

**Vectron International****Filter specification****TFS1227B****1/5****Measurement condition**

Ambient temperature $T_A$ :	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	$\Omega$
Output:	50	$\Omega$

**Characteristics**

## Remark:

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 1227.6 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed over the whole operating temperature range. The frequency shift of the filter within the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>		<b>tolerance / limit</b>		
<b>Insertion loss within PB1</b>	$a_{e1}$	2.4	dB	max.	4.0	dB
<b>Insertion loss within PB2</b>	$a_{e2}$	1.5	dB	max.	2.0	dB
<b>Nominal frequency</b>	$f_N$	-			1227.6	MHz
<b>Passband 1</b>	PB <sub>1</sub>	-		$f_N \pm$	12.0	MHz
<b>Passband 2</b>	PB <sub>2</sub>	-		$f_N \pm$	5.0	MHz
<b>Passband variation within PB1</b>	PBV <sub>1</sub>	0.4	dB	max.	1.0	dB
<b>Absolute attenuation</b>	$a_{abs}$					
0.3 MHz ... 1127.0 MHz		43	dB	min.	32	dB
1127.0 MHz ... 1167.0 MHz		49	dB	min.	42	dB
1167.0 MHz ... 1177.0 MHz		46	dB	min.	32	dB
1197.6 MHz		25	dB	min.	6	dB *)
1257.6 MHz		35	dB	min.	11	dB **)
1277.0 MHz ... 1287.0 MHz		55	dB	min.	32	dB
1287.0 MHz ... 1327.0 MHz		54	dB	min.	42	dB
1327.0 MHz ... 3000.0 MHz		37	dB	min.	32	dB
<b>Group delay ripple within PB1</b>	GDR <sub>1</sub>	35	ns	max.	50	ns
<b>Group delay ripple within PB2</b>	GDR <sub>2</sub>	12	ns	max.	30	ns
<b>VSWR within PB</b>		1.6 : 1		max.	2 : 1	
<b>Input power level in PB</b>		-		max.	15	dBm
<b>Operating temperature range</b>	OTR	-			-45 °C ... +85 °C	
<b>Storage temperature range</b>		-			-55 °C ... +125 °C	
<b>Temperature coefficient of frequency</b>	$TC_f^{***}$	-42	ppm/K			

\*) stop band attenuation between 1177.0 MHz and 1197.6 MHz decreases linearly from 32 dB to 6 dB

\*\*) stop band attenuation between 1257.6 MHz and 1277.0 MHz increases linearly from 11 dB to 32 dB

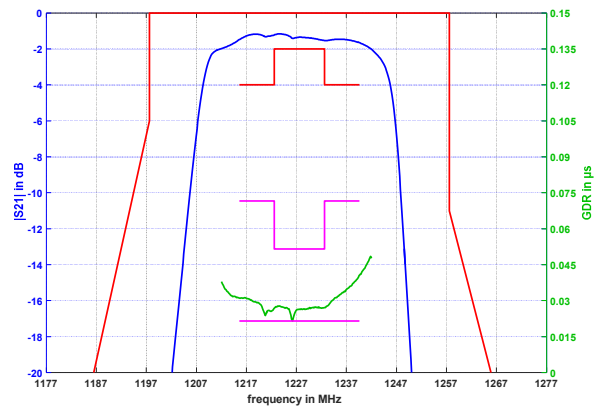
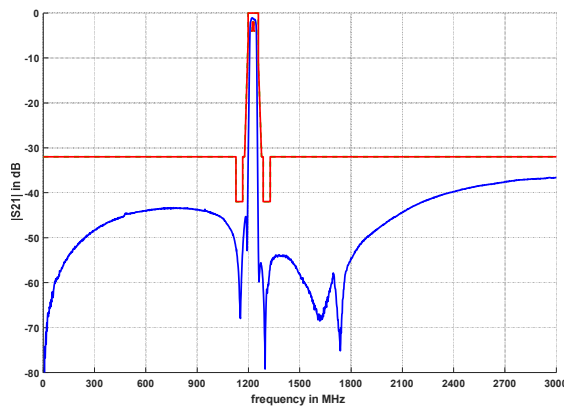
\*\*\*)  $\Delta f = TC_f(T - T_A)f_N$

**Generated:****Checked / Approved:**

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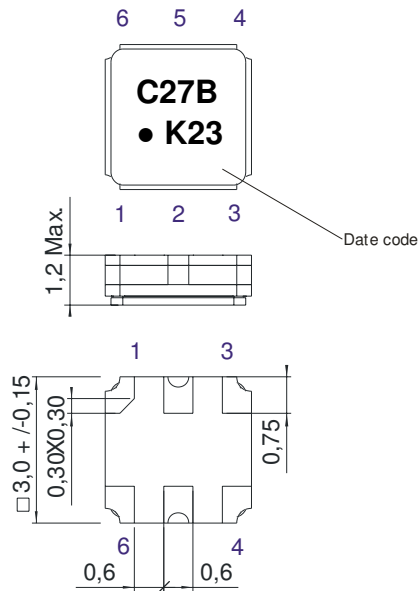
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**Filter characteristic**



**Construction and pin connection**

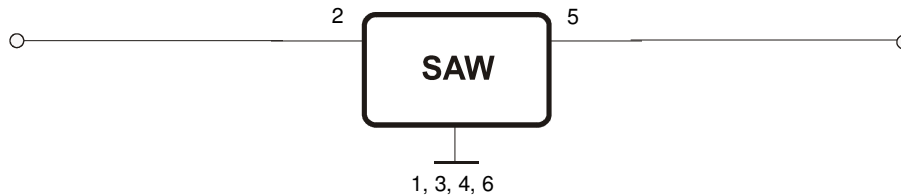
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground

Date code: Year + week  
 K 2018  
 L 2019  
 M 2020  
 ...

**50 Ω Test circuit**



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**Stability characteristics. reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500 g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 60068 T2 - 27
2. Vibration: 10 Hz to 2000 Hz, 0.35 mm or 5 g respectively, 1 octave per min. 10 cycles per plane, 3 planes; DIN IEC 60068 T2 - 6
3. Change of temperature: -55 °C to 125 °C / 15 min. each / 100 cycles  
DIN IEC 60068 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. SAW devices are Electrostatic Discharge (ESD) sensitive devices.

This filter is RoHS compliant (2011/65/EU)

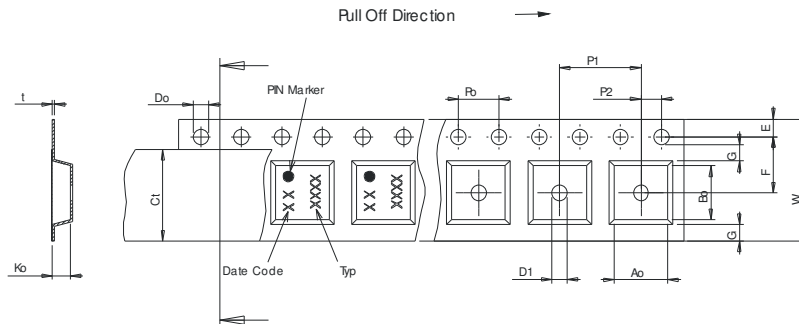
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

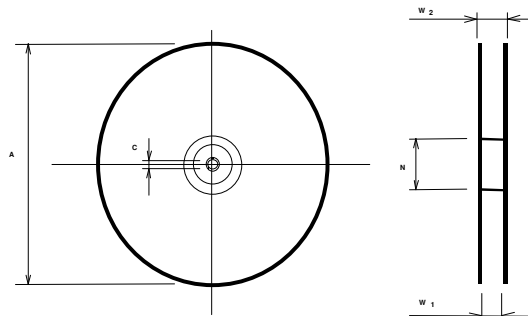
**Tape (all dimensions in mm)**

W	:8.00	±0.3
Po	:4.00	±0.1
Do	:1.50	+0.1/-0
E	:1.75	±0.1
F	:3.50	±0.05
G(min)	:-0.75	
P2	:2.00	±0.05
P1	:4.00	±0.1
D1(min)	:1.50	
Ao	:3.25	±0.1
Bo	:3.25	±0.1
Ct	:5.30	±0.1
Ko	:1.50	±0.1
t	:0.25	±0.05



**Reel (all dimensions in mm)**

A	:330	or 180
W1	:8.40	+1.5/-0
W2(max)	:14.40	
N(min)	:60.00	
C	:13.0	±0.2



The minimum bending radius is 45 mm.

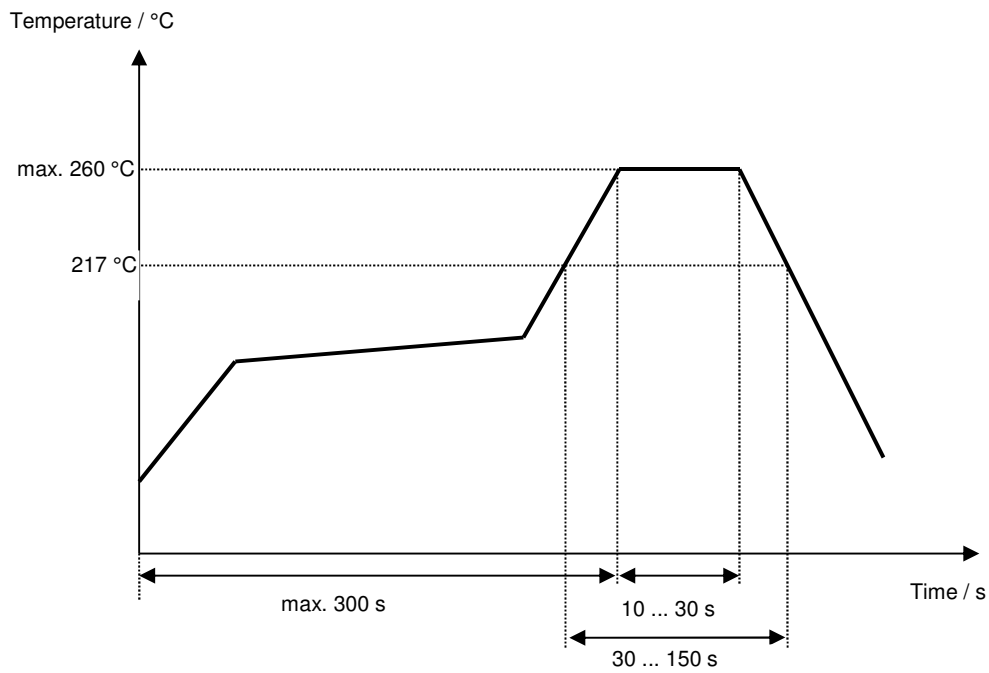
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30 °C to 217 °C)	less than 3 °C / second
> 100 °C	between 300 and 600 seconds
> 150 °C	between 240 and 500 seconds
> 217 °C	between 30 and 150 seconds
Peak temperature	max. 260 °C
Time within 5 °C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50 °C)	less than 6 °C / second
Time from 30 °C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification	Noack	09.07.2010
2.0	- Change of data table according to new customer requirements	Noack	23.07.2010
3.0	- Change of data table according to new customer requirements	Noack	27.07.2010
4.0	- Change alignment of tape and reel - Add typical values and filter characteristic - Generation of filter specification	Noack	03.05.2011
5.0	- updated data table - updated package drawing - updated filter characteristics - updated stability characteristics - updated Tape & Reel	P. Jaster	07.06.2018
6.0	- updated filter characteristic - updated package	P. Jaster	11.06.2018

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