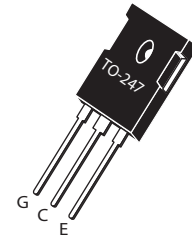


## Resonant Mode Combi IGBT®

The Thunderbolt HS™ IGBT used in this resonant mode combi is based on thin wafer non-punch through (NPT) technology similar to the Thunderbolt® series, but trades higher  $V_{CE(ON)}$  for significantly lower turn-on energy  $E_{off}$ . The low switching losses enable operation at switching frequencies over 100kHz, approaching power MOSFET performance but lower cost.


An extremely tight parameter distribution combined with a positive  $V_{CE(ON)}$  temperature coefficient make it easy to parallel Thunderbolts HS™ IGBT's. Controlled slew rates result in very good noise and oscillation immunity and low EMI. The short circuit duration rating of 10 $\mu$ s make these IGBT's suitable for motor drive and inverter applications. Reliability is further enhanced by avalanche energy ruggedness. Combi versions are packaged with a high speed, soft recovery DL series diode.



Single die IGBT with separate DL



### Features

- Fast Switching with low EMI
- Very Low  $E_{OFF}$  for Maximum Efficiency
- Short circuit rated
- Low Gate Charge
- RoHS Compliant 
- Tight parameter distribution
- Easy paralleling
- Low Forward Diode Voltage (VF)
- Ultrasoft Recovery Diode

### Typical Applications


- ZVS Phase Shifted Bridge
- Resonant Mode Switching
- Phase Shifted Bridge
- Welding
- Induction heating
- High Frequency SMPS

### Absolute Maximum Ratings

Symbol	Parameter	Rating	Unit
$I_{C1}$	Continuous Collector Current $T_C = @ 25^\circ C$	93	A
$I_{C2}$	Continuous Collector Current $T_C = @ 100^\circ C$	50	
$I_{CM}$	Pulsed Collector Current <sup>①</sup>	195	
$V_{GE}$	Gate-Emitter Voltage	$\pm 30V$	V
SSOA	Switching Safe Operating Area	195	
$t_{SC}$	Short Circuit Withstand Time <sup>③</sup>	10	$\mu s$

### Thermal and Mechanical Characteristics

Symbol	Parameter	Min	Typ	Max	Unit
$P_D$	Total Power Dissipation $T_C = @ 25^\circ C$	-	-	415	W
$R_{\theta JC}$	Junction to Case Thermal Resistance	IGBT	-	0.30	$^\circ C/W$
		Diode	-	0.63	
$R_{\theta CS}$	Case to Sink Thermal Resistance, Flat Greased Surface	-	0.11	-	
$T_J, T_{STG}$	Operating and Storage Junction Temperature Range	-55	-	150	$^\circ C$
$T_L$	Soldering Temperature for 10 Seconds (1.6mm from case)	-	-	300	
$W_T$	Package Weight	-	0.22	-	oz
		-	5.9	-	g
Torque	Mounting Torque (TO-247), 6-32 M3 Screw	-	-	10	in·lbf
		-	-	1.1	N·m

 **CAUTION:** These Devices are Sensitive to Electrostatic Discharge. Proper Handling Procedures Should be Followed.

**Static Characteristics**
 **$T_J = 25^\circ\text{C}$  unless otherwise specified**
**APT50GS60BRDL(G)**

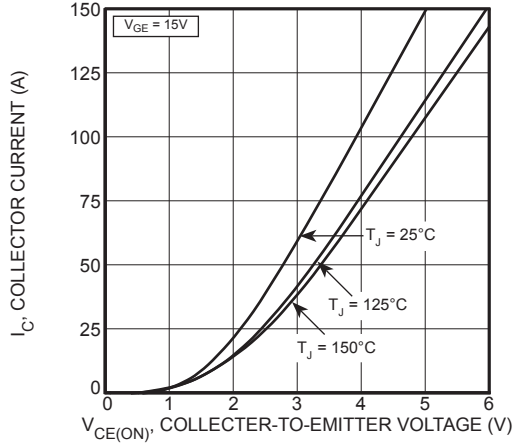
Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit	
$V_{BR(CES)}$	Collector-Emitter Breakdown Voltage	$V_{GE} = 0V, I_C = 250\mu A$	600	-	-	V	
$\Delta V_{BR(CES)}/\Delta T_J$	Breakdown Voltage Temperature Coeff	Reference to $25^\circ\text{C}, I_C = 250\mu A$	-	0.60	-	$V/^\circ\text{C}$	
$V_{CE(ON)}$	Collector-Emitter On Voltage <sup>④</sup>	$V_{GE} = 15V$ $I_C = 50A$	$T_J = 25^\circ\text{C}$	-	2.8	3.15	V
			$T_J = 125^\circ\text{C}$	-	3.25	-	
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$V_{GE} = V_{CE}, I_C = 1mA$	3	4	5	$mV/^\circ\text{C}$	
$\Delta V_{GE(th)}/\Delta T_J$	Threshold Voltage Temp Coeff		-	6.7	-		
$I_{CES}$	Zero Gate Voltage Collector Current	$V_{CE} = 600V,$ $V_{GE} = 0V$	$T_J = 25^\circ\text{C}$	-	-	50	$\mu A$
			$T_J = 125^\circ\text{C}$	-	-	1000	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20V$	-	-	$\pm 100$	nA	

**Dynamic Characteristics**
 **$T_J = 25^\circ\text{C}$  unless otherwise specified**

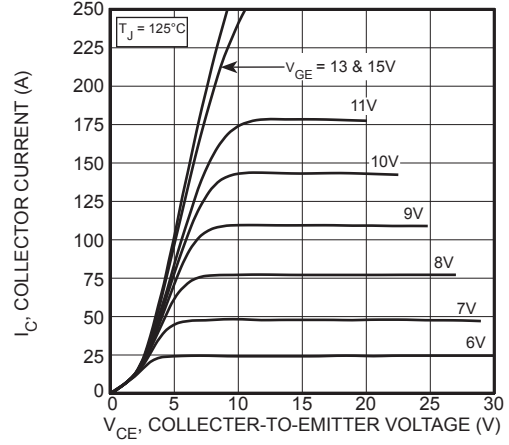
Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
$g_{fs}$	Forward Transconductance	$V_{CE} = 50V, I_C = 50A$	-	31	-	S
$C_{ies}$	Input Capacitance	$V_{GE} = 0V, V_{CE} = 25V$ $f = 1MHz$	-	2635	-	pF
$C_{oes}$	Output Capacitance		-	240	-	
$C_{res}$	Reverse Transfer Capacitance		-	145	-	
$C_{o(cr)}$	Reverse Transfer Capacitance Charge Related <sup>⑤</sup>	$V_{GE} = 0V$ $V_{CE} = 0$ to $400V$	-	115	-	
$C_{o(er)}$	Reverse Transfer Capacitance Current Related <sup>⑥</sup>		-	85	-	
$Q_g$	Total Gate Charge	$V_{GE} = 0$ to $15V$ $I_C = 50A, V_{CE} = 300V$	-	235	-	nC
$Q_{ge}$	Gate-Emitter Charge		-	18	-	
$G_{gc}$	Gate-Collector Charge		-	100	-	
$t_{d(on)}$	Turn-On Delay Time	Inductive Switching IGBT and Diode:  $T_J = 25^\circ\text{C}, V_{CC} = 400V,$ $I_C = 50A$ $R_G = 4.7\Omega$ <sup>⑦</sup> , $V_{GG} = 15V$	-	16	-	ns
$t_r$	Rise Time		-	33	-	
$t_{d(off)}$	Turn-Off Delay Time		-	225	-	
$t_f$	Fall Time		-	37	-	
$E_{on1}$	Turn-On Switching Energy <sup>⑧</sup>	Inductive Switching IGBT and Diode:  $T_J = 125^\circ\text{C}, V_{CC} = 400V,$ $I_C = 50A$ $R_G = 4.7\Omega$ <sup>⑦</sup> , $V_{GG} = 15V$	-	TBD	-	mJ
$E_{on2}$	Turn-On Switching Energy <sup>⑨</sup>		-	1.2	-	
$E_{off}$	Turn-Off Switching Energy <sup>⑩</sup>		-	0.755	-	
$t_{d(on)}$	Turn-On Delay Time	Inductive Switching IGBT and Diode:  $T_J = 125^\circ\text{C}, V_{CC} = 400V,$ $I_C = 50A$ $R_G = 4.7\Omega$ <sup>⑦</sup> , $V_{GG} = 15V$	-	33	-	ns
$t_r$	Rise Time		-	33	-	
$t_{d(off)}$	Turn-Off Delay Time		-	250	-	
$t_f$	Fall Time		-	23	-	
$E_{on1}$	Turn-On Switching Energy <sup>⑧</sup>	Inductive Switching IGBT and Diode:  $T_J = 125^\circ\text{C}, V_{CC} = 400V,$ $I_C = 50A$ $R_G = 4.7\Omega$ <sup>⑦</sup> , $V_{GG} = 15V$	-	TBD	-	mJ
$E_{on2}$	Turn-On Switching Energy <sup>⑨</sup>		-	1.7	-	
$E_{off}$	Turn-Off Switching Energy <sup>⑩</sup>		-	0.950	-	

**TYPICAL PERFORMANCE CURVES**

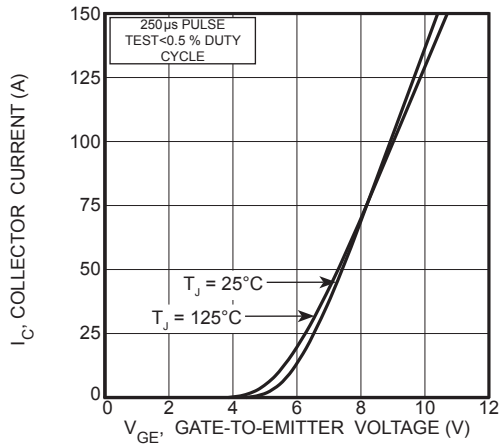
**APT50GS60BRDL(G)**



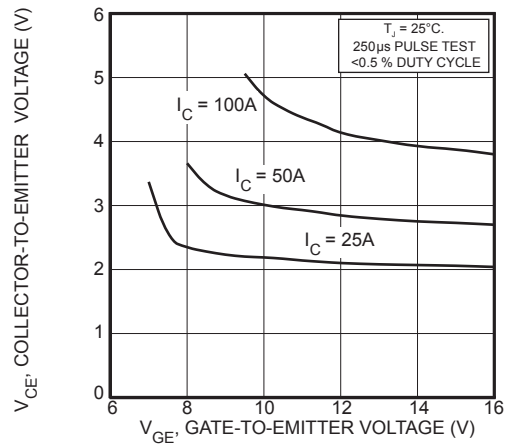
**FIGURE 1, Output Characteristics**



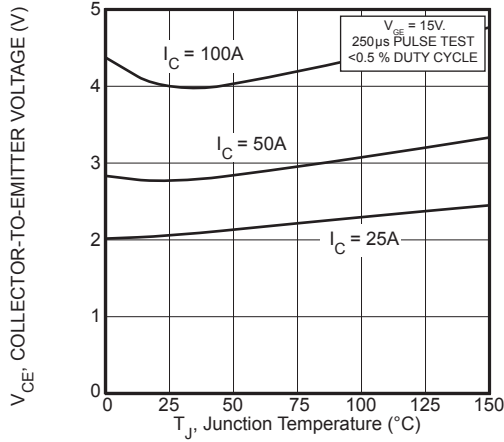
**FIGURE 2, Output Characteristics**



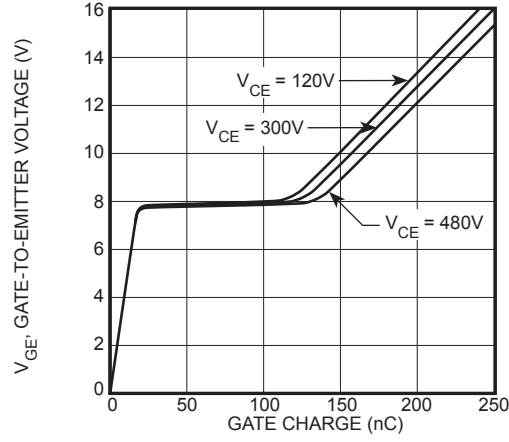
**FIGURE 3, Transfer Characteristics**



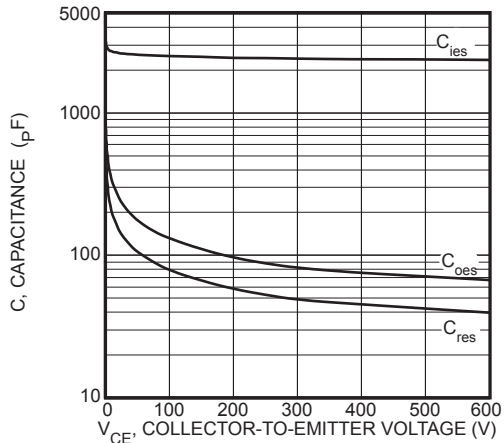
**FIGURE 4, On State Voltage vs Gate-to-Emitter Voltage**



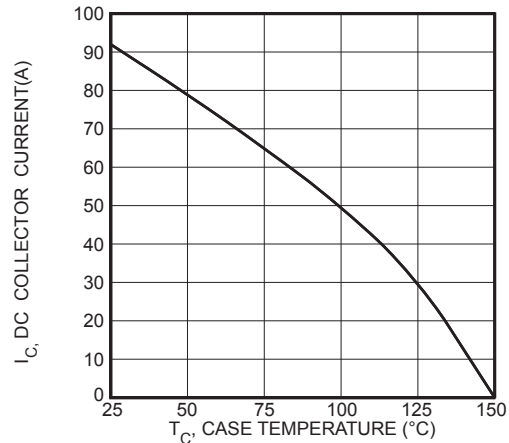
**FIGURE 5, On State Voltage vs Junction Temperature**



**FIGURE 6, Gate Charge**



**FIGURE 7, Capacitance vs Collector-To-Emitter Voltage**



**FIGURE 8, DC Collector Current vs Case Temperature**

# TYPICAL PERFORMANCE CURVES

APT50GS60BRDL(G)

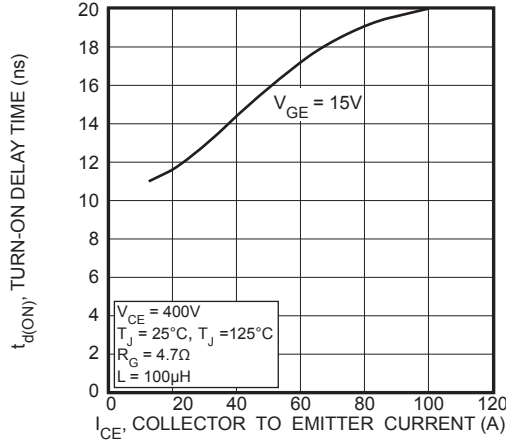


FIGURE 9, Turn-On Delay Time vs Collector Current

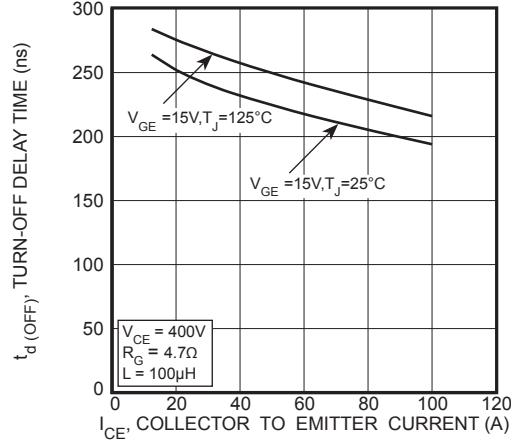


FIGURE 10, Turn-Off Delay Time vs Collector Current

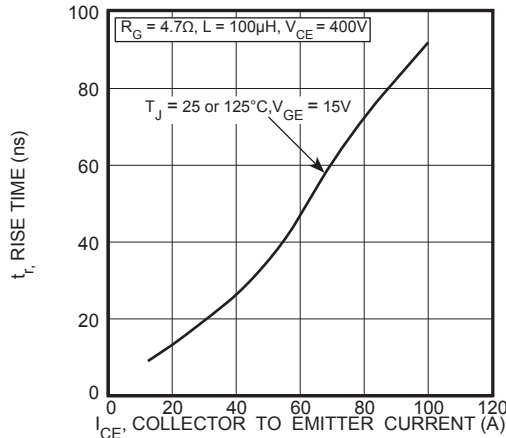


FIGURE 11, Current Rise Time vs Collector Current

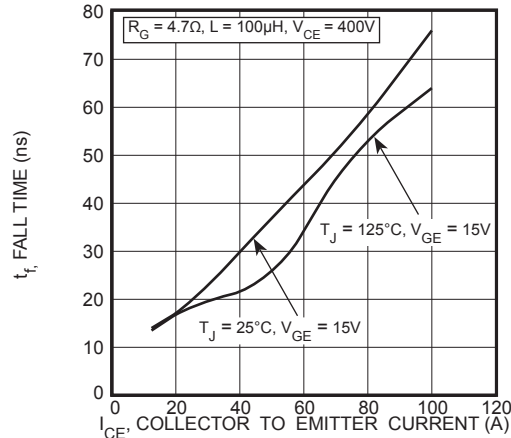


FIGURE 12, Current Fall Time vs Collector Current

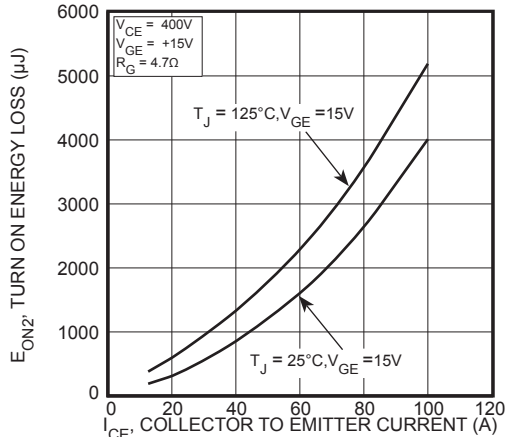


FIGURE 13, Turn-On Energy Loss vs Collector Current

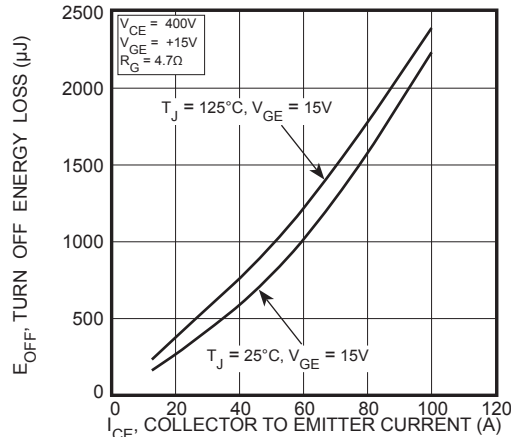


FIGURE 14, Turn Off Energy Loss vs Collector Current

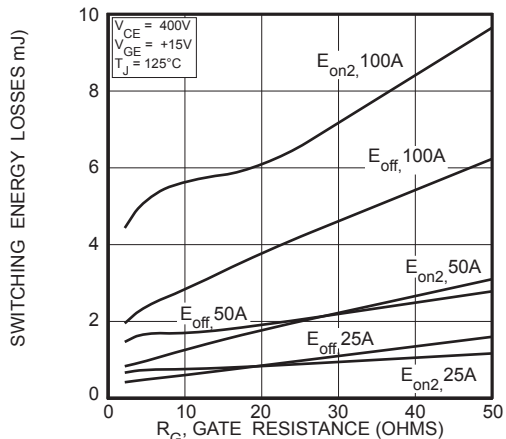


FIGURE 15, Switching Energy Losses vs. Gate Resistance

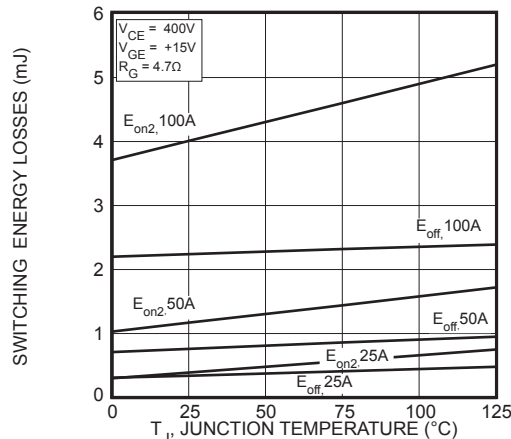


FIGURE 16, Switching Energy Losses vs Junction Temperature

# TYPICAL PERFORMANCE CURVES

APT50GS60BRDL(G)

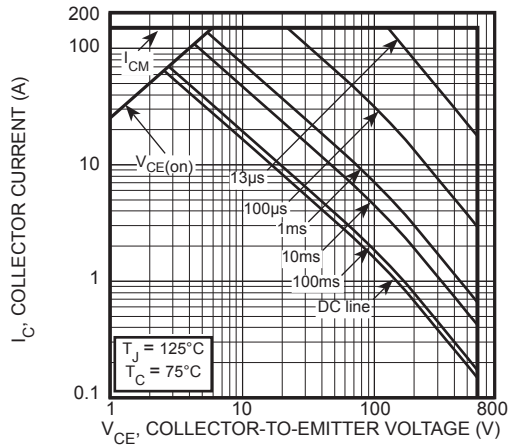


Figure 17, Forward Safe Operating Area

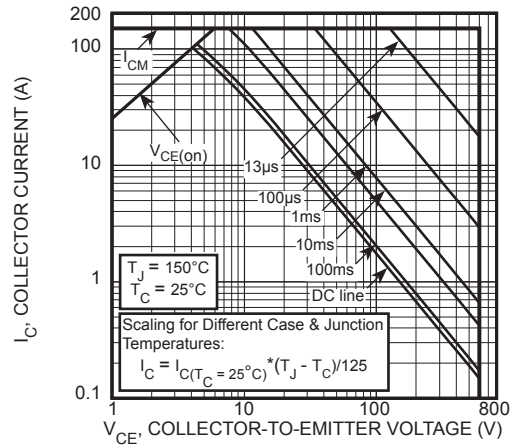


Figure 18, Maximum Forward Safe Operating Area

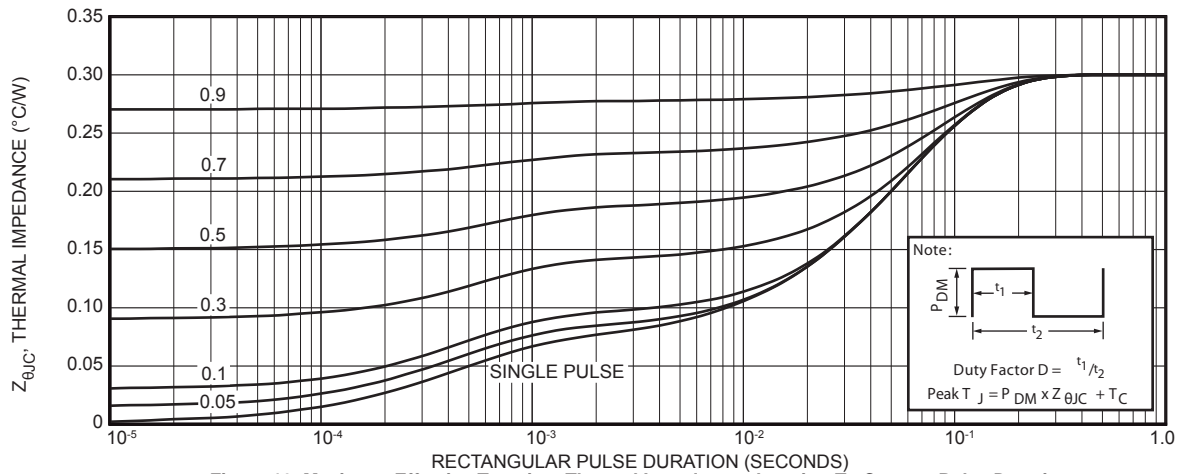


Figure 19, Maximum Effective Transient Thermal Impedance, Junction-To-Case vs Pulse Duration

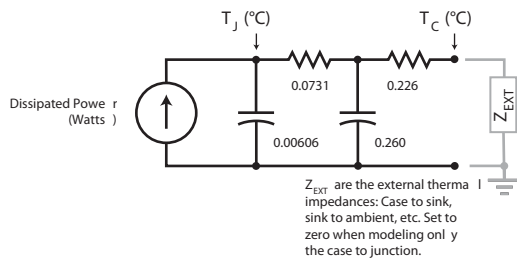


Figure 20, Transient Thermal Impedance Model

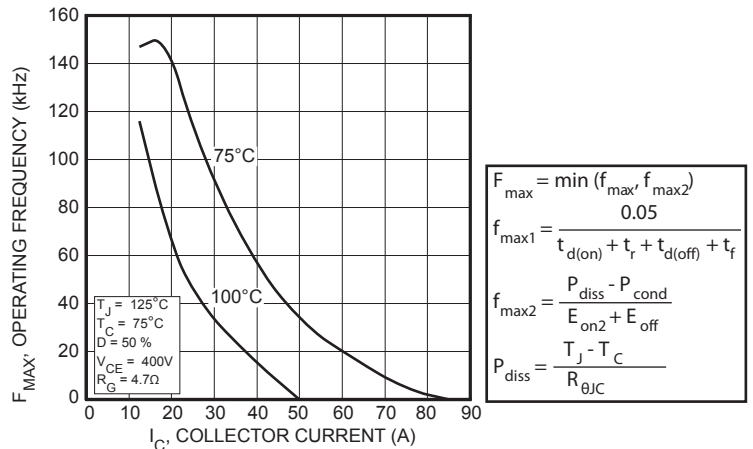


Figure 21, Operating Frequency vs Collector Current

$$F_{max} = \min(f_{max1}, f_{max2})$$

$$f_{max1} = \frac{0.05}{t_{d(on)} + t_r + t_{d(off)} + t_f}$$

$$f_{max2} = \frac{P_{diss} - P_{cond}}{E_{on2} + E_{off}}$$

$$P_{diss} = \frac{T_j - T_c}{R_{\theta JC}}$$

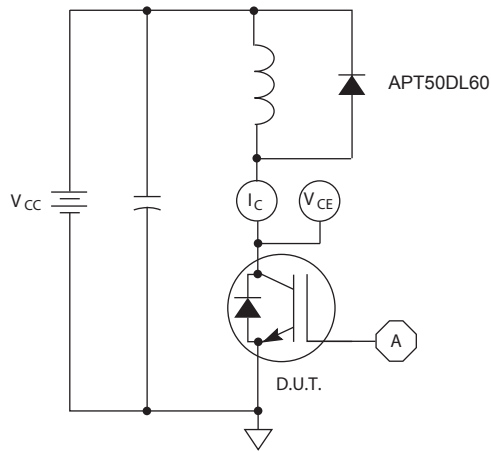


Figure 22, Inductive Switching Test Circuit

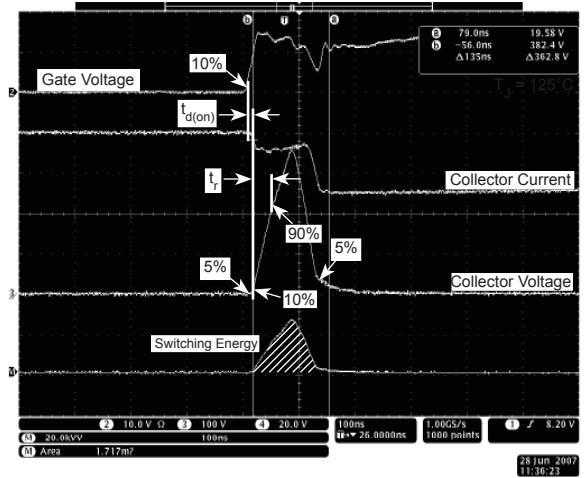


Figure 23, Turn-on Switching Waveforms and Definitions

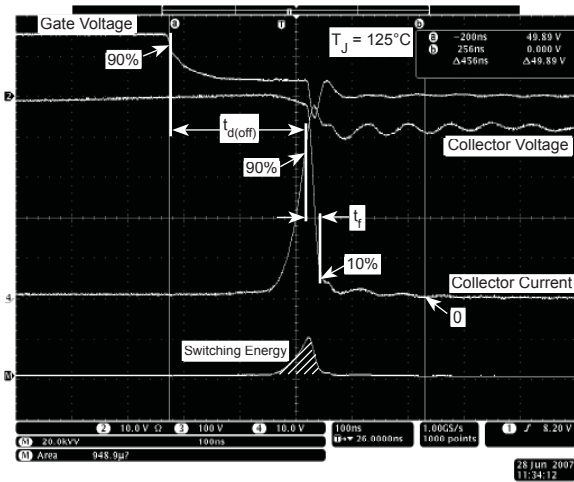


Figure 24, Turn-off Switching Waveforms and Definitions

FOOT NOTE:

- ① Repetitive Rating: Pulse width and case temperature limited by maximum junction temperature.
- ③ Short circuit time:  $V_{GE} = 15V, V_{CC} \leq 600V, T_J \leq 150^\circ C$
- ④ Pulse test: Pulse width < 380 $\mu s$ , duty cycle < 2%
- ⑤  $C_{o(cr)}$  is defined as a fixed capacitance with the same stored charge as  $C_{oes}$  with  $V_{CE} = 67\%$  of  $V_{(BR)CES}$ .
- ⑥  $C_{o(er)}$  is defined as a fixed capacitance with the same stored energy as  $C_{oes}$  with  $V_{CE} = 67\%$  of  $V_{(BR)CES}$ . To calculate  $C_{o(er)}$  for any value of  $V_{CE}$  less than  $V_{(BR)CES}$ , use this equation:  $C_{o(er)} = 5.57E-8/V_{DS}^2 + 7.15E-8/V_{DS} + 2.75E-10$ .
- 7  $R_G$  is external gate resistance, not including internal gate resistance or gate driver impedance (MIC4452).
- ⑧  $E_{on1}$  is the inductive turn-on energy of the IGBT only, without the effect of a commutating diode reverse recovery current adding to the IGBT turn-on switching loss. It is measured by clamping the inductance with a Silicon Carbide Schottky diode.
- ⑨  $E_{on2}$  is the inductive turn-on energy that includes a commutating diode reverse recovery current in the IGBT turn-on energy.
- ⑩  $E_{off}$  is the clamped inductive turn-off energy measured in accordance with JEDEC standard JESD24-1.

Microsemi reserves the right to change, without notice, the specifications and information contained herein.

# ULTRAFAST SOFT RECOVERY ANTI-PARALLEL DIODE

**MAXIMUM RATINGS**

All Ratings:  $T_C = 25^\circ\text{C}$  unless otherwise specified.

Symbol	Characteristic / Test Conditions	APT50GS60BRDL(G)		UNIT
$I_F(AV)$	Maximum Average Forward Current ( $T_C = 124^\circ\text{C}$ , Duty Cycle = 0.5)	50		Amps
$I_F(RMS)$	RMS Forward Current (Square wave, 50% duty)	150		
$I_{FSM}$	Non-Repetitive Forward Surge Current ( $T_J = 45^\circ\text{C}$ , 8.3ms)	320		

**STATIC ELECTRICAL CHARACTERISTICS**

Symbol	Characteristic / Test Conditions	MIN	TYP	MAX	UNIT
$V_F$	Forward Voltage	$I_F = 50\text{A}$	1.25	1.6	Volts
		$I_F = 100\text{A}$	2.0		
		$I_F = 50\text{A}, T_J = 125^\circ\text{C}$	1.25		

**DYNAMIC CHARACTERISTICS**

Symbol	Characteristic	Test Conditions	MIN	TYP	MAX	UNIT
$t_{rr}$	Reverse Recovery Time	$I_F = 1\text{A}, di_F/dt = -100\text{A}/\mu\text{s}, V_R = 30\text{V}, T_J = 25^\circ\text{C}$	-	52		ns
$t_{rr}$	Reverse Recovery Time	$I_F = 50\text{A}, di_F/dt = -200\text{A}/\mu\text{s}, V_R = 400\text{V}, T_C = 25^\circ\text{C}$	-	399		
$Q_{rr}$	Reverse Recovery Charge		-	1498		nC
$I_{RRM}$	Maximum Reverse Recovery Current		-	9	-	Amps
$t_{rr}$	Reverse Recovery Time	$I_F = 50\text{A}, di_F/dt = -200\text{A}/\mu\text{s}, V_R = 400\text{V}, T_C = 125^\circ\text{C}$	-	649		ns
$Q_{rr}$	Reverse Recovery Charge		-	3734		nC
$I_{RRM}$	Maximum Reverse Recovery Current		-	13	-	Amps
$t_{rr}$	Reverse Recovery Time	$I_F = 50\text{A}, di_F/dt = -1000\text{A}/\mu\text{s}, V_R = 400\text{V}, T_C = 125^\circ\text{C}$	-	284		ns
$Q_{rr}$	Reverse Recovery Charge		-	5134		nC
$I_{RRM}$	Maximum Reverse Recovery Current		-	34		Amps

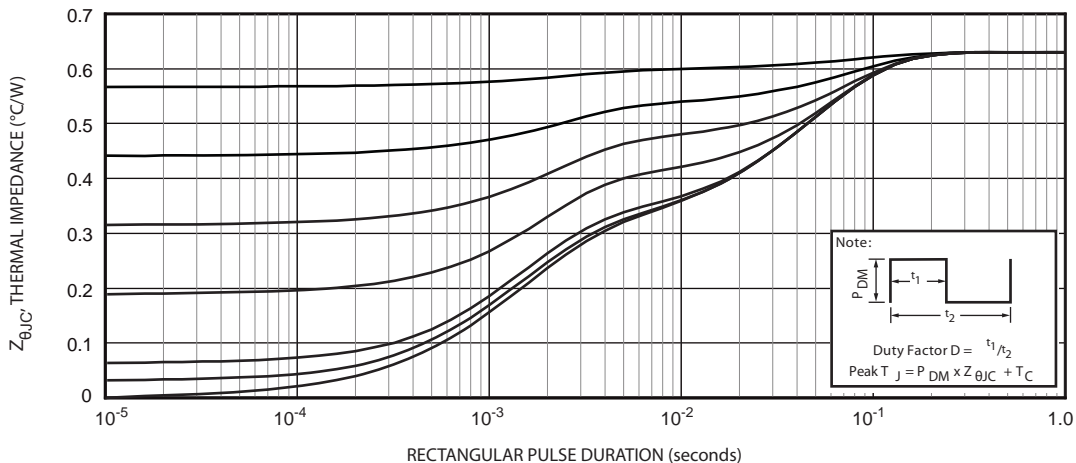


FIGURE 1a. MAXIMUM EFFECTIVE TRANSIENT THERMAL IMPEDANCE, JUNCTION-TO-CASE vs. PULSE DURATION

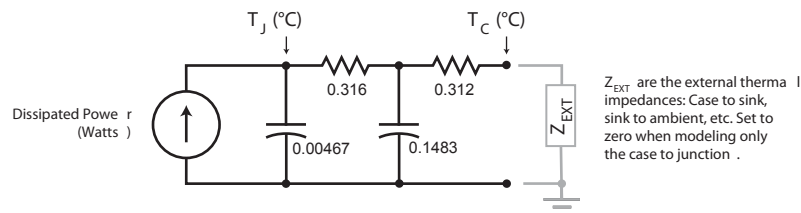


FIGURE 1b. TRANSIENT THERMAL IMPEDANCE MODEL

# TYPICAL PERFORMANCE CURVES

APT50GS60BRDL(G)

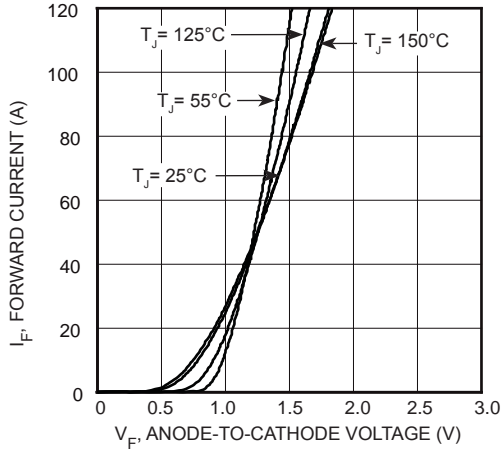


FIGURE 2, Forward Current vs. Forward Voltage

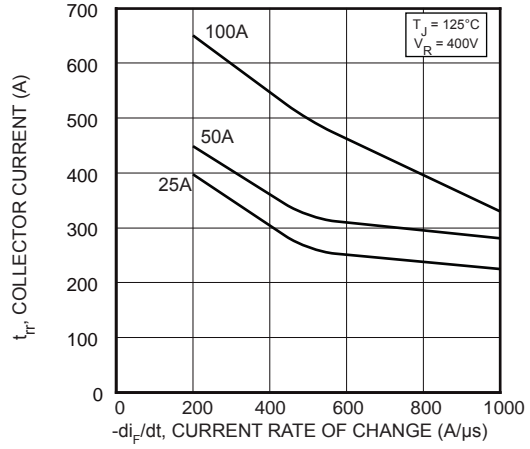


FIGURE 3, Reverse Recovery Time vs. Current Rate of Change

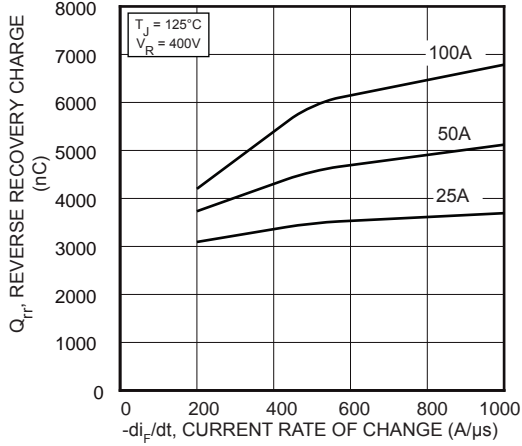


FIGURE 4, Reverse Recovery Charge vs. Current Rate of Change

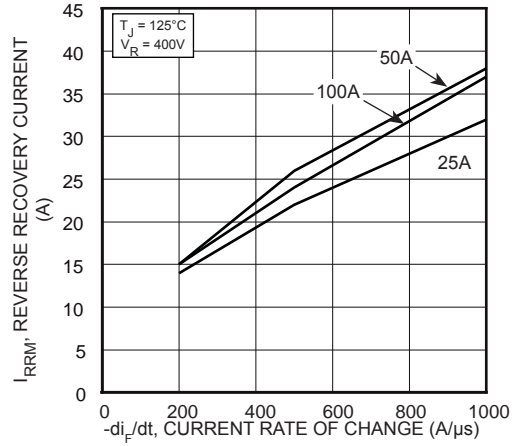


FIGURE 5, Reverse Recovery Current vs. Current Rate of Change

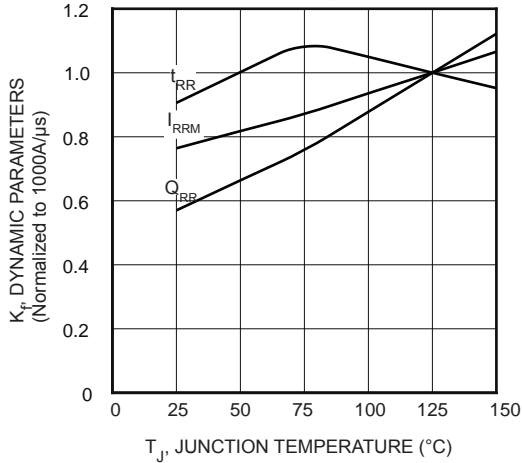


FIGURE 6, Dynamic Parameters vs. Junction Temperature

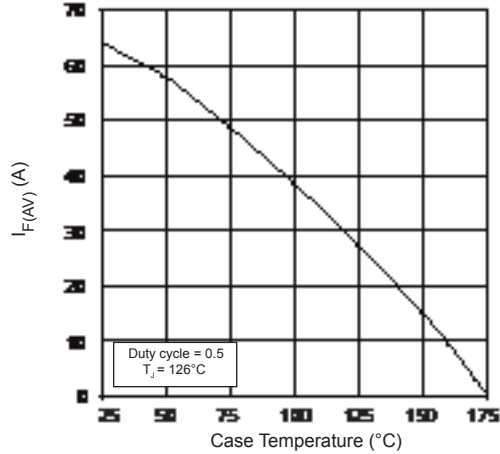


FIGURE 7, Maximum Average Forward Current vs. Case Temperature

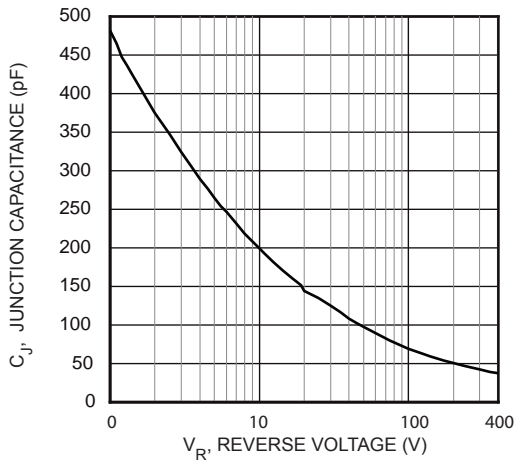


FIGURE 8, Junction Capacitance vs. Reverse Voltage



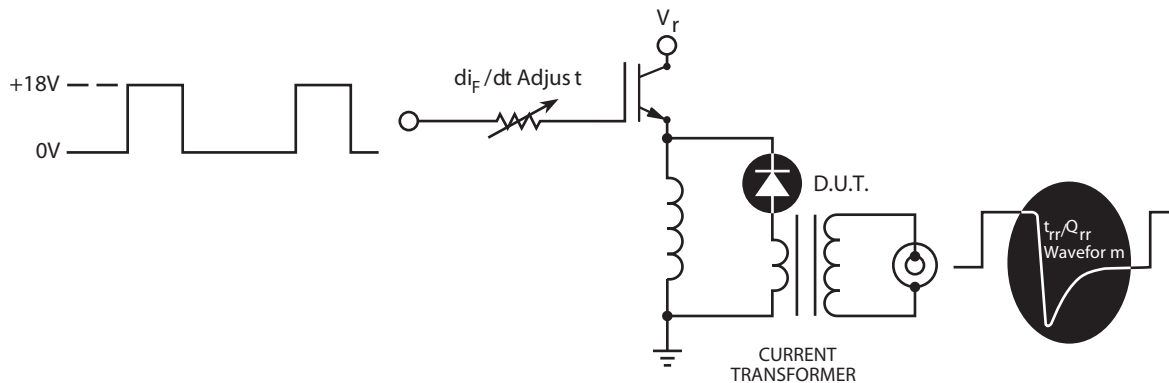


Figure 9. Diode Test Circuit

- 1  $I_F$  - Forward Conduction Current
- 2  $di_F/dt$  - Rate of Diode Current Change Through Zero Crossing.
- 3  $I_{RRM}$  - Maximum Reverse Recovery Current
- 4  $t_{rr}$  - Reverse Recovery Time, measured from zero crossing where the diode current goes from positive to negative, to the point at which the straight line through  $I_{RRM}$  and  $0.25 I_{RRM}$  passes through zero.
- 5  $Q_{rr}$  - Area Under the Curve Defined by  $I_{RRM}$  and  $t_{rr}$ .
- 6  $di_M/dt$  - Maximum Rate of Current Increase During the Trailing Portion of  $t_{rr}$ .

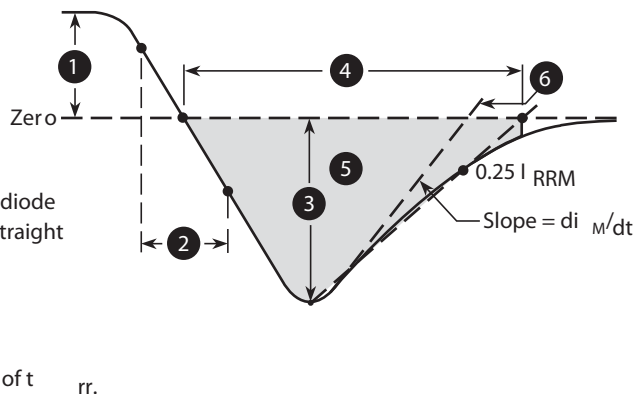


Figure 10, Diode Reverse Recovery Waveform and Definition

### TO-247 (B) Package Outline

