and semiconductors. We are also leading in the Internet of Things space through, among others, our Digital Health and Smart Home initiatives. We employ 307,000 people across 84 countries. To discover more, please visit our official website at www.samsung.com and our official blog at global.samsungtomorrow.com.



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